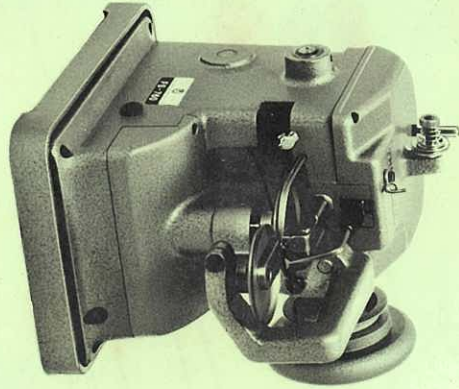


TREASURE®

DISC FEED OVERSEAMING MACHINES

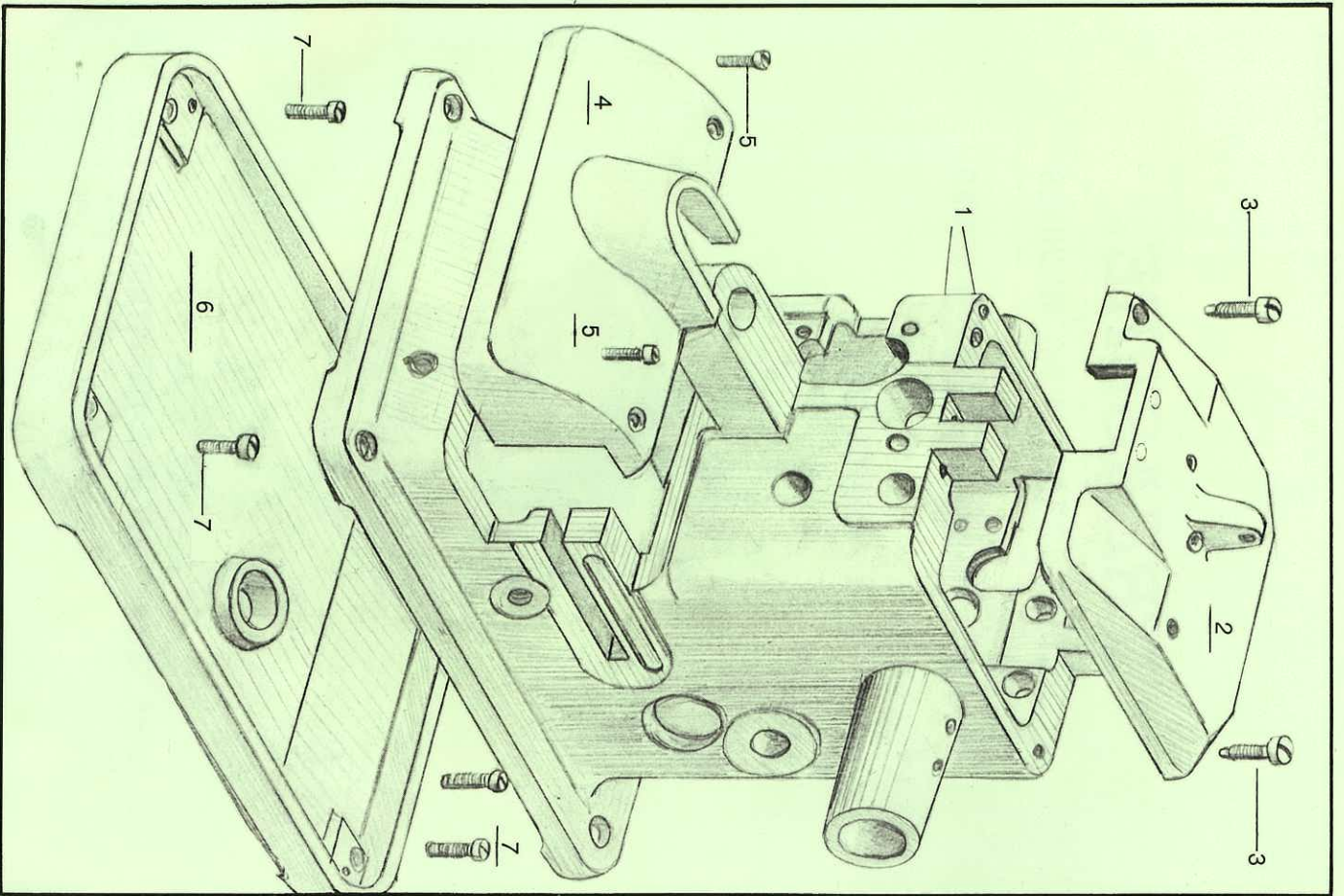
MODEL **FS-760** SERIES

<PARTS LIST>



NARA SEWING MACHINE INDUSTRIAL CO., LTD.

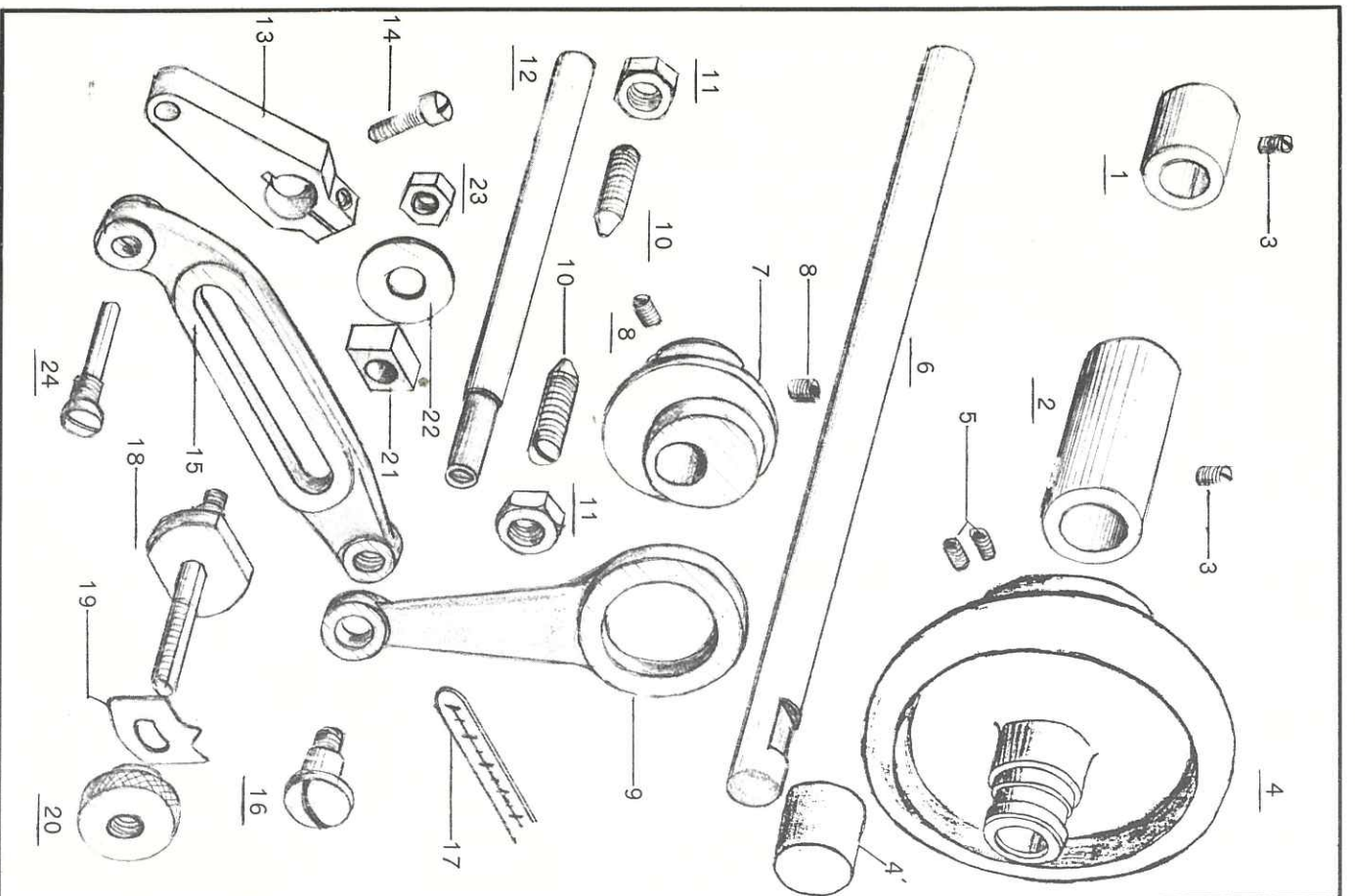
TOKYO JAPAN



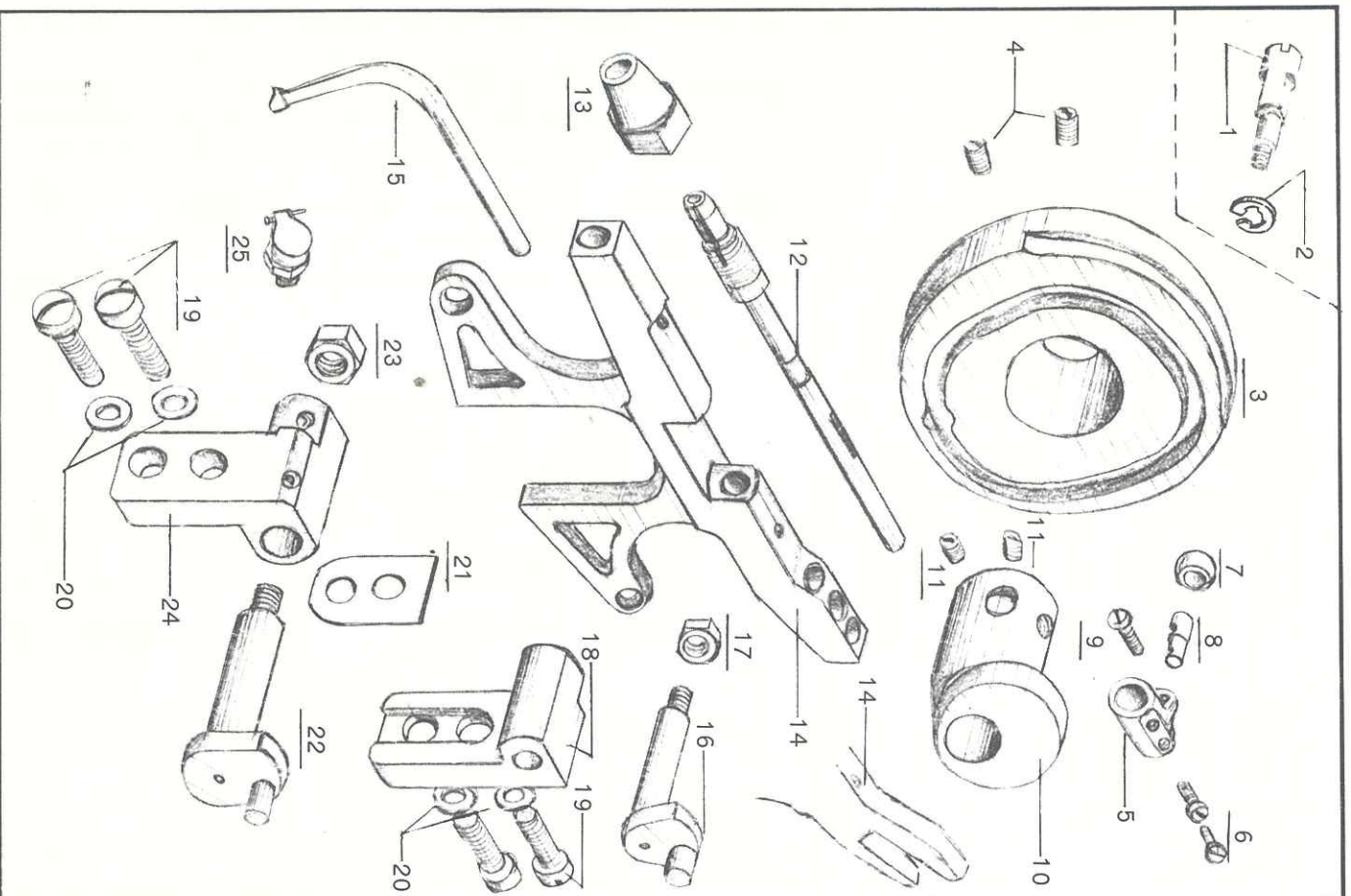
When ordering parts

you must state Model Number as well as parts number

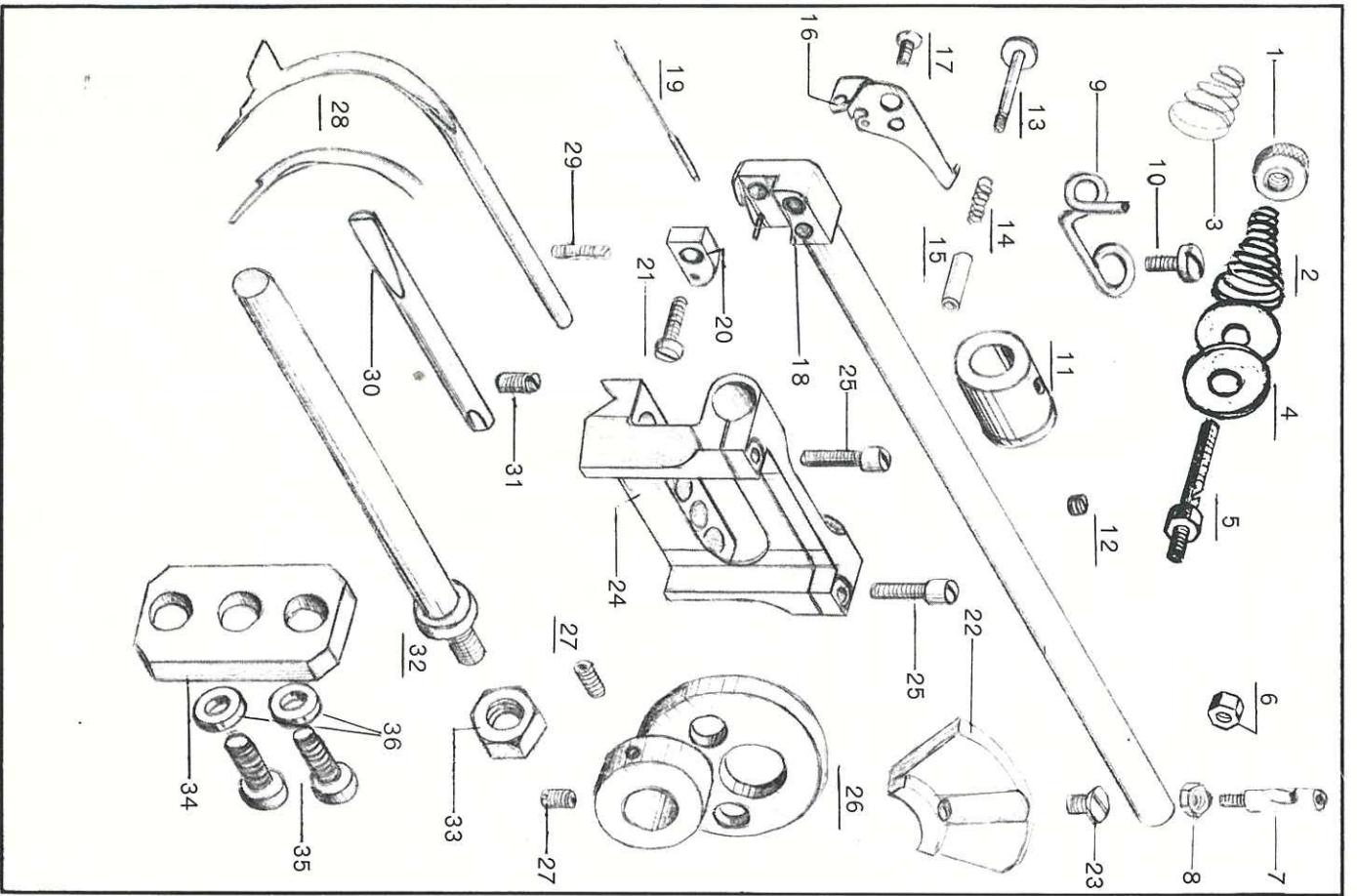
Ref. No.	Parts No.	Description	760	761	762	762H	763	764	765	771	772	773	775
1	7001-A	Main Frame	1	1	0	0	0	0	0	1	0	0	0
"	7001-D	Main Frame	0	0	0	1	1	0	0	0	1	1	0
"	7001-DA	Main Frame	0	0	0	0	0	0	1	0	0	0	1
"	" -DT	"	0	0	0	0	0	1	0	0	0	0	0
2	7003-B	Top Cover	1	1	1	1	1	1	1	0	0	0	0
"	" -BT	"	0	0	0	0	0	0	0	1	1	1	1
3	4078	Top Cover Set Screw	2	2	2	2	2	2	2	2	2	2	2
4	7004	Front Cover	1	1	1	1	1	1	1	1	1	1	1
5	7111-A	Front Cover Screw	2	2	2	2	2	2	2	2	2	2	2
6	7002	Base Plate	1	1	1	1	1	1	1	1	1	1	1
7	7092	Base Screw	4	4	4	4	4	4	4	4	4	4	4



Ref. No.	Parts No.	Description	760	761	762	762H	763	764	765	771	772	773	775
1	7069-A	Main Shaft Bushing (Short)	1	1	1	1	1	1	1	1	1	1	1
2	7068-AA	Main Shaft Bushing (Long)	1	1	1	1	1	1	1	1	1	1	1
3	11863	Main Shaft Bushing Screw	2	2	2	2	2	2	2	2	2	2	2
4	7005-B	Belt Wheel	1	1	1	1	1	1	1	1	1	1	1
4'	4207-A	Hand Wheel Rubber Cap	1	1	1	1	1	1	1	1	1	1	1
5	131	Belt Wheel Screw	2	2	2	2	2	2	2	2	2	2	2
6	7006-A	Main Shaft	1	1	1	1	1	1	1	1	1	1	1
7	7007-A	Feed Eccentric	1	0	0	0	0	0	0	0	0	0	0
"	7007-B	Feed Eccentric	0	1	1	1	1	1	1	1	1	1	1
8	98-A	Feed Eccentric Set Screw	2	2	2	2	2	2	2	2	2	2	2
9	7008	Feed Connection	1	1	1	1	1	1	1	1	1	1	1
10	7087	Feed (Gear or Rocker) Shaft Screw (Short)	1	1	0	0	0	0	0	0	0	0	0
"	7087-A	Feed (Gear or Rocker) Shaft Screw (Long)	1	1	2	2	2	2	2	1	2	2	2
11	7088	Feed (Gear or Rocker) Shaft Screw Nut	2	2	2	2	2	2	2	2	2	2	2
12	7207-A	Feed Rocker Shaft	0	0	1	1	1	1	1	0	1	1	1
13	7206	Feed Rocker	0	0	1	1	1	1	1	0	1	1	1
14	4173	Feed Rocker Set Screw	0	0	1	1	1	1	1	0	1	1	1
15	7009-A	Feed Lever	1	1	1	1	1	1	1	1	1	1	1
16	7234	Feed Lever Screw	1	1	1	1	1	1	1	1	1	1	1
17	7235	Stitch Regulating Graduated Plate	1	1	1	1	1	1	1	1	1	1	1
18	7010	Stitch Regulating Stud	1	1	1	1	1	1	1	1	1	1	1
19	7016	Stitch Indicator	1	1	1	1	1	1	1	1	1	1	1
20	7013-A	Stitch Regulating Stud Nut	1	1	1	1	1	1	1	1	1	1	1
21	7011	Stitch Regulating Block	1	1	1	1	1	1	1	1	1	1	1
22	7012-A	Feed Lever Washer	1	1	1	1	1	1	1	1	1	1	1
23	4068-A	Stitch Stud Nut	1	1	1	1	1	1	1	1	1	1	1
24	7014	Feed Dog Driving Screw	1	1	1	1	1	1	1	1	1	1	1

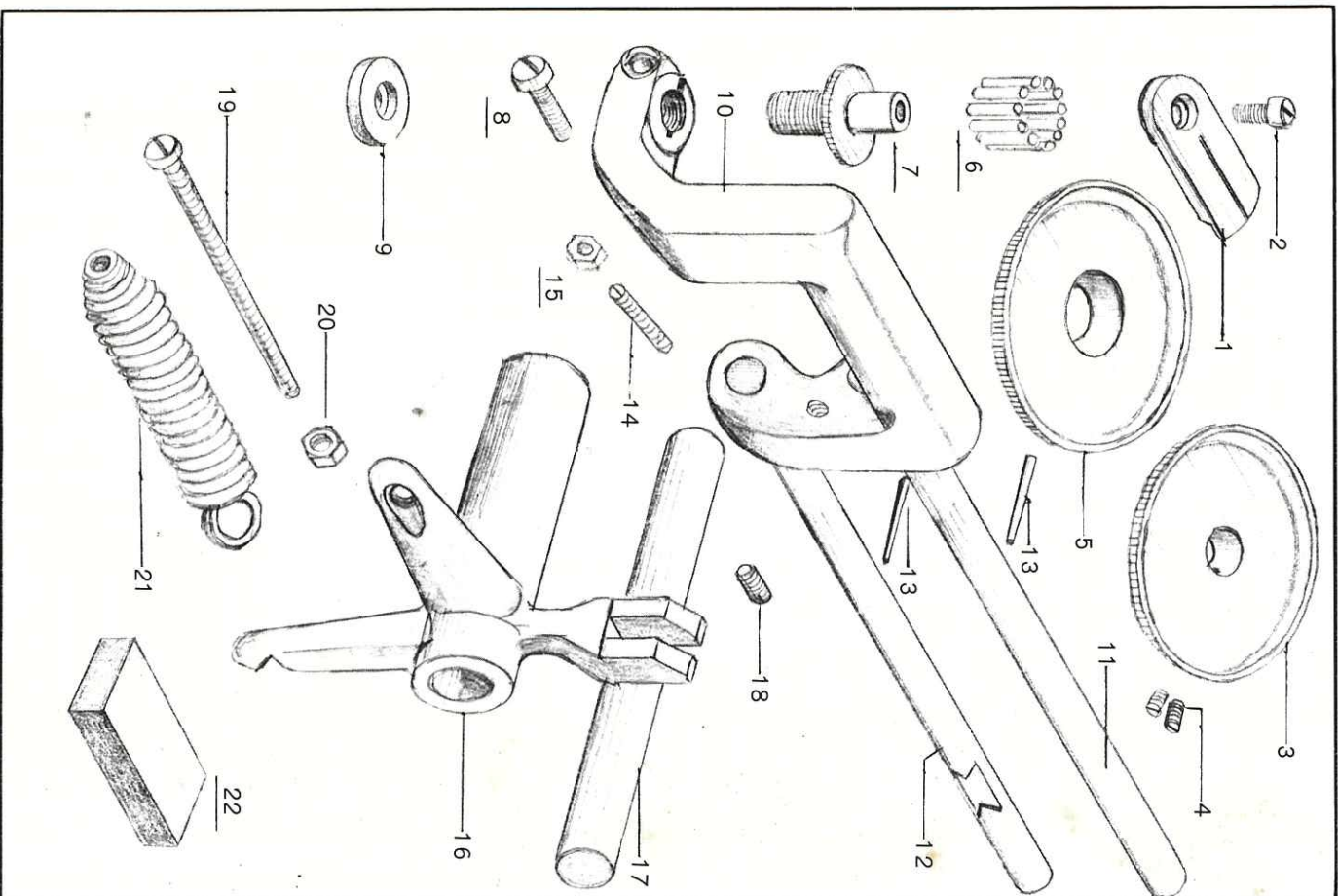


Ref. No.	Parts No.	Description	760	761	762	762H	763	764	765	771	772	773	775
1	7058-A	Looper Frame	1	1	0	0	0	0	0	1	0	0	0
2	10060	Fulcrum Pin	1	1	0	0	0	0	0	1	0	0	0
3	7062	Looper Frame Fulcrum Pin Nut	1	1	0	0	0	0	0	1	0	0	0
4	98-A	Oscillating Cam	1	1	1	1	1	1	1	1	1	1	1
5	7059	Oscillating Cam Set Screw	2	2	2	2	2	2	2	2	2	2	2
6	7115	Looper Oscillating Arm	1	1	1	1	1	1	1	1	1	1	1
7	7063-A	Looper Oscillating Arm Pinch Screw	2	2	2	2	2	2	2	2	2	2	2
8	7060	Looper Oscillating Roller	1	1	1	1	1	1	1	1	1	1	1
9	4031	Looper Cam Roller Stud	1	1	1	1	1	1	1	1	1	1	1
10	7065-A	Looper Cam Roller Stud Set Screw	1	1	1	1	1	1	1	1	1	1	1
11	7065-D	Looper Frame Eccentric	1	1	1	1	1	1	1	1	1	1	1
12	98-A	Looper Frame Eccentric Set Screw	0	0	0	0	0	0	0	0	0	0	0
13	7056-A	Looper Shaft	2	2	2	2	2	2	2	2	2	2	2
14	7112	Looper Chuck Shell	1	1	1	1	1	1	1	1	1	1	1
15	7057-AA	Looper Frame	1	1	1	1	1	1	1	1	1	1	1
16	7057-BA	Looper Frame	1	1	1	1	1	1	1	1	1	1	1
17	7055	Looper	1	1	1	1	1	1	1	1	1	1	1
18	7230-B	Looper Frame Rocker (Rear)	1	1	1	1	1	1	1	1	1	1	1
19	7100-A	Looper Frame Rocker (Rear) Nut	0	0	1	1	1	1	1	0	1	1	1
20	7231	Looper Rocker Bracket (Rear)	0	0	1	1	1	1	1	0	1	1	1
21	7099-A	Looper Rocker Bracket Screw	0	0	1	1	1	1	1	0	1	1	1
22	4215	Looper Rocker Bracket Screw Washer	2	2	4	4	4	4	4	2	4	4	4
23	7084	Rocker Packing (0.1m/m 0.3m/m 0.5m/m) (Optional)	1	1	0	0	0	0	0	1	0	0	0
24	7066	Looper Frame Rocker (Front)	1	1	0	0	0	0	0	1	0	0	0
25	7102	Looper Frame Rocker (Front) Nut	0	0	1	1	1	1	1	0	1	1	1
26	7066-A	Looper Frame Rocker (Front) Nut	1	1	1	1	1	1	1	1	1	1	1
27	7067	Looper Rocker Bracket (Front)	1	1	1	1	1	1	1	1	1	1	1
28	7077	Oil Cap	1	1	1	1	1	1	1	1	1	1	1

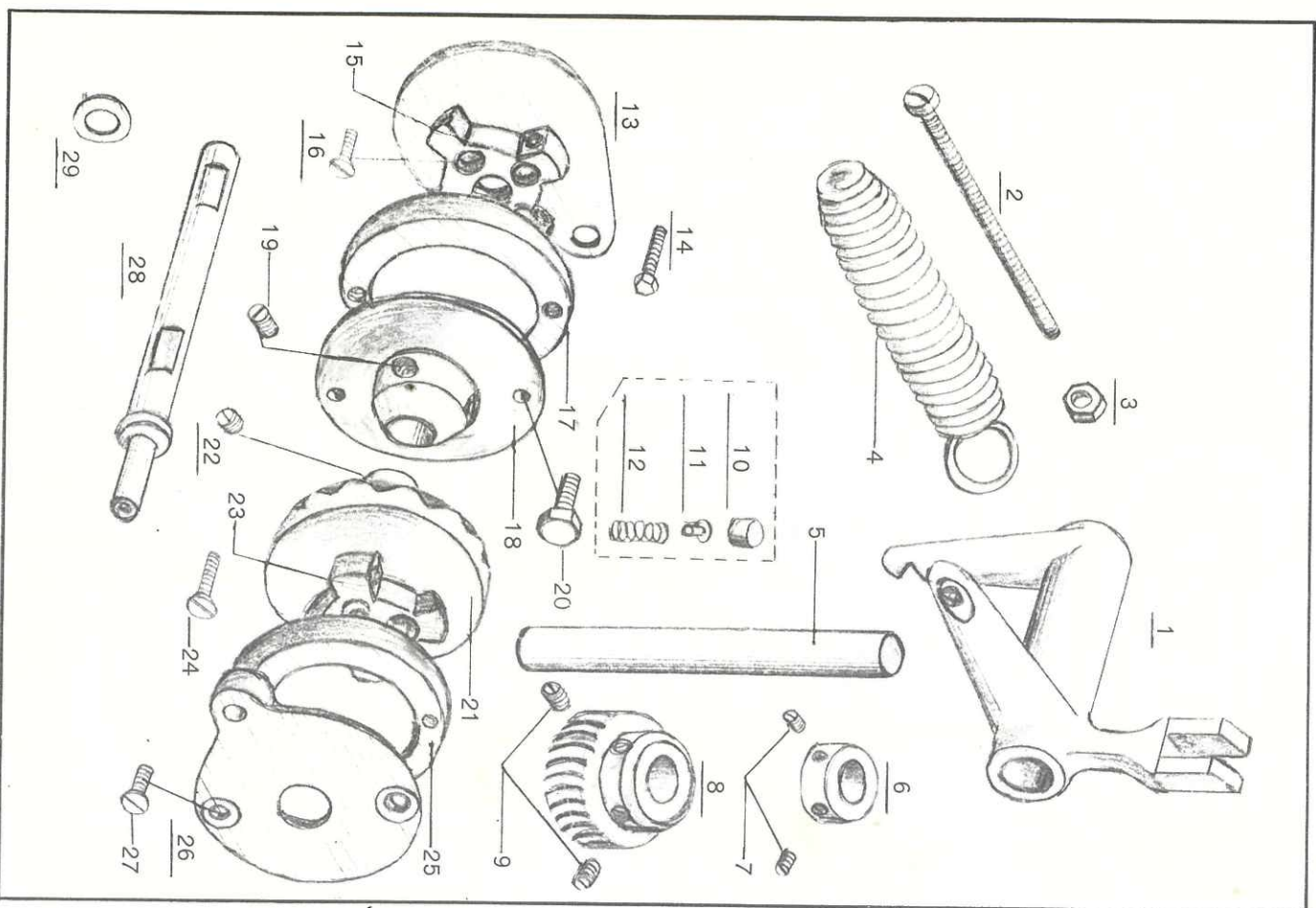


Ref. No.	Parts No.	Description	760	761	762	762H	763	764	765	771	772	773	775
1	81	Thread Tension Nut	1	1	1	1	1	1	1	2	2	2	2
2	7308-D ₁	Thread Tension Spring	0	0	1	1	1	1	1	1	2	2	2
3	7308-D ₂	"	1	1	0	0	0	0	1	0	0	0	0
4	17091	Thread Tension Disc	2	2	2	2	2	2	2	4	4	4	4
5	7309-A	Thread Tension Post	1	1	1	1	1	1	0	0	0	0	0
"	7309-AT	"	0	0	0	0	0	0	2	2	2	2	2
6	4070-A	Thread Tension Nut	1	1	1	1	1	1	0	0	0	0	0
"	4070	"	0	0	0	0	0	0	2	2	2	2	2
7	5155-A	Thread Guide Stud	1	1	1	1	1	1	1	2	2	2	2
8	5207	Thread Guide Stud Nut	1	1	1	1	1	1	1	2	2	2	2
9	7073	Thread Guide	1	1	1	1	1	1	1	1	1	1	1
10	113-B	Thread Guide Screw	1	1	1	1	1	1	1	1	1	1	1
11	7070-B	Needle Bar Bushing	1	1	1	1	1	0	1	1	1	1	0
12	129-B	Needle Bar Bushing Screw	1	1	1	1	1	0	1	1	1	1	0
13	7098	Needle Bar Tension Plunger	1	1	1	1	1	1	1	1	1	1	1
14	7049	Needle Bar Tension Spring	1	1	1	1	1	1	1	1	1	1	1
15	7048	Needle Bar Tension Plunger Nut	1	1	1	1	1	1	1	1	1	1	1
16	7047-B	Needle Bar Tension Plate	1	1	0	0	0	0	1	0	0	0	0
"	7047-C	"	0	0	1	1	1	1	0	1	1	1	1
17	7097	Needle Bar Tension Plate Screw	1	1	1	1	1	1	1	1	1	1	1
18	7045-AB	Needle Bar	1	0	0	0	0	0	0	0	0	0	0
"	7045-B	Needle Bar	0	1	1	1	1	0	1	1	1	1	0
19	7250-A	Needle (A1x1)	1	0	0	0	0	0	0	0	0	0	0
"	7250-B	Needle (DCx3)	0	1	1	1	1	1	1	1	1	1	1
20	7046-A	Needle Clamp	1	1	1	1	1	1	1	1	1	1	1
21	7096	Needle Clamp Screw	1	1	1	1	1	1	1	1	1	1	1

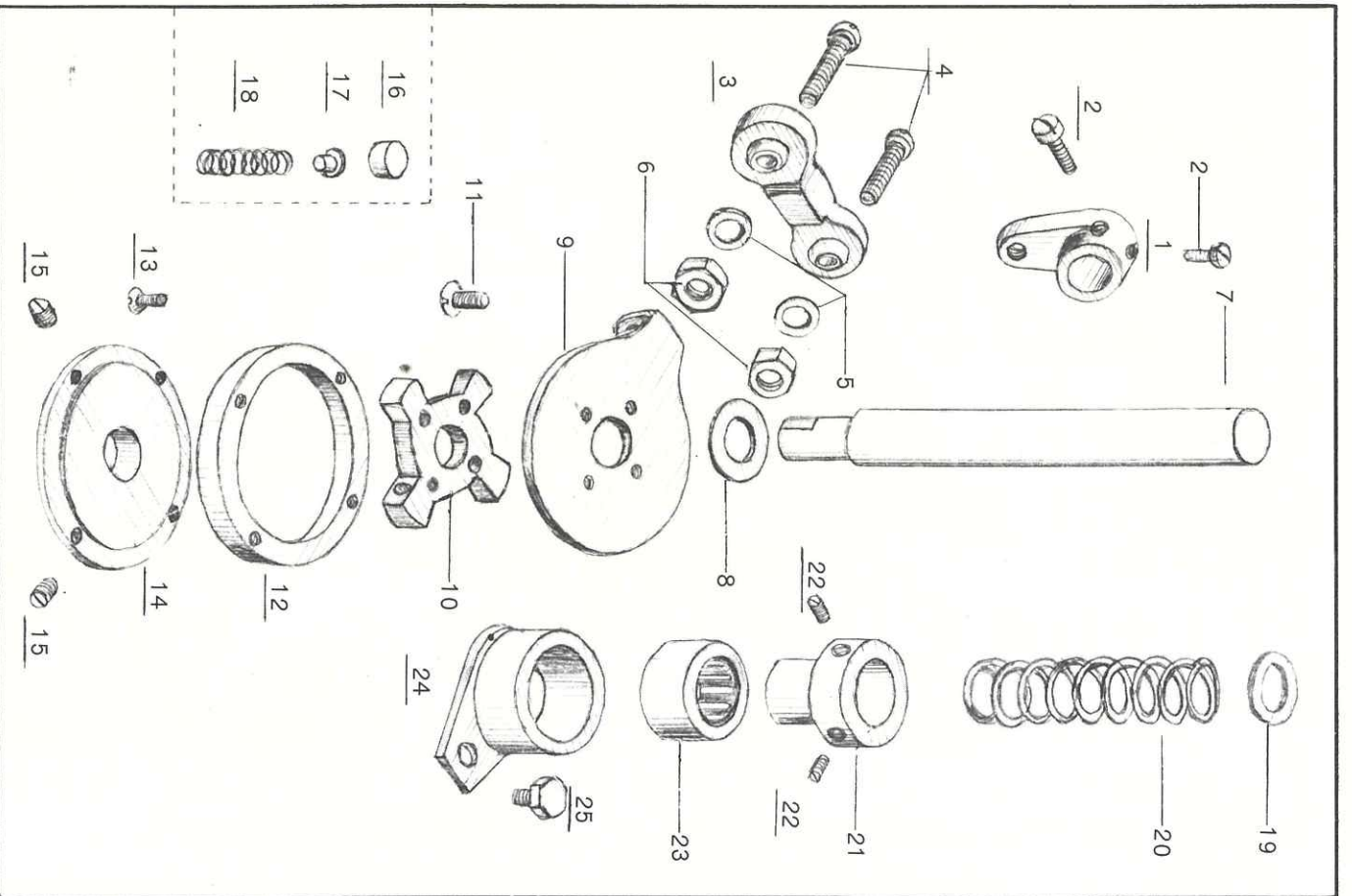
Ref. No.	Parts No.	Description	760	761	762	762H	763	764	765	771	772	773	775
22	7305	Balance Weight	1	1	1	1	1	1	1	1	1	1	1
23	7360	Balance Weight Screw	1	1	1	1	1	1	1	1	1	1	1
24	7051	Needle Bar Yoke	1	1	1	1	1	1	1	1	1	1	1
25	4031-A	Needle Bar Yoke Pinch Screw	2	2	2	2	2	2	2	2	2	2	2
26	7054-A	Needle Bar Yoke Eccentric	1	0	0	0	0	0	0	0	0	0	0
"	7054-B	Needle Bar Yoke Eccentric	0	1	1	1	1	1	1	1	1	1	1
27	98-A	Needle Bar Yoke Eccentric Set Screw	2	2	2	2	2	2	2	2	2	2	2
28	7083-A	Work Guide (No. 1)	1	0	0	0	0	0	0	0	0	0	0
"	7083-B	Work Guide (No. 2)	0	1	0	0	0	0	0	1	0	0	0
"	7083-C	Work Guide (No. 3)	0	0	1	0	0	0	1	0	1	0	1
"	7083-D	Work Guide (No. R2)	0	0	0	0	1	0	0	0	0	1	0
"	7083-F	Work Guide (No. 5)	0	0	0	1	0	0	0	0	0	0	0
"	7083-T	Work Guide (Thin, Medium, Thick)	0	0	0	0	0	3	0	0	0	0	0
29	4042	Work Guide Set Screw	1	1	1	1	1	1	0	1	1	1	0
30	7050	Needle Bar Tension Post	1	0	0	0	0	0	0	0	0	0	0
"	7050-A	"	0	1	1	1	1	1	0	1	1	1	0
31	7091	Needle Bar Tension Post Screw	1	1	1	1	1	1	0	1	1	1	0
32	7052	Needle Bar Yoke Support Shaft	1	1	1	1	1	1	1	1	1	1	1
33	7110	Needle Bar Yoke Support Shaft Lock Nut	1	1	1	1	1	1	1	1	1	1	1
34	7053	Needle Bar Yoke Adjustable Bracket	1	1	1	1	1	1	1	1	1	1	1
35	7099-A	Needle Bar Yoke Adjustable Bracket Screw	2	2	2	2	2	2	2	2	2	2	2
36	4215	Needle Bar Yoke Adjustable Bracket Screw Washer	2	2	2	2	2	2	2	2	2	2	2



Ref. No.	Parts No.	Description	760	761	762	762H	763	764	765	771	772	773	775
1	7043-A	Needle Guard	1	0	0	0	0	0	0	0	0	0	0
"	7043-B	Needle Guard	0	1	1	1	0	0	0	1	1	0	0
2	7044-A	Needle Guard Screw	1	1	1	1	0	0	0	1	1	0	0
"	7044-A	Front Feed Disc Screw	0	0	0	0	1	1	0	0	0	1	0
3	7024-A	Rear Feed Disc	1	0	0	0	0	0	0	0	0	0	0
"	7024-CT	Rear Feed Disc	0	0	0	0	1	1	0	0	0	1	0
"	7024-D	Rear Feed Disc	0	1	1	1	0	0	0	1	1	0	0
4	7090	Rear Feed Disc Set Screw	2	2	2	2	2	2	0	2	2	2	0
5	7025-A	Front Feed Disc	1	0	0	0	0	0	0	0	0	0	0
"	7025-B	Front Feed Disc	0	1	1	1	0	0	0	1	1	0	0
"	7025-CT	Front Feed Disc	0	0	0	0	1	1	0	0	0	1	0
6	7026	Front Feed Disc Bearing Roller	12	12	12	12	12	12	0	12	12	12	0
7	7027-A	Front Feed Disc Stud	1	1	1	1	1	1	0	1	1	1	0
8	7093	Front Feed Disc Stud Screw	1	1	1	1	1	1	1	1	1	1	1
9	7253	Front Feed Disc Washer	0	0	0	0	1	1	0	0	0	1	0
10	7028-AA	Feed Disc Arm	1	1	1	1	1	1	0	1	1	1	0
11	7030	Feed Disc Arm Shaft (Upper)	1	1	1	1	1	1	1	1	1	1	1
12	7029	Feed Disc Arm Shaft (Lower)	1	1	1	1	1	1	1	1	1	1	1
13	7072-A	Feed Disc Arm Shaft Position Pin	2	2	2	2	2	2	2	2	2	2	2
14	7259-T	Feed Disc Arm Stopper	1	1	1	1	1	1	1	1	1	1	1
15	4068-A	Feed Disc Arm Stopper Nut	1	1	1	1	1	1	1	1	1	1	1
16	7031-C	Pressure Lever	0	0	1	1	1	1	1	0	1	1	1
17	7032-B	Pressure Lever Shaft	1	1	1	1	1	1	1	1	1	1	1
18	131	Pressure Lever Shaft Screw	1	1	1	1	1	1	1	1	1	1	1
19	AC15	Pressure Lever Adjusting Screw	0	0	1	1	1	1	1	0	1	1	1
20	7035	Pressure Lever Adjusting Screw Nut	0	0	1	1	1	1	1	0	1	1	1
21	7033-A	Pressure Lever Spring	0	0	1	1	1	1	1	0	1	1	1
22	7258	Feed Disc Arm Rubber Cushion	1	1	1	1	1	1	1	1	1	1	1

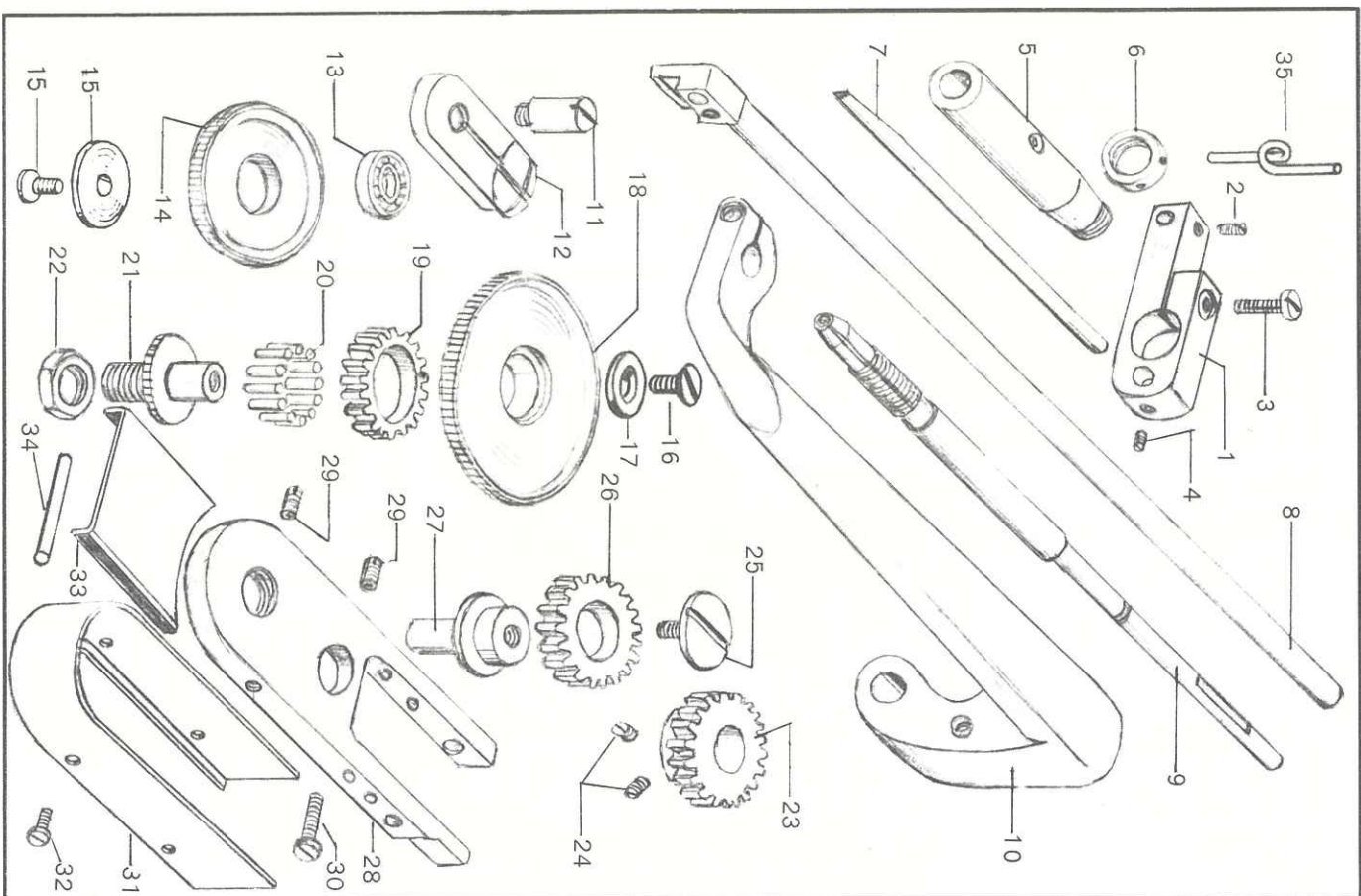


Ref. No.	Parts No.	Description	760	761	762	762H	763	764	765	771	772	773	775
1	7031-A	Pressure Lever	1	1	0	0	0	0	0	1	0	0	0
2	AC15	Pressure Lever Adjusting Screw	1	1	0	0	0	0	0	1	0	0	0
3	7035	Pressure Lever Adjusting Screw Nut	1	1	0	0	0	0	0	1	0	0	0
4	7033-A	Pressure Lever Spring	1	1	0	0	0	0	0	1	0	0	0
5	7022-A	Rear Feed Disc Shaft	1	1	0	0	0	0	0	1	0	0	0
6	5266	Rear Feed Disc Shaft Collar	1	1	0	0	0	0	0	1	0	0	0
7	132	Feed Disc Shaft Collar Set Screw	2	2	0	0	0	0	0	2	0	0	0
8	7021	Feed Gear (Small)	1	1	0	0	0	0	0	1	0	0	0
9	96-A	Feed Gear Set Screw	2	2	0	0	0	0	0	2	0	0	0
10	7038-B	Feed Gear Roller	8	8	0	0	0	0	0	8	0	0	0
11	7040	Feed Gear Roller Pin	8	8	0	0	0	0	0	8	0	0	0
12	7039-C	Feed Gear Roller Spring	8	8	0	0	0	0	0	8	0	0	0
13	7041-A	Feed Retaining Drum Plate	1	1	0	0	0	0	0	1	0	0	0
14	7108	Feed Retaining Drum Plate Shoulder Screw	1	1	0	0	0	0	0	1	0	0	0
15	7037	Feed Retaining Drum Cam	1	1	0	0	0	0	0	1	0	0	0
16	7095-A	Feed Retaining Drum Cam Set Screw	4	4	0	0	0	0	0	4	0	0	0
17	7036-A	Feed Retaining Drum Ring	1	1	0	0	0	0	0	1	0	0	0
18	7042-A	Feed Retaining Drum Set Screw	1	1	0	0	0	0	0	1	0	0	0
19	98	Feed Retaining Drum Set Screw	2	2	0	0	0	0	0	2	0	0	0
20	7310	Ring Set Screw	2	2	0	0	0	0	0	2	0	0	0
21	7020-A	Feed Gear	1	1	0	0	0	0	0	1	0	0	0
22	96	Feed Gear Set Screw	2	2	0	0	0	0	0	2	0	0	0
23	7018	Feed Gear Cam	1	1	0	0	0	0	0	1	0	0	0
24	7095-B	Feed Gear Cam Set Screw	4	4	0	0	0	0	0	4	0	0	0
25	7036-A	Feed Gear Ring	1	1	0	0	0	0	0	1	0	0	0
26	7015-A	Feed Gear Plate	1	1	0	0	0	0	0	1	0	0	0
27	7094-A	Ring Set Screw	2	2	0	0	0	0	0	2	0	0	0
28	7017	Feed Gear Shaft	1	1	0	0	0	0	0	1	0	0	0
29	7304	Feed Gear Shaft Washer	1	1	0	0	0	0	0	1	0	0	0

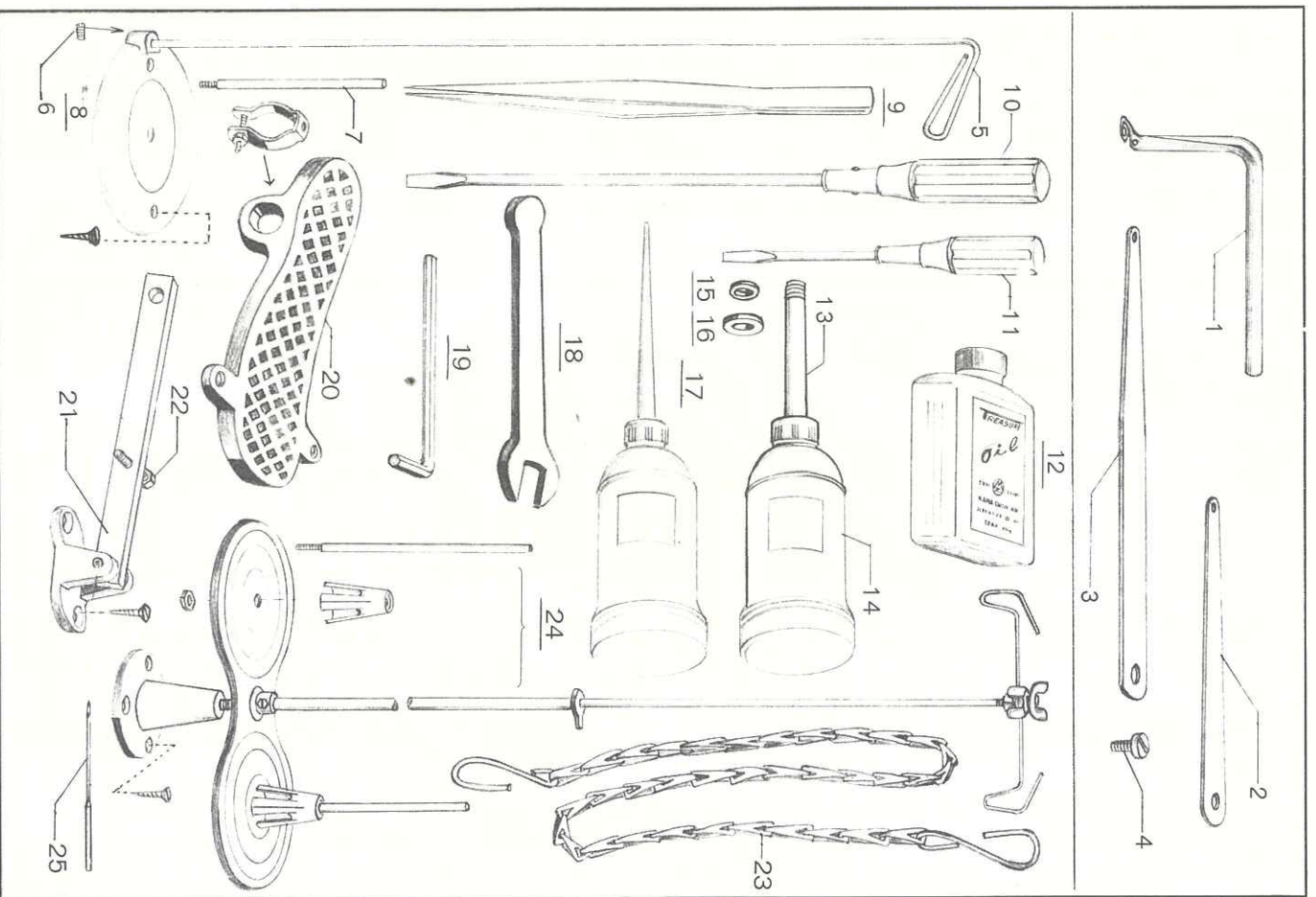


Ref. No.	Parts No.	Description	760	761	762	762H	763	764	765	771	772	773	775
1	7205-A	Feed Rocker Shaft Crank	0	0	1	1	1	1	1	0	1	1	1
2	7252	Feed Rocker Shaft Crank Screw	0	0	2	2	2	2	2	0	2	2	2
3	7203-A	Feed Connection (Small)	0	0	1	1	1	1	1	0	1	1	1
4	1644	Feed Connection Screw	0	0	2	2	2	2	2	0	2	2	2
5	5275	Feed Connection Screw Washer	0	0	2	2	2	2	2	0	2	2	2
6	4068-A	Feed Connection Screw Nut	0	0	2	2	2	2	2	0	2	2	2
7	7022-C	Rear Feed Disc Shaft	0	0	1	1	1	1	1	0	1	1	1
8	7304	Feed Disc Shaft Washer	0	0	1	1	1	1	1	0	1	1	1
9	7041-B	Feed Plate	0	0	1	1	1	1	1	0	1	1	1
10	7037	Feed Cam	0	0	1	1	1	1	1	0	1	1	1
11	7095-A	Feed Cam Set Screw	0	0	4	4	4	4	4	0	4	4	4
12	7036-B	Feed Ring	0	0	1	1	1	1	1	0	1	1	1
13	4129	Feed Ring Set Screw	0	0	4	4	4	4	4	0	4	4	4
14	7042-B	Feed Drum	0	0	1	1	1	1	1	0	1	1	1
15	98	Feed Drum Set Screw	0	0	2	2	2	2	2	0	2	2	2
16	7038-A	Feed Roller	0	0	4	4	4	4	4	0	4	4	4
17	7040	Feed Roller Pin	0	0	4	4	4	4	4	0	4	4	4
18	7039-B	Feed Roller Spring	0	0	4	4	4	4	4	0	4	4	4
19	7307	Feed Disc Shaft Spring Washer	0	0	1	1	1	1	1	0	1	1	1
20	8009-A	Feed Disc Shaft Spring	0	0	1	1	1	1	1	0	1	1	1
21	7303-A	Roller Clutch Bushing	0	0	1	1	1	1	1	0	1	1	1
22	129-A	Roller Clutch Bushing Set Screw	0	0	2	2	2	2	2	0	2	2	2
23	7301	Roller Clutch	0	0	1	1	1	1	1	0	1	1	1
24	7302	Roller Clutch Bracket	0	0	1	1	1	1	1	0	1	1	1
25	4184	Roller Clutch Bracket Set Screw	0	0	1	1	1	1	1	0	1	1	1

Parts for Models FS - 765 - 775



Ref. No.	Parts No.	Description	765	775
1	7405	Needle Bar Tension Post Support	1	1
2	129-A	Work Guide Set Screw	1	1
3	114-A	Needle Bar Bushing Set Screw	1	1
4	129-B	Needle Bar Tension Post Set Screw	1	1
5	7403-A	Needle Bar Bushing	1	1
6	7071	Needle Bar Bushing Nut	1	1
7	7404	Needle Bar Tension Post	1	1
8	7402	Needle Bar	1	1
9	7406	Looper Shaft	1	1
10	7401-A	Feed Disc Arm	1	1
11	7419	Front Feed Disc Stud	1	1
12	7418	Needle Guard	1	1
13	7408	Front Feed Disc Bearing	1	1
14	7407	Front Feed Disc (Small)	1	1
15	18222	Front Feed Disc Cap	1	1
15'	4129	Front Feed Disc Cap Screw	1	1
16	7094-A	Rear Feed Disc Cap Screw	1	1
17	18230	Rear Feed Disc Cap Screw Washer	1	1
18	7490	Rear Feed Disc	1	1
19	7410	Rear Feed Disc Gear	1	1
20	7412	Rear Feed Disc Bearing Roller	12	12
21	7411	Rear Feed Disc Stud	1	1
22	7413	Rear Feed Disc Stud Nut	1	1
23	7416	Rear Feed Disc Shaft Gear	1	1
24	129-B	Rear Feed Disc Shaft Gear Set Screw	2	2
25	7414-A	Idler Gear Cap Screw	1	1
26	5032	Idler Gear	1	1
27	7415-A	Idler Gear Stud	1	1
28	7417	Rear Feed Disc Gear Bracket	1	1
29	98	Gear Stud Set Screw	2	2
30	4031-A	Rear Feed Disc Gear Bracket Set Screw	2	2
31	7423	Rear Feed Disc Gear Bracket Cover (Large)	1	1
32	124	Rear Feed Disc Gear Bracket Cover Set Screw	4	4
33	7424	Rear Feed Disc Gear Bracket Cover (Small)	1	1
34	7425	Rear Feed Disc Gear Bracket Set Pin	1	1
35	7426	Thread Guide	1	1



Ref. No.	Parts No.	Description	760	761	762	762H	763	764	765	771	772	773	775
1	7224	Looper (For two thread)	0	0	0	0	0	0	0	1	1	1	1
2	7222-A	Thread Guide Plate	0	0	0	0	0	0	0	1	1	1	0
3	7222-B	Thread Guide Plate	0	0	0	0	0	0	0	0	0	0	1
4	113-B	Thread Guide Plate Screw	0	0	0	0	0	0	0	1	1	1	1
5	4152	Thread Guide	1	1	1	1	1	1	1	0	0	0	0
6	129-A	Thread Guide Screw	1	1	1	1	1	1	1	0	0	0	0
7	4151	Spool Pin	1	1	1	1	1	1	1	0	0	0	0
8	4150	Cotton Stand Base w/Wood Screw	1	1	1	1	1	1	1	0	0	0	0
9	7255	Tweezers	1	1	1	1	1	1	1	1	1	1	1
10	AC01	Screw Driver	1	1	1	1	1	1	1	1	1	1	1
11	AC02	Screw Driver	1	1	1	1	1	1	1	1	1	1	1
12	AC05	Oil	1	1	1	1	1	1	1	1	1	1	1
13	7104-A	Base Plate Oil Pipe	1	1	1	1	1	1	1	1	1	1	1
14	7254	Oil Bottle	1	1	1	1	1	1	1	1	1	1	1
15	7105	Oil Bottle Washer	1	1	1	1	1	1	1	1	1	1	1
16	13153	Oil Bottle "O" Ring	1	1	1	1	1	1	1	1	1	1	1
17	AC04	Oiler	1	1	1	1	1	1	1	1	1	1	1
18	7086	Spanner	1	1	1	1	1	1	1	1	1	1	1
19	AC06	Wrench	1	1	1	1	1	1	1	1	1	1	1
20	7257	Treadle	1	1	1	1	1	1	1	1	1	1	1
21	7228	Treadle Lever	1	1	1	1	1	1	1	1	1	1	1
22	7108	Chain Hook Screw	1	1	1	1	1	1	1	1	1	1	1
23	7249-A	Chain	1	1	1	1	1	1	1	1	1	1	1
24	AC-14	Two Thread Cotton Stand Set	0	0	0	0	0	0	0	1	1	1	1
25	7250	Needle (A1x1)	5	0	0	0	0	0	0	0	0	0	0
"	7250	Needle (DCx3)	0	5	5	5	5	5	5	5	5	5	5