



M900/DJ Series

The sewing machine is a direct drive type in which a control box and an operation panel are integrated with the machine head.

The machine achieves a practical maximum sewing speed of 7,000sti/min.



Smart Devices

The cover sensor unit and cover microswitch unit

The cover sensor unit and cover microswitch unit that detect 1, 2 and 3 (shown below) are closed tightly during sewing, thereby preventing the sewing machine from starting up unexpectedly.



1. Eye guard with an open/close sensor



2. Cloth plate cover with an open/close microswitch

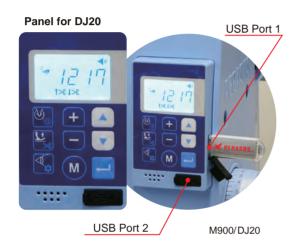


Presser foot arm with an open/close sensor

Operation panel and control box are integrated with the machine head

The energy-saving and highly efficient servomotor is installed in the direct-drive style.

The sewing machine quick lystarts up and stops with increased accuracy, thereby demonstrating improved responsiveness.





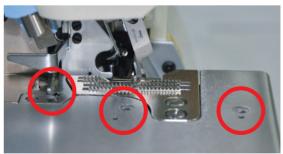
M900/DJ10

USB port

The USB port is standard on the control panel and You can easily upgrade the software. The M900/DJ has another one USB port for charging a smartphone, etc.

Automatic thread trimmer with a material sensor

The M900/DJ Series of sewing machine is provided as standard with the side cutter with 2-point material sensor (DJ21,22) and the Chain-off the thread trimming device with a 3-point material sensor (DJ23). Under the full-automatic mode, the material sensor detects the presence / absence of the material to prevent the operator from erroneously operate the side cutter etc. In addition to the full-automatic mode, the manual mode and the semi-automatic mode can be selected.

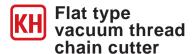


3-point material sensor

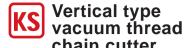
Operator fatigue reduction (LED light) Standard equipment with all series

For the LED light, the improved toning function with two additional colors (white / light bulb color) is provided. Illuminance of the LED light is adjustable in five levels. This LED light helps reduce the operator's eye fatigue who is engaged in sewing work for a long time.

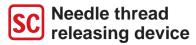
Standard Device



The suction inlet is positioned behind the needle plate horizontally.



The suction inlet is positioned vertical to the needle plate.



The thread chain becomes thinner, so the thread chain be cut smoothly.

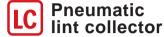
Automatic tape cutter

The cutter knife automatically descends to cut a tape and /or thread chain when the sensor detects the edge of the fabric.



Presser foot lift

Pressing the treadle with your heel raises the presser foot.



This pneumatic device strongly sucks up cutting waste and fine dust generated during sewing.

Model		[VII]	Ve	ΛT	CC	ы		Sen	Operation	
IVI	odei	KH	<u>[72]</u>	AI	<u>SC</u>	PL	LC	Fabric	Safety	panel
	DJ10	0	_	-	_	0	0	_	_	0
M932	DJ21	0	_	ı	O*1	0	0	0	0	0
	DJ23	_	_	0	_	0	0	0	0	0
	DJ10	_	0	_	_	0	0	_	_	0
M952	DJ22	_	0	-	O*2	0	0	0	0	0
	DJ23	_	_	0	_	0	0	0	0	0

M932/ KH/DJ10, KH/DJ21, AT/DJ23: Safety stitch machine

Seam	Application	Fabric weight	Subclass	Device type	No. of needles	140. 01	enaco	Overedge width (mm)	Max.stitch length (mm)	Diff. feed ratio	Presser foot lift (mm)	Max. speed (sti/min)	Needles	Accessories
1)	Plain seaming	Medium	M932-38	KH/DJ10	2	5	5	4	3.7	0.7-1.7	_	7,000	DC×27 #14 (90)	
			M932-70					5						LC PL * Standard on KH7B on by
		Extra heavy	M932-86					6	5.3	0.6-1.3		5,500	DC×27 #21 (130)	
2	3-needle seaming		M932-355		3	6	3+2	4	3.7	0.7-1.7		6,000	DC×27 #11 (75)	only

M952/ KS/DJ10, KS/DJ22, AT/DJ23: Overedger

Seam	Application	Fabric weight	Subclass	Device type	No. of needles	140. 01	CDCCC	Overedge width (mm)	Max.stitch length (mm)	Diff. feed ratio	Presser foot lift (mm)	Max. speed (sti/min)	Needles	Accessories
3	Plain seaming	Light to medium	M952-17	KS/DJ10	1	3	-	5			5.5	7,000	DC×27 #9 (65)	
4	Plain seaming	Light to medium	M952-52 M952-52H	VC/D IOO	2	4	2	4 (5)	3.7	0.7-1.7	6	7,000 6,000	DC×27 #9 (65)	* Standard on
<u> </u>	Turn down hemming	Light	M952-16S2		1	3	-	1.5			5.5	7,000	DC×27 #11 (75)	KS7C & KS7E only











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