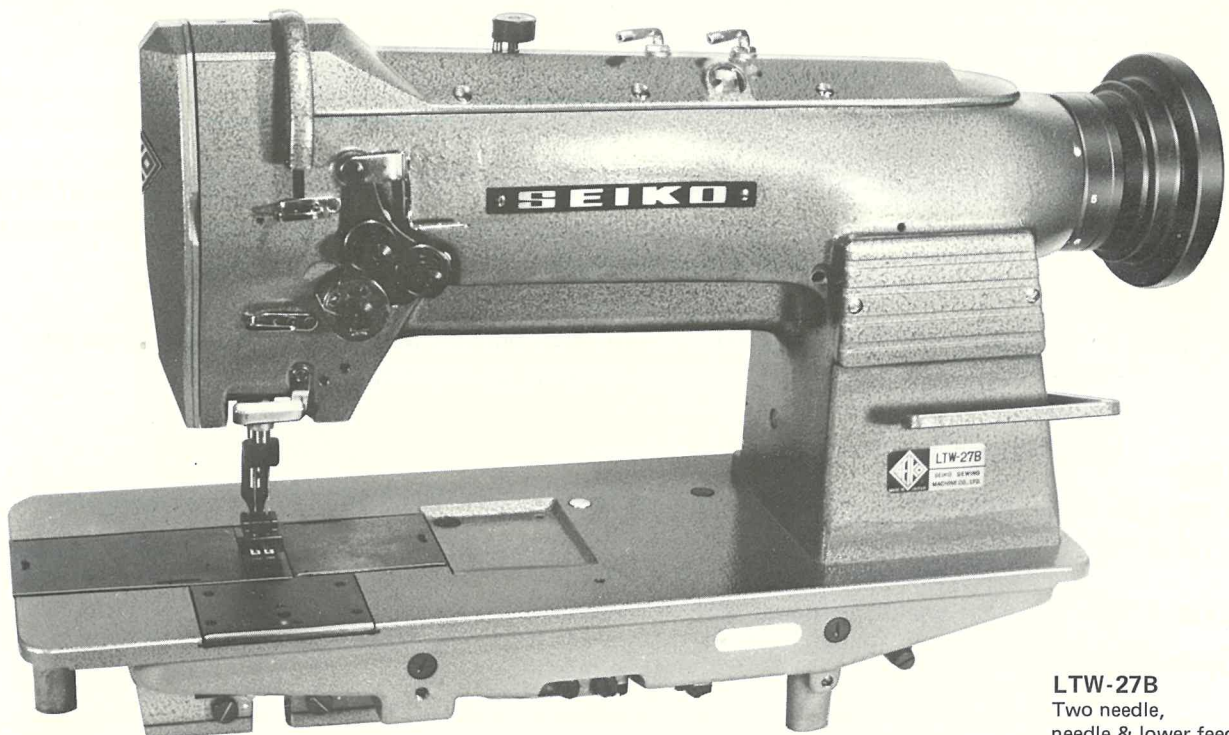




SEIKO

LTW-27/LTW-27B/LTW-27BK/LTW-27BM

**High Speed, Two Needle,
Needle & Lower Feed, Lockstitch Machine,
Horizontal Rotary Hook,
Automatic Lubrication System**

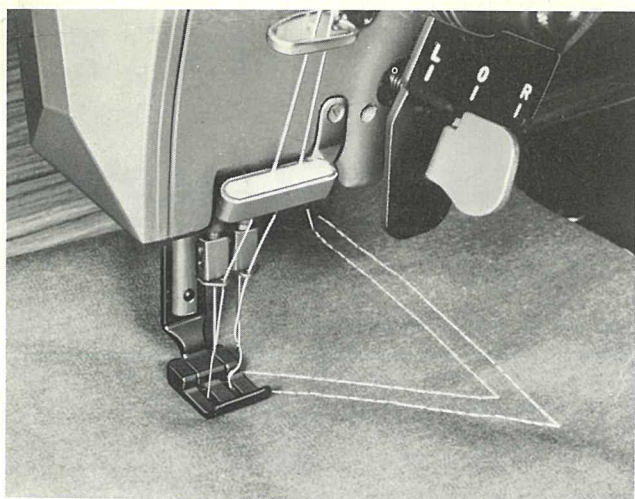


LTW-27B
Two needle,
needle & lower feed,
reverse feed.

WITH

Reverse Feed	: LTW-27B/LTW-27BK/LTW-27BM
Angular Stitch	: LTW-27BK
Center Trimmer	: LTW-27BM

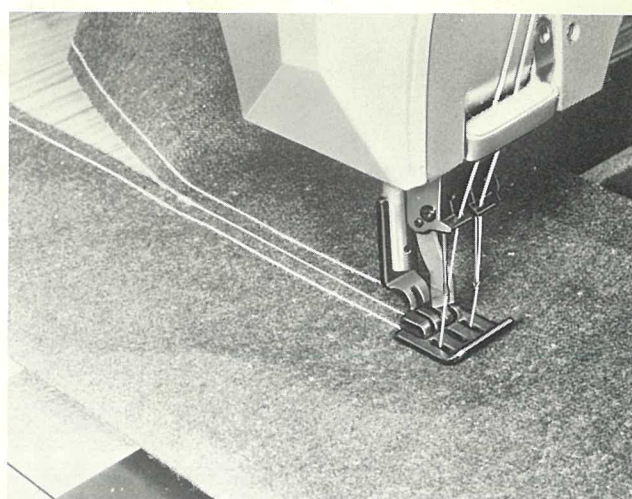




LTW-27BK

Angular stitch, reverse feed.

- This model performs accurate angular stitch by the simplified lever.



LTW-27BM

Sewing and Trimming.

- This two needle model sews and trims simultaneously. Thus, you can save double manufacturing process of sewing and trimming. Especially, suitable for welt pocket, etc.

◆ **Main Features**

- LTW-27** : Two needle, needle & lower feed.
- LTW-27B** : Two needle, needle & lower feed, reverse feed.
- LTW-27BK** : Two needle, needle & lower feed, reverse feed, with angular stitch.
- LTW-27BM** : Two needle, needle & lower feed, reverse feed, with trimmer.
- Perfect movement synchronized needle feed and lower feed makes a beautiful stitching more than 2 plies of materials, eliminating slippage and gathering.
- Installed accurate reverse feed levers.
- Equipped with bobbin case installed prevention device of thread slackening. Thus, this model makes sharp and accurate angular stitch. (Pat. 1328473)
- Single, double welt pocket, with or without flap can be performed by changing attachments.

* LTW models with Cloth Puller are available.

■ **Use**

- LTW-27 ● 27B** Womens' under wears, overalls, leather-coats, rain-coats, sport-shoes, etc.
- LTW-27BK** Angular & ornamental stitches for rain-coats, leather coats, suits in general, overalls, etc.
- LTW-27BM** Welt pocket, fastener, etc.

■ **Specifications**

Model	Sewing Speed (s.p.m.)	Presser Lift (mm)	Needle Bar Stroke (mm)	Stitch Length (mm)	Needle (needle gauge) (inch)	Bed Size (mm)	Working Space (mm)	Net Weight Kg Gross Weight Kg Measurement M3 (head only)
27	4,000	7	33.2	5	DP x 7 standard 14 Sy1901 2015 (1/16" - 1-1/2")	177 x 518	258 x 110	34
27B	3,500	(13)		4.5				
27BK	2,800	"	"	4.5	" standard 16 (1/8" - 1")	"	"	42
27BM	"	"	"	"	" standard 14 (5/16" - 1")	"	"	0.118

* Presser lift shown in parenthesis are by knee lifter.

- All rights of change reserved.
- Sewing conditions may differ from the above specifications according to the materials being sewn.
- Please consult us about your sewing problems.



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