

連續式粘合機OP-900/A/L/LA/1000/A/L/LA

CONTINUOUS FUSING PRESS MACHINE

用途：

- ★ 針對平織 / 針織裁片之黏合工作。
- ★ 整匹布襯之黏合工作（可搭配送 / 收料裝置）。

優點：

- ★ 提高產能，連續粘接一貫作業，提高生產效率。
- ★ 粘合寬度900mm/1000mm，長度無限。
- ★ 自動皮帶修正裝置，確保上、下皮帶不偏離。
- ★ 電子恒温儀及固態繼電器控制恒温系統，溫度偏差至最小極限。
- ★ 加熱監控設備，控制發熱系統正常操作。
- ★ 有6組電熱管，加熱系統傳熱均勻各種布料均可使用。

- ★ 進口鐵氟龍粘合帶確保溫度均勻。
- ★ 裝有防褶滾筒可處理各種布料。
- ★ 配有網帶輸送系列，冷卻效果佳。
- ★ 配有自動冷卻定溫停機裝置。
- ★ 強力彈簧 / 氣壓加壓裝置。
- ★ 特殊設計之清潔布杆，徹底清潔皮帶，更換更容易。
- ★ 選購：A氣壓式；L皮帶加長。
- ★ 選配：自動翻轉撥片，更容易撥離裁片。
- ★ 出料方式採用可分離式的上下撥片裝置，讓布料于出口自然的被剝離皮帶，不會產生皺折。



For the woven/knitted fabrics fusing

- ★ Fusing for the whole roll of fabric and interline. Machine can work together with feeding conveyor and collecting stacker as option.

Feature：

- ★ Continuous fusing system increases the productivity.
- ★ The fusing width is 900mm and the length is endless.
- ★ PCB and micro switch control the upper & lower belts automatically.
- ★ Electronic thermostat and the relay controller to offer the stable temperature and minimum the temperature differences to the minimum.
- ★ The heating areas are well monitored, to ensure the heating system working normally.
- ★ There are 6 heaters to distribute the heat evenly and can be used to all fabrics.
- ★ The best quality of Teflon belt assures the precise temperature.
- ★ With the wrinkle-free silicone roller to handle with all fabrics in perfect bonding.
- ★ With the cooling fan and mesh conveyor belt, which has the best cooling effect.
- ★ Auto cooling Function is automatically started once machine is switched to power off.

Standard with strong spring-pressure mechanism. No extra air-compressor is needed.

- ★ Special-designed clean rod to clean the belt completely, and it is easy for replacement once the rod gets dirty.
- ★ Optional: A: Air (Pneumatic) Pressure L: Longer bottom belt
- ★ Rotary Strip-off device for strengthening the stripping function and avoid transforming on the finished fabrics.

規格 Specification

| 型號Model | OP-900/A | OP-900L/LA | OP-1000/A | OP-1000L/LA |
|------------------------------|------------------------------|----------------|----------------|----------------|
| 電壓Power Supply | 3P 380V/220V | | | |
| 馬達功率Motor Power(kw) | 0.24 | | | |
| 電熱功率H eater(kw) | 12 | 12.6 | 14.4 | 15 |
| 使用氣壓Use Air Pressure(Mpa) | 0.2~0.5 | | | |
| 設定溫度Temperature(℃) | 常溫~200 | | | |
| 粘合寬度Fusing Width(mm) | 900 | | 1000 | |
| 粘合時間Fusing Time(Sec) | 5~30 | | | |
| 選配空壓Supply Air Pressure | 最小消耗量Min. Consumption5~10L/H | | | |
| 機器尺寸L×W×H Dimensions(mm) | 3310×1660×1250 | 3310×1660×1250 | 3310×1760×1250 | 3310×1760×1250 |
| 裝箱尺寸L×W×H Packing Volume(mm) | 2300×1630×1510 | 2500×1630×1510 | 2300×1730×1510 | 2500×1730×1510 |
| 淨重/毛重N.W / G.W(kg) | 660/720 | | 790/860 | |