

# LS-2328V-7

Semi-Dry Direct-drive, Full Digital, Cylinder-bed, 1-needle, Unison-feed, Lockstitch Machine with Vertical-axis Hook, (Semi-long type)

**JUKI®**

## New Digital Cylinder-bed Sewing System

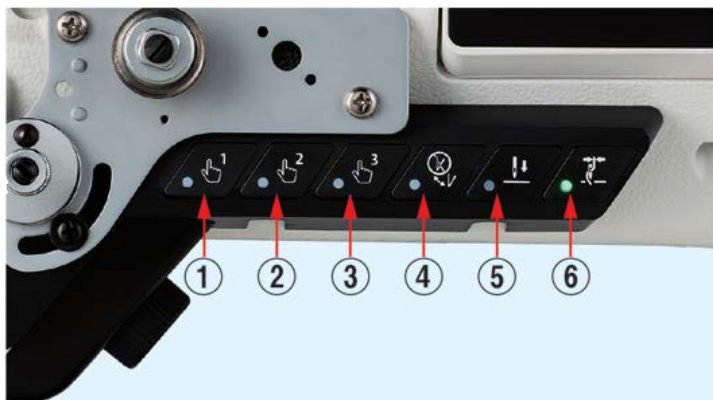


### Digital Functions

Data on sewing machine adjustments made according to the product to be sewn can be transferred to an Android tablet via NFC. This enables quick check for uniform settings as well as confirmation of conditions of sewing machines in a sewing line, thereby facilitating setup changes. The operation panel is also provided as standard with a USB port. Data management and software update can be carried out with ease using a USB thumb drive.

Sewing conditions can be set easy since sewing conditions such as thread tension, stitch length, presser foot pressure, alternate vertical movement amount, etc. are displayed on one screen.

The sewing machine can be paired with equipment which supports NFC (Near Field Communication) only by holding the equipment over the sewing machine.



### Multi-Functional Switch

The LS-2328V-7 comes as standard with a 6 position programmable switch. 3 buttons can be programed how you need allowing for the best settings needed for your production. The final buttons are programed to assist with

easy operation in mind. Automatic reverse feeding can be triggered by the 4th button. Needle entry alignment in on the 5th position, vital in leather sewing. The final button activates the thread clamp again. The easy access to these functions during sewing allows for increased productivity na higher quality seams vital i leather or heavy weighted fabric sewing.

- ① to ③: One-touch changeover function
- ④: Automatic reverse feed stitching changeover switch
- ⑤: Needle-entry alignment switch
- ⑥: Thread clamp switch

### Specification

Model name	LS-2328V-7
Type	1-needle, Unison-feed, Lockstitch Sewing System (Shorter - thread remaining type)
Max. sewing speed	3,500st/min
Max. stitch length	9.0mm
Presser foot	20mm
Alternating vertical movement(DL)	9.0mm
Needle thread tension	0~200
Presser foot pressure	0~200
Hook	Vertical axis 1.6 fold-capacity hook
Needle	134x35 Nm140 (#22), Nm125~180 (#20~#24)
Thread	60/3 ~ 20/3 (#30~#5)

