

NO : 8242A02

金輪牌工業用縫紉機

GOLDEN WHEEL INDUSTRIAL SEWING MACHINE

零件分解圖

PARTS BOOK

MODEL: CS-8242、8243 P

CS-8244、8244L D

- 1 2016. 09. 21 P16
- 2 2017. 03. 01 P14
- 3 2017. 03. 06 P20
- 4 2017. 04. 26 P02, P04
- 5 2017. 07. 24 P20
- 6 2017. 10. 16 P02, P20
- 7 2018. 05. 25 P28, P30.
- 8 2018. 09. 04 P26
- 9 2018. 10. 22 P02, P20
- 10 2019. 04. 12 P24
- 11 2019. 04. 15 P08
- 12 2019. 08. 02 P44
- 13 2019. 10. 02 P32
- 14 2020. 08. 12 P24, P44, P46
- 15 2020. 11. 04 P38
- 16 2020. 11. 18 P44
- 17 2021. 07. 02 P20, P26
- 18 2021. 10. 13 P08
- 19 2022. 01. 06 P44
- 20 2022. 03. 08 P20

啟翔股份有限公司

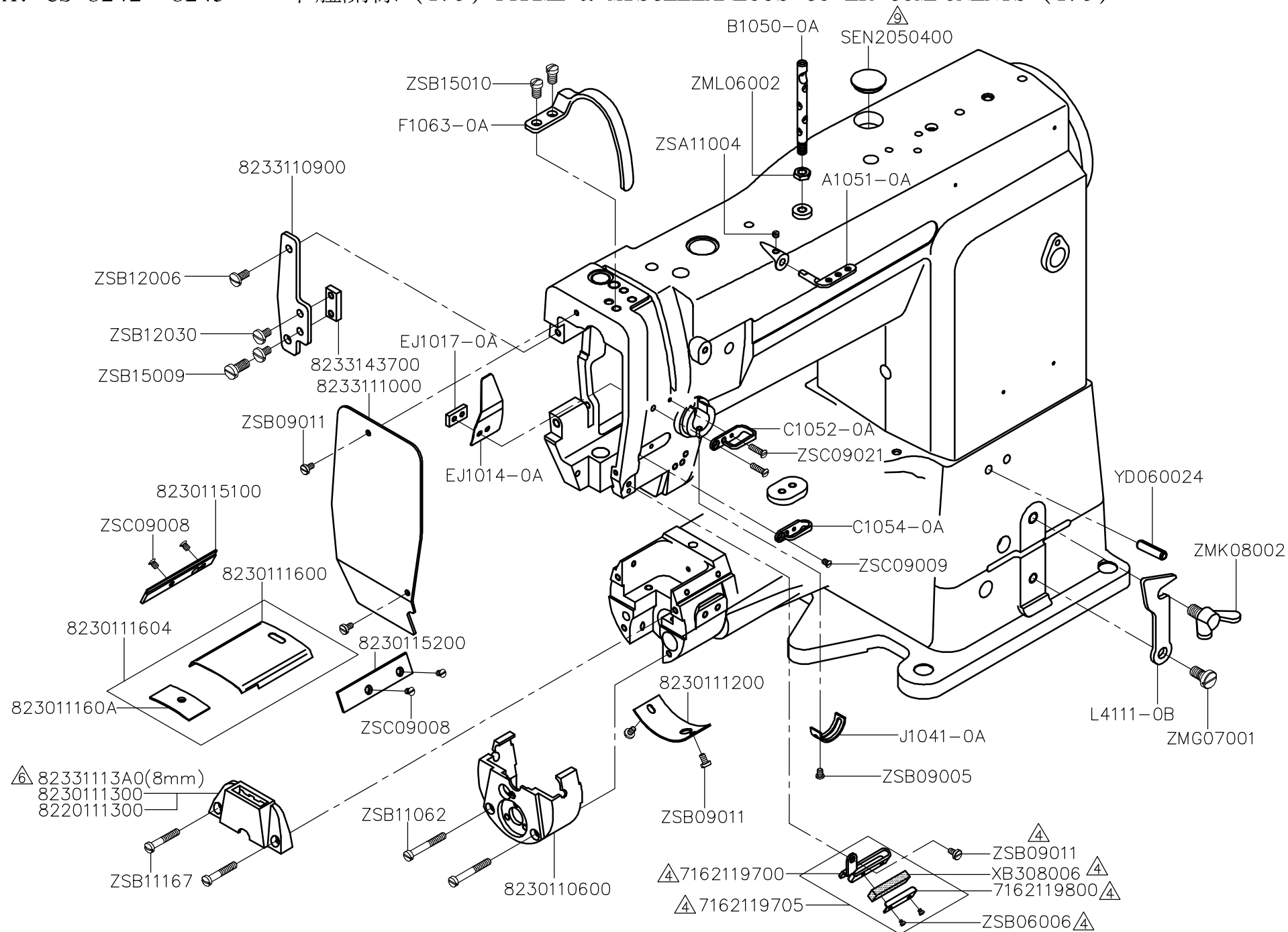
CHEE SIANG INDUSTRIAL CO., LTD.

MODEL : CS-8242、8243

CS-8244、8244L

索 引	INDEX	PAGE
A、 本體關係 -----	FRAME & MISCELLANEOUS COVER COMPONENTS -----	2-7
B、 上軸關係 -----	MAIN SHAFT COMPONENTS -----	8-9
C、 針棒、天秤關係 -----	NEEDLE BAR & THREAD TAKE-UP LEVER COMPONENTS -----	10-11
D、 針棒搖擺關係 -----	NEEDLE BAR ROCKING MOTION MECHANISM COMPONENTS -----	12-13
E、 上部送料關係 -----	UPPER FEED MECHANISM COMPONENTS -----	14-15
F、 押腳、腳弓關係 -----	PRESSER BAR & KNEE LIFTER COMPONENTS -----	16-19
G、 下部送料關係 -----	LOWER FEED MECHANISM COMPONENTS -----	20-23
H、 縫目調整關係 -----	FEED ADJUSTMENT MECHANISM COMPONENTS -----	24-25
I、 下軸關係 -----	LOWER SHAFT MECHANISM COMPONENTS -----	26-27
J、 右釜軸台關係 -----	RIGHT HOOK SADDLE MECHANISM COMPONENTS -----	28-29
K、 左釜軸台關係 -----	LEFT HOOK SADDLE MECHANISM COMPONENTS -----	30-31
L、 縫線壓力調節關係 ----	UPPER THREAD TENSION REGULATOR MECHANISM COMPONENTS -----	32-33
M、 油潤滑關係 -----	OIL LUBRICATION MECHANISM COMPONENTS -----	34-35
N、 附件關係 -----	ACCESSORIES -----	36-39
O、 零件號碼與頁數對照 --	NUMERICAL PARTS-LIST -----	40-42
P、 針位組詳表 -----	GAUGE PARTS LIST -----	43-44
Q、 踏板抬押腳裝置 -----	PEDAL COMPLETE DEVICE -----	45

A. CS-8242、8243 本體關係 (1/3) FRAME & MISCELLANEOUS COVER COMPONENTS (1/3)



A、CS-8242、8243 本體關係(1/3) FRAME & MISCELLANEOUS COVER COMPONENTS (1/3)

零件號碼	零件名稱	Name of Part	件數 Q, TY		零件號碼	零件名稱	Name of Part	件數 Q, TY	
Part No			8242	8243	Part No			8242	8243
7162119700	線掛(下) ----	Thread Guide (Lower) -----	1	1	XB308006	油棉 -----	Felt -----	1	1
7162119705	線掛組(下) --	Thread Guide Asm. (Lower) ---	1	1	YD060024	油導管 -----	Oil Pipe -----	1	1
7162119800	油棉固定板 --	Guide Plate -----	1	1	ZMG07001	螺絲 -----	Hinge Screw -----	1	1
8220111300	針板 -----	Throat Plate -----	1	0	ZMK08002	螺絲 -----	Screw(M8x1.25) -----	1	1
8230110600	底座頭蓋 ----	Bed Cylinder -----	1	1	ZML06002	螺帽 -----	Nut -----	1	1
8230111200	下齒輪蓋 ----	Gear Cover -----	1	1	ZSA11004	螺絲 -----	Screw(11/64-40x3.5) ----	1	1
8230111300	針板 -----	Throat Plate -----	0	1	ZSB06006	螺絲 -----	Screw (3/32-56x2.3) ----	2	2
8230111600	滑座 -----	Slide Plate -----	(1)	(1)	ZSB09005	螺絲 -----	Screw(9/64-40x5) -----	1	1
8230111604	角板(套) ----	Slide Plate Asm. -----	1	1	ZSB09011	螺絲 -----	Screw(9/64-40x6.5) ----	5	5
823011160A	固定板 -----	Reinforce Plate -----	(1)	(1)	ZSB11062	螺絲 -----	Screw(11/64-40x33) ----	2	2
8230115100	滑座導板(後)	Slide Guide Plate (Rear) ---	1	1	ZSB11167	螺絲 -----	Screw(11/64-40x30) ----	2	2
8230115200	滑座導板(前)	Slide Guide Plate (Front) --	1	1	ZSB12006	螺絲 -----	Screw(3/16-28x10) -----	1	1
8233110900	定位座 -----	Vibrating Presser Bar Guide	1	1	ZSB12030	螺絲 -----	Screw(3/16-32x8) -----	2	2
8233111000	面板 -----	Face Plate -----	1	1	ZSB15009	螺絲 -----	Screw(15/64-28x13) ----	1	1
82331113A0	針板 -----	Throat Plate -----	(1)	(1)	ZSB15010	螺絲 -----	Screw(15/64-28x10) ----	2	2
8233143700	定位板 -----	Bell Crank Guide -----	1	1	ZSC09008	螺絲 -----	Screw(9/64-40x5) -----	4	4
A1051-0A	三孔線掛 ----	Thread Guide -----	1	1	ZSC09009	螺絲 -----	Screw(9/64-40x5.6) ----	1	1
B1050-0A	線柱 -----	Thread Guide -----	1	1	ZSC09021	螺絲 -----	Screw(9/64-40x13) ----	2	2
C1052-0A	線掛(上) ----	Thread Guide (Upper) -----	1	1					
C1054-0A	線掛(中) ----	Thread Guide (Center) -----	1	1					
EJ1014-0A	油防蓋 -----	Oil Guard Plate -----	1	1					
EJ1017-0A	螺帽蓋 -----	Sparses -----	1	1					
F1063-0A	天秤蓋 -----	Thread Take-up Lever Cover -	1	1					
J1041-0A	線軸彈簧調整	Stopper -----	1	1					
L4111-0B	底座銷勾 ----	Latch -----	1	1					
SEN2050400	橡膠塞 -----	Rubber Plug -----	1	1					

A. CS-8244、8244L

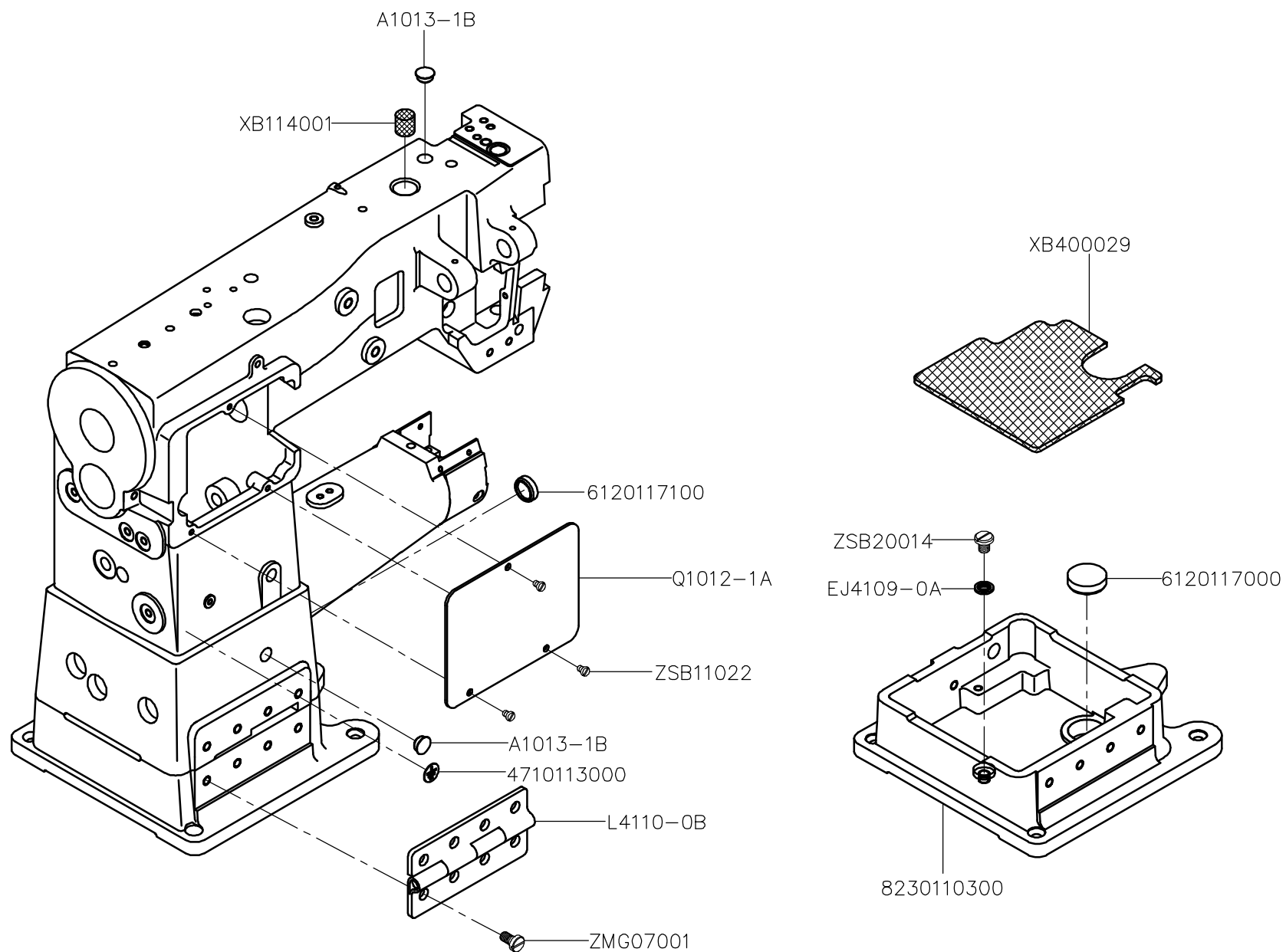


A、CS-8244、8244L 本體關係(2/3) FRAME & MISCELLANEOUS COVER COMPONENTS (2/3)

零件號碼	零件名稱	Name of Part	件數 Q, TY		零件號碼	零件名稱	Name of Part	件數 Q, TY	
Part No			8244	8244L	Part No			8244	8244L
7162119700	線掛(下) ---	Thread Guide (Lower) -----	1	1	WB041002	彈簧墊圈 ----	Spring Washer -----	2	2
7162119705	線掛組(下) -	Thread Guide Asm. (Lower) ---	1	1	XB308006	油棉 -----	Felt -----	1	1
7162119800	油棉固定板 -	Guide Plate -----	1	1	YA030100	固定銷 -----	Pin -----	2	2
8233110900	定位座 -----	Vibrating Presser Bar Guide	1	1	YD060024	油導管 -----	Oil Pipe -----	1	1
8233111000	面板 -----	Face Plate -----	1	1	ZMG07001	螺絲 -----	Hinge Screw-----	1	1
8233143700	定位板 -----	Bell Crank Guide -----	1	1	ZMK08002	螺絲 -----	Screw(M8x1.25) -----	1	1
8244110300	底座左接頭 -	Bed Cylinder Cap -----	1	1	ZML06002	螺帽 -----	Nut -----	1	1
8244111200	防塵蓋組 ---	Cover Asm. -----	1	1	ZSA11004	螺絲 -----	Screw(11/64-40x3.5) ----	1	1
8244114800	蓋板 -----	Cover -----	2	2	ZSB06006	螺絲 -----	Screw (3/32-56x2.3) ----	2	2
8244GA0064	針板 -----	Throat Plate -----	0	1	ZSB09005	螺絲 -----	Screw(9/64-40x5) -----	1	1
8244GA0064-A	針板 -----	Throat Plate -----	0	1	ZSB09011	螺絲 -----	Screw(9/64-40x6.5) -----	3	3
8244GA1064	針板 -----	Throat Plate -----	1	0	ZSB11162	螺絲 -----	Screw(11/64-40x73) -----	2	2
8244GA1064-A	針板 -----	Throat Plate -----	1	0	ZSB12006	螺絲 -----	Screw(3/16-28x10) -----	1	1
8244GE0064	保護蓋組(左)	Cover Asm. (Left) -----	1	1	ZSB12030	螺絲 -----	Screw(3/16-32x8) -----	2	2
8244GF0064	保護蓋組(右)	Cover Asm. (Right) -----	1	1	ZSB15009	螺絲 -----	Screw(15/64-28x13) -----	1	1
8244GH0064	滑座導板(後)	Slide Guide Plate (Rear) ---	1	1	ZSB15010	螺絲 -----	Screw(15/64-28x10) -----	2	2
8244GH1064	滑座導板(後)	Slide Guide Plate (Rear) ---	1	1	ZSC09008	螺絲 -----	Screw(9/64-40x5) -----	8	8
8244GI0064	滑座導板(前)	Slide Guide Plate (Front) --	1	1	ZSC09009	螺絲 -----	Screw(9/64-40x5.6) -----	1	1
8244GI1064	滑座導板(前)	Slide Guide Plate (Front) --	1	1	ZSC09021	螺絲 -----	Screw(9/64-40x13) -----	2	2
A1051-0A	三孔線掛 ---	Thread Guide -----	1	1	ZSC11001	螺絲 -----	Screw(11/64-40x6.5) ----	12	12
B1050-0A	線柱 -----	Thread Guide -----	1	1					
C1054-0A	線掛(中) ---	Thread Guide (Center) -----	1	1					
EJ1014-0A	油防蓋 -----	Oil Guard Plate -----	1	1					
EJ1017-0A	螺帽蓋 -----	Sparses -----	1	1					
F1063-0A	天秤蓋 -----	Thread Take-up Lever Cover -	1	1					
J1041-0A	線軸彈簧調整	Stopper -----	1	1					
J1052-0A	線掛(上) ---	Thread Guide (Upper) -----	1	1					
L4111-0B	底座鎖勾 ---	Latch -----	1	1					

A. CS-8242、8243
8244、8244L

本體關係 (3/3) FRAME & MISCELLANEOUS COVER COMPONENTS (3/3)



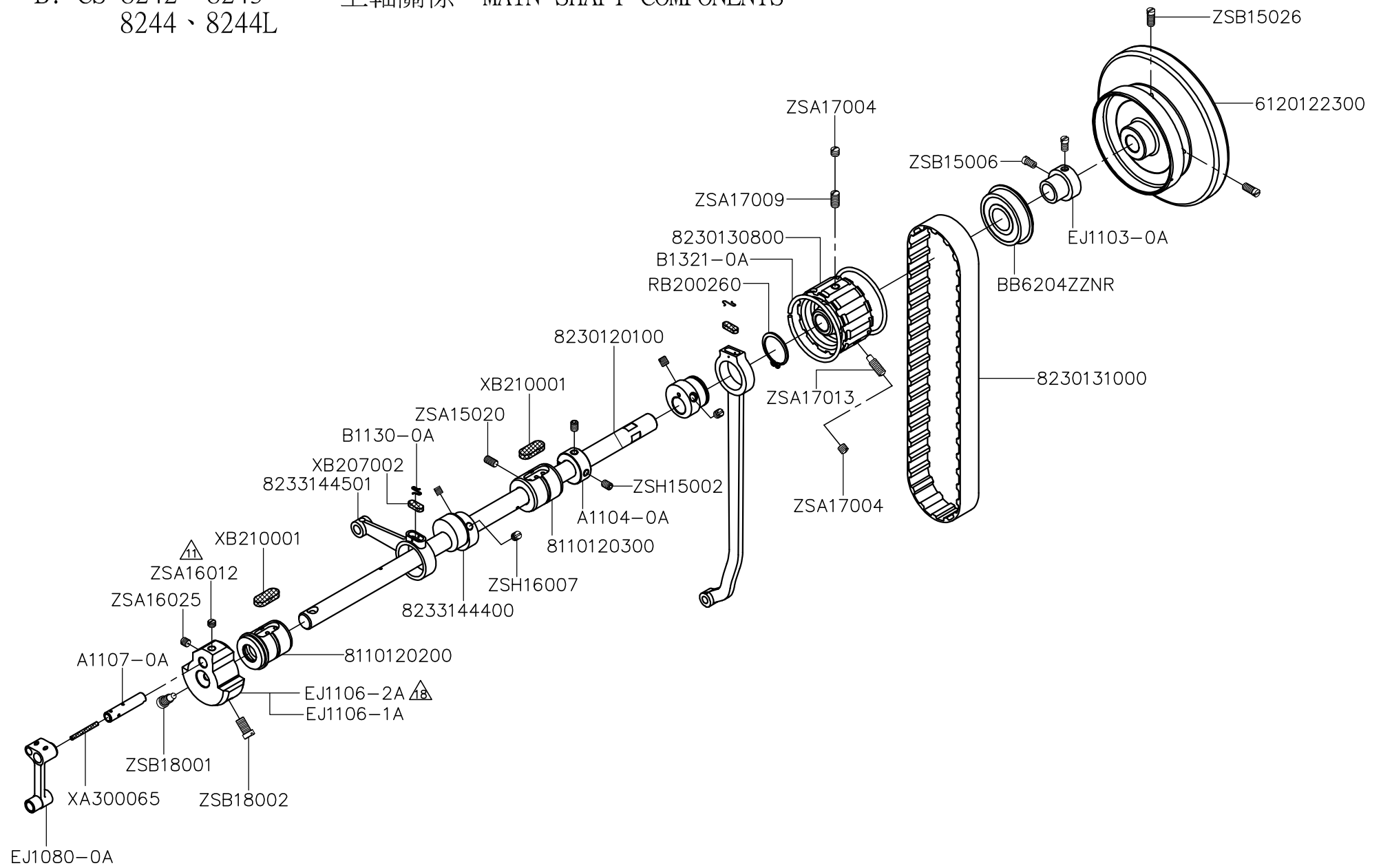
A、CS-8242、8243 本體關係(3/3) FRAME & MISCELLANEOUS COVER COMPONENTS (3/3)

CS-8244、8244L

零件號碼 Part No	零件名稱	Name of Part	件數 Q, TY				備註 Remarks
			8242	8243	8244	8244L	
4710113000	印記 -----	Grand Mark -----	1	1	1	1	
6120117000	油蓋 -----	Rubber Plug -----	1	1	1	1	
6120117100	油蓋 -----	Rubber Plug -----	1	1	1	1	
8230110300	底座 -----	Base -----	1	1	1	1	
A1013-1B	油蓋 -----	Rubber Plug -----	3	3	3	3	
EJ4109-0A	墊圈 -----	Spacer -----	1	1	1	1	
L4110-0B	後鈕 -----	Hinge -----	1	1	1	1	
Q1012-1A	橫蓋 -----	Side Cover -----	1	1	1	1	
XB114001	油棉 -----	Felt -----	1	1	1	1	
XB400029	油棉 -----	Felt -----	1	1	1	1	
ZMG07001	螺絲 -----	Hinge Screw -----	8	8	8	8	
ZSB11022	螺絲 -----	Screw(11/64-40x7) -----	3	3	3	3	
ZSB20014	螺絲 -----	Screw -----	1	1	1	1	

B. CS-8242、8243
8244、8244L

上軸關係 MAIN SHAFT COMPONENTS

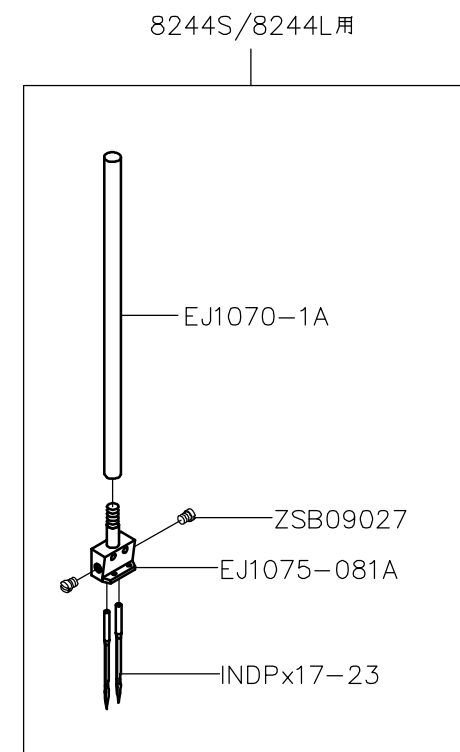
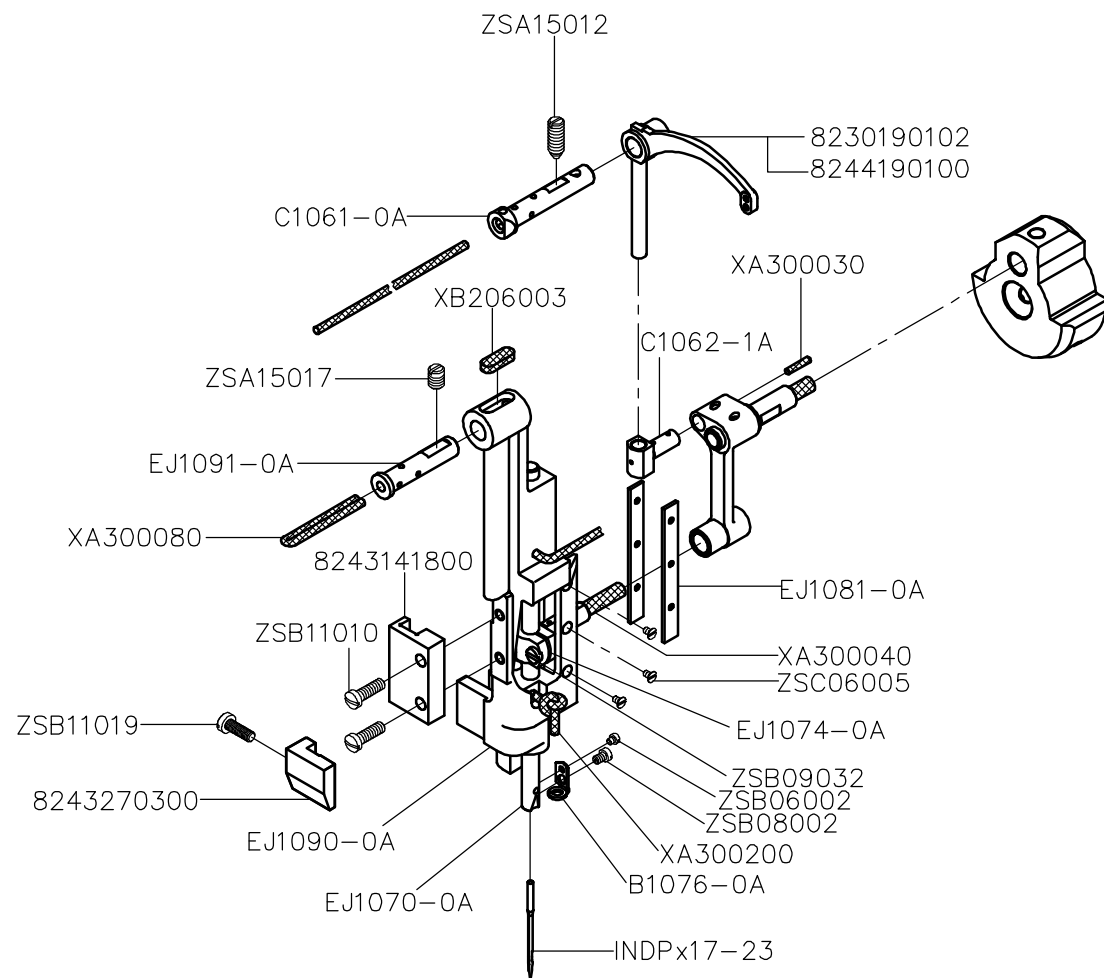


B、CS-8242、8243 上軸關係 MAIN SHAFT COMPONENTS
CS-8244、8244L

零件號碼 Part No	零件名稱	Name of Part	件數 Q, TY				備註 Remarks
			8242	8243	8244	8244L	
6120122300	皮帶輪 -----	Hand Wheel -----	1	1	1	1	
8110120200	上軸套管(前) -----	Main Shaft Bushing (Front) -----	1	1	1	1	
8110120300	上軸套管(中) -----	Main Shaft Bushing (Center) -----	1	1	1	1	
8230120100	上軸 -----	Main Shaft -----	1	1	1	1	
8230130800	齒形皮帶輪(上) -----	Timing Belt Wheel (Upper) -----	1	1	1	1	
8230131000	齒形皮帶 -----	Timing Belt -----	1	1	1	1	
8233144400	偏心輪 -----	Driving Cam -----	1	1	1	1	
8233144501	連桿 -----	Connecting Rod -----	1	1	1	1	
EJ1103-0A	上軸套管(後) -----	Main Shaft Bushing (Upper) -----	1	1	1	1	
A1104-0A	定環 -----	Thrust Collar -----	1	1	1	1	
A1107-0A	針棒連接軸 -----	Needle Bar Crank Shaft -----	1	1	1	1	
B1130-0A	彈簧 -----	Spring -----	1	1	1	1	
B1321-0A	齒輪邊環 -----	Spring Flange -----	2	2	2	2	
EJ1080-0A	針棒連接桿 -----	Needle Bar Crank Rod -----	1	1	1	1	
EJ1106-1A	凸輪 -----	Counterweight -----	0	1	0	1	
EJ1106-2A	凸輪 -----	Counterweight -----	1	0	1	0	
RB200260	軸用 C 扣環 -----	Retaining Rings -C Type -----	1	1	1	1	
XA300065	油線 -----	Oil Wick -----	1	1	1	1	
XB207002	油棉 -----	Felt -----	1	1	1	1	
XB210001	油棉 -----	Felt -----	3	3	3	3	
ZSA15020	螺絲 -----	Screw(15/64-28x11) -----	1	1	1	1	
ZSA16012	螺絲 -----	Screw(1/4-40x4) -----	1	1	1	1	
ZSA16025	螺絲 -----	Screw(1/4-40x6) -----	1	1	1	1	
ZSA17004	螺絲 -----	Screw(17/64-24x4.5) -----	2	2	2	2	
ZSA17009	螺絲 -----	Screw(17/64-24x14.5) -----	1	1	1	1	
ZSA17013	螺絲 -----	Screw(17/64-24x20) -----	1	1	1	1	
ZSB15026	螺絲 -----	Screw(15/64-28x18) -----	2	2	2	2	
ZSB18001	螺絲 -----	Screw(9/32-28x16) -----	1	1	1	1	
ZSB18002	螺絲 -----	Screw(9/32-28x13) -----	1	1	1	1	
ZSH15002	螺絲 -----	Screw(15/64-28x8) -----	2	2	2	2	
ZSH16007	螺絲 -----	Screw(1/4-40x8) -----	2	2	2	2	
BB6204ZZNR	滾珠軸承 -----	Bell Bearing -----	1	1	1	1	

C. CS-8242、8243
8244、8244L

針棒、天秤關係 NEEDLE BAR & THREAD TAKE-UP LEVER COMPONENTS

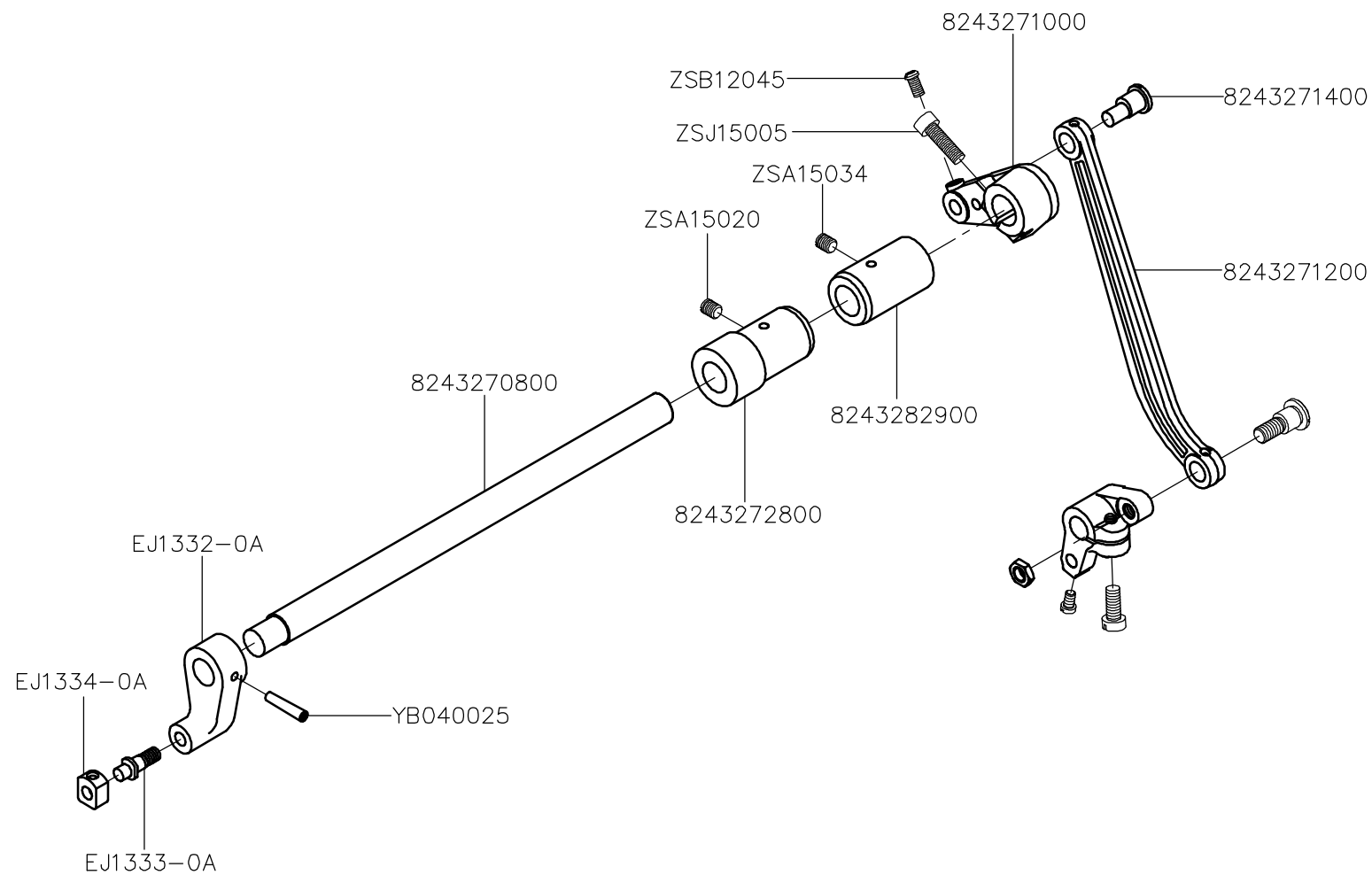


C、CS-8242、8243 針棒、天秤關係 NEEDLE BAR & THREAD TAKE-UP LEVER COMPONENTS
CS-8244、8244L

零件號碼 Part No	零件名稱	Name of Part	件數 Q, TY				備註 Remarks
			8242	8243	8244	8244L	
8230190102	天秤 -----	Thread Take-up Lever -----	0	1	0	1	
8243141800	押腳舉升連桿案内 -----	Vibrating Presser Bar Guide -----	1	1	1	1	
8243270300	針柱座定位板 -----	Needle Bar Guide -----	1	1	1	1	
8244190100	天秤 -----	Thread Take-up Lever -----	1	0	1	0	
B1076-0A	線掛 -----	Needle Bar thread guide -----	1	1	0	0	
C1061-0A	天秤固定銷 -----	Thread Take-up Lever Support Stud ---	1	1	1	1	
C1062-1A	天秤滑塊 -----	Thread Take-up Slide Brock -----	1	1	1	1	
EJ1070-0A	針棒 -----	Needle Bar -----	1	1	0	0	
EJ1070-1A	針棒 -----	Needle Bar -----	0	0	1	1	
EJ1074-0A	針棒固定軸 -----	Needle Bar Holder -----	1	1	1	1	
EJ1075-081	針鉗 -----	Needle Clamp -----	0	0	1	1	
EJ1081-0A	針棒連結器滑板 -----	Spacer -----	2	2	2	2	
EJ1090-0A	針柱台 -----	Needle Bar Guide Bracket -----	1	1	1	1	
EJ1091-0A	針柱座固定軸 -----	Needle Bar Guide Bracket Stud -----	1	1	1	1	
INDPx17-23	針 -----	Needle -----	1	1	2	2	
XA300030	油線 -----	Oil Wick -----	1	1	1	1	
XA300040	油線 -----	Oil Wick -----	1	1	1	1	
XA300080	油線 -----	Oil Wick -----	1	1	1	1	
XA300200	油線 -----	Oil Wick -----	1	1	1	1	
XB206003	油棉 -----	Felt -----	1	1	1	1	
ZSA15012	螺絲 -----	Screw(15/64-28x17) -----	1	1	1	1	
ZSA15017	螺絲 -----	Screw(15-64-28x8.5) -----	1	1	1	1	
ZSB06002	螺絲 -----	Screw(3/32-56x2.5) -----	1	1	0	0	
ZSB08002	螺絲 -----	Screw(1/8-44x4.5) -----	1	1	0	0	
ZSB09027	螺絲 -----	Screw(9/64-40x4) -----	0	0	2	2	
ZSB09032	螺絲 -----	Screw(9/64-40x8.5) -----	1	1	1	1	
ZSB11010	螺絲 -----	Screw(11/64-40x14) -----	1	1	1	1	
ZSB11019	螺絲 -----	Screw(11/64-40x13) -----	1	1	1	1	
ZSC06005	螺絲 -----	Screw(3/32-56x3.9) -----	6	6	6	6	

D. CS-8242、8243
8244、8244L

針棒搖擺關係 NEEDLE BAR ROCKING MOTION MECHANISM COMPONENTS

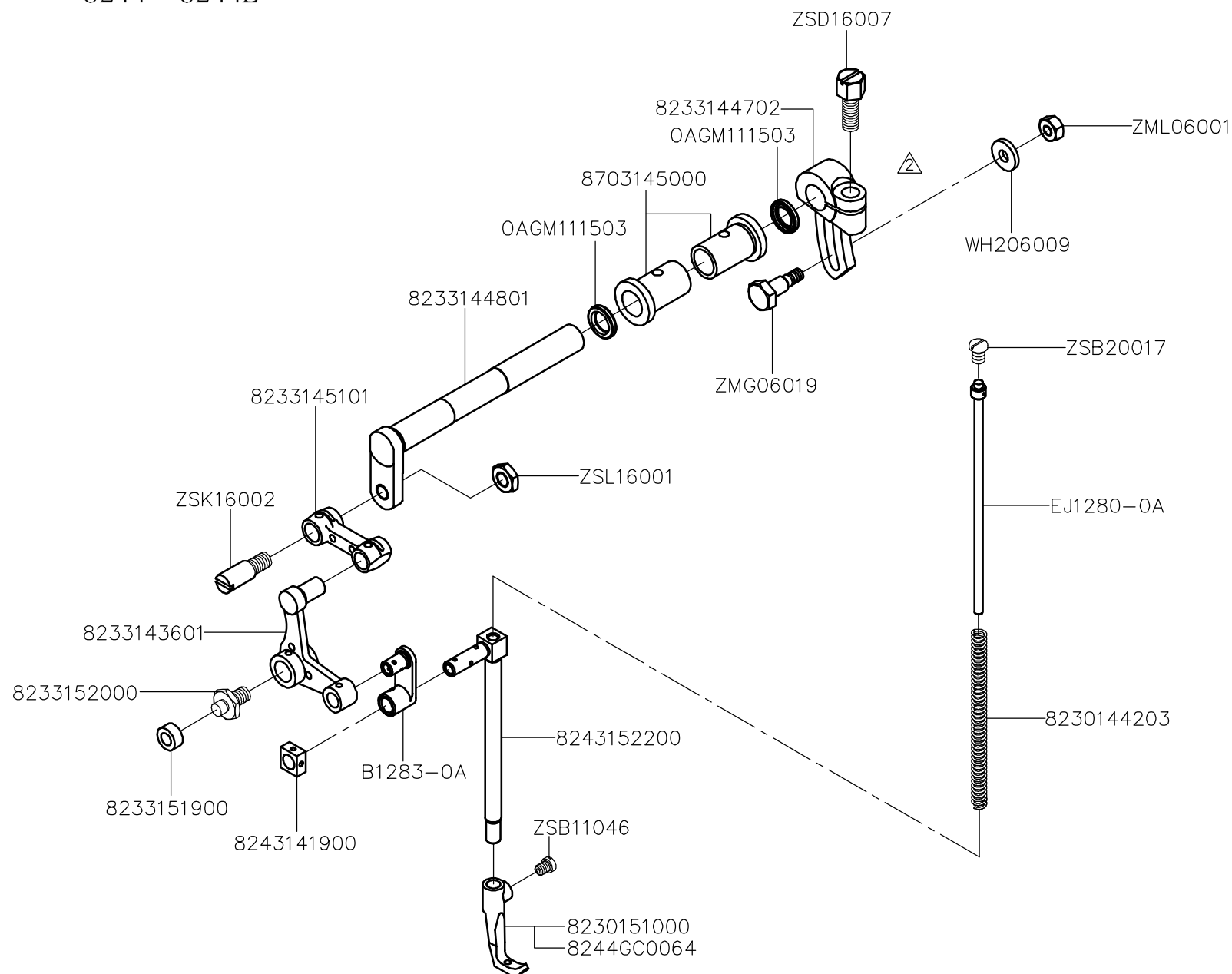


D、CS-8242、8243 針棒搖擺關係 NEEDLE BAR ROCKING MOTION MECHANISM COMPONENTS
CS-8244、8244L

零件號碼 Part No	零件名稱	Name of Part	件數 Q, TY				備註 Remarks
			8242	8243	8244	8244L	
8243270800	擺動臂軸 -----	Needle Bar Vibrating Shaft -----	1	1	1	1	
8243271000	擺動臂 -----	Needle Bar Vibrating Crank (Right) -----	1	1	1	1	
8243271200	連接桿 -----	Connecting Rod -----	1	1	1	1	
8243271400	連結軸 -----	Eccentric Shaft -----	1	1	1	1	
8243272800	擺動臂軸套管 -----	Needle Bar Vibrating Shaft Bushing (Front)	1	1	1	1	
8243272900	擺動臂軸套管 -----	Needle Bar Vibrating Shaft Bushing (Rear)	1	1	1	1	
EJ1332-0A	擺動臂 -----	Needle Bar Vibrating Crank (Left) -----	1	1	1	1	
EJ1333-0A	角駒軸 -----	Crank Pin -----	1	1	1	1	
EJ1334-0A	角駒 -----	Square Block -----	1	1	1	1	
YB040025	推拔銷 -----	Taper Pin -----	1	1	1	1	
ZSA15022	螺絲 -----	Screw(15/64-28x11) -----	1	1	1	1	
ZSA15034	螺絲 -----	Screw(15/64-28x16) -----	1	1	1	1	
ZSB12045	螺絲 -----	Screw(3/16-28x9) -----	1	1	1	1	
ZSJ15005	螺絲 -----	Screw(15/64-28x20) -----	1	1	1	1	

E. CS-8242、8243
8244、8244L

上部送料關係 UPPER FEED MECHANISM COMPONENTS



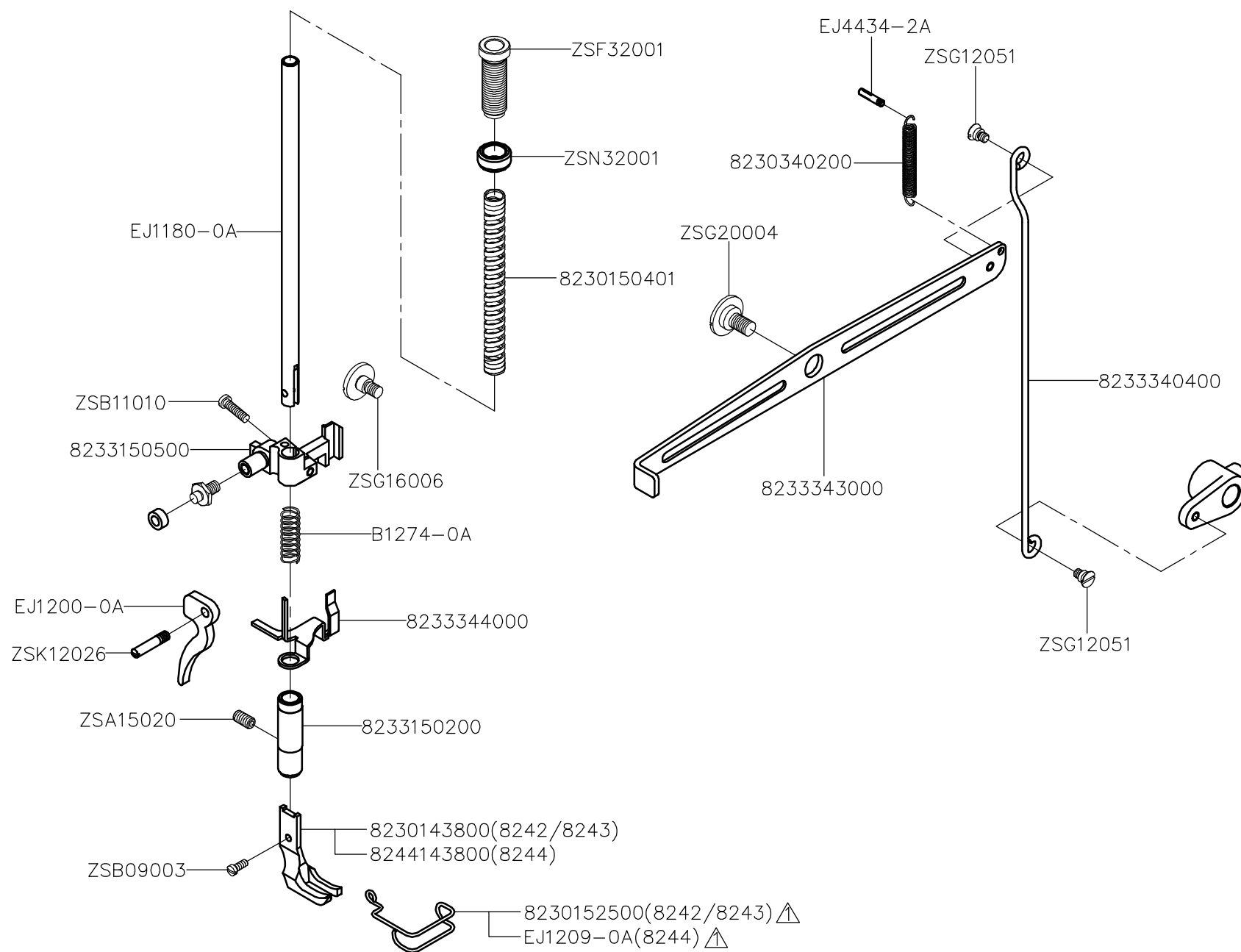
E、CS-8242、8243 上部送料關係 UPPER FEED MECHANISM COMPONENTS

CS-8244、8244L

零件號碼 Part No	零件名稱	Name of Part	件數 Q, TY				備註 Remarks
			8242	8243	8244	8244L	
8230114203	彈簧 -----	Spring -----	1	1	1	1	
8230151000	內押腳 -----	Walking Foot -----	1	1	0	0	
8233143601	舉升曲臂連桿 -----	Lifting Ball Crank -----	1	1	1	1	
8233144702	上送軸曲柄 -----	Feed Rotating Crank -----	1	1	1	1	
8233144801	上送軸 -----	Feed Rocker Shaft -----	1	1	1	1	
8233145101	舉升曲柄連桿 -----	Lifting Ball Crank Link -----	1	1	1	1	
8233151900	導塊 -----	Ball Crank Guide Bracket -----	1	1	1	1	
8233152000	固定銷 -----	Pin -----	1	1	1	1	
8243141900	滑塊 -----	Slide Brock -----	1	1	1	1	
8243152200	中腳押棒 -----	Vibrating Presser Bar -----	1	1	1	1	
8244GC0064	內押腳 -----	Walking Foot -----	0	0	1	1	
8703145000	上送軸套管 -----	Feed Rotating Shaft Bushing -----	2	2	2	2	
B1283-0A	押腳舉升連桿 -----	Vibrating Presser Bar Link -----	1	1	1	1	
EJ1280-0A	彈簧導桿 -----	Vibrating Presser Spring Guide -----	1	1	1	1	
OAGM111503	油封 -----	O-ring -----	2	2	2	2	
WH206009	平墊圈 -----	Washer -----	1	1	1	1	
ZMG06019	螺絲 -----	Screw (M6-1.0x24) -----	1	1	1	1	
ZML06001	螺帽 -----	Nut -----	1	1	1	1	
ZSB11046	螺絲 -----	Screw (11/64-40x5) -----	1	1	1	1	
ZSB20017	螺絲 -----	Screw (5/16-28x12) -----	1	1	1	1	
ZSD16007	螺絲 -----	Screw (1/4-28x16.5) -----	1	1	1	1	
ZSK16002	螺絲 -----	Hinge Screw -----	1	1	1	1	
ZSL16001	螺帽 -----	Nut -----	1	1	1	1	

F. CS-8242、8243
8244、8244L

押脚、脚弓關係 (1/2) PRESSURE BAR & KNEE LIFTER COMPONENTS(1/2)

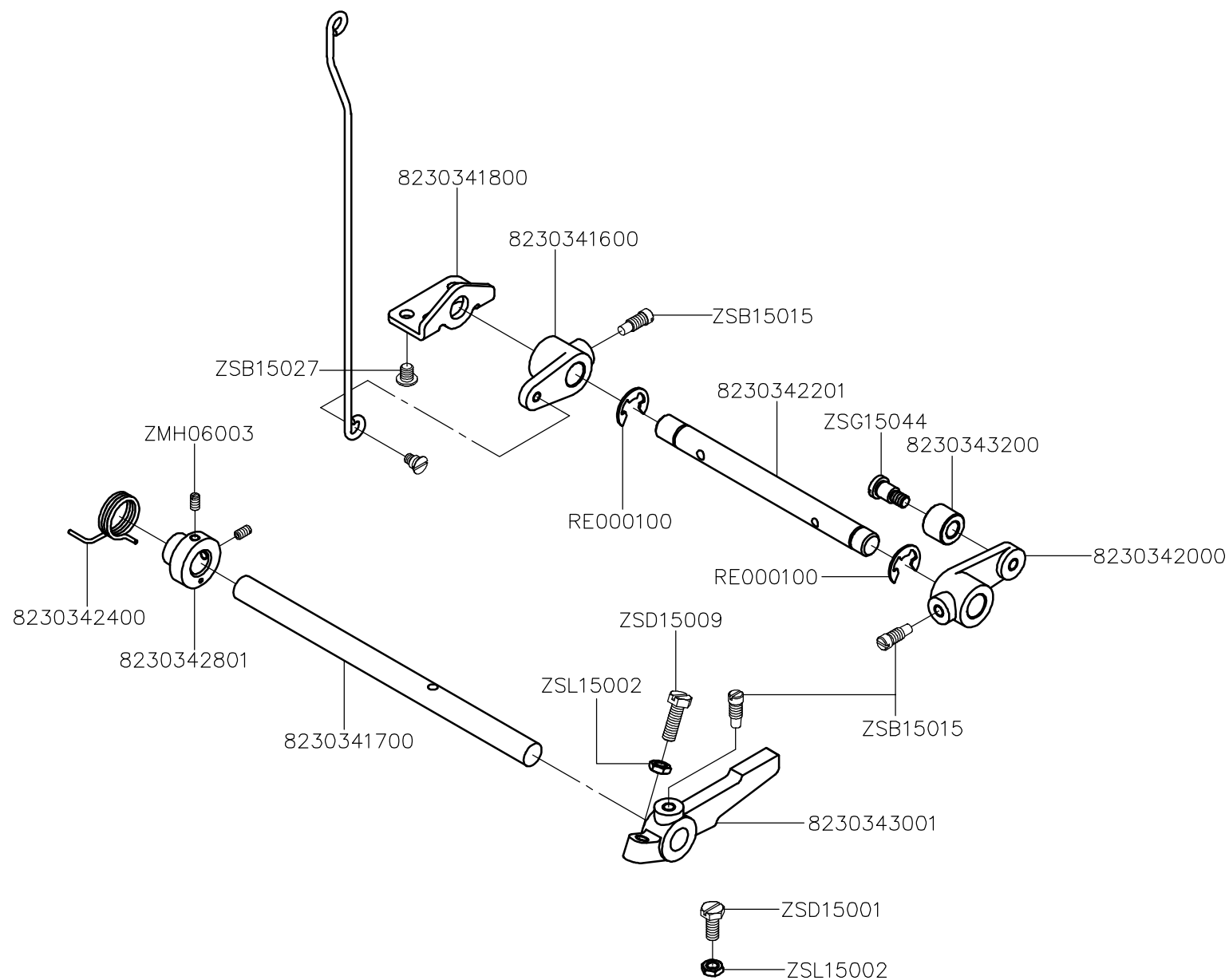


F、CS-8242、8243 押腳、腳弓關係(1/2) PRESSER BAR & KNEE LIFTER COMPONENTS(1/2)
CS-8244、8244L

零件號碼 Part No	零件名稱	Name of Part	件數 Q, TY				備註 Remarks
			8242	8243	8244	8244L	
8230143800	外壓腳 -----	Presser Foot -----	1	1	0	0	
8230152500	護手環 -----	Finger Guard -----	1	1	0	0	
8230150401	壓縮彈簧 -----	Presser Spring -----	1	1	1	1	
8230340200	彈簧 -----	Spring -----	1	1	1	1	
8233150200	壓棒套管 -----	Bushing -----	1	1	1	1	
8233150500	押棒提昇器 -----	Presser Bar Lifter -----	1	1	1	1	
8233340400	連接棒 -----	Knee Operating Connection Bar -----	1	1	1	1	
8233343000	押腳抬高桿 -----	Foot Lifter Lifting Lever -----	1	1	1	1	
8233344000	鬆線導板 -----	Tension Release Slide -----	1	1	1	1	
8244142800	外壓腳 -----	Presser Foot -----	0	0	1	1	
B1274-0A	彈簧 -----	Spring -----	1	1	1	1	
EJ1180-0A	押棒 -----	Presser Bar -----	1	1	1	1	
EJ1200-0A	押腳提桿 -----	Presser Foot Lifter -----	1	1	1	1	
EJ1209-0A	護手環 -----	Finger Guard -----	0	0	1	1	
EJ4434-2A	銷 -----	Spring Support -----	1	1	1	1	
ZSA15020	螺絲 -----	Screw (15/64-28x11) -----	1	1	1	1	
ZSB09003	螺絲 -----	Screw (9/64-40x9) -----	1	1	1	1	
ZSB11010	螺絲 -----	Screw (11/64-40x14) -----	1	1	1	1	
ZSF32001	螺絲 -----	Screw -----	1	1	1	1	
ZSG12051	螺絲 -----	Screw (3/16-28x10) -----	2	2	2	2	
ZSG16006	螺絲 -----	Hinge Screw -----	1	1	1	1	
ZSG20004	螺絲 -----	Hinge Screw -----	1	1	1	1	
ZSK12026	螺絲 -----	Hinge Screw -----	1	1	1	1	
ZSN32001	螺帽 -----	Nut -----	1	1	1	1	

F. CS-8242、8243
8244、8244L

押脚、脚弓關係(2/2) PRESSURE BAR & KNEE LIER COMPONENTS (2/2)

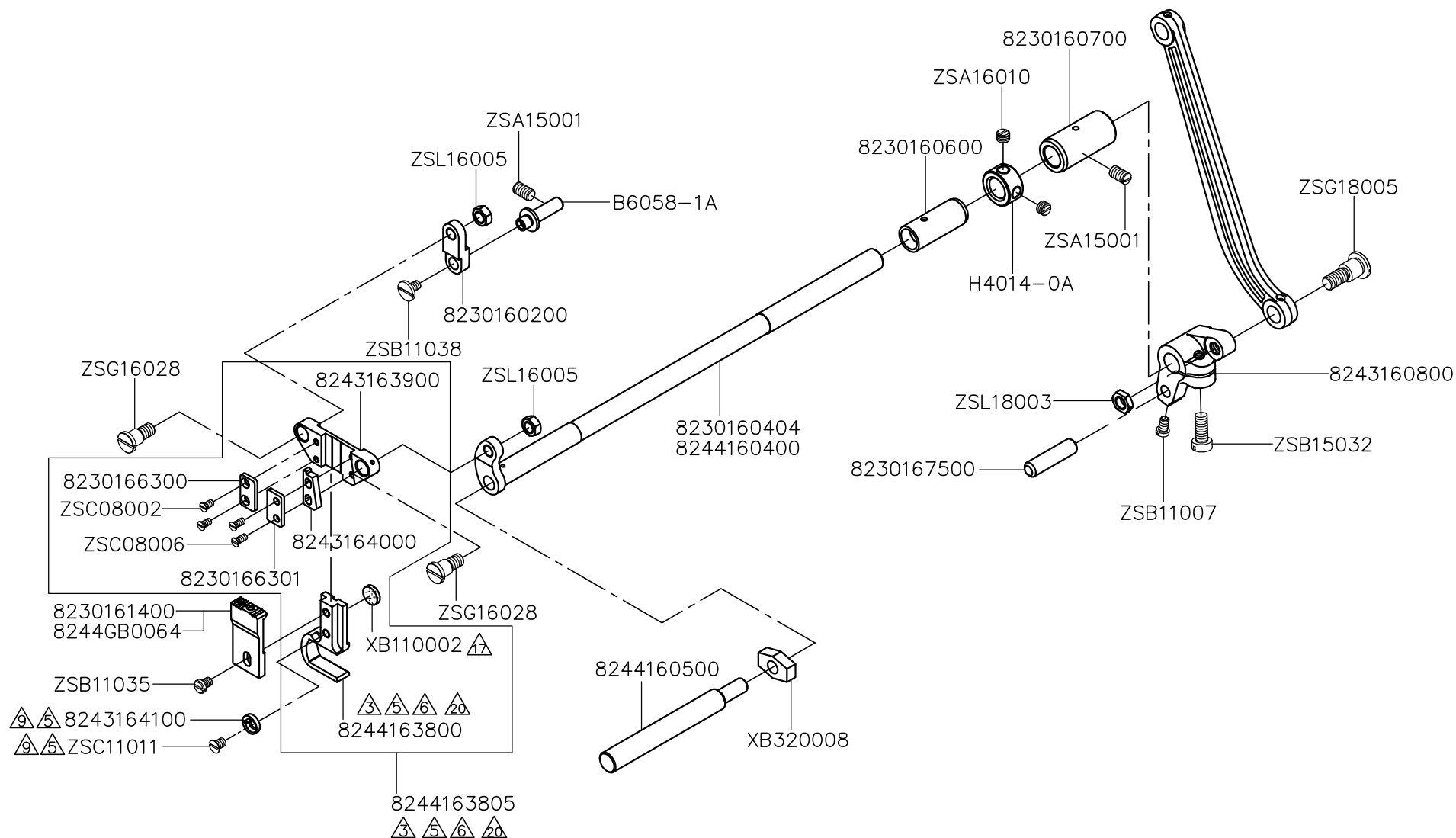


F、CS-8242、8243 押腳、腳弓關係(2/2) PRESSURE BAR & KNEE LIFTER COMPONENTS (2/2)
CS-8244、8244L

零件號碼 Part No	零件名稱	Name of Part	件數 Q, TY				備註 Remarks
			8242	8243	8244	8244L	
8230341600	連接器 -----	Knee Lifter Crank (Rear) -----	1	1	1	1	
8230341700	腳押直桿 -----	Knee Lifter Shaft -----	1	1	1	1	
8230341800	支持板 -----	Support -----	1	1	1	1	
8230342000	連接器 -----	Knee Lifter Crank (Center) -----	1	1	1	1	
8230342201	連接器軸 -----	Knee Lifter Crank Shaft -----	1	1	1	1	
8230342400	彈簧 -----	Spring -----	1	1	1	1	
8230342801	彈簧支板 -----	Retaining Plate -----	1	1	1	1	
8230343001	連接器 -----	Knee Lifter Crank (Front) -----	1	1	1	1	
8230343200	滾仔 -----	Roller -----	1	1	1	1	
RE000100	E 扣環 -----	Retaining Rings-E -----	2	2	2	2	
ZMH06003	螺絲 -----	Screw (M6-1.0x8) -----	2	2	2	2	
ZSB15015	螺絲 -----	Screw (15/64-28x14.5) -----	3	3	3	3	
ZSB15027	螺絲 -----	Screw (15/64-28x7) -----	2	2	2	2	
ZSD15001	螺絲 -----	Screw (15/64-28x14) -----	1	1	1	1	
ZSD15009	螺絲 -----	Screw (15/64-28x19) -----	1	1	1	1	
ZSG15044	螺絲 -----	Hinge Screw -----	1	1	1	1	
ZSL15002	螺帽 -----	Nut -----	2	2	2	2	

G. CS-8242、8243
8244、8244L

下部送料關係 (1/2) LOWER FEED MECHANISM COMPONENTS (1/2)

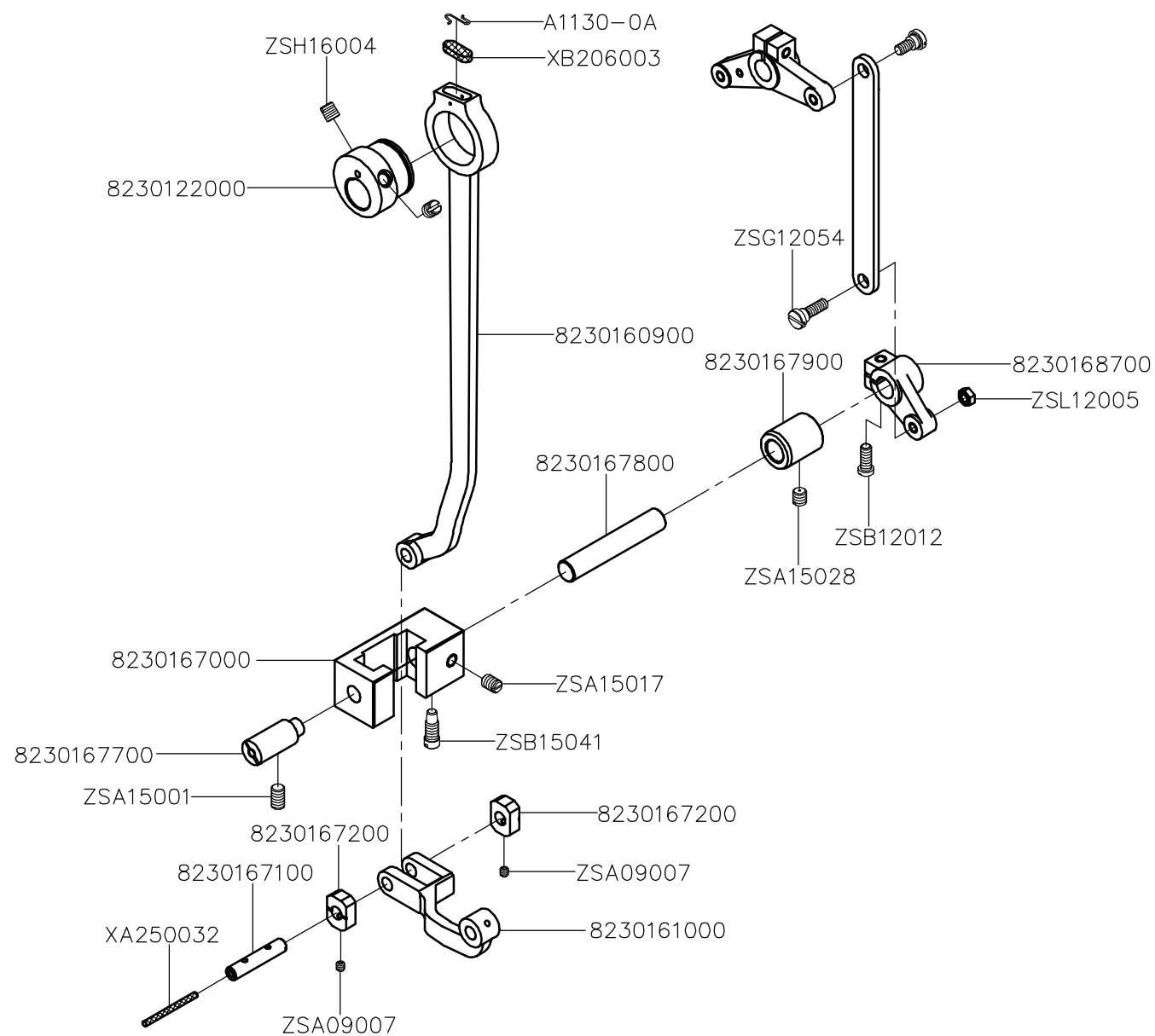


G、CS-8242、8243 下部送料關係(1/2) LOWER FEED MECHANISM COMPONENTS (1/2)
CS-8244、8244L

零件號碼	零件名稱	Name of Part	件數 Q, TY				零件號碼	零件名稱	Name of Part	件數 Q, TY			
Part No			8242	8243	8244	8244L	Part No			8242	8243	8244	8244L
8230160200	送料台連接棒 ---	Feed Bar Link -----	1	1	1	1	ZSA15001	螺絲 -----	Screw (15/64-28x11)	2	2	2	2
8230160404	搖動軸(結合) ---	Feed Rocker shaft Com. ---	1	1	0	0	ZSA16010	螺絲 -----	Screw (1/4-40x4.5) -	2	2	2	2
8230160600	搖動軸套管(前) -	Bushing (Front) -----	1	1	1	1	ZSB11007	螺絲 -----	Screw (11/64-40x7) -	1	1	1	1
8230160700	搖動軸套管(後) -	Bushing (Rear) -----	1	1	1	1	ZSB11035	螺絲 -----	Screw (11/64-40x6) -	1	1	1	1
8230161400	送料齒 -----	Feed Dog -----	1	1	0	0	ZSB11038	螺絲 -----	Screw (11/64-40x7.5)	1	1	1	1
8230166300	滑道蓋 -----	Feed Bar Support Plate --	1	1	1	1	ZSB15032	螺絲 -----	Screw (15/64-28x14)	1	1	1	1
8230166301	滑道蓋 -----	Feed Bar Support Plate --	1	1	1	1	ZSC08002	螺絲 -----	Screw (1/8-44x6) ---	2	2	2	2
8230167500	銷 -----	Pin -----	1	1	1	1	ZSC08006	螺絲 -----	Screw (1/8-44x9) ---	2	2	2	2
8243160800	搖動曲軸 -----	Feed Rocker Shaft Crank -	1	1	1	1	ZSC11011	螺絲 -----	Screw (11/64-40x6.5)	1	1	1	1
8243163900	送料台機座 -----	Feed Bar Support -----	1	1	1	1	ZSG16028	螺絲 -----	Hinge Screw -----	2	2	2	2
8243164000	調整楔 -----	Adjusting Bracket -----	1	1	1	1	ZSG18005	螺絲 -----	Hinge Screw -----	1	1	1	1
8243164100	止環 -----	Stopper Ring -----	1	1	1	1	ZSL16005	螺帽 -----	Nut -----	2	2	2	2
8244160400	搖動軸(結合) ---	Feed Rocker shaft Com. ---	0	0	1	1	ZSL18003	螺帽 -----	Nut -----	1	1	1	1
8244160500	軸 -----	Shaft -----	0	0	1	1							
8244163800	送料台二又 -----	Feed Lifting Fork -----	1	1	1	1							
8244163805	送料台組 -----	Feed Asm. -----	1	1	1	1							
8244GB0064	送料齒 -----	Feed Dog -----	0	0	1	1							
B6058-1A	固定銷 -----	Pin -----	1	1	1	1							
H4014-0A	定環 -----	Thrust Collar -----	1	1	1	1							
XB110002	油棉 -----	Felt -----	1	1	1	1							
XB320008	油棉 -----	Felt -----	0	0	1	1							

G. CS-8242、8243
8244、8244L

下部送料關係(2/2) LOWER FEED MECHANISM COMPONENTS (2/2)



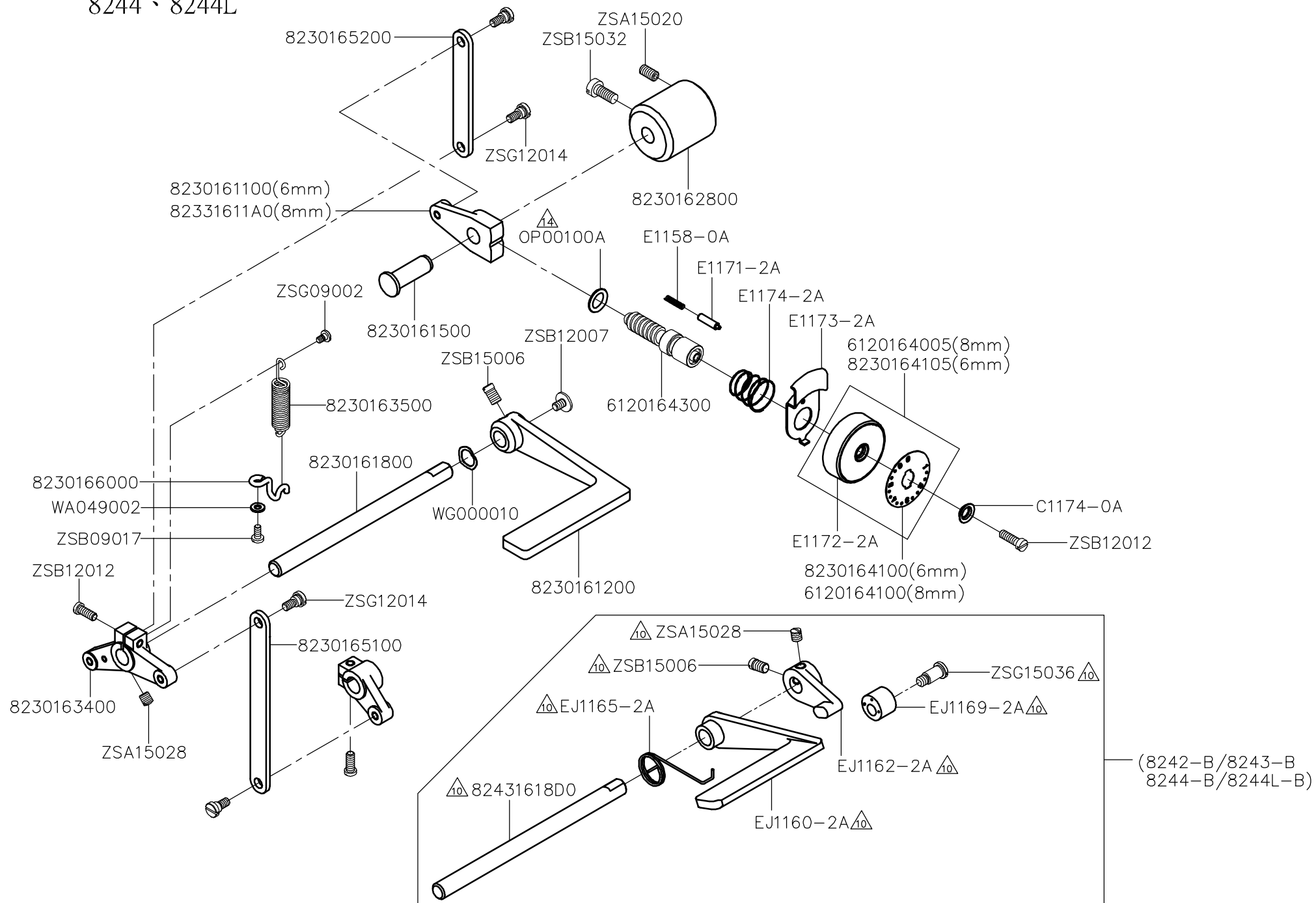
G、CS-8242、8243 下部送料關係(2/2) LOWER FEED MECHANISM COMPONENTS (2/2)

CS-8244、8244L

零件號碼 Part No	零件名稱	Name of Part	件數 Q, TY				備註 Remarks
			8242	8243	8244	8244L	
8230122000	偏心輪 -----	Feed Cam -----	1	1	1	1	
8230160900	送料桿 -----	Feed Rod -----	1	1	1	1	
8230161000	送料調節桿 -----	Feed Regulator -----	1	1	1	1	
8230167000	倒退固定塊 -----	Reverse Block -----	1	1	1	1	
8230167100	滑駒銷 -----	Square Block Pin -----	1	1	1	1	
8230167200	滑駒 -----	Square Block -----	2	2	2	2	
8230167700	倒退固定塊 -----	Reverse Block -----	1	1	1	1	
8230167800	倒退固定銷 -----	Reverse Block Pin -----	1	1	1	1	
8230167900	倒退固定銷套管 -----	Reverse Block Pin Bushing -----	1	1	1	1	
8230168700	倒退固定銷連桿 -----	Reverse Block Pin Link -----	1	1	1	1	
A1130-0A	彈簧 -----	Spring -----	1	1	1	1	
XA250032	油線 -----	Oil Wick -----	1	1	1	1	
XB206003	油棉 -----	Felt -----	1	1	1	1	
ZSA09007	螺絲 -----	Screw (9/64-40x4) -----	2	2	2	2	
ZSA15001	螺絲 -----	Screw (15/64-28x11) -----	1	1	1	1	
ZSA15017	螺絲 -----	Screw (15/64-28x8.5) -----	1	1	1	1	
ZSA15028	螺絲 -----	Screw (15/64-28x7) -----	1	1	1	1	
ZSB12012	螺絲 -----	Screw (3/16-28x12) -----	1	1	1	1	
ZSB15041	螺絲 -----	Screw (15-64-28x14.5) -----	1	1	1	1	
ZSG12054	螺絲 -----	Hinge Screw -----	1	1	1	1	
ZSH16004	螺絲 -----	Screw (1/4-40x10) -----	2	2	2	2	
ZSL12005	螺帽 -----	Nut -----	1	1	1	1	

H. CS-8242、8243
8244、8244L

縫目調節關係 FEED ADJUSTMENT MECHANISM COMPONENTS

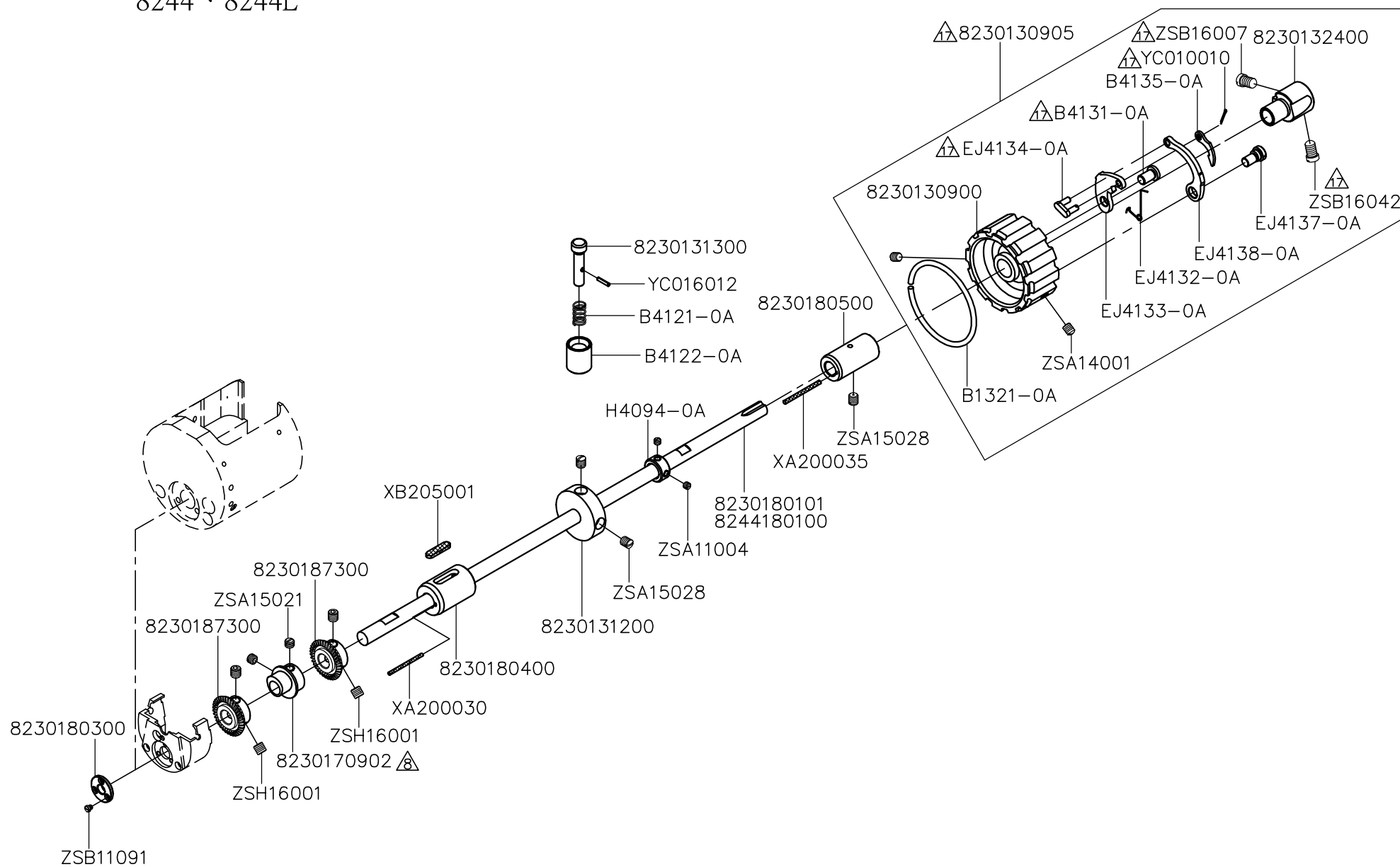


H、CS-8242、8243 縫目調節關係 FEED ADJUSTMENT MECHANISM COMPONENTS
CS-8244、8244L

零件號碼	零件名稱	Name of Part	件數 Q, TY				零件號碼	零件名稱	Name of Part	件數 Q, TY			
Part No			8242	8243	8244	8244L	Part No			8242	8243	8244	8244L
6120164005	刻度盤(組) -----	Dial Asm. -----	0	0	1	1	WA049002	平墊圈 ---	Washer -----	1	1	1	1
6120164100	刻度板 -----	Dial Plate -----	0	0	1	1	WG000010	墊圈 -----	Washer -----	1	1	1	1
6120164300	方牙棒 -----	Feed Regulating Screw ---	1	1	1	1	ZSA15020	螺絲 -----	Screw (15/64-28x11)	1	1	1	1
8230161100	送料調節桿 -----	Feed Regulator -----	1	1	1	1	ZSA15028	螺絲 -----	Screw (15/64-28x7) -	1	1	1	1
8230161200	倒縫桿 -----	Reverse Sewing Lever ----	1	1	1	1	ZSB09017	螺絲 -----	Screw (9/64-40x8) --	1	1	1	1
8230161500	送料調節桿固定銷	Feed Regulating Lock Shaft	1	1	1	1	ZSB12007	螺絲 -----	Screw (3/16-28x7) --	1	1	1	1
8230161800	倒縫軸 -----	Lever Shaft -----	1	1	1	1	ZSB12012	螺絲 -----	Screw (3/16-28x15) -	2	2	2	2
8230162800	送料調節桿套管 -	Bushing -----	1	1	1	1	ZSB15006	螺絲 -----	Screw (15/64-28x8.5)	2	2	2	2
8230163400	倒縫軸連桿 -----	Lever Shaft Rod -----	1	1	1	1	ZSB15032	螺絲 -----	Screw (15/64-28x14)	1	1	1	1
8230163500	抗拉彈簧 -----	Spring -----	1	1	1	1	ZSG09002	螺絲 -----	Hinge Screw -----	1	1	1	1
8230164100	刻度板 -----	Dial Plate -----	1	1	1	1	ZSG12014	螺絲 -----	Hinge Screw -----	3	3	3	3
8230164105	刻度盤(組) -----	Dial Asm. -----	1	1	1	1	ZSG15036	螺絲 -----	Hinge Screw -----	(1)	(1)	(1)	(1)
8230165100	倒縫固定軸桿(A)	Reverse Block Link (A) --	1	1	1	1							
8230165200	倒退固定軸桿(B)	Reverse Block Link (B) --	1	1	1	1							
8230166000	彈簧掛 -----	Spring Hook -----	1	1	1	1							
82331611A0	送料調節桿 -----	Feed Regulator -----	0	0	1	1							
82431618D0	倒縫軸 -----	Lever Shaft -----	(1)	(1)	(1)	(1)							
C1174-0A	墊片 -----	Washer -----	1	1	1	1							
E1158-0A	彈簧 -----	Spring -----	1	1	1	1							
E1171-2A	定位銷 -----	Pin -----	1	1	1	1							
E1172-2A	刻度盤 -----	Dial -----	1	1	1	1							
E1173-2A	操作板 -----	Stopper Pin Releasing Lever	1	1	1	1							
E1174-2A	彈簧 -----	Spring -----	1	1	1	1							
EJ1160-2A	倒縫桿 -----	Reverse Sewing Lever ----	(1)	(1)	(1)	(1)							
EJ1162-2A	倒退桿腕 -----	Connecting Arm -----	(1)	(1)	(1)	(1)							
EJ1165-2A	彈簧 -----	Spring -----	(1)	(1)	(1)	(1)							
EJ1169-2A	緩衝體 -----	Rubber Ring -----	(1)	(1)	(1)	(1)							
OP00100A	O 型環 -----	O-ring -----	1	1	1	1							

I. CS-8242、8243
8244、8244L

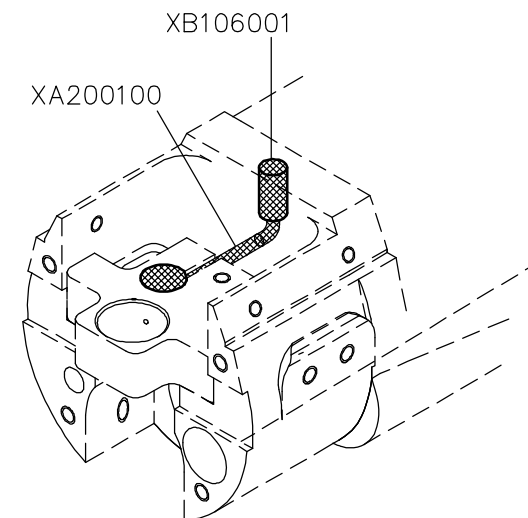
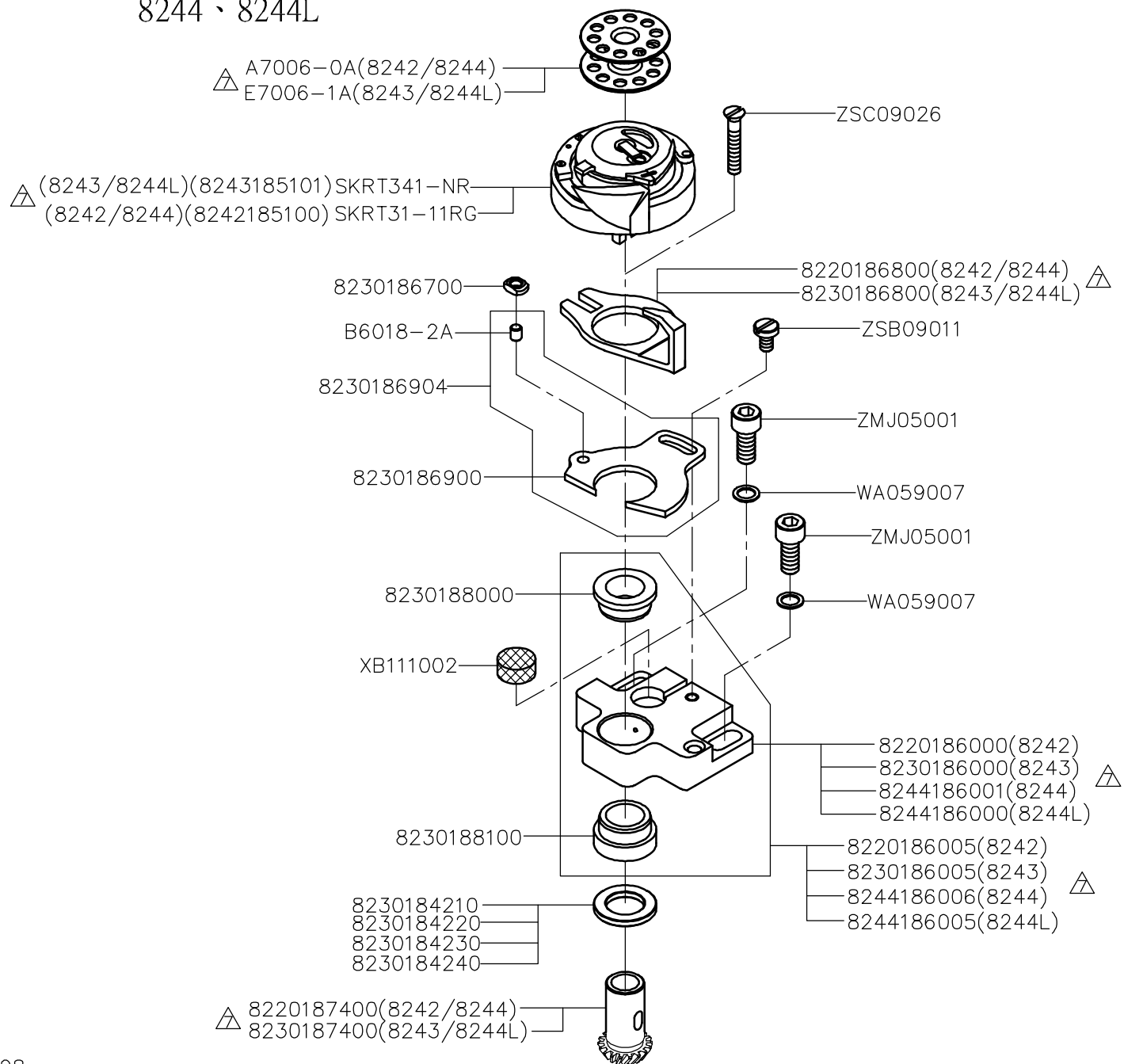
下軸關係 HOOK DRIVE SHAFT MECHANISM COMPONENTS



I、CS-8242、8243 下軸關係 HOOK DRIVE SHAFT MECHANISM COMPONENTS
CS-8244、8244L

零件號碼	零件名稱	Name of Part	件數 Q, TY				零件號碼	零件名稱	Name of Part	件數 Q, TY			
Part No			8242	8243	8244	8244L	Part No			8242	8243	8244	8244L
8230130900	齒形皮帶輪 -	Timing Belt Wheel (Lower) ---	(1)	(1)	(1)	(1)	XA200030	油線 -----	Oil Wick -----	1	1	1	1
8230130905	離合器(組) -	Safety Clutch -----	1	1	1	1	XA200035	油線 -----	Oil Wick -----	1	1	1	1
8230131200	止動輪 -----	Hook Driving Shaft Lock Wheel	1	1	1	1	XB205001	油棉 -----	Felt -----	1	1	1	1
8230131300	傳動軸止動鎖	Hook Driving Shaft Lock Button	1	1	1	1	YC010010	開口銷 -----	Split Pin -----	(1)	(1)	(1)	(1)
8230132400	套管 -----	Bushing -----	(1)	(1)	(1)	(1)	YC016012	開口銷 -----	Split Pin -----	1	1	1	1
8230170902	送料偏心輪 -	Feed Lifting Rock Cam -----	1	1	1	1	ZSA11004	螺絲 -----	Screw(11/64-40x3.5)	2	2	2	2
8230180101	下軸 -----	Upper Shaft -----	1	1	0	0	ZSA14001	螺絲 -----	Screw(7/32-32x7) --	(2)	(2)	(2)	(2)
8230180300	下軸套管 ---	Bushing (Left) -----	1	1	1	1	ZSA15021	螺絲 -----	Screw(15/64-28x4.5)	2	2	2	2
8230180400	下軸套管(中)	Bushing (Center) -----	1	1	1	1	ZSA15028	螺絲 -----	Screw(15/64-28x7) -	3	3	3	3
8230180500	下軸套管(右)	Bushing (Rear) -----	1	1	1	1	ZSB11091	螺絲 -----	Screw(11/64-40x4) -	3	3	3	3
8230187300	斜齒輪(下) -	Screw Gear (Lower) -----	1	1	2	2	ZSB16007	螺絲 -----	Screw(1/4-32x8) ---	(1)	(1)	(1)	(1)
8244180100	下軸 -----	Upper Shaft -----	0	0	1	1	ZSB16042	螺絲 -----	Screw(1/4-32x10.5)	(1)	(1)	(1)	(1)
B1321-0A	齒輪邊環 ---	Spring Flange -----	(1)	(1)	(1)	(1)	ZSH16001	螺絲 -----	Screw(1/4-40x6) ---	3	3	5	5
B4121-0A	彈簧 -----	Spring -----	1	1	1	1							
B4122-0A	軸止動套管 -	Hook Driving Shaft Lock Stud Socket	1	1	1	1							
B4131-0A	固定銷 -----	Pin -----	(1)	(1)	(1)	(1)							
B4135-0A	離合器棘 ---	Plate -----	(1)	(1)	(1)	(1)							
EJ4132-0A	離合器彈簧 -	Twist Spring -----	(1)	(1)	(1)	(1)							
EJ4133-0A	離合器棘 ---	Plate -----	(1)	(1)	(1)	(1)							
EJ4134-0A	連接桿 -----	Link -----	(1)	(1)	(1)	(1)							
EJ4137-0A	調整銷 -----	Tension Stud -----	(1)	(1)	(1)	(1)							
EJ4138-0A	彈片壓板 ---	Spring Plate -----	(1)	(1)	(1)	(1)							
H4094-0A	定環 -----	Thrust Collar -----	1	1	1	1							

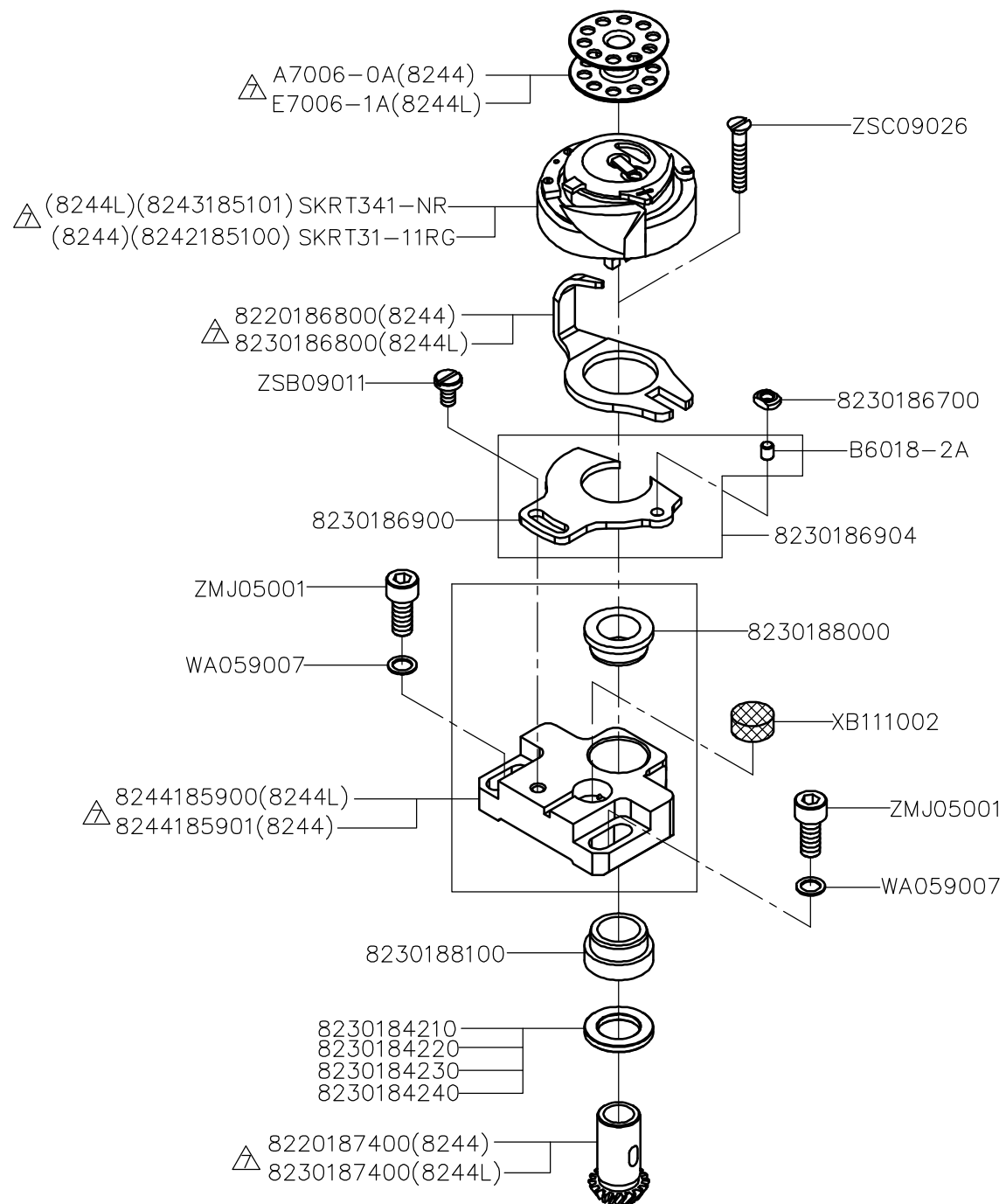
J. CS-8242、8243 右釜軸台關係 RIGHT HOOK SADDLE MECHANISM COMPONENTS
8244、8244L



J、CS-8242、8243、8244、8244L 右釜軸台關係 RIGHT HOOK SADDLE MECHANISM COMPONENTS

零件號碼 Part No	零件名稱	Name of Part	件數 Q, TY				備註 Remarks
			8242	8243	8244	8244L	
8220186000	釜台	Hook Saddle	1	1	0	0	
8220186005	釜台(組)	Hook Saddle Asm.	1	0	0	0	
8220186800	牛角	Opener	1	1	1	0	
8220187400	齒輪	Hook Shaft Gear	1	1	1	0	
8230184210	墊圈	Spacer	(1)	(1)	(1)	(1)	
8230184220	墊圈	Spacer	(1)	(1)	(1)	(1)	
8230184230	墊圈	Spacer	1	1	1	1	
8230184240	墊圈	Spacer	(1)	(1)	(1)	(1)	
8230186000	釜台	Hook Saddle	0	1	0	0	
8230186005	釜台(組)	Hook Saddle Asm.	0	1	0	0	
8230186700	牛角滑駒	Opener Square Block	1	1	1	1	
8230186800	牛角	Opener	1	1	1	1	
8230186900	牛角案内板	Opener Guide Plate	1	1	1	1	
8230186904	牛角案内板(套)	Opener Guide Plate Asm.	1	1	1	1	
8230187400	齒輪	Hook Shaft Gear	0	1	0	1	
8230188000	釜軸套管(上)	Hook Shaft Bushing (Upper)	1	1	1	1	
8230188100	釜軸套管(下)	Hook Shaft Bushing (Lower)	1	1	1	1	
8244186000	釜台	Hook Saddle	0	0	0	1	
8244186001	釜台	Hook Saddle	0	0	1	0	
8244186005	釜台(組)	Hook Saddle Asm.	0	0	0	1	
8244186006	釜台(組)	Hook Saddle Asm.	0	0	1	0	
A7006-0A	梭仔	Bobbin	1	1	1	0	
B6018-2A	滑駒鎖	Shaft	1	1	1	1	
E7006-1A	梭仔	Bobbin	0	1	0	1	
SKRT31-11RG	梭頭(組)	Hook Asm.	1	0	1	0	
SKRT341-NR	梭頭(組)	Hook Asm.	0	1	0	1	
WA059007	平墊圈	Washer	2	2	2	2	
XA200100	油線	Oil Wick	1	1	1	1	
XB106001	油棉	Felt	1	1	1	1	
XB111002	油棉	Felt	1	1	1	1	
ZMJ05001	螺絲	Screw (M5-0.8x14)	2	2	2	2	
ZSB09011	螺絲	Screw (9/64-40x6.5)	1	1	1	1	
ZSC09026	螺絲	Screw (9/64-36x27.5)	1	1	1	1	

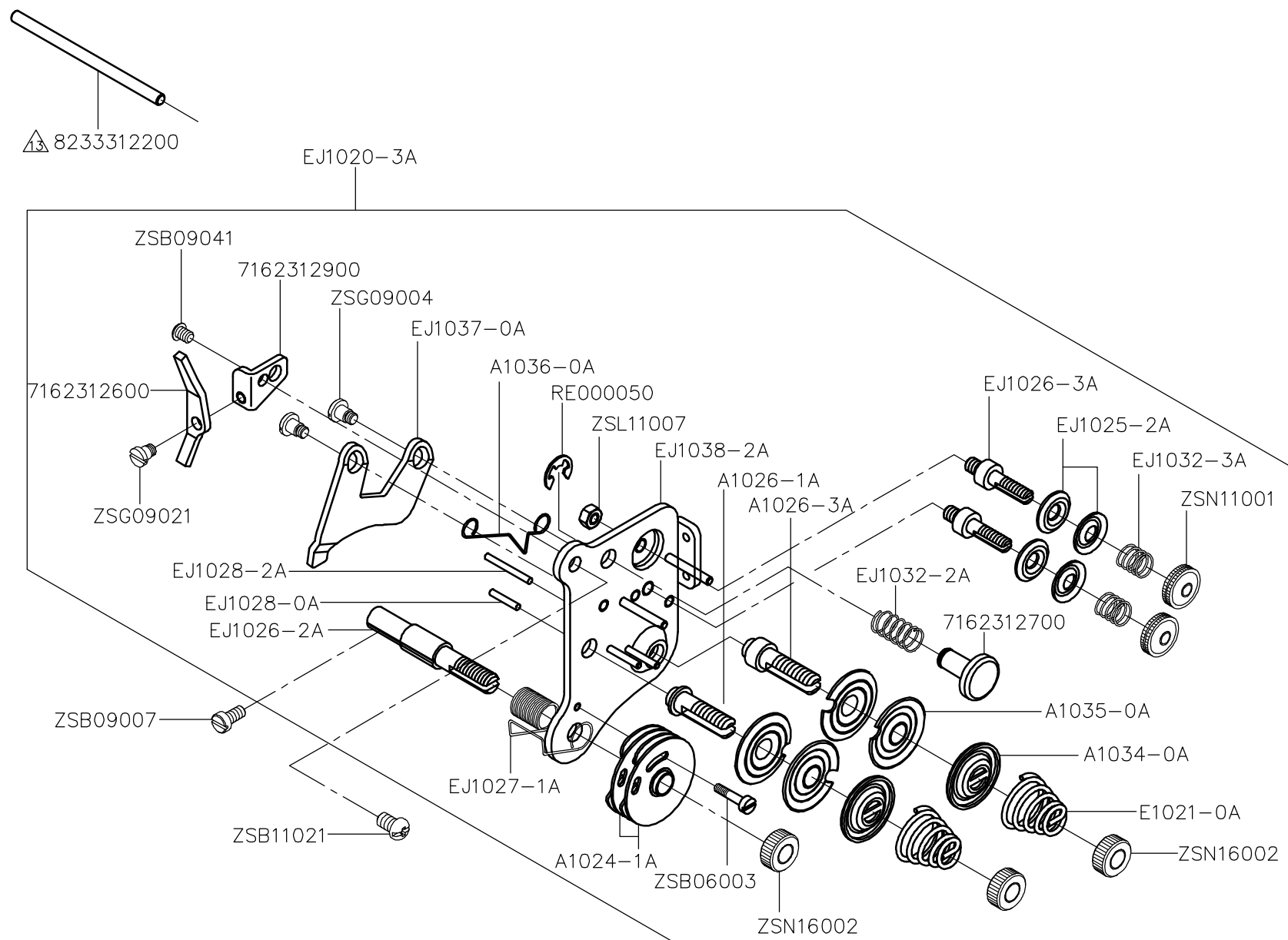
K. CS-8244、8244L 左釜軸台關係 LEFT HOOK SADDLE MECHANISM COMPONENTS



K、CS-8244、8244L 左釜軸台關係 LEFT HOOK SADDLE MECHANISM COMPONENTS

零件號碼 Part No	零件名稱	Name of Part	件數 Q, TY		備註 Remarks
			8244	8244L	
8220186800	牛角 -----	Opener -----	1	0	
8220187400	齒輪 -----	Hook Shaft Gear -----	1	0	
8230184210	墊圈 -----	Spacer -----	(1)	(1)	
8230184220	墊圈 -----	Spacer -----	(1)	(1)	
8230184230	墊圈 -----	Spacer -----	1	1	
8230184240	墊圈 -----	Spacer -----	(1)	(1)	
8230186700	牛角滑駒 -----	Opener Square Block -----	1	1	
8230186800	牛角 -----	Opener -----	1	1	
8230186900	牛角案內板 -----	Opener Guide Plate -----	1	1	
8230186904	牛角案內板(套) -----	Opener Guide Plate Asm. -----	1	1	
8230187400	齒輪 -----	Hook Shaft Gear -----	0	1	
8230188000	釜軸套管(上) -----	Hook Shaft Bushing (Upper) -----	1	1	
8230188100	釜軸套管(下) -----	Hook Shaft Bushing (Lower) -----	1	1	
8244185900	釜台 -----	Hook Saddle -----	0	1	
8244185901	釜台 -----	Hook Saddle -----	1	0	
A7006-0A	梭仔 -----	Bobbin -----	1	0	
B6018-2A	滑駒鎖 -----	Shaft -----	1	1	
E7006-1A	梭仔 -----	Bobbin -----	0	1	
SKRT31-11RG	梭頭(組) -----	Hook Asm. -----	1	0	
SKRT341-NR	梭頭(組) -----	Hook Asm. -----	0	1	
WA059007	平墊圈 -----	Washer -----	2	2	
XB111002	油棉 -----	Felt -----	1	1	
ZMJ05001	螺絲 -----	Screw (M5-0.8x14) -----	2	2	
ZSB09011	螺絲 -----	Screw (9/64-40x6.5) -----	1	1	
ZSC09026	螺絲 -----	Screw (9/64-36x27.5) -----	1	1	

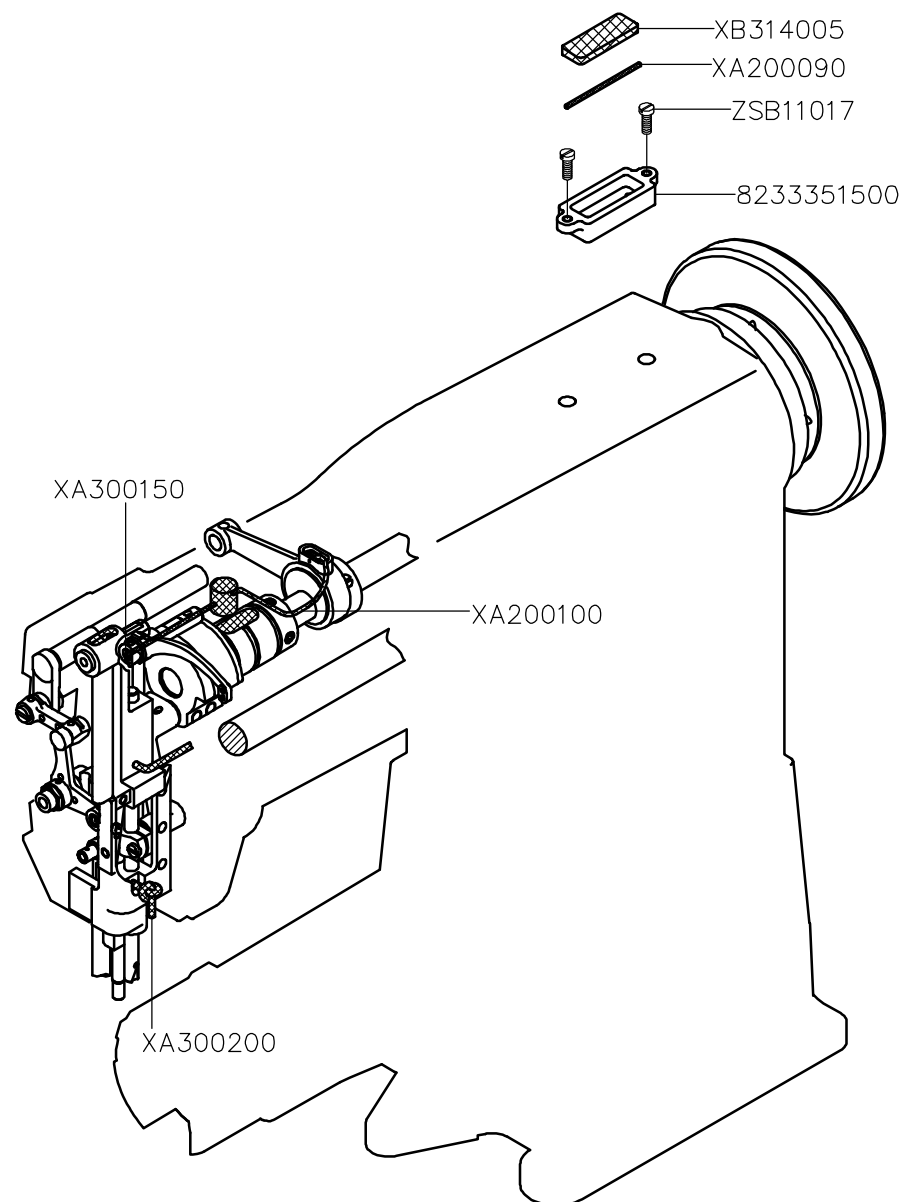
L. CS-8242、8243 縫線壓力調節關係 UPPER THREAD TENSION REGULATOR MECHANISM COMPONENTS
8244、8244L



L、CS-8242、8243 縫線壓力調節關係(UPPER THREAD TENSION REGULATOR MECHANISM COMPONENTS
CS-8244、8244L

零件號碼 Part No	零件名稱	Name of Part	件數 Q, TY				備註 Remarks
			8242	8243	8244	8244L	
7162312600	作動板 -----	Lever -----	(1)	(1)	(1)	(1)	
7162312700	鬆線推銷 -----	Push Bottom -----	(1)	(1)	(1)	(1)	
7162312900	固定板 -----	Plate -----	(1)	(1)	(1)	(1)	
8233312200	線銷 -----	Tension Releasing Pin -----	1	1	1	1	
A1024-1A	過線盤組 -----	Tension Controller Disk Set -----	(1)	(1)	(2)	(2)	
A1026-1A	調整螺絲棒 -----	Tension Stud -----	(1)	(1)	(1)	(1)	
A1026-3A	調整螺絲棒 -----	Tension Stud -----	(0)	(0)	(1)	(1)	
A1034-0A	線調整壓盤 -----	Tension Regulator Presser Disk -----	(1)	(1)	(2)	(2)	
A1035-0A	壓力板 -----	Tension Regulator Disk -----	(2)	(2)	(4)	(4)	
A1036-0A	壓板彈簧 -----	Tension Releasing Spring -----	(1)	(1)	(1)	(1)	
E1021-0A	彈簧 -----	Tension Spring -----	(1)	(1)	(2)	(2)	
EJ1020-3A	上線壓力板(套) -----	Thread Tension Regulator -----	0	0	1	1	
EJ1025-2A	壓力板 -----	Tension Regulator Disk -----	(2)	(2)	(4)	(4)	
EJ1026-2A	調整螺絲棒 -----	Tension Stud -----	(0)	(0)	(1)	(1)	
EJ1026-3A	調整螺絲棒 -----	Tension Stud -----	(1)	(1)	(2)	(2)	
EJ1027-1A	彈簧 -----	Tension Take-up Spring -----	(0)	(0)	(1)	(1)	
EJ1028-0A	緩線鎖 -----	Tension Releasing Pin (Small) -----	(1)	(1)	(1)	(1)	
EJ1028-2A	緩線鎖 -----	Tension Releasing Pin (Large) -----	(0)	(0)	(1)	(1)	
EJ1032-2A	彈簧 -----	Spring -----	(1)	(1)	(1)	(1)	
EJ1032-3A	彈簧 -----	Spring -----	(1)	(1)	(2)	(2)	
EJ1037-0A	彈簧板 -----	Tension Releasing Plate -----	(1)	(1)	(1)	(1)	
EJ1038-2A	上線壓力板(結合) -----	Mounting Plate Com. -----	(1)	(1)	(1)	(1)	
RE000050	E 扣環 -----	E-Rings -----	(1)	(1)	(1)	(1)	
ZSB06003	螺絲 -----	Screw 3/32-56x12 -----	(0)	(0)	(1)	(1)	
ZSB09007	螺絲 -----	Screw 9/64-40x7.5 -----	1	1	1	1	
ZSB09041	螺絲 -----	Screw 9/64-40x4.5 -----	(2)	(2)	(2)	(2)	
ZSB11021	螺絲 -----	Screw 11/64-40x5.5 -----	1	1	1	1	
ZSG09004	螺絲 -----	Hinge Screw -----	(2)	(2)	(2)	(2)	
ZSG09021	螺絲 -----	Hinge Screw -----	(1)	(1)	(1)	(1)	
ZSL11007	螺帽 -----	Nut -----	(1)	(1)	(1)	(1)	
ZSN11001	螺帽 -----	Nut -----	(1)	(1)	(2)	(2)	
ZSN16002	螺帽 -----	Nut -----	(1)	(1)	(2)	(2)	

M. CS-8242、8243 油潤滑關係 OIL LUBRICATION MECHANISM COMPONENTS
8244、8244L

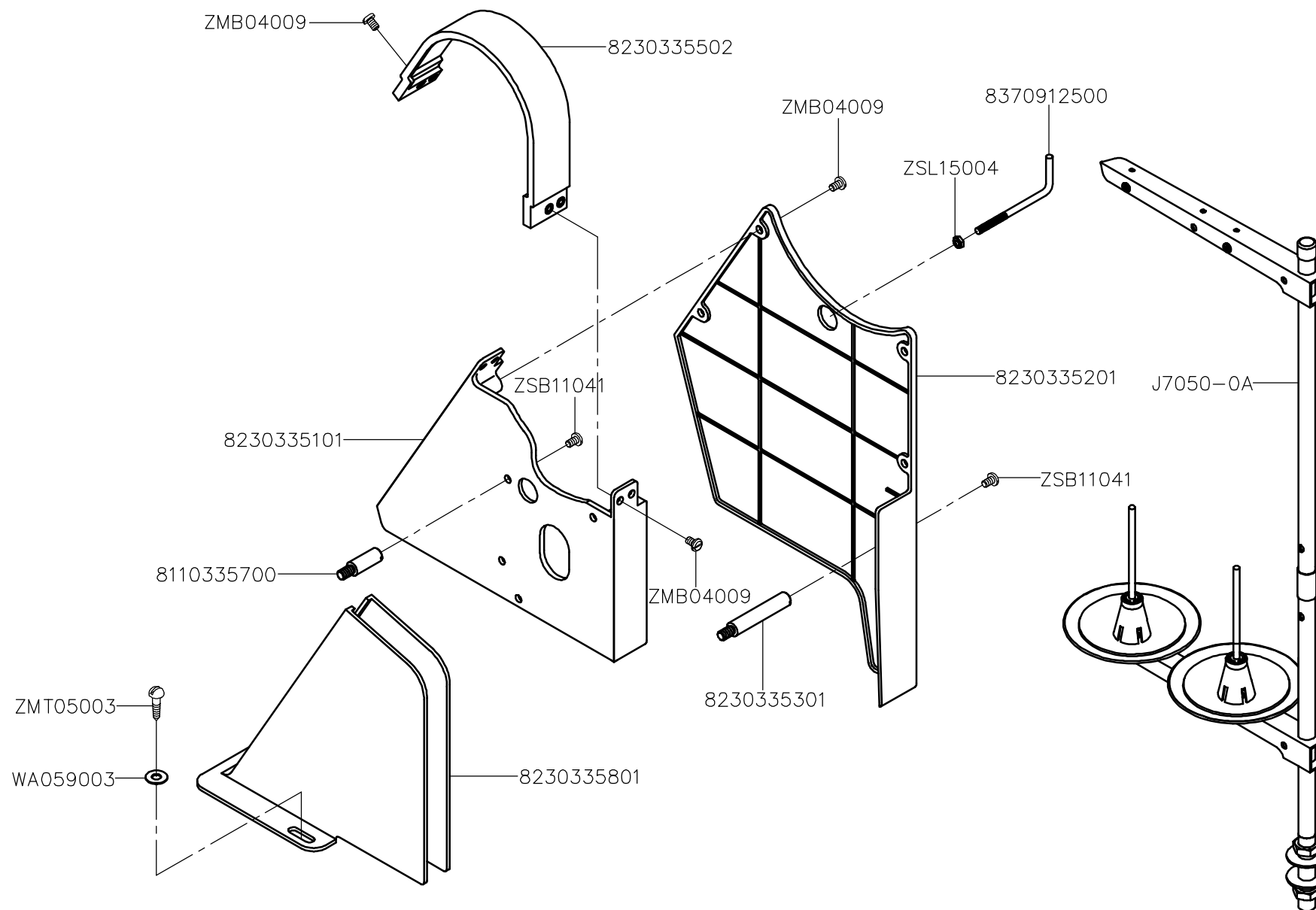


M、CS-8242、8243 油潤滑關係 OIL LUBRICATION MECHANISM COMPONENTS
CS-8244、8244L

零件號碼 Part No	零件名稱	Name of Part	件數 Q, TY				備註 Remarks
			8242	8243	8244	8244L	
823351500	油槽 -----	Oil Reservoir -----	1	1	1	1	
XA200090	油線 -----	Oil Wick -----	1	1	1	1	
XA200100	油線 -----	Oil Wick -----	1	1	1	1	
XA300150	油線 -----	Oil Wick -----	1	1	1	1	
XA300200	油線 -----	Oil Wick -----	1	1	1	1	
XB314005	油棉 -----	Felt -----	1	1	1	1	
ZSB11017	螺絲 -----	Screw (11/64-40x12) -----	2	2	2	2	

N. CS-8242、8243
8244、8244L

附件關係(1/2) ACCESSORIES(1/2)



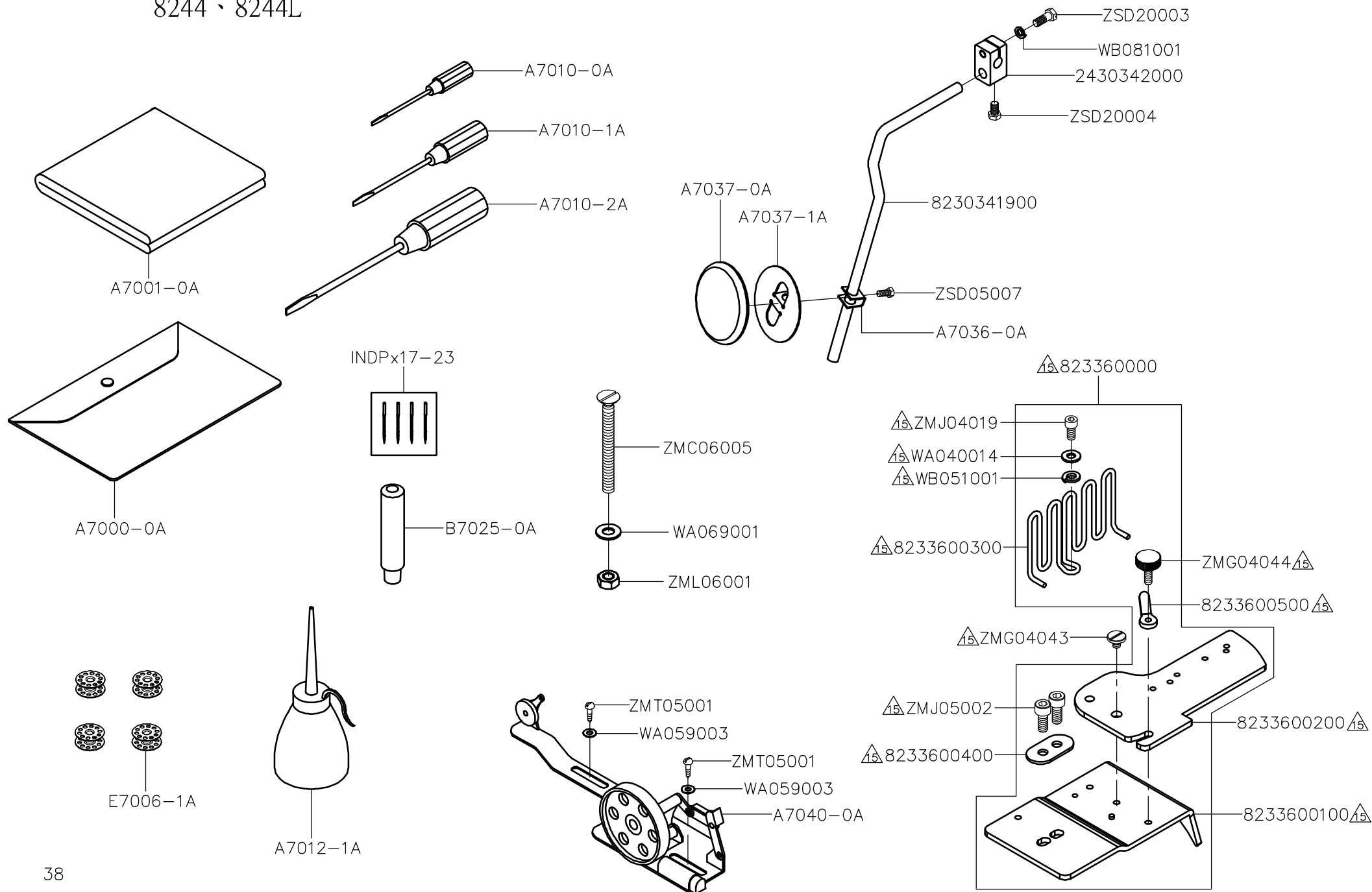
N、CS-8242、8243 附件關係(1/2) ACCESSORIES (1/2)

CS-8244、8244L

零件號碼 Part No	零件名稱	Name of Part	件數 Q, TY				備註 Remarks
			8242	8243	8244	8244L	
8110335700	皮帶蓋固定螺絲(A) -----	Belt Cover Stud (A) -----	3	3	3	3	
8230335101	皮帶蓋 A -----	Belt Cover A -----	1	1	1	1	
8230335201	皮帶蓋 B -----	Belt Cover B -----	1	1	1	1	
8230335301	皮帶蓋固定螺絲(B) -----	Belt Cover Stud (B) -----	1	1	1	1	
8230335502	皮帶蓋 C -----	Belt Cover C -----	1	1	1	1	
8230335801	皮帶蓋 D -----	Belt Cover D -----	1	1	1	1	
8370912500	檢出器定位銷 -----	Synchronizer Holder Stud -----	(1)	(1)	(1)	(1)	
J7050-0A	線架 -----	Thread Stand -----	1	1	1	1	
WA059003	平墊圈 -----	Washer -----	2	2	2	2	
ZMB04009	螺絲 -----	Screw (M4-0.7x6) -----	8	8	8	8	
ZMT05003	木螺絲 -----	Wood Screw -----	2	2	2	2	
ZSB11041	螺絲 -----	Screw (11/64-40x7) -----	4	4	4	4	
ZSL15004	螺帽 -----	Nut -----	(1)	(1)	(1)	(1)	

N. CS-8242、8243
8244、8244L

附件關係(2/2) ACCESSORIES (2/2)



N、CS-8242、8243 附件關係(2/2) ACCESSORIES (2/2)

CS-8244、8244L

零件號碼	零件名稱	Name of Part	件數 Q, TY				零件號碼	零件名稱	Name of Part	件數 Q, TY			
Part No			8242	8243	8244	8244L	Part No			8242	8243	8244	8244L
2430342000	連接器 -----	Knee Lifter Crank -----	1	1	1	1	WA040014	平墊圈 ----	Washer -----	1	1	1	1
8230341900	腳弓曲桿 ---	Knee Lever Rod -----	1	1	1	1	WA059003	平墊圈 ----	Washer -----	2	2	2	2
823360000	送料架組 ---	Feed Holder Asm. -----	1	1	1	1	WA069001	平墊圈 ----	Washer -----	4	4	4	4
8233600100	送料架底板 -	Feed Holder Plate -----	1	1	1	1	WB051001	彈簧墊圈 --	Spring Washer -----	1	1	1	1
8233600200	送料架輔助板	Feed Holder Plate -----	1	1	1	1	WB081001	彈簧墊圈 --	Spring Washer -----	1	1	1	1
8233600300	輔助架 -----	Holder -----	1	1	1	1	ZMC06005	螺絲 -----	Screw (M6-1.0x70) -	4	4	4	4
8233600400	墊片 -----	Washer -----	1	1	1	1	ZMG04043	螺絲 -----	Screw (M4-0.7x3.4)	1	1	1	1
8233600500	導片 -----	Plate -----	1	1	1	1	ZMG04044	螺絲 -----	Screw (M4-0.7x10) -	1	1	1	1
A7000-0A	工具袋 -----	Accessory Box -----	1	1	1	1	ZMJ04019	螺絲 -----	Screw (M4-0.7x8) --	1	1	1	1
A7001-0A	車頭蓋 -----	Cover -----	1	1	1	1	ZMJ05002	螺絲 -----	Screw (M5-0.8x12) -	2	2	2	2
A7010-0A	螺絲起子(小)	Screw Driver (Small) -----	1	1	1	1	ZML06001	螺帽 -----	Nut -----	4	4	4	4
A7010-1A	螺絲起子(中)	Screw Driver (Middle) -----	1	1	1	1	ZMT05001	木螺絲 ----	Wood Screw -----	2	2	2	2
A7010-2A	螺絲起子(大)	Screw Driver (Large) -----	1	1	1	1	ZSD15007	螺絲 -----	Screw (15/64-28x14)	1	1	1	1
A7012-1A	油壺(中) ---	Oilier -----	1	1	1	1	ZSD20003	螺絲 -----	Screw (5/16-24x21)	1	1	1	1
A7036-0A	固定支架 ---	Retainer -----	1	1	1	1	ZSD20004	螺絲 -----	Screw (5/16-24x13)	1	1	1	1
A7037-0A	腳弓大餅 ---	Knee Guard -----	1	1	1	1							
A7037-1A	腳弓餅支架 -	Knee Plate -----	1	1	1	1							
A7040-0A	捲線器組 ---	Bobbin Winder -----	1	1	1	1							
B7025-0A	枕木 -----	Arm Support -----	1	1	1	1							
E7006-1A	梭仔 -----	Bobbin -----	4	4	4	4							
INDPx17-23	針 -----	Needle DPx17-23 -----	4	4	4	4							

0、CS-8242、8243、8244、8244L 零件號碼與頁數對照 NUMERICAL PARTS-LIST

零件號碼 PARTS NO.	頁數 PAGE	零件號碼 PARTS NO.	頁數 PAGE	零件號碼 PARTS NO.	頁數 PAGE	零件號碼 PARTS NO.	頁數 PAGE	零件號碼 PARTS NO.	頁數 PAGE
2430342000	38	8230115200	2	8230165200	24	8230190102	10	8233312200	32
4710113000	6	8230120100	8	8230166000	24	8230335101	36	8233340400	16
6120117000	6	8230122000	22	8230166300	20	8230335201	36	8233343000	16
6120117100	6	8230130800	8	8230166301	20	8230335301	36	8233344000	16
6120122300	8	8230130900	26	8230167000	22	8230335502	36	8233351500	34
6120164005	24	8230130905	26	8230167100	22	8230335801	36	823360000	38
6120164100	24	8230131000	8	8230167200	22	8230340200	16	8233600100	38
6120164300	24	8230131200	26	8230167500	20	8230341600	18	8233600200	38
7162119700	2, 4	8230131300	26	8230167700	22	8230341700	18	8233600300	38
7162119705	2, 4	8230132400	26	8230167800	22	8230341800	18	8233600400	38
7162119800	2, 4	8230143800	16	8230167900	22	8230341900	38	8233600500	38
7162312600	32	8230150401	16	8230168700	22	8230342000	18	8243141800	10
7162312700	32	8230151000	14	8230170902	26	8230342201	18	8243141900	14
7162312900	32	8230152500	16	8230180101	26	8230342400	18	8243152200	14
8110120200	8	8230160200	20	8230180300	26	8230342801	18	8243160800	20
8110120300	8	8230160404	20	8230180400	26	8230343001	18	82431618D0	24
8110335700	36	8230160600	20	8230180500	26	8230343200	18	8243163900	20
8220111300	2	8230160700	20	8230184210	28, 30	8233110900	2, 4	8243164000	20
8220186000	28	8230160900	22	8230184220	28, 30	8233111000	2, 4	8243164100	20
8220186005	28	8230161000	22	8230184230	28, 30	8233143601	14	8243270300	10
8220186800	28, 30	8230161100	24	8230184240	28, 30	8233143700	2, 4	8243270800	12
8220187400	28, 30	8230161200	24	8230186000	28	8233144400	8	8243271000	12
8230110300	6	8230161400	20	8230186005	28	8233144501	8	8243271200	12
8230110600	2	8230161500	24	8230186700	28, 30	8233144702	14	8243271400	12
8230111200	2	8230161800	24	8230186800	28, 30	8233144801	14	8243272800	12
8230111300	2	8230162800	24	8230186900	28, 30	8233145101	14	8243272900	12
8230111600	2	8230163400	24	8230186904	28, 30	8233150200	16	8244110300	4
8230111604	2	8230163500	24	8230187300	26	8233150500	16	8244111200	4
823011160A	2	8230164100	24	8230187400	28, 30	8233151900	14	8244114800	4
8230114203	14	8230164105	24	8230188000	28, 30	8233152000	14	8244142800	16
8230115100	2	8230165100	24	8230188100	28, 30	82331611A0	24	8244160400	20

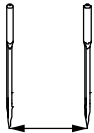
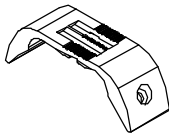
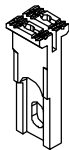
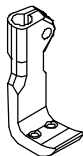
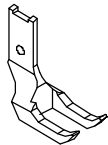
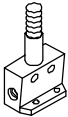
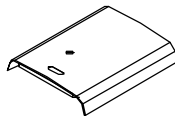
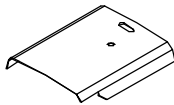
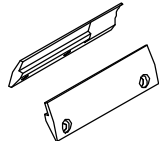
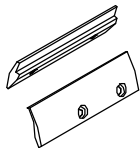
0、CS-8242、8243、8244、8244L 零件號碼與頁數對照 NUMERICAL PARTS-LIST

零件號碼 PARTS NO.	頁數 PAGE	零件號碼 PARTS NO.	頁數 PAGE	零件號碼 PARTS NO.	頁數 PAGE	零件號碼 PARTS NO.	頁數 PAGE	零件號碼 PARTS NO.	頁數 PAGE
8244160500	20	A1036-0A	32	C1054-0A	2, 4	EJ1090-0A	10	OAGM111503	14
8244163800	20	A1051-0A	2, 4	C1055-0A	2, 4	EJ1091-0A	10	OP00100A	24
8244163805	20	A1103-0A	8	C1061-0A	10	EJ1106-1A	8	Q1012-1A	6
8244180100	26	A1104-0A	8	C1062-1A	10	EJ1106-2A	8	RB200260	8
8244185900	30	A1107-0A	8	C1174-0A	24	EJ1160-2A	24	RE000050	32
8244185901	30	A1130-0A	22	E1021-0A	32	EJ1162-2A	24	RE000100	18
8244186000	28	A7000-0A	38	E1158-0A	24	EJ1165-2A	24	SEN2050400	2
8244186001	28	A7001-0A	38	E1171-2A	24	EJ1169-2A	24	SKRT31-11RG	28, 30
8244186005	28	A7006-0A	28, 30	E1172-2A	24	EJ1180-0A	16	SKRT341-NR	28, 30
8244186006	28	A7010-0A	38	E1173-2A	24	EJ1200-0A	16	WA040014	38
8244190100	10	A7010-1A	38	E1174-2A	24	EJ1209-0A	16	WA049002	24
8244GA0064	4	A7010-2A	38	E7006-1A	28, 30, 38	EJ1280-0A	14	WA059003	36, 38
8244GA0064-A	4	A7012-1A	38	EJ1014-0A	2, 4	EJ1332-0A	12	WA059007	28, 30
8244GA1064	4	A7036-0A	38	EJ1017-0A	2, 4	EJ1333-0A	12	WA069001	38
8244GA1064-A	4	A7037-0A	38	EJ1020-3A	32	EJ1334-0A	12	WB041002	4
8244GB0064	20	A7037-1A	38	EJ1025-2A	32	EJ4109-0A	6	WB051001	38
8244GC0064	14	A7040-0A	38	EJ1026-2A	32	EJ4132-0A	26	WB081001	38
8244GE0064	4	B1050-0A	2, 4	EJ1026-3A	32	EJ4133-0A	26	WG000010	24
8244GF0064	4	B1076-0A	10	EJ1027-1A	32	EJ4134-0A	26	WH206009	14
8244GH0064	4	B1130-0A	8	EJ1028-0A	32	EJ4137-0A	26	XA200030	26
8244GH1064	4	B1274-0A	16	EJ1028-2A	32	EJ4138-0A	26	XA200035	26
8244GI0064	4	B1283-0A	14	EJ1032-2A	32	EJ4434-2A	16	XA200090	34
8244GI1064	4	B1321-0A	8, 26	EJ1032-3A	32	F1063-0A	2, 4	XA200100	28, 34
8370912500	36	B4121-0A	26	EJ1037-0A	32	H4014-0A	20	XA250032	22
8703145000	14	B4122-0A	26	EJ1038-2A	32	H4094-0A	26	XA300030	10
A1013-1B	6	B4131-0A	26	EJ1070-0A	10	INDPx17-23	10, 38	XA300040	10
A1024-1A	32	B4135-0A	26	EJ1070-1A	10	J1041-0A	2, 4	XA300065	8
A1026-1A	32	B6018-2A	28, 30	EJ1074-0A	10	J1052-0A	4	XA300080	10
A1026-3A	32	B6058-1A	20	EJ1075-081A	10	J7050-0A	36	XA300150	34
A1034-0A	32	B7025-0A	38	EJ1080-0A	8	L4110-0B	6	XA300200	10, 34
A1035-0A	32	C1052-0A	2	EJ1081-0A	10	L4111-0B	2, 4	XB106001	28

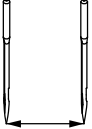
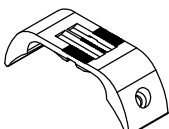
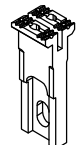
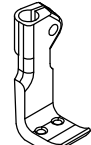
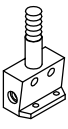
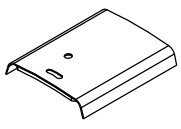
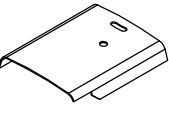
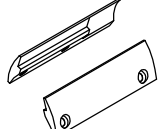
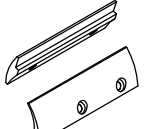
0、CS-8242、8243、8244、8244L 零件號碼與頁數對照 NUMERICAL PARTS-LIST

零件號碼 PARTS NO.	頁數 PAGE	零件號碼 PARTS NO.	頁數 PAGE	零件號碼 PARTS NO.	頁數 PAGE	零件號碼 PARTS NO.	頁數 PAGE	零件號碼 PARTS NO.	頁數 PAGE
XB111002	28, 30	ZMT05003	36	ZSB11010	10, 16	ZSB20017	14	ZSH16004	22
XB114001	6	ZSA09007	22	ZSB11017	34	ZSC06005	10	ZSH16007	8
XB204001	20	ZSA11004	2, 4, 26	ZSB11019	10	ZSC08002	20	ZSJ15005	12
XB205001	26	ZSA14001	26	ZSB11021	32	ZSC08006	20	ZSK12026	16
XB206003	10, 22	ZSA15001	20, 22	ZSB11022	6	ZSC09008	2, 4	ZSK16002	14
XB207002	8	ZSA15012	10	ZSB11035	20	ZSC09009	2, 4	ZSL11007	32
XB210001	8	ZSA15017	10, 22	ZSB11038	20	ZSC09021	2, 4	ZSL12005	22
XB308006	2, 4	ZSA15020	8, 16, 24	ZSB11041	36	ZSC09026	28, 30	ZSL15002	18
XB314005	34	ZSA15021	26	ZSB11046	14	ZSC11001	4	ZSL15004	36
XB320008	20	ZSA15022	12	ZSB11062	2	ZSC11011	20	ZSL16001	14
XB400029	6	ZSA15028	22, 24, 26	ZSB11091	26	ZSD15001	18	ZSL16005	20
YA030100	4	ZSA15034	12	ZSB11162	4	ZSD15007	38	ZSL18003	20
YB040025	12	ZSA16010	20	ZSB11167	2	ZSD15009	18	ZSN11001	32
YC010010	26	ZSA16012	8	ZSB12006	2, 4	ZSD16007	14	ZSN16002	32
YC016012	26	ZSA16025	8	ZSB12007	24	ZSD20003	38	ZSN32001	16
YD060024	2, 4	ZSA17004	8	ZSB12012	22, 24	ZSD20004	38		
ZMB04009	36	ZSA17009	8	ZSB12030	2, 4	ZSF32001	16		
ZMC06005	38	ZSA17013	8	ZSB12045	12	ZSG09002	24		
ZMG04043	38	ZSB06002	10	ZSB15006	24	ZSG09004	32		
ZMG04044	38	ZSB06003	32	ZSB15009	2, 4	ZSG09021	32		
ZMG06019	14	ZSB06006	2, 4	ZSB15010	2, 4	ZSG12014	24		
ZMG07001	2, 4, 6	ZSB08002	10	ZSB15015	18	ZSG12051	16		
ZMH06003	18	ZSB09003	16	ZSB15026	8	ZSG12054	22		
ZMJ04019	38	ZSB09005	2, 4	ZSB15027	18	ZSG15036	24		
ZMJ05001	28, 30	ZSB09007	32	ZSB15032	20, 24	ZSG15044	18		
ZMJ05002	38	ZSB09011	2, 4, 28, 30	ZSB15041	22	ZSG16006	16		
ZMK08002	2	ZSB09017	24	ZSB16007	26	ZSG16028	20		
ZMK08002	4	ZSB09027	10	ZSB16042	26	ZSG18005	20		
ZML06001	14, 38	ZSB09032	10	ZSB18001	8	ZSG20004	16		
ZML06002	2, 4	ZSB09041	32	ZSB18002	8	ZSH15002	8		
ZMT05001	38	ZSB11007	20	ZSB20014	6	ZSH16001	26		

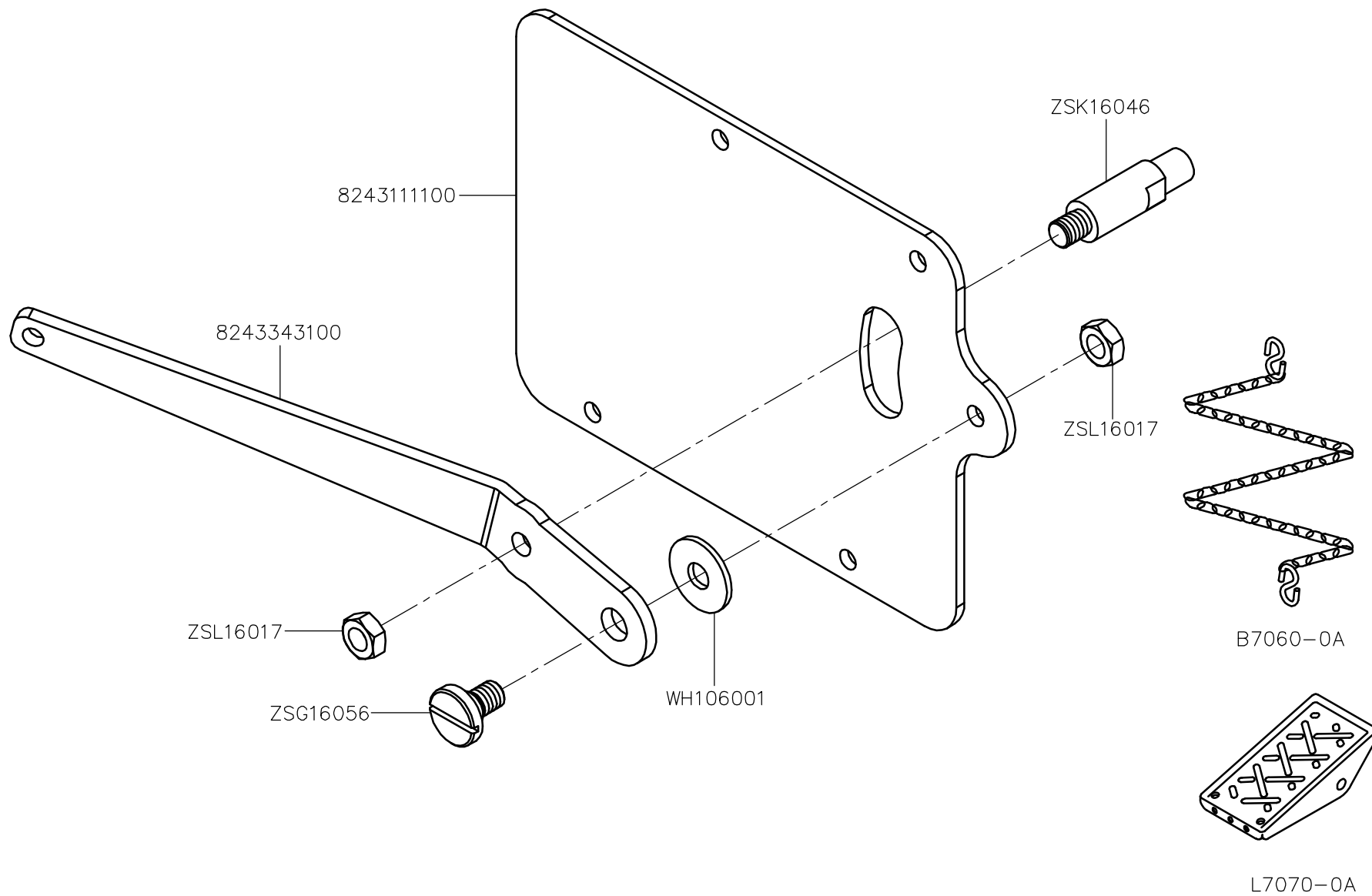
P. CS-8244 / 8244L 針位組詳表

										
	針距 GAUGE SIZE	針板 THROAT PLATE	送料齒 FEED DOG	中押腳 PRESSER FOOT	外押腳 PRESSER FOOT	針釐 NEEDLE CLAMP	角板(左) SLIDE PLATE (L)	角板(右) SLIDE PLATE (R)	滑座導板(前) SLIDE GUIDE PLATE (F)	滑座導板(後) SLIDE GUIDE PLATE (R)
8244 (小釜)	3/32(2.38mm)	8244GA1024	8244GB0024	8244GC0024	EJ1235-031B	8244GD0024	8244GE0024	8244GF0024	8244GT0024 8244GI1024	8244GH0024 8244GH1024
	1/8(3.2mm)	8244GA1032	8244GB0032	EJ1237-041A	EJ1235-041A	EJ1075-041A	8244GE0024	8244GF0024	8244GT0032 8244GI1032	8244GH0032 8244GH1032
	5/32(4.0mm)	8244GA1040	8244GB0040	EJ1237-051A	EJ1235-051A	EJ1075-051A	8244GE0024	8244GF0024	8244GT0040 8244GI1040	8244GH0040 8244GH1040
	3/16(4.762mm)	8244GA1048	8244GB0048	EJ1237-061A	EJ1235-061A	EJ1075-061A	8244GE0024	8244GF0024	8244GT0048 8244GI1048	8244GH0048 8244GH1048
	1/4(6.4mm)	8244GA1064	8244GB0064	8244GC0064	8244143800	EJ1075-081A	8244GE0064	8244GF0064	8244GT0064 8244GI1064	8244GH0064 8244GH1064
	5/16(8mm)	8244GA1080	8244GB0080	EJ1237-101A	EJ1235-101A	EJ1075-101A	8244GE0064	8244GF0064	8244GT0080 8244GI1080	8244GH0080 8244GH1080
	3/8(9.5mm)	8244GA1095	8244GB0095	EJ1237-121A	EJ1235-121A	EJ1075-121A	8244GE0095	8244GF0095	8244GT0095 8244GI1095	8244GH0095 8244GH1095
	12mm	8244GA1120	8244GB0120	8244GC0120	EJ1235-161A	EJ1075-0120	8244GE0127	8244GF0127	8244GT0120 8244GI1120	8244GH0120 8244GH1120
	1/2(12.7mm)	8244GA1127	8244GB0127	EJ1237-161A	EJ1235-161A	EJ1075-161A	8244GE0127	8244GF0127	8244GT0127 8244GI1127	8244GH0127 8244GH1127

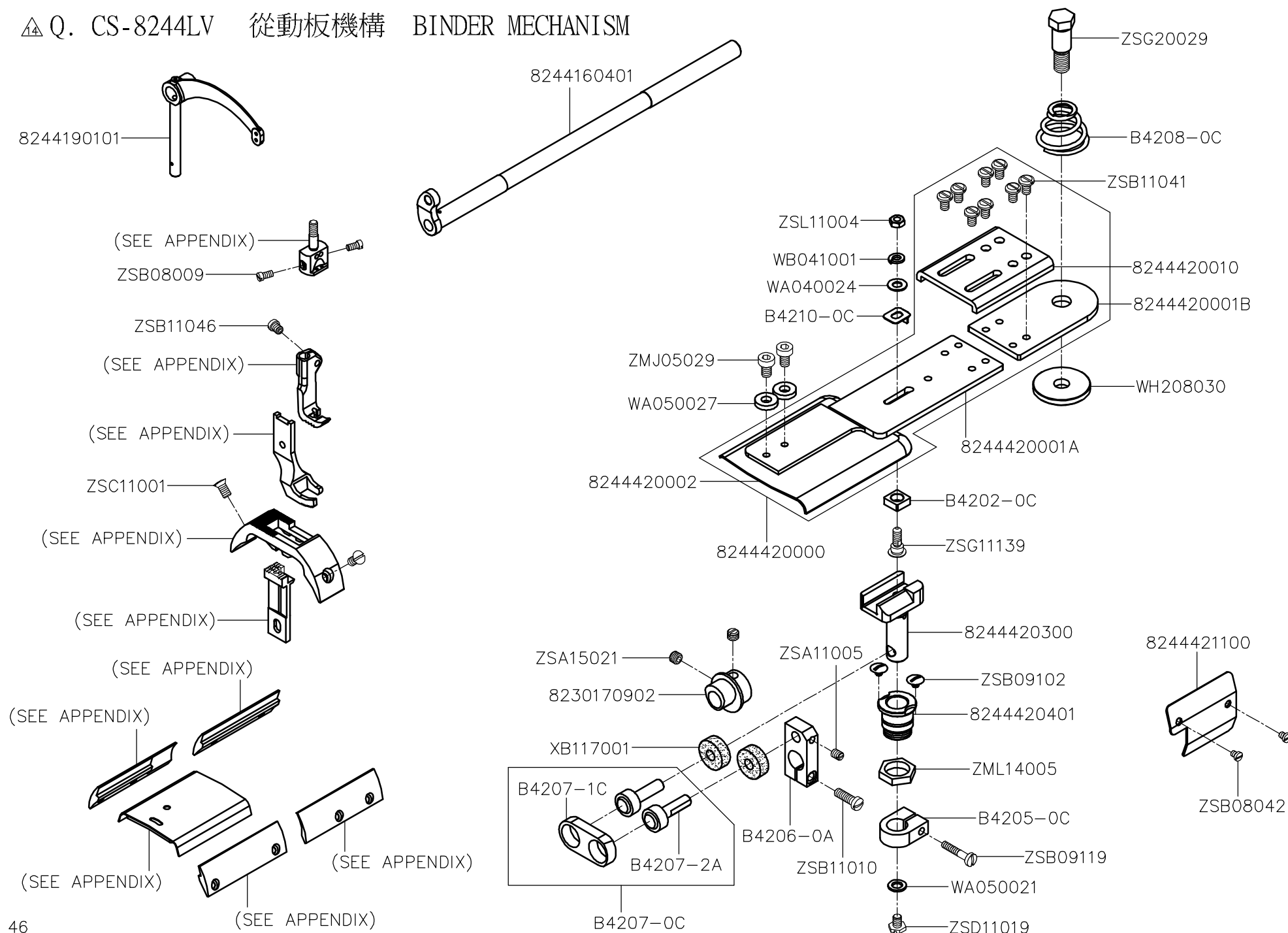
P. CS-8244 / 8244L 針位組詳表

										
	針距 GAUGE SIZE	針板 THROAT PLATE	送料齒 FEED DOG	中押腳 PRESSER FOOT	外押腳 PRESSER FOOT	針鉗 NEEDLE CLAMP	角板(左) SLIDE PLATE (L)	角板(右) SLIDE PLATE (R)	滑座導板(前) SLIDE GUIDE PLATE (F)	滑座導板(後) SLIDE GUIDE PLATE (R)
8244L (大釜)	3/32(2.38mm)	8244GA0024	8244GB0024	8244GC0024	EJ1235-031B	8244GD0024	8244GE0024	8244GF0024	8244GI0024 8244GI1024	8244GH0024 8244GH1024
	1/8(3.2mm)	[△] ₁₂ 8244GA3032	[△] ₁₂ 8244GB3032	EJ1237-041A	EJ1235-041A	EJ1075-041A	8244GE0024	8244GF0024	8244GI0032 8244GI1032	8244GH0032 8244GH1032
	5/32(4.0mm)	8244GA0040	8244GB0040	EJ1237-051A	EJ1235-051A	EJ1075-051A	8244GE0024	8244GF0024	8244GI0040 8244GI1040	8244GH0040 8244GH1040
	3/16(4.762mm)	8244GA0048	8244GB0048	EJ1237-061A	EJ1235-061A	EJ1075-061A	8244GE0024	8244GF0024	8244GI0048 8244GI1048	8244GH0048 8244GH1048
	1/4(6.4mm)	8244GA0064	8244GB0064	8244GC0064	8244143800	EJ1075-081A	8244GE0064	8244GF0064	8244GI0064 8244GI1064	8244GH0064 8244GH1064
	5/16(8mm)	8244GA0080	8244GB0080	EJ1237-101A	EJ1235-101A	EJ1075-101A	8244GE0064	8244GF0064	8244GI0080 8244GI1080	8244GH0080 8244GH1080
	3/8(9.5mm)	[△] ₁₉ 8244GA2095	[△] ₁₉ 8244GB2095	EJ1237-121A	EJ1235-121A	EJ1075-121A	8244GE0095	8244GF0095	8244GI0095 8244GI1095	8244GH0095 8244GH1095
	12mm	8244GA0120	8244GB0120	8244GC0120	EJ1235-161A	EJ1075-0120	8244GE0127	8244GF0127	8244GI0120 8244GI1120	8244GH0120 8244GH1120
	1/2(12.7mm)	[△] ₁₉ 8244GA2127	[△] ₁₉ 8244GB2127	EJ1237-161A	EJ1235-161A	EJ1075-161A	8244GE0127	8244GF0127	8244GI0127 8244GI1127	8244GH0127 8244GH1127
	3/4(19.05mm)	8244GA0191	8244GB0191	EJ1237-201A	EJ1235-201A	EJ1075-201A	8244GE0191	8244GF0191	8244GI0191 8244GI1191	8244GH0191 8244GH1191
	1 1/4(31.75mm)	8244GA0318	8244GB0318	EJ1237-251A	EJ1235-251A	EJ1075-251A	8244GE0318	8244GF0318	8244GI0318 8244GI1318	8244GH0318 8244GH1318
[△] ₁₆ 8244LV	1.6mm(前後)	8244GA3016	8244GB3016	8244GC6016	[△] ₁₆ 8244GC5016	8244GD2016	8244GE0024		8244GI0024 8244GI1024	8244GH0024 8244GH1024
	2.4mm(平行)	8244GA3024	8244GB3024	8244GC6024	[△] ₁₆ 8244GC5016	8244GD3024	8244GE0024		8244GI0024 8244GI1024	8244GH0024 8244GH1024
	3.0mm(前後)	8244GA2030	8244GB2030	8244GC6030	[△] ₁₆ 8244GC5016	8244GD2030	8244GE0024		8244GI0024 8244GI1024	8244GH0024 8244GH1024

Q. CS-8242、8243 踏板抬押腳裝置 PEDAL COMPLETE DEVICE
8244、8244L



△ Q. CS-8244LV 從動板機構 BINDER MECHANISM





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