

JYL-N2302-A

AUTOMATIC
BELT LOOP SETTER

裤襻机

Computerize automatic machine



- ⊕ 独立的双针杆、双挑线杆结构
- ⊕ 两针间距、裤襻长度、折带长度、压脚间距全部采用电机驱动，换款速度极快。
- ⊕ 全自动送料、切料功能。
- ⊕ 自动筛选识别接头
- ⊕ 针杆挑线杆一键同步调节

1. Independent double needle rod and double thread take-up rod structure
The distance between the two needles, the length of the pants loop, the length of the folding strap, and the distance between the presser feet are all driven by a motor, making the replacement speed extremely fast.
2. Fully automatic feeding and cutting functions.
3. Dynamic screening identification joint
4. Synchronous adjustment of needle rod thread take-up lever key



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最快缝纫速度 Max sewing speed	2500 (缝制间距3.5mm以下)
旋梭 Spinning shuttle	水平旋梭 泵油方式供油
梭芯 Shuttle core	2倍
挑线杆 String picker	双挑线杆
机针 Machine needle	DPx17
线规格范围 Line Specification Range	棉线#30~#50 细纱线#30~#50
针数 Needle count	28针、36针、42针可选
加固缝宽度 Reinforcement joint width	1mm~3mm (出厂状态2.5mm)
加固缝长度 Reinforcement seam length	7mm~22mm (出厂状态10mm)
剪线方式 Thread cutting method	平刀气缸剪线
压脚上升量 Presser foot rise	21mm (从针板平面到压脚底面)
送布方式 Cloth feeding mode	断续送布 (脉冲马达驱动方式)
缝纫机驱动方式 Sewing Drive mode	伺服马达
夹线驱动方式 Clamp line drive mode	气缸驱动
缝纫机加油方式 Sewing machine oiling mode	手动供油
使用机油 Use of oil	缝纫机油
针芯距离调节方式 Needle core distance adjustment mode	电机驱动
加固裤襻带长度 Reinforced loop length	38mm至70mm
裤襻宽度 Loop width	9mm至20mm
裤襻剪断方式 Trousers loop cutting	平切斜切倒角切可选择 范围8.5~20mm
检测裤襻接头 Detect loop joints	定位自动接头检测方式
机台高度 Machine height	手动调节器调节 (850~1100mm)
工作电压 Operating Voltage	220V
工作气压 Working air pressure	0.5Mpa
机器尺寸 Machine size	1190x890x1260mm