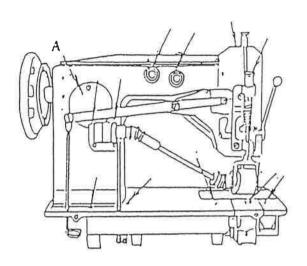
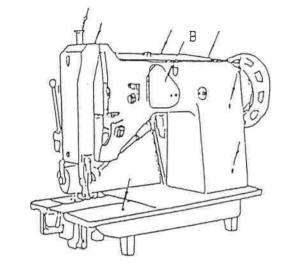
LUBRICATION

TWICE DAILY
(More Frequently
With Severe use)

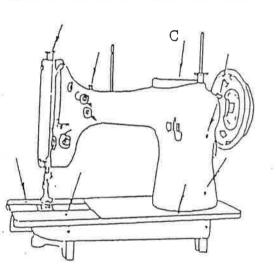
Use white spindle oil. When starting the machine initially and after kept away for a long time without using at all, oil sufficiently to respective necessary before starting operation and pre-running.

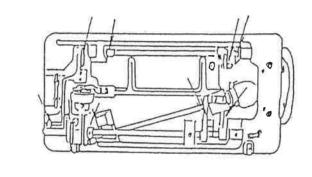
Open A, B and C, oil to respective necessary parts and parts indicated by arrow marks.

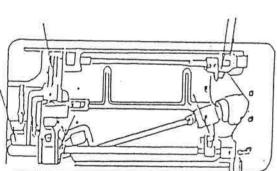


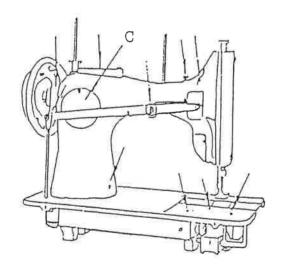


SKZ type









SKM type



SEIKO SEWING MACHINE CO., LTD.

11-3, Imado 1-chome, Taito-ku, Tokyo, 111-8534 Japan Tel: (03) 3872-6173~4



SKZ-6

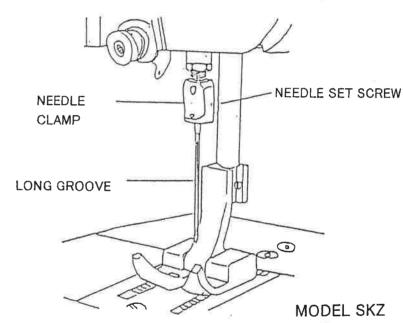
SKZ-6R

SKM-26

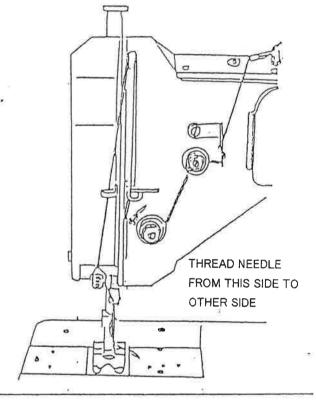
SKM-36

NEEDLE

Move needle bar to highest point.
Loosen needle set screw.
Insert needle up as far as possible and tighten screw. Long groove towards operator.

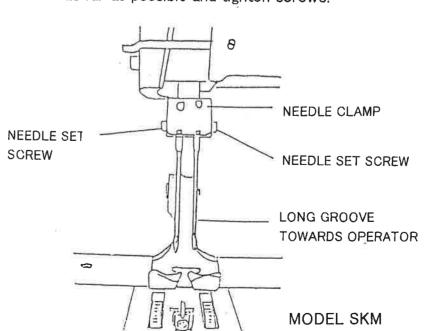


THREADING NEEDLE

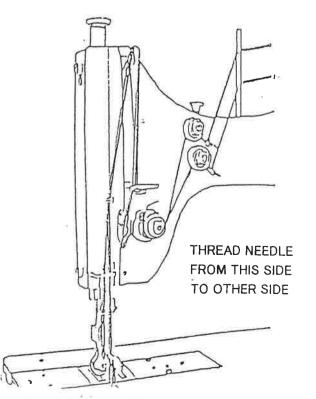


NEEDLE Move needle bar to highest point.

Loosen needle set screw. Insert needle up as far as possible and tighten screws.

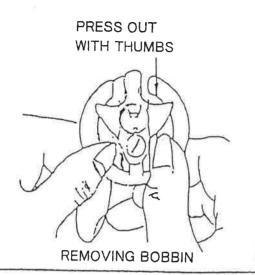


THREADING NEEDLE

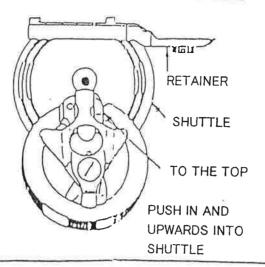






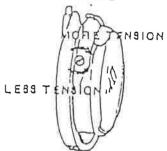


BOBBIN CASE REPLACEMENT



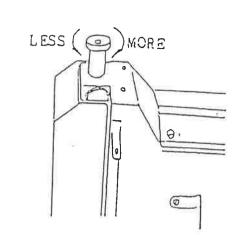
THREAD TENSIONS

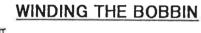
BOBBIN THREAD

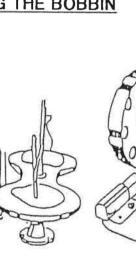


Tension on threads should be as light as possible, while still sufficient to set stitch correctly in material.

PRESSER FOOT PRESSURE







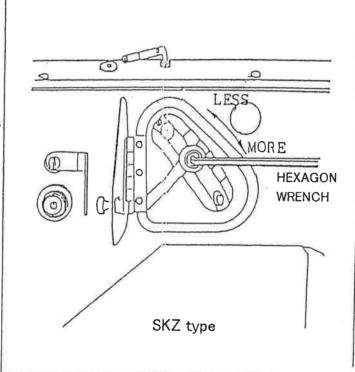
TENSION PLACE BOBBIN ON SPINOLE AS FAR AS IT WILL GO 4. PRESS DOWN FOR

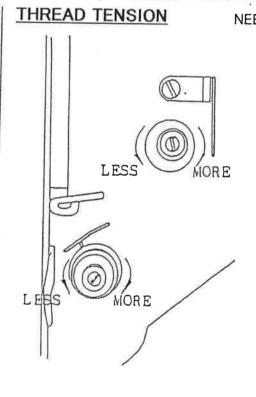
2. THREAD

DRIVE THEN START MACHINE

1. THREAD GUIDE

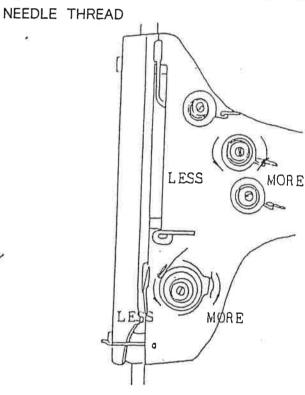
SWITCH WIDTH





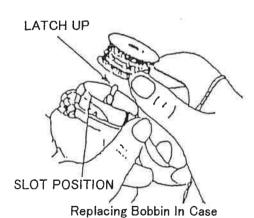


SKM type



SKM type

THREADING BOBBIN CASE

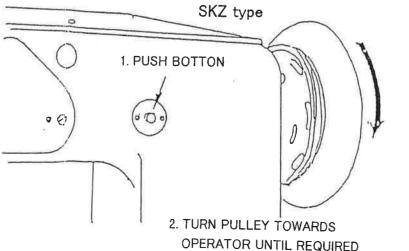


PRESS LATCH **DOWN**

THREADING THROUGH SLOT

THREAD PULLED DOWN THROUGH SLOT

CHANGING STITCH LENGTH



STITCH LENGTH IS ORTAINED

1. PRESS DOWN LEVER

2. TURN PULLEY TOWARDS OPERATOR UNTIL REQUIRED STITCH LENGTH IS OBTAINED

