

金輪牌工業用縫紉機

GOLDEN WHEEL INDUSTRIAL SEWING MACHINE

零件分解圖

PARTS BOOK

MODEL:CS-6104N

啓翔股份有限公司

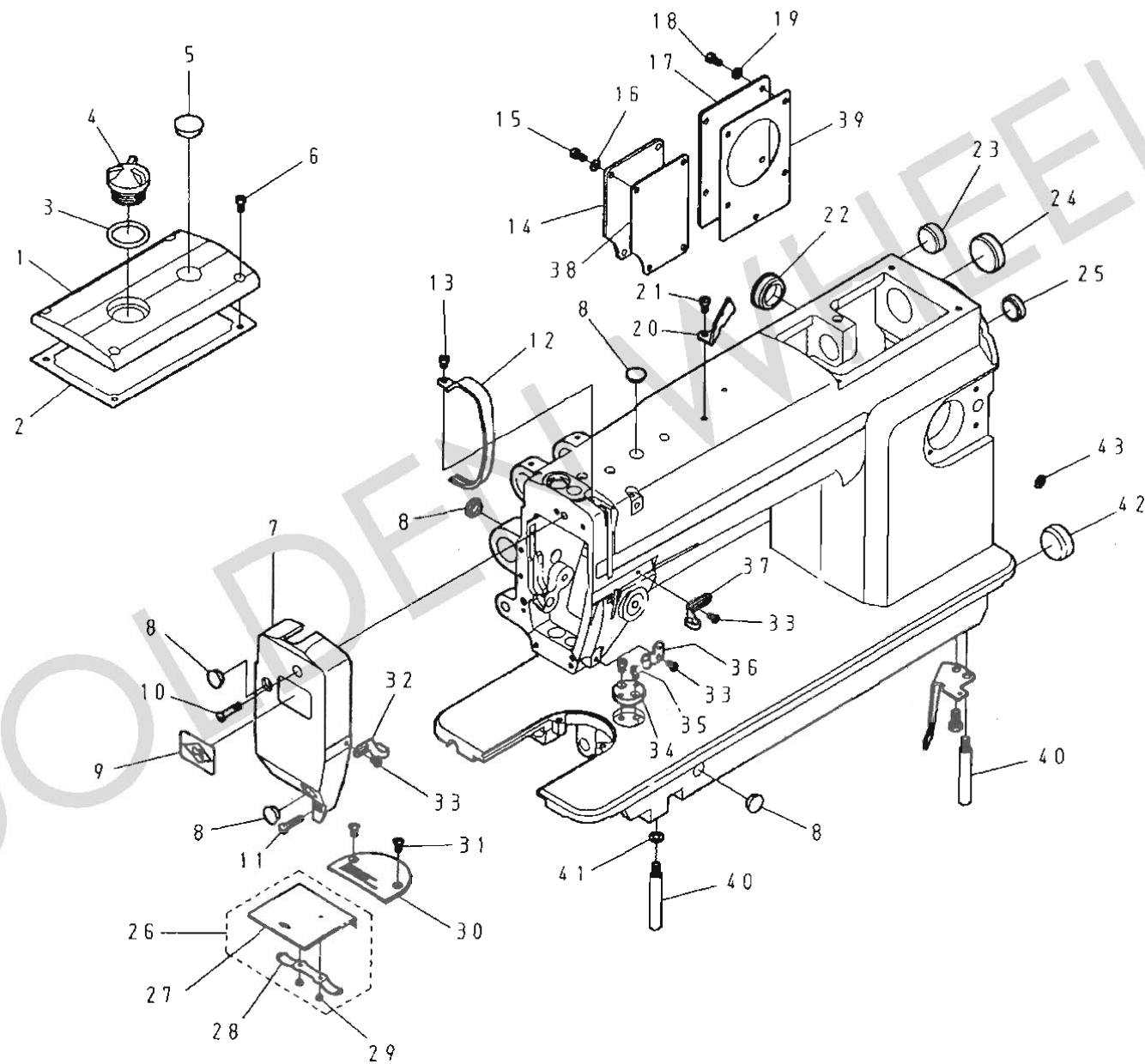
CHEE SIANG INDUSTRIAL CO.,LTD.

MODEL : CS-6104N

目次	CONTENT	PAGE
A. 本體關係	FRAME & MISCELLANEOUS COVER COMPONENTS	2-3
B. 上軸・豎軸關係	MAIN SHAFT & UPRIGHT SHAFT COMPONENTS	4-5
C. 針棒・天秤關係	NEEDLE BAR & THREAD TAKE-UP LEVER COMPONENTS	6-7
D. 上部送料關係	UPPER FEED MECHANISM COMPONENTS	8-11
E. 押脚關係	PRESSURE BAR COMPONENTS	12-13
F. 下部送料關係	LOWER FEED MECHANISM COMPONENTS	14-15
G. 縫目調節關係	FEED ADJUSTMENT MECHANISM COMPONENTS	16-19
H. 下軸關係	HOOK DRIVE SHAFT COMPONENTS	20-21
I. 縫線壓力調節關係	UPPER THREAD TENSION REGULATOR MECHANISM COMPONENTS	22-23
J. 油潤滑關係	OIL LUBRICATION MECHANISM COMPONENTS	24-25
K. 附件關係	ACCESSORIES	26-29
L. 零件號碼與頁數對照表	NUMERICAL PARTS-LIST	30-32

A. CS-6104N 本體關係

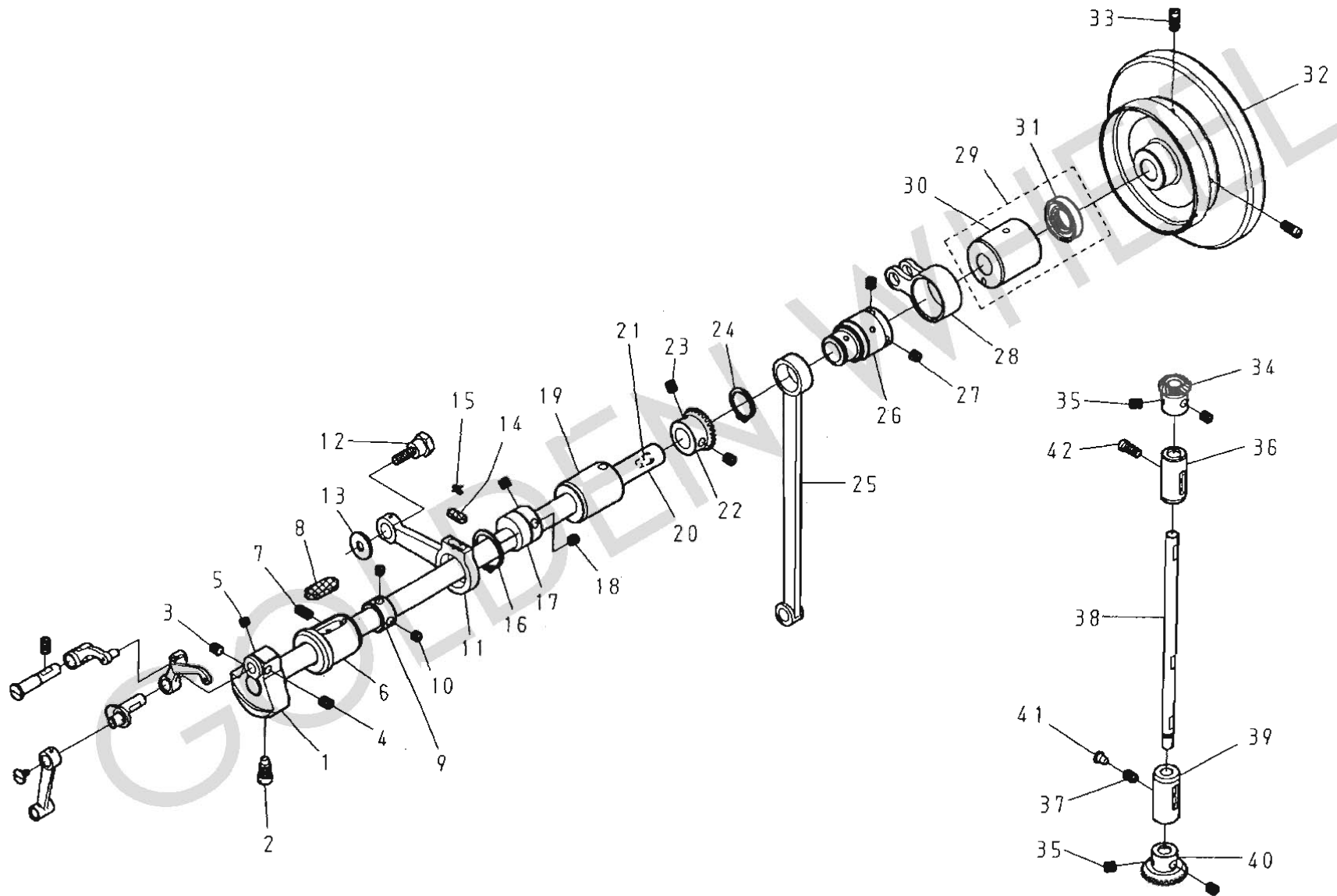
FRAME & MISCELLANEOUS COVER COMPONENTS



A. CS-6104N 本體關係 FRAME & MISCELLANEOUS COVER COMPONENTS

REF.No	NOTE	零件號碼	零件名稱	Name of Part	件數	備 註
		Part No.			Q'TY	Remarks
1		6104110500	上蓋	Top Cover	1	
2		6104114200	油封	Packing	1	
3		OPP02550	O形環 25.5	O-rings ϕ 25.5	1	
4		EH1371-0A	油窓	Oil Sight Window	1	
5		A1013-0B	油蓋	Rubber Plug	1	
6		ZSB11010	螺絲	Screw 11/64-40*14	4	
7		6103111000	面板	Face Plate	1	
8		A1013-1B	油蓋	Rubber Plug	5	
9		EP1015-0A	面板社章	Company Emblem	1	
10		ZSB11023	螺絲	Screw 11/64-40*20	1	
11		ZSB11083	螺絲	Screw 11/64-40*18	1	
12		E1063-0A	天秤蓋	Thread Take-up Lever Cover	1	
13		ZSB11021	螺絲	Screw 11/64-40*5.5	1	
14		6120111100	橫蓋	Side Cover	1	
15		ZSB11017	螺絲	Screw 11/64-40*12	4	
16		WA049003	平墊圈	Washer	4	
17		6120111200	橫蓋	Arm Side Cover	1	
18		ZSB11017	螺絲	Screw 11/64-40*12	5	
19		WA049003	平墊圈	Washer	5	
20		E1051-2A	線掛(上)	Thread Guide(Upper)	1	
21		ZSB11012	螺絲	Screw 11/64-40*8	1	
22		6120117300	油蓋	Rubber Plug	1	
23		6120117200	油蓋	Rubber Plug	1	
24		6120117000	油蓋	Rubber Plug	1	
25		6120117100	油蓋	Rubber Plug	1	
26		E4080-0A	角板(套)	Slide Plate Asm.	1	
27		E4084-0A	角板	Slide Plate	(1)	
28		E4085-0A	簧片	Slide Plate Spring	(1)	
29		ZSB06004	螺絲	Screw 3/32-56 L*2.2	(2)	
30		E6050-0A	針板	Throat Plate	1	
31		ZSC11016	螺絲	Screw 11/64-40*8.3	2	
32		E1053-0A	線掛	Thread Guide	1	
33		ZSB09016	螺絲	Screw 9/64-40*6	3	
34		E4086-0A	導板座	Scale Base Plate	1	
35		ZSB11021	螺絲	Screw 11/64-40*5.5	2	
36		A1055-0A	線掛(下)	Thread Guide(Lower)	1	
37		E1052-0A	線掛(中)	Thread Guide(Center)	1	
38		6120114300	油封	Packing	1	
39		6120168100	油封	Packing	1	
40		6120110700	固定螺絲	Bed Screw Stud	3	
41		WA069007	平墊圈	Washer	2	
42		6120117500	油蓋	Rubber Plug	1	
43		WARN000500	印記	Grand Mark	1	

B. CS-6104N 上軸・垂軸関係 MAIN SHAFT & UPRIGHT SHAFT COMPONENTS



B. CS-6104N 上軸·豎軸關係 MAIN SHAFT & UPRIGHT SHAFT COMPONENTS

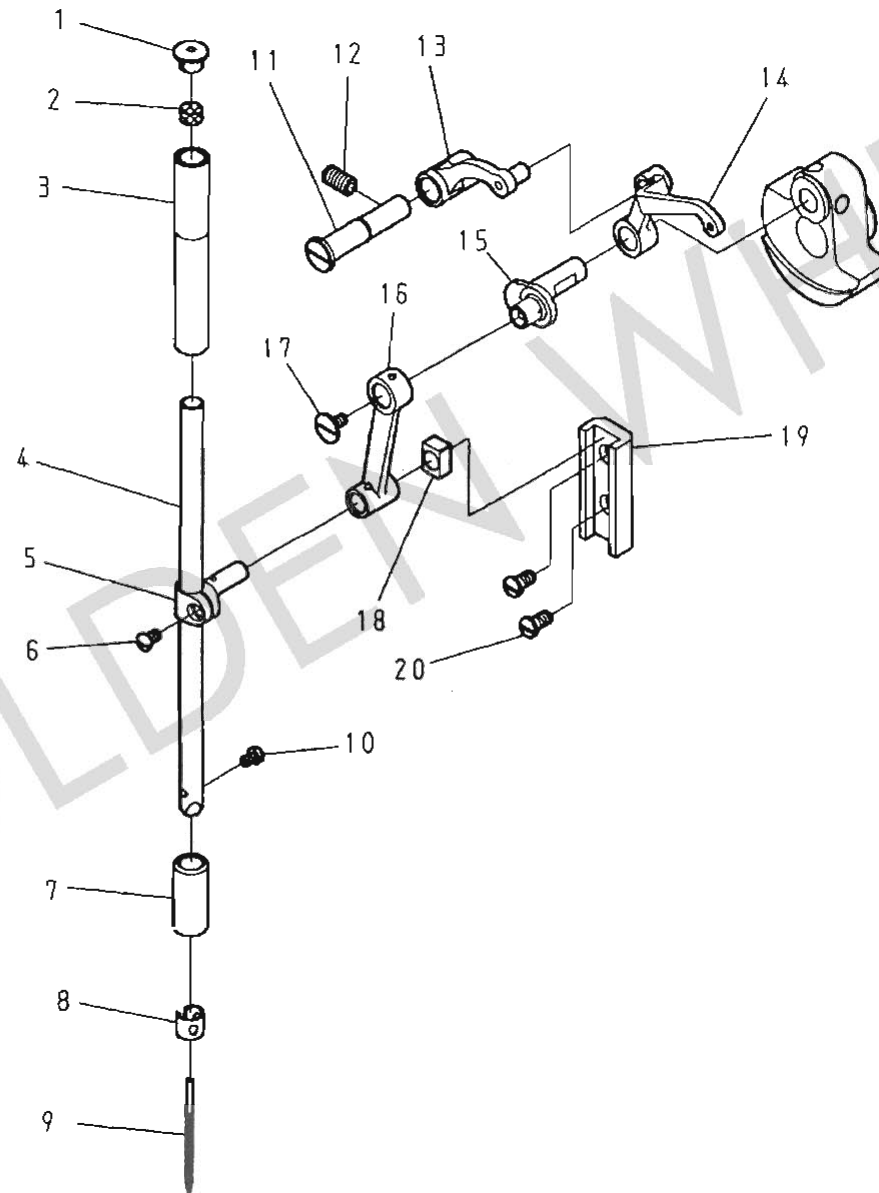
REF. NO	NOTE	零件號碼 Part No.	零件名稱	Name of Part	件數 Q'TY	備註 Remarks
1		E1106-0A	凸輪	Counterweight	1	
2		ZSB18001	螺絲	Screw 9/32-28*9.5	1	
3		ZSA16011	螺絲	Screw 1/4-40*7	1	
4		ZSA16011	螺絲	Screw 1/4-40*7	1	
5		ZSA16010	螺絲	Screw 1/4-40*4.5	1	
6		E1101-0A	上軸套管(前)	Main Shaft Bushing, Front	1	
7		ZSA15005	螺絲	Screw 15/64-28*13	1	
8		XB210001	油綿	Felt	1	
9		A1104-0A	定環	Thrust Collar	1	
10		ZSH15002	螺絲	Screw 15/64-28*8	2	
11		E1297-0A	連桿	Connecting Rod	1	
12		ZMG06003	螺絲	Hinge Screw	1	
13		WA069011	平墊圈	Washer	1	
14		XB206003	油綿	Felt	1	
15		A1130-0A	彈簧	Spring	1	
16		RB200250	軸用C扣環 25	Retaining Rings-C Type 25	1	
17		E1298-0A	偏心輪	Driving Cam	1	
18		ZSH16001	螺絲	Screw 1/4-40*6	2	
19		6104120300	上軸套管(中)	Main Shaft Bushing, Center	1	
20		6104120100	上軸	Main Shaft	1	
21		6120120600	橡膠塞	Cap	1	
22		A1108-0A	上傘齒車(大)	Bevel Gear, Large	1	
23		ZSA16011	螺絲	Screw 1/4-40*7	2	
24		RB200200	軸用C扣環 20	Retaining Rings-C Type 20	1	
25		6100170100	送料桿	Feed Rod	1	
26		6120122000	偏心輪	Feed Cam	1	
27		ZSA16025	螺絲	Screw 1/4-40*6	2	
28		6120167400	倒縫軸連結腕	Reverse Sewing Crank	1	
29		6120120405	上軸套管(後)組	Main Shaft Bushing, Rear Asm.	1	
30		6120120400	上軸套管(後)	Main Shaft Bushing, Rear	(1)	
31		OASCAC0566E	油蓋	Oil Seal	(1)	
32		6120122300	皮帶輪	Hand Wheel	1	
33		ZSB15026	螺絲	Screw 15/64-28*18	2	
34		A1109-0A	豎傘齒車(小)	Bevel Gear, Small	1	
35		ZSA16011	螺絲	Screw 1/4-40*7	4	
36		A1111-0A	豎軸套管	Upright Shaft Bushing	1	
37		ZSA15017	螺絲	Screw 15/64-28*8.5	2	
38		5150132000	豎軸	Upright Shaft	1	
39		A1112-0A	豎軸套管	Upright Shaft Bushing	1	
40		A4020-0A	豎傘齒車(大)	Bevel Gear, Large	1	
41		6120117400	油蓋	Rubber Plug	1	
42		ZSB15007	螺絲	Screw 15/64-28*12	1	

C. CS-6104N

針棒・天秤關係

NEEDLE BAR & THREAD TAKE-UP LEVER

COMPONENTS

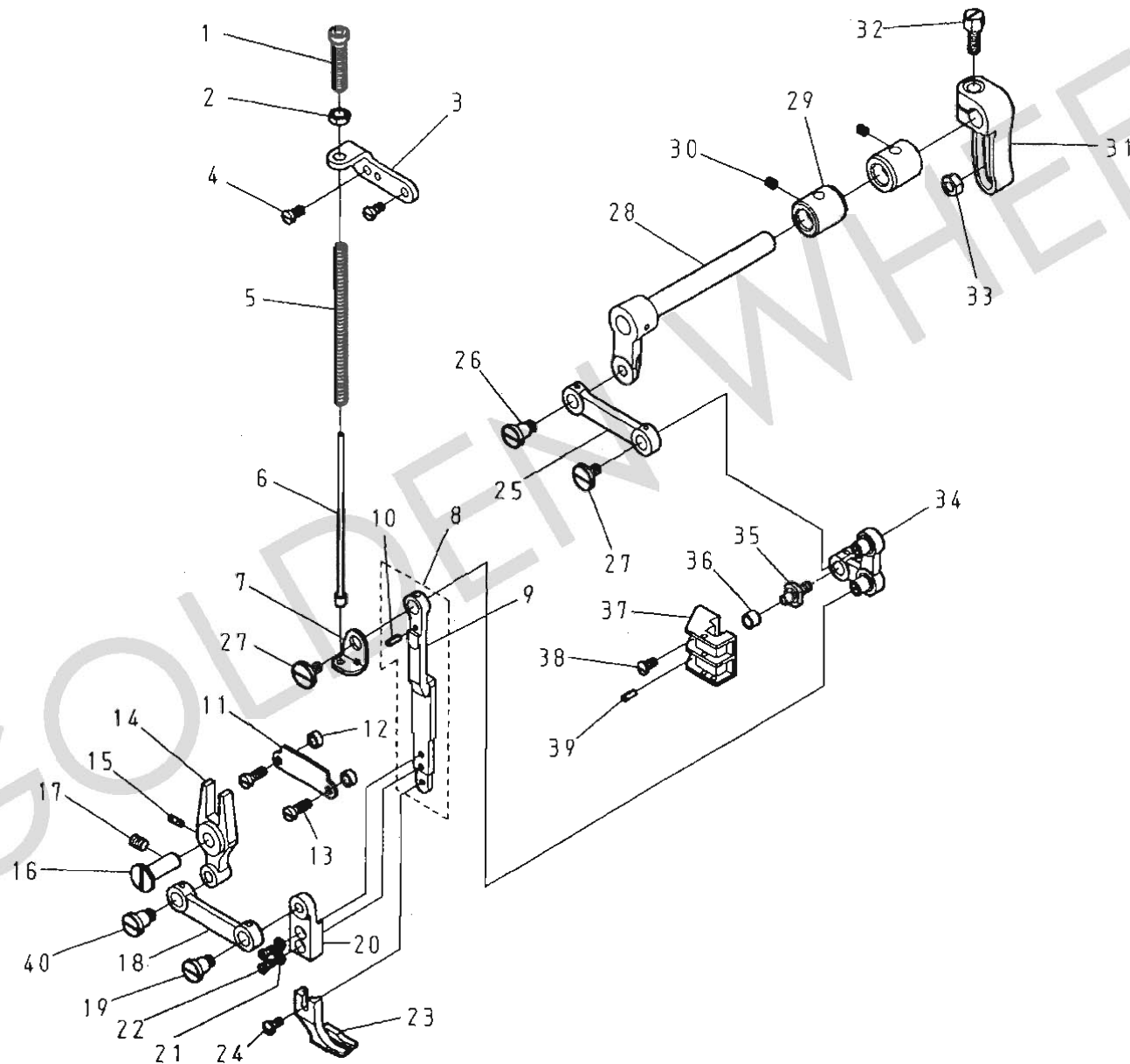


C. CS-6104N 針棒·天秤關係 NEEDLE BAR & THREAD TAKE-UP LEVER COMPONENTS

REF.NO	NOTE	零件號碼 Part No.	零件名稱 Name of Part	件數 Q'TY	備註 Remarks
1		A1077-0A	橡膠塞 ----- Oil Cap -----	1	
2		XB108002	油綿 ----- Felt -----	1	
3		A1071-0A	針棒套管(上) ---- Needle Bar Bushing, Upper ----	1	
4		6100140100	針棒 ----- Needle Bar -----	1	
5		A1074-0A	針棒鉗 ----- Needle Bar Connection -----	1	
6		ZSB09019	螺絲 ----- Screw 9/64-40*6 -----	1	
7		6100140500	針棒套管(下) ---- Needle Bar Bushing, Lower ----	1	
8		E1076-0A	針棒線掛 ----- Needle Bar Thread Guide -----	1	
9		INDP × 17-22	針 ----- Needle DP × 17-22 -----	1	
10		ZSB08010	螺絲 ----- Screw 1/8-44*4.6 -----	1	
11		E1061-0A	天秤固定銷 ---- Thread Take-up Lever Link Pin ----	1	
12		ZSA15005	螺絲 ----- Screw 15/64-28*13 -----	1	
13		E1064-0A	天秤架 ----- Thread Take-up Lever Link -----	1	
14		E1065-1A	天秤 ----- Thread Take-up Lever -----	1	
15		E1066-2A	針棒連接軸 ---- Needle Bar Crank Shaft ----	1	
16		E1067-0A	針棒連接桿 ---- Needle Bar Crank Rod ----	1	
17		ZSK09001	螺絲 ----- Screw -----	1	
18		A1082-0A	針棒導引滑塊 ---- Slide Block ----	1	
19		E1081-0A	針棒連接器導槽 ---- Needle bar Connecting Link Guide ----	1	
20		ZSB11024	螺絲 ----- Screw 11/64-40*8 -----	2	

D. CS-6104

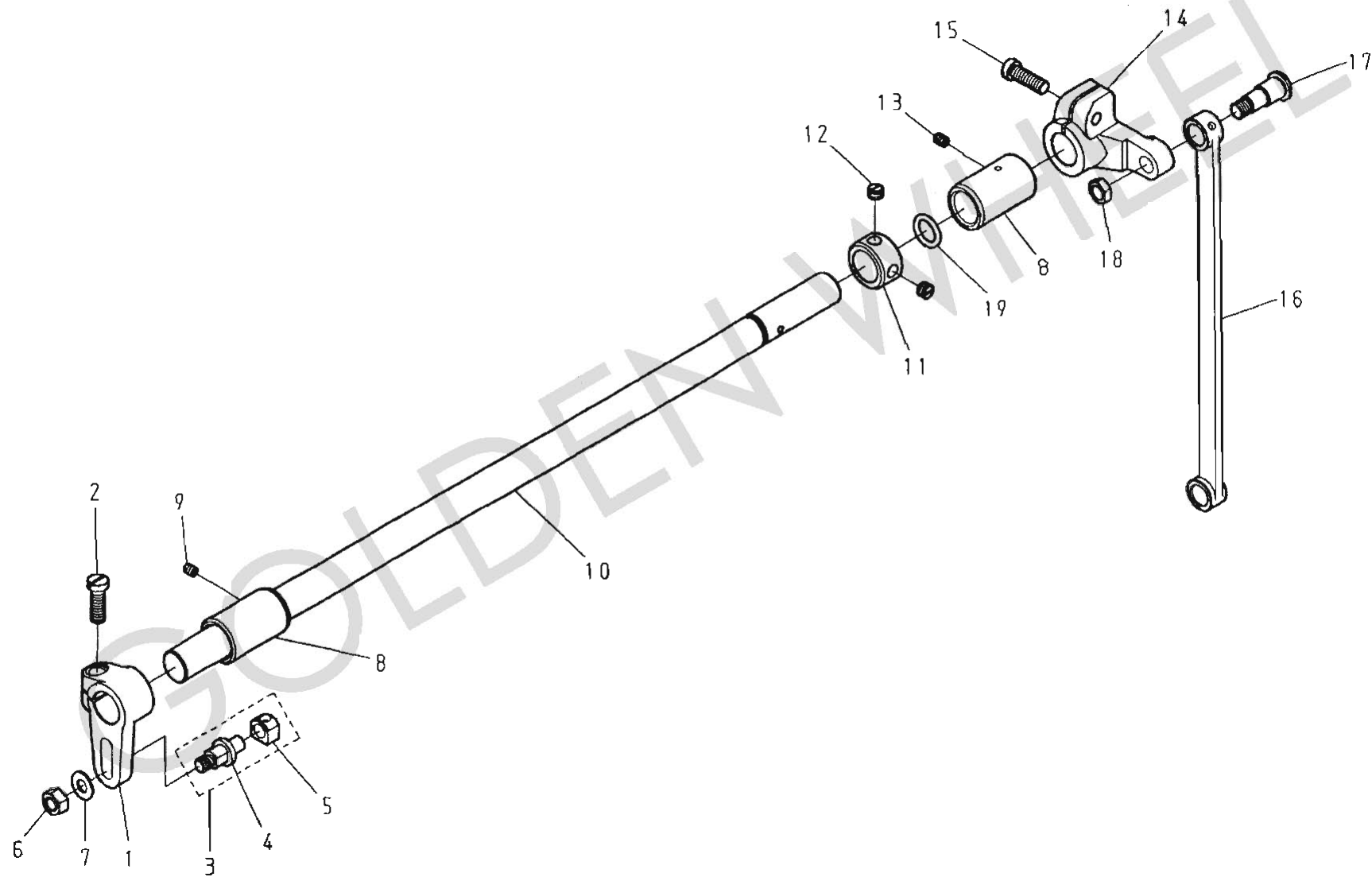
上部送料関係 (1/2) UPPER FEED MECHANISM COMPONENTS (1/2)



D. CS-6104N 上部送料關係 (1/2) UPPER FEED MECHANISM COMPONENTS (1/2)

REF.No	NOTE	零件號碼 Part No.	零件名稱 Name of Part	件數 Q'TY	備註 Remarks
1		ZSF18001	螺絲 --- Screw 9/32-28*31	1	
2		ZSL18002	螺帽 --- Nut 9/32-28	1	
3		6103144000	壓棒調節座 --- Presser Regulating Bracket	1	
4		ZSB11015	螺絲 --- Screw 11/64-40*8.5	2	
5		6120144201	彈簧 --- Spring	1	
6		6120144106	彈簧導桿(組) --- Spring Guide Bar Asm.	1	
7		6103144301	彈簧支板 --- Prop Up Plate	1	
8		6103143205	押腳引導桿(組) --- Walking Foot Guide Link Asm.	1	
9		6103143202	押腳引導桿 --- Walking Foot Guide Link	(1)	
10		YD030006	彈簧銷 --- Spring Pin 3X6	(1)	
11		6120148600	押腳導板 --- Supporting Plate	1	
12		6120148500	墊圈 --- Washer	2	
13		ZSB11017	螺絲 --- Screw 11/64-40*12	2	
14		6103148200	押腳水平擺臂 --- Slide fork	1	
15		XA300004	油線 --- Oil Wick	1	
16		E1435-0A	掛銷 --- Slide fork Pin	1	
17		ZSH15002	螺絲 --- Screw 15/64-28*8	1	
18		E1287-1A	押腳連接桿 --- Rod	1	
19		ZSG16002	螺絲 --- Hinge Screw	2	
20		6100148400	送料臂 --- Feed Arm	1	
21		WB031001	彈簧墊圈 --- Spring Lock Washers	2	
22		ZSB09022	螺絲 --- Screw 9/64-40*8	2	
23		E1235-0A	外押腳 --- Walking Foot (Standard)	1	
24		ZSB09017	螺絲 --- Screw 9/64-40*8	1	
25		E1287-0A	搖軸連桿 --- Rod	1	
26		ZSG16002	螺絲 --- Hinge Screw	1	
27		ZSB12011	螺絲 --- Screw 3/16-28*6.5	2	
28		E3500-0A	上送軸(結合) --- Feed Rocker Shaft Com.	1	
29		E1291-0A	上送軸套管(左) --- Bushing, Front	2	
30		ZSA11007	螺絲 --- Screw 11/64-40*8	2	
31		6103144700	上送軸柄 --- Driving Shaft Arm, Front	1	
32		ZSB16004	螺絲 --- Screw 1/4-24*16	1	
33		ZML06001	螺帽 --- Nut M6 x 1.0	1	
34		6103143600	舉升支臂連桿 --- Bell Crank	1	
35		E1283-0A	曲柄導銷 --- Bell Crank Guige Pin	1	
36		E1284-0A	導塊 --- Bell Crank Guige Bracket Block	1	
37		6103145800	曲柄導塊滑套 --- Bell Crank Guige Bracket	1	
38		ZSB11024	螺絲 --- Screw 11/64-40*8	2	
39		YD030006	彈簧銷 --- Spring Pin 3 x 6	2	

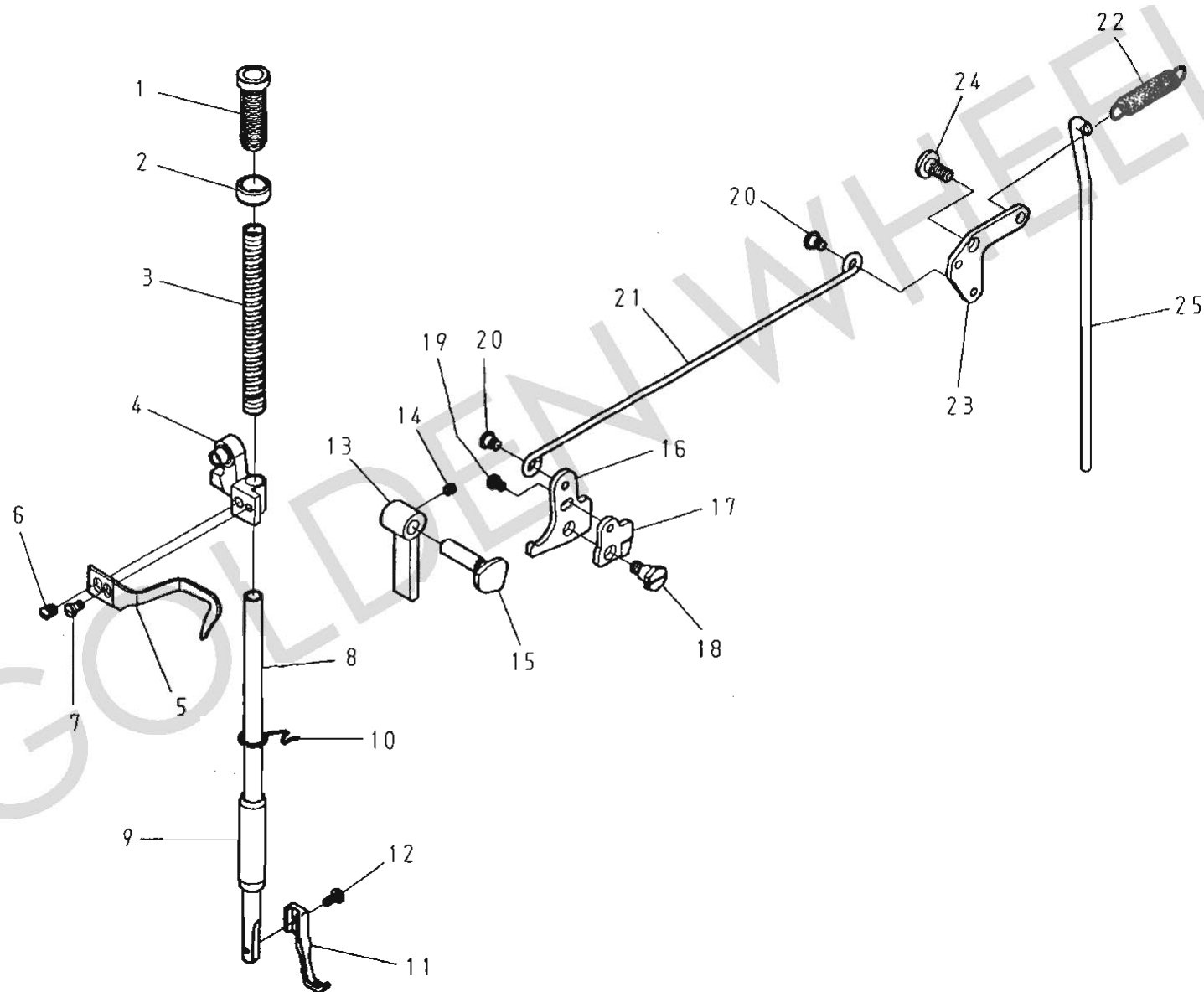
D. CS-6104N 上部送料関係 (2/2) UPPER FEED MECHANISM COMPONENTS (2/2)



D. CS-6104N 上部送料關係 (2/2) UPPER FEED MECHANISM COMPONENTS (2/2)

REF.No	NOTE	零件號碼 Part No.	零件名稱 Name of Part	件數 Q'TY	備註 Remarks
1		6120142300	中軸連桿(前) --- Driving Shaft Rod, Front ---	1	
2		ZSB15014	螺絲 --- Screw 15/64-28*18 ---	1	
3		E1432-1A	滑塊(組) --- Slide Block Asm. ---	1	
4		E1434-1A	軸 --- Stud ---	(1)	
5		E1433-0A	滑塊 --- Slide Block ---	(1)	
6		ZSL16003	螺帽 --- Nut 1/4-24 ---	1	
7		WA069001	平墊圈 --- Washer ---	1	
8		6120142200	中軸套管 --- Bushing ---	2	
9		ZSA11005	螺絲 --- Screw 11/64-40*5.5 ---	1	
10		6100142100	中軸 --- Driving Shaft ---	1	
11		E4044-0A	定環 --- Thrust Collar ---	1	
12		ZSA16010	螺絲 --- Screw 1/4-40*4.5 ---	2	
13		ZSA11005	螺絲 --- Screw 11/64-40*5.5 ---	1	
14		6120142400	中軸連桿(後) --- Driving Shaft Rod, Rear ---	1	
15		ZSB15014	螺絲 --- Screw 15/64-28*18 ---	1	
16		6100142000	連桿 --- Feed Drive connecting Link ---	1	
17		ZSK18031	螺絲 --- Hinge Screw ---	1	
18		ZSL18001	螺帽 --- Nut 9/32-28 ---	1	
19		OPP01080	O形環 11 --- O-rings ϕ 11 ---	1	

E. CS-6104N 秤脚関係 PRESSURE BAR COMPONENTS



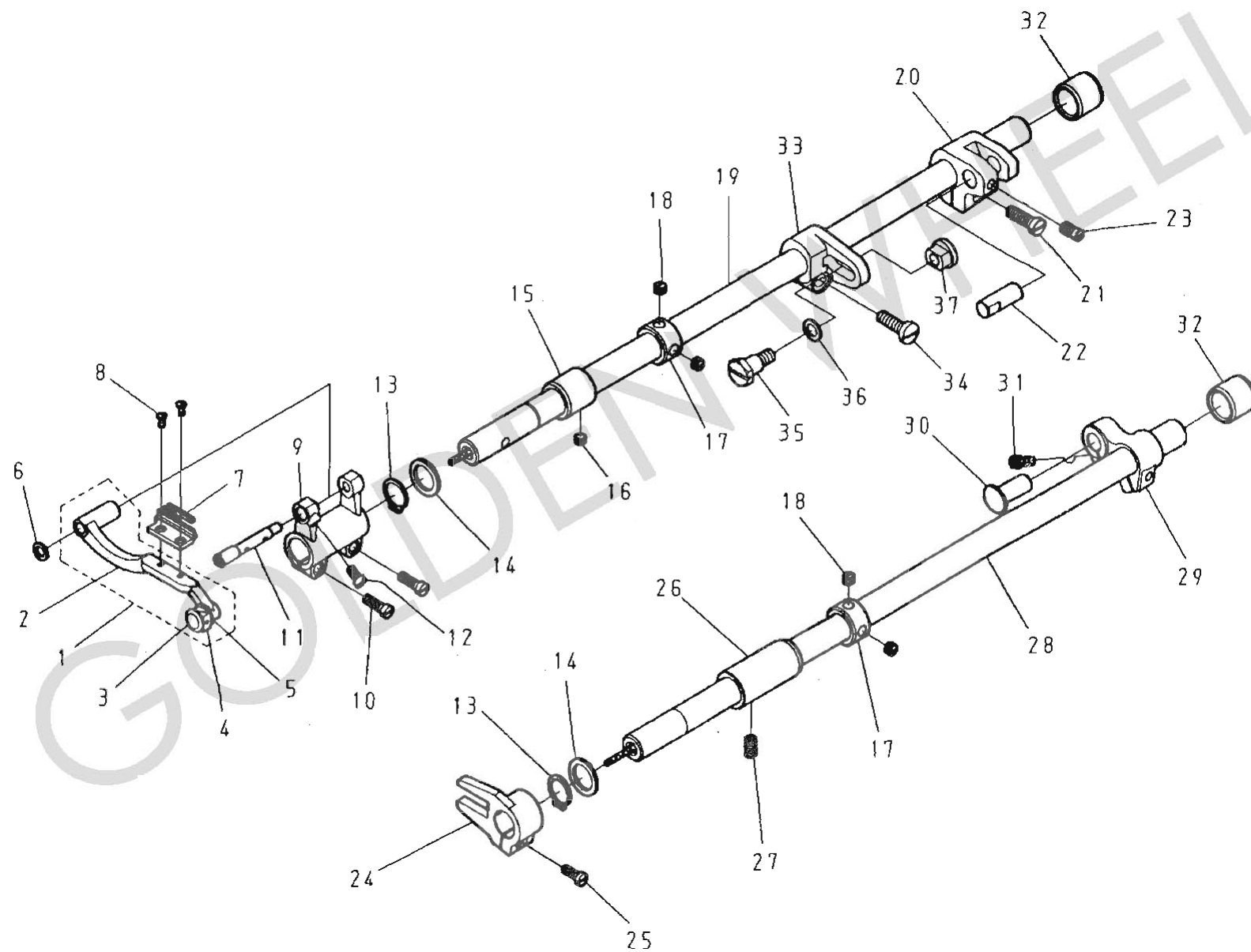
E. CS-6104N 押脚關係 PRESSURE BAR COMPONENTS

REF.NO	NOTE	零件號碼 Part No.	零件名稱	Name of Part	件數 Q'TY	備註 Remarks
1		ZSF32001	螺絲	Screw	1	
2		ZSN32001	螺帽	Nut	1	
3		E1184-0A	壓縮彈簧	Presser Spring	1	
4		6103150500	押棒提昇器	Presser Bar Guide Bracket	1	
5		E1054-0A	線樹	Thread Guide	1	
6		ZSA15017	螺絲	Screw 15/64-28*8.5	1	
7		ZSB11035	螺絲	Screw 11/64-40*6	1	
8		E1180-0A	押棒	Presser Bar	1	
9		E1183-0A	押棒套管	Presser Bar Bushing	1	
10		6120353500	油綿壓板	Felt Holder	1	
11		E1237-2A	內押脚	Presser foot	1	
12		ZSB09017	螺絲	Screw 9/64-40*8	1	
13		6103150800	押脚提桿	Hand lifter Lever	1	
14		ZSH11004	螺絲	Screw 11/64-40*5	1	
15		6103150700	押棒偏心軸	Hand lifter Cam	1	
16		6103344000	壓縮滑座A	Thread Releasing Plate A	1	
17		6120344100	壓縮滑座B	Thread Releasing Plate B	1	
18		ZSG15057	螺絲	Hinge Screw	1	
19		ZSB11035	螺絲	Screw 11/64-40*6	1	
20		ZSG12029	螺絲	Hinge Screw	2	
21		6103340400	壓棒堤昇桿	Side Connecting Bar	1	
22		H1405-1A	彈簧	Spring	1	
23		6103340100	押棒上升臂	Presser Bar Lifting Link	1	
24		ZSG16005	螺絲	Hinge Screw	1	
25		6100343000	連接棒	Lifting Lever Connecting Rod	1	

F. CS-6104N

下部送料関係

LOWER FEED MECHANISM COMPONENTS



F. CS-6104N 下部送料關係 LOWER FEED MECHANISM COMPONENTS

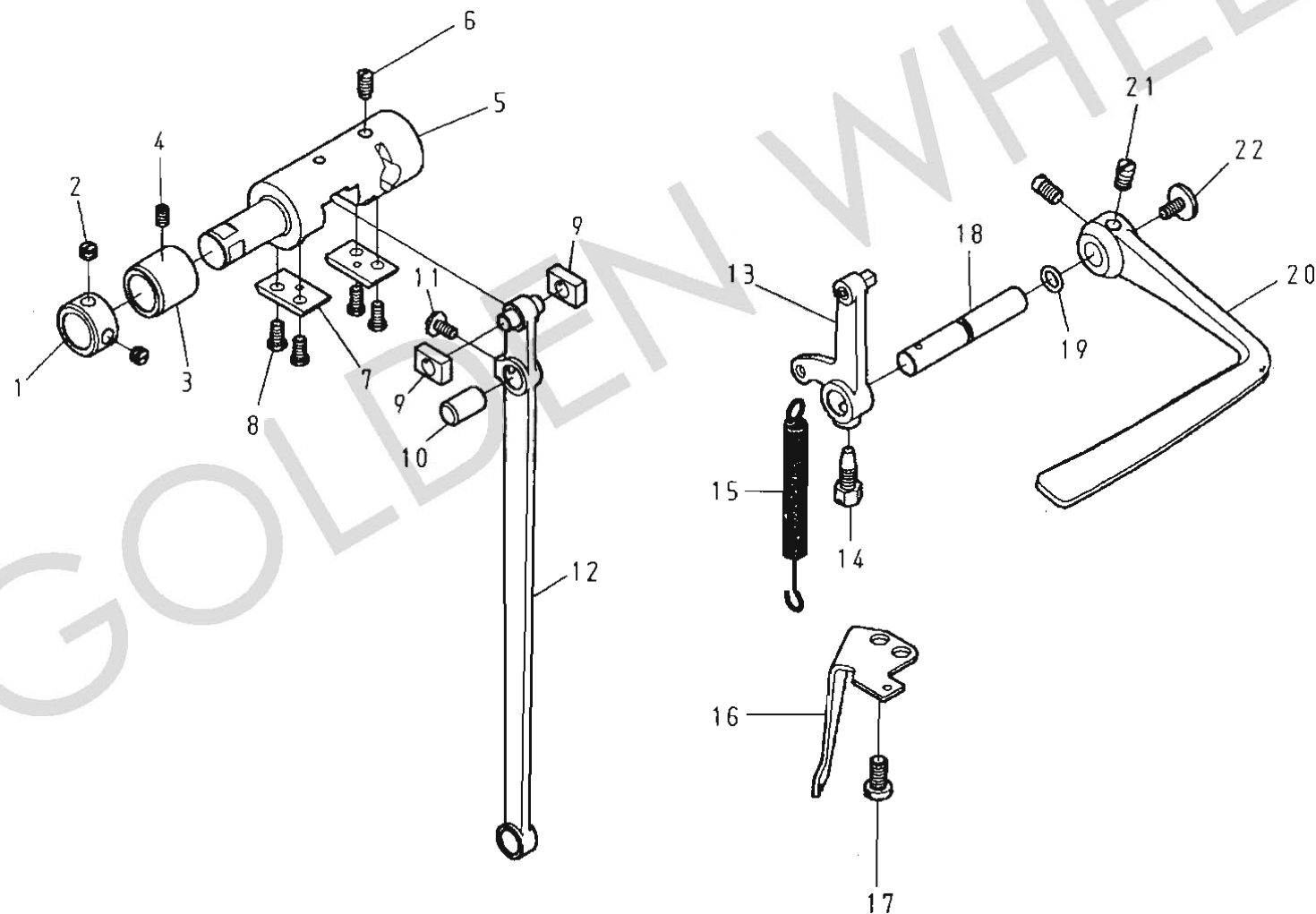
REF.No	NOTE	零件號碼 Part No.	零件名稱	Name of Part	件數 Q'TY	備註 Remarks
1		6120160105	送料台(組)	Feed Bar Asm.	1	
2		6120160100	送料台	Feed Bar	(1)	
3		A4037-0A	滑駒鎖	Shaft	(1)	
4		A4038-0A	滑駒	Square Block	(1)	
5		A4039-0A	平墊圈	Washer	(1)	
6		WH206002	平墊圈	Washer	1	
7		E6051-0A	送料齒	Feed dog	1	
8		ZSB08001	螺絲	Screw 1/8-44*6	2	
9		6120160500	送料台連桿	Feed Bar Rod	1	
10		ZSB12012	螺絲	Screw 3/16-28*15	2	
11		6120164900	送料台軸	Feed Bar Shaft	1	
12		ZSB11012	螺絲	Screw 11/64-40*5.5	1	
13		RB200150	軸用C扣環 15	Retaining Rings-C Type 15	2	
14		WA150006	平墊圈	Washer	2	
15		6120160600	搖動軸套管(前)	Bushing, Front	1	
16		ZSA15013	螺絲	Screw 15/64-28*4	2	
17		E4044-0A	定環	Thrust Collar	2	
18		ZSA16010	螺絲	Screw 1/4-40*4.5	4	
19		6103160400	搖動軸	Feed Rocker Shaft	1	
20		6120160800	搖動曲軸	Feed Rocker Shaft Crank	1	
21		ZSB15014	螺絲	Screw 15/64-28*18	1	
22		6103167600	連接叉桿銷	Horizontal Feed Rod Shaft	1	
23		ZSA15020	螺絲	Screw 15/64-28*11	1	
24		6120170800	送料土台二又	Feed Bar Forked Connection	1	
25		ZSB11017	螺絲	Screw 11/64-40*12	1	
26		EJ4041-0A	上送軸套管(左)	Bushing, Front	1	
27		ZSA15020	螺絲	Screw 15/64-28*11	1	
28		6103170300	送料軸	Feed Lifting Rock Shaft	1	
29		6120170500	連桿	Feed Lifting Rock Link	1	
30		6120170700	送料桿銷	Feed Rod Shaft	1	
31		ZSB12015	螺絲	Screw 3/16-28*12	2	
32		A4041-0A	搖動軸套管	Bushing	2	
33		6103160800	送料台柄	Feed Connection Crank	1	
34		ZSB16005	螺絲	Screw 1/4-24*20	1	
35		ZSG18019	螺絲	Hinge Screw	1	
36		WA079003	平墊圈	Washer	1	
37		ZSR18003	滑塊	Slide Block	1	

G. CS-6104N

鏡目調節機構 (1/2)

FEED ADJUSTMENT MECHANISM

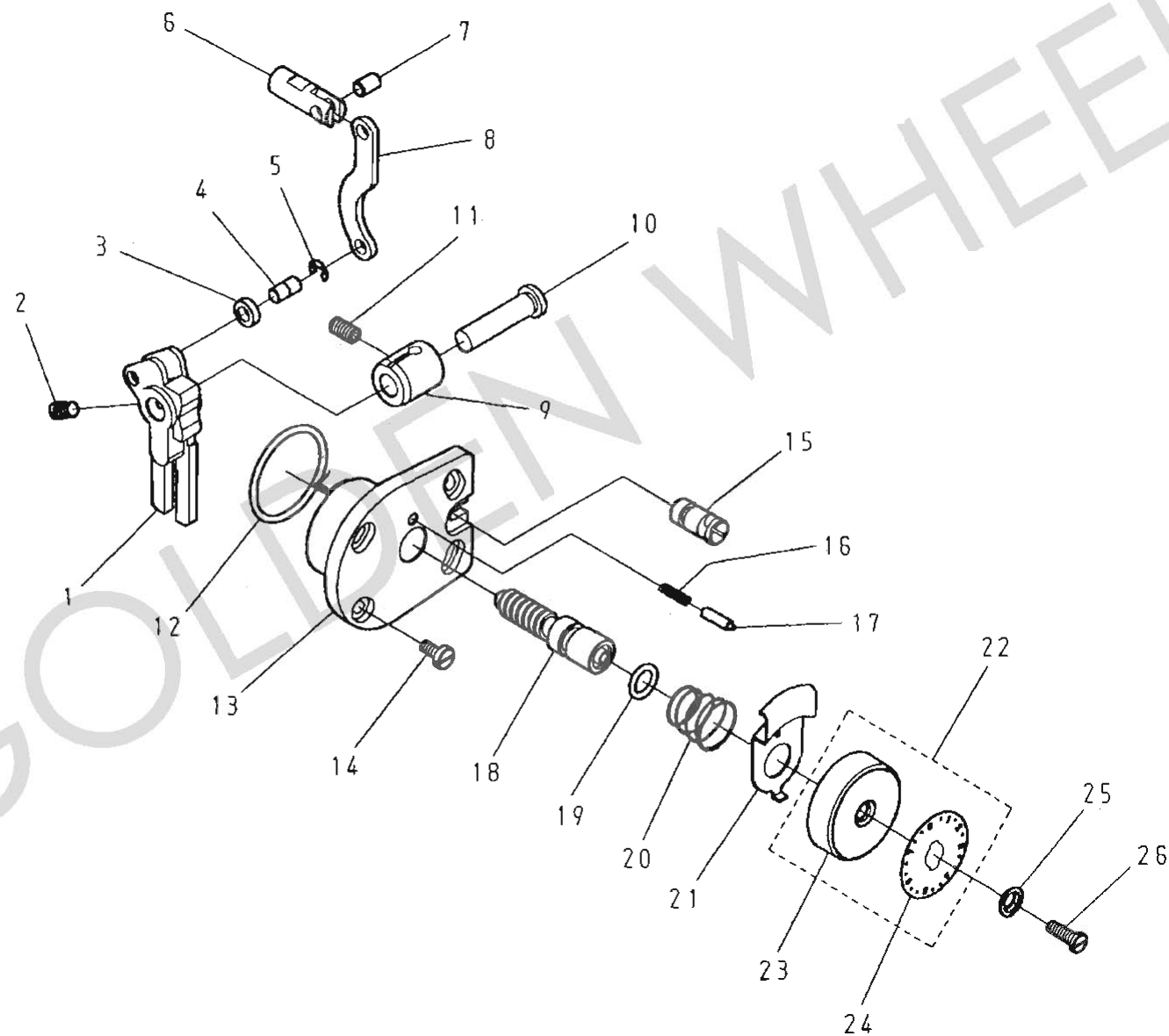
COMPONENTS (1/2)



G. CS-6104N 縫目調節關係 (1/2) FEED ADJUSTMENT MECHANISM COMPONENTS (1/2)

REF.No	NOTE	零件號碼 Part No.	零件名稱	Name of Part	件數 Q'TY	備註 Remarks
1		6120167200	定環	Thrust Collar	1	
2		ZSA16010	螺絲	Screw 1/4-40*4.5	2	
3		6120160600	套管	Bushing	1	
4		ZSA11007	螺絲	Screw 11/64-40*7	1	
5		6120167000	倒退固定軸	Reverse Block	1	
6		ZSA15037	螺絲	Screw 15/64-28*10.5	1	
7		EJ4153-0A	滑塊固定板	Guide Plate	2	
8		ZSB11018	螺絲	Screw 11/64-40*9	4	
9		EJ4152-0A	滑駒	Square Block	2	
10		6120167500	倒縫軸連結鎖	Pin	1	
11		ZSB11007	螺絲	Screw 11/64-40*7	1	
12		6100160904	連接叉桿(結合)	Horizontal Feed Rod Com.	1	
13		A1162-0A	倒縫曲柄(組)	Reverse Feed Crank Asm.	1	
14		ZSD15003	螺絲	Screw 15/64-28*16.5	1	
15		A1166-0A	彈簧	Spring	1	
16		6120163600	彈簧固定板	Bracket	1	
17		ZSB15018	螺絲	Screw 15/64-28*12	1	
18		6120161800	倒縫軸	Lever Shaft	1	
19		OPP00680	O形環 7	O-rings $\phi 7$	1	
20		A1160-0A	倒針槓桿	Lever	1	
21		ZSB15019	螺絲	Screw 15/64-28*9	2	
22		ZSB12011	螺絲	Screw 3/16-28*10	1	

G. CS-6104N 旋目調節関係 (2/2) FEED ADJUSTMENT MECHANISM
COMPONENTS (2/2)



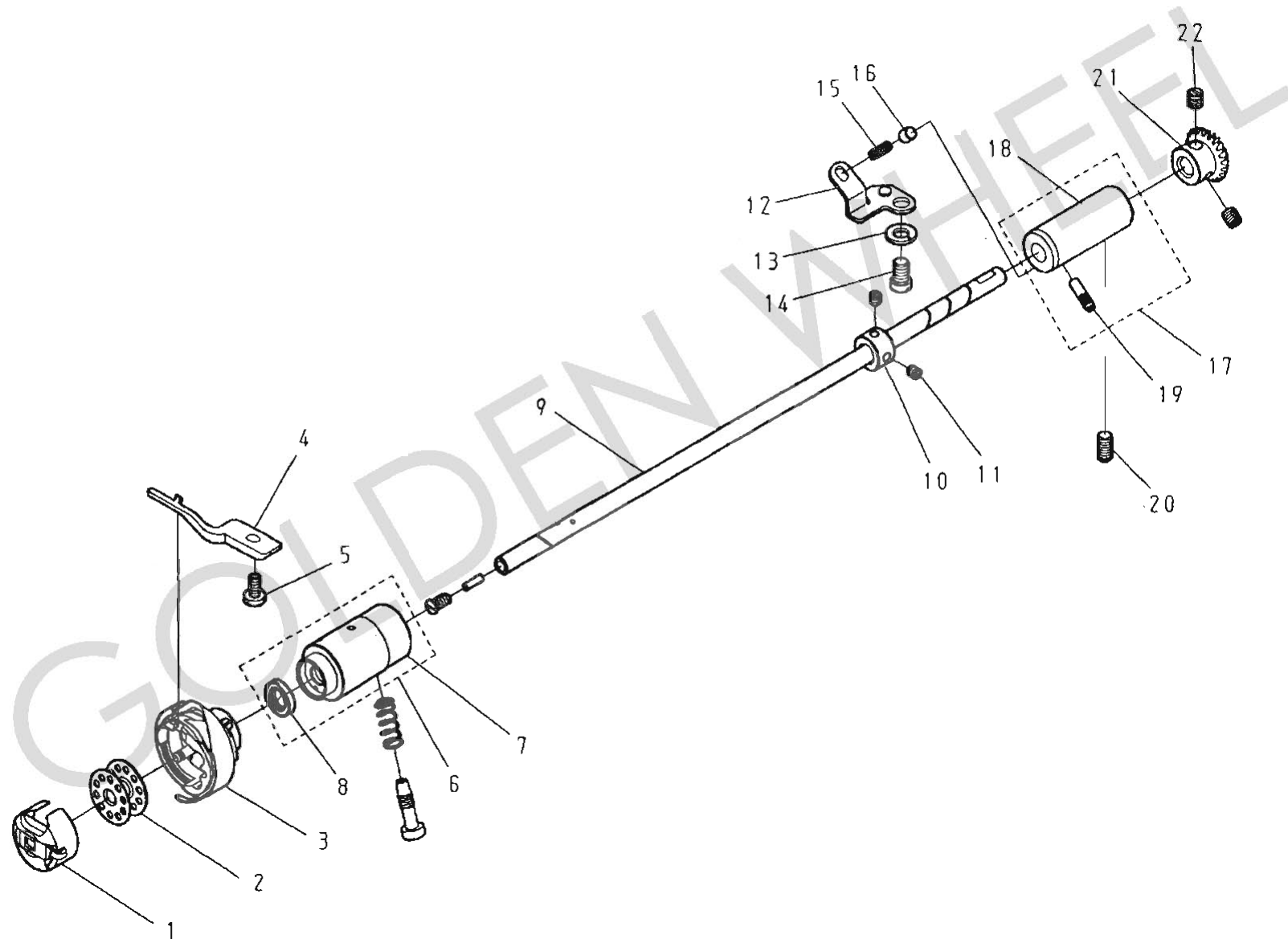
G. CS-6104N 縫目調節關係 (2/2) FEED ADJUSTMENT MECHANISM COMPONENTS (2/2)

REF.No	NOTE	零件號碼 Part No.	零件名稱	Name of Part	件數 Q'TY	備註 Remarks
1		6120165300	送料調節桿	Feed Regulator	1	
2		ZSB15006	螺絲	Screw 15/64-28*8.5	1	
3		WA060013	平墊圈	Washer	1	
4		6120168500	銷	Pin	1	
5		RE000040	E型扣環	E-Shaped Snap Rings (4mm)	1	
6		6120168300	固定銷	Set Pin	1	
7		6120168400	銷	Pin	1	
8		6120168200	送料連桿	Feed Connecting Link	1	
9		6120162800	送料調節桿套管	Bushing	1	
10		6120161500	送料調節桿銷	Feed Regulator Shaft	1	
11		ZSA15020	螺絲	Screw 15/64-28*11	1	
12		OPP03550	O形環 35.5	O-rings ϕ 35.5	1	
13		6120162200	送料調節桿座	Stitch Dial Base	1	
14		ZSB11026	螺絲	Screw 11/64-40*10	4	
15		6120164400	偏心銷	Eccentric Pin	1	
16		E1158-0A	彈簧	Spring	1	
17		E1171-2A	定位銷	Pin	1	
18		6120164300	方牙棒	Feed Regulating Screw	1	
19		OP00100A	O形環 10A	O-rings ϕ 10	1	
20		E1174-2A	彈簧	Spring	1	
21		E1173-2A	操作板	Stopper Pin Releasing Lever	1	
22		6120164005	刻度盤(組)	Dial Asm.	1	
23		E1172-2A	刻度盤	Dial	(1)	
24		6120164100	刻度板	Dial plate	(1)	
25		C1174-0A	墊片	Washer	1	
26		ZSB12017	螺絲	Screw 3/16-28*15	1	

H. CS-6104N

下軸関係

HOOK DRIVE SHAFT COMPONENTS



H. CS-6104N 下軸關係 HOOK DRIVE SHAFT COMPONENTS

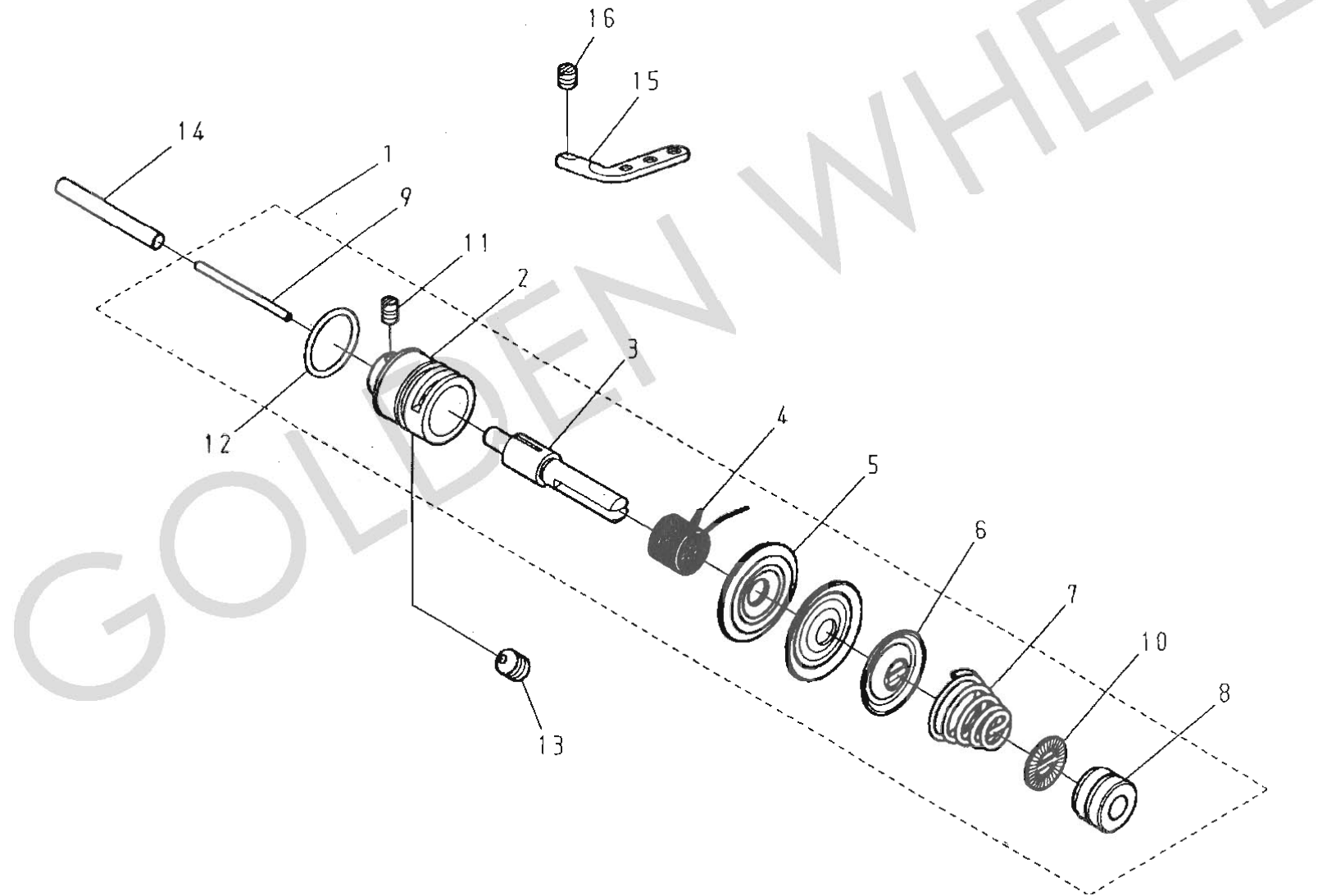
REF.NO	NOTE	零件號碼 Part No.	零件名稱	Name of Part	件數 Q'TY	備 註 Remarks
1		E6105-1A	梭殼	Bobbin Case	1	
2		E7006-1A	梭仔	Bobbin	1	
3		E6100-1A	梭頭	Hook	1	
4		E6016-0A	牛角	Bobbin Case Positioning Finger	1	
5		ZSB11092	螺絲	Screw 11/64-40*15	1	
6		6120180305	下軸套管(左)(組)	Bushing, Front Asm.	1	
7		6120180300	下軸套管(左)	Bushing, Front	(1)	
8		OAVCBG1406E0	油蓋	Oil Seal	(1)	
9		6100180100	下軸	Hook Driving Shaft	1	
10		5150184900	定環	Thrust Collar	1	
11		ZSA11011	螺絲	Screw 11/64-40*4.5	2	
12		6120359300	彈簧壓板	Plunger Thrust Plate	1	
13		WB060002	平墊圈	Washer	1	
14		ZSB15019	螺絲	Screw 15/64-28*9	1	
15		5150359500	彈簧	Spring	1	
16		5150359400	作動銷	Plunger	1	
17		5150180504	下軸套管(左)(套)	Bushing, Front, Asm.	1	
18		5150180500	下軸套管(左)	Bushing, Front	(1)	
19		5150354000	油管接頭	Oil Pipe Joint	(1)	
20		ZSA15020	螺絲	Screw 15/64-28*11	1	
21		A4021-0A	斜齒輪(小)	Screw Gear, Back	1	
22		ZSA16011	螺絲	Screw 1/4-40*7	2	

I. CS-6104N

縫紉壓力調節關係

UPPER THREAD TENSION REGULATOR

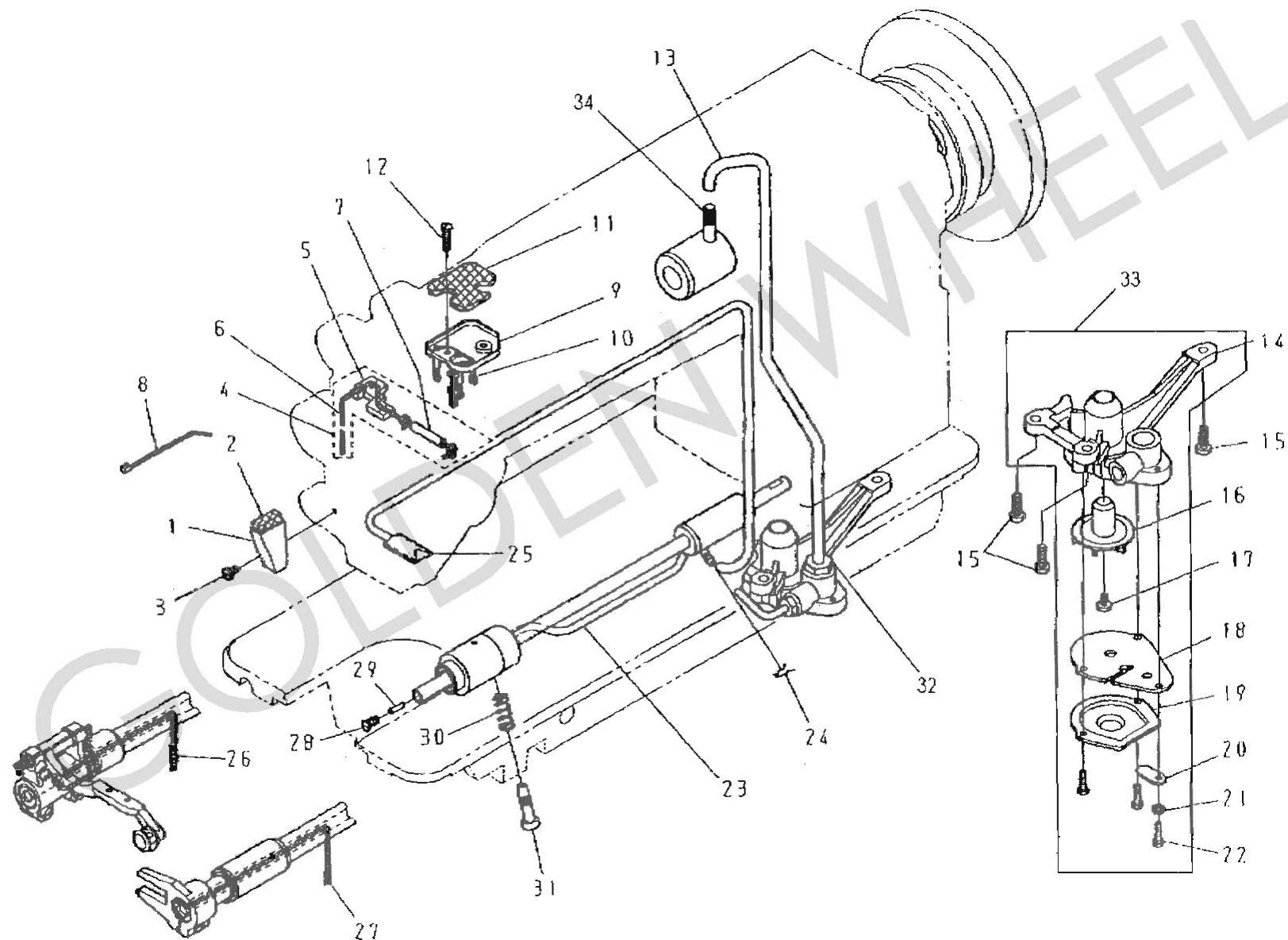
MECHANISM COMPONENTS



I. CS-6104N 縫線壓力調節關係 UPPER THREAD TENSION REGULATOR MECHANISM COMPONENTS

REF.NO	NOTE	零件號碼 Part No.	零件名稱 Name of Part	件數 Q'TY.	備註 Remarks
1		6120310505	縫線壓力調節(組) Thread Tension Regulator Asm. -----	1	
2		E1029-0A	彈簧座 ----- Thread Tension Post Bracket -----	(1)	
3		E1026-0A	調整螺絲桿 ----- Thread Tension Post -----	(1)	
4		E1027-0A	吊線彈簧 A ----- Spring A -----	(1)	
5		A1025-0A	壓線盤 ----- Tension Disk -----	(2)	
6		A1022-0A	線調整壓盤 ----- Tension Regulator Presser Disk -----	(1)	
7		E1021-0A	彈簧 ----- Tension Spring -----	(1)	
8		ZSN16001	螺帽 ----- Nut 1/4-40 -----	(1)	
9		6120312200	銷 ----- Tention Releasing Pin -----	(1)	
10		A1042-0A	墊片 ----- Tension Disk Stopper -----	(1)	
11		ZSB09013	螺絲 ----- Screw 9/64-40*4 -----	(1)	
12		OPP01450	O形環 15 ----- O-rings ϕ 15 -----	(1)	
13		ZSA15025	螺絲 ----- Screw 15/64-28*6 -----	1	
14		6120312400	銷 ----- Tention Releasing Pin -----	1	
15		A1051-0A	線掛 ----- Thread Guide -----	1	
16		ZSA11003	螺絲 ----- Screw 11/64-40*5 -----	1	

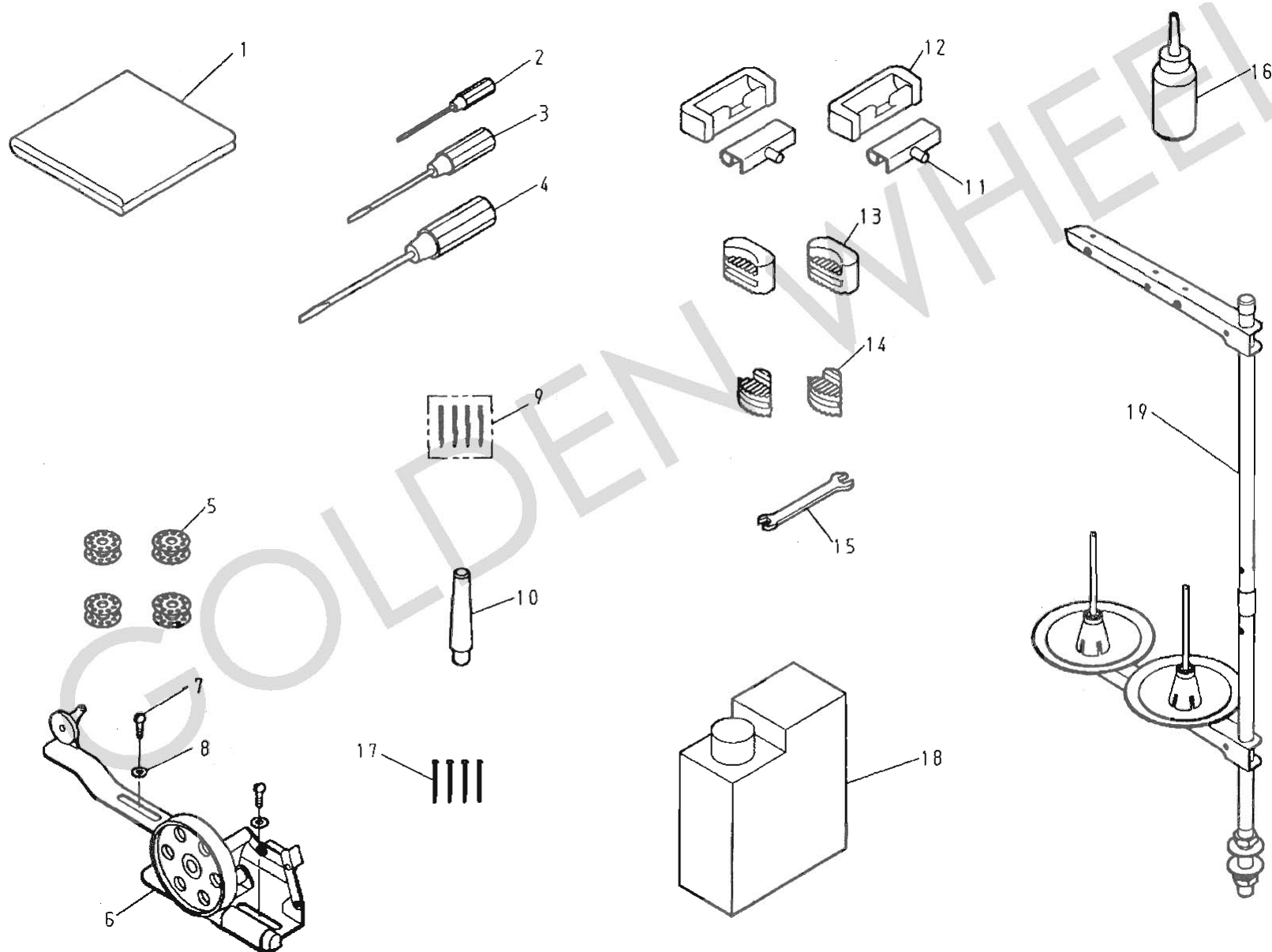
J. CS-6104N 油潤滑關係 OIL LUBRICATION MECHANISM COMPONENTS



J. CS-6104N 油潤滑關係 OIL LUBRICATION MECHANISM COMPONENTS

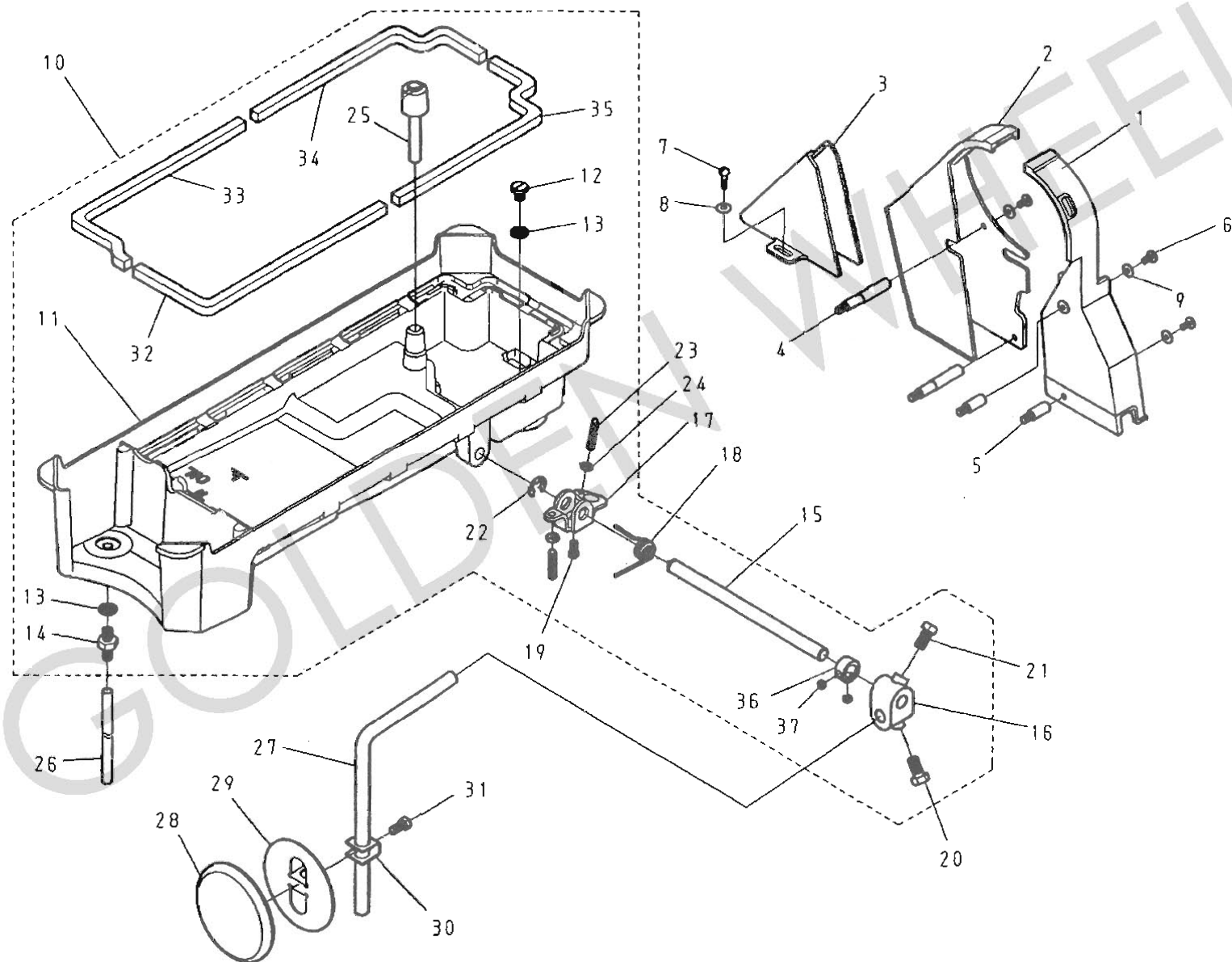
REF.No	NOTE	零件號碼 Part No.	零件名稱 Name of Part	件數 Q'TY	備註 Remarks
1		6103352100	油槽 ----- Oil tank -----	1	
2		XB400035	油綿 ----- Felt -----	1	
3		ZSB09011	螺絲 ----- Screw 9/64-40*6.5 -----	1	
4		6103355400	油綿(組) ----- Felt Asm. -----	1	
5		XB400034	油綿 ----- Felt -----	(1)	
6		XA200220	油線 ----- Oil Wick -----	(1)	
7		XP500023	油線管 ----- Oil Tube -----	(1)	
8		RU010100	尼龍紮線帶 ----- Nylon Cable Tie -----	2	
9		6103351506	油溜板 ----- Oil Tank -----	1	
10		XA200220	油線 ----- Oil Wick -----	1	
11		XB400041	油綿 ----- Felt -----	1	
12		ZSB09072	螺絲 ----- Screw 9/64-40*15 -----	2	
13		XP300400	上軸油導管(組) ----- Oil Pipe Asm. -----	1	
14		5150358000	泵浦座 ----- Oil Pump Body -----	1	
15		ZSB11019	螺絲 ----- Screw 11/64-40*13 -----	3	
16		5150358300	羽根車 ----- Impeller -----	1	
17		ZSB08004	螺絲 ----- Screw 1/8-44*8.5 -----	1	
18		6160358500	泵浦板 ----- Housing Plate -----	1	
19		6160358704	濾網板(結合) ----- Filter Screen Plate Com. -----	1	
20		6160358600	油量調節板 ----- Oil Adjusting Plate -----	1	
21		WB031001	平墊圈 ----- Washer -----	1	
22		ZSB08016	螺絲 ----- Screw 1/8-44*12 -----	3	
23		6100359105	下軸油導管(組) ----- Oil Pipe Asm. -----	1	
24		5160353400	油管壓板 ----- Holder -----	1	
25		6120357005	油綿(組) ----- Felt Asm. -----	1	
26		XA300340	油線 ----- Oil Wick -----	1	
27		XA300260	油線 ----- Oil Wick -----	1	
28		6120354400	螺絲 ----- Screw -----	1	
29		6120354600	濾器 ----- Filter -----	1	
30		C7031-0A	彈簧 ----- Spring -----	1	
31		6120354100	油量調節螺絲 ----- Oil Adjusting Screw -----	1	
32		61043590N0	油量調節螺絲 ----- Oil Adjusting Screw -----	1	
33		6102358005	油泵組 ----- Oil Pump -----	1	
34		5150354000	油管接頭 ----- Oil Pipe Joint -----	1	

K. CS-6104N 附件關係 (1/2) ACCESSORIES (1/2)



K. CS-6104N 附件關係(1/2)		ACCESSORIES (1/2)		件數 Q'TY	備 註 Remarks
REF.NO	NOTE	零件號碼 Part No.	零件名稱 Name of Part		
1		C7001-0A	車頭蓋 ----- Cover -----	1	
2		A7010-0A	螺絲起子 (小) -- Screw Driver (small) -----	1	
3		A7010-1A	螺絲起子 (中) -- Screw Driver (middle) -----	1	
4		A7010-2A	螺絲起子 (大) -- Screw Driver (large) -----	1	
5		E7006-1A	梭仔 ----- Bobbin -----	4	
6		A7040-0A	捲線器組 ----- Bobbin Winder -----	1	
7		ZMT05001	木螺絲 ----- Wood Screw -----	2	
8		WA059003	平墊圈 ----- Washer -----	2	
9		INDP × 17-22	針 ----- Needle DP × 17-22 -----	4	
10		A7025-0A	枕木 ----- Head Rest Wood -----	1	
11		F7021-0A	後鈕釦 ----- Head Hinge -----	2	
12		F7022-0A	後鈕座 ----- Rubber Hinge -----	2	
13		EJ7026-0A	防振橡膠 ----- Vibration Preventing Rubber -----	2	
14		EJ7026-1A	防振橡膠 ----- Vibration Preventing Rubber -----	2	
15		TRB12X14	開口扳手 ----- Wrench 14 × 12 -----	1	
16		A7012-1A	油壺 (中) ----- Oiler -----	1	
17		A7011-0A	鐵釘 ----- Nail -----	4	
18		A7012-2A	油壺 (大) ----- Oil Can -----	1	
19		J7050-0A	線架 ----- Thread Stand -----	1	

K. CS-6104N 附件關係 (2/2) ACCESSORIES (2/2)



K. CS-6104N 附件關係(2/2) ACCESSORIES (2/2)

REF.No	NOTE	零件號碼 Part No.	零件名稱	Name of Part	件數 Q'TY	備註 Remarks
1		6132335100	皮帶蓋 A	Belt Cover A	1	
2		6132335200	皮帶蓋 B	Belt Cover B	1	
3		6120335500	皮帶蓋 C	Belt Cover C	1	
4		6120335300	皮帶蓋固定螺絲	Belt Cover Stud	2	
5		6220335300	皮帶蓋固定螺絲	Belt Cover Stud	2	
6		ZSB11078	螺絲	Screw 11/64-40*9	4	
7		ZMT05003	木螺絲	Wood Screw	2	
8		WA059003	平墊圈	Washer	2	
9		WA049005	平墊圈	Washer	4	
10		6100350105	下油槽(組)	Oil Pan Asm.	1	
11		6100350100	下油槽	Oil Pan	(1)	
12		ZSB20014	螺絲	Screw	(1)	
13		EJ4109-0A	墊圈	Spacer	(2)	
14		6120354600	接頭	Connecting Screw	(1)	
15		6120341700	腳押直桿	Knee Lifter Shaft	(1)	
16		A7034-0A	連接器	Knee Lifter Crank	(1)	
17		6120342900	連接器	Rotating Lever	(1)	
18		EJ7031-0A	彈簧	Spring	(1)	
19		ZSB15038	螺絲	Screw 15/64-28*11.5	(1)	
20		ZSD20007	螺絲	Screw 5/16-18*16	(2)	
21		ZSD20007	螺絲	Screw 5/16-18*16	(1)	
22		RE000090	E扣環 5	Retaining Rings-E Type 5	(1)	
23		ZSA15038	螺絲	Screw 15/64-28*28	(2)	
24		ZSL15002	螺帽	Nut 15/64-28	(2)	
25		6120343500	腳押聯桿頭	Knee Press Lifter Rod Asm.	1	
26		XP600700	油管線	Oil Tube	1	
27		EJ7035-0A	腳押曲桿	Knee Lever Rod	1	
28		A7037-0A	腳弓大餅	Knee Guird	1	
29		A7037-1A	腳弓餅支架	Knee Plate	1	
30		A7036-0A	固定支架	Retainer	1	
31		ZSD15007	螺絲	Screw 15/64-28*14	1	
32		6120350400	油防墊片	Packing	(1)	
33		6120350500	油防墊片	Packing	(1)	
34		6100350600	油防墊片	Packing	(1)	
35		6100350700	油防墊片	Packing	(1)	
36		LG4014-0A	定環	Thrust Collar	(1)	
37		ZSA16029	螺絲	Screw 1/4-40*3.5	(2)	

L. CS-6104N 零件號碼與頁數對照表(1/3) NUMERICAL PARTS-LIST (1/3)

零件號碼 Part No.	頁數 PAGE	零件號碼 Part No.	頁數 PAGE	零件號碼 Part No.	頁數 PAGE	零件號碼 Part No.	頁數 PAGE
5150132000	5- 38	6103145800	9- 37	6120144106	9- 6	6120312400	23- 14
5150180500	21- 18	6103148200	9- 14	6120144201	9- 5	6120335300	29- 4
5150180504	21- 17	6103150500	13- 4	6120148500	9- 12	6120335500	29- 3
5150184900	21- 10	6103150700	13- 15	6120148600	9- 11	6120341700	29- 15
5150353400	25- 24	6103150800	13- 13	6120160100	15- 2	6120342900	29- 17
5150354000	21- 19	6103160400	15- 19	6120160105	15- 1	6120343500	29- 25
5150358000	25- 14	6103160800	15- 33	6120160500	15- 9	6120344100	13- 17
5150358300	25- 16	6103167600	15- 22	6120160600	15- 15	6120350400	29- 32
5150358500	25- 18	6103170300	15- 28	6120160600	17- 3	6120350500	29- 33
5150358600	25- 20	6103340100	13- 23	6120160800	15- 20	6120353500	13- 10
5150358704	25- 19	6103340400	13- 21	6120161500	19- 10	6120354100	25- 31
5150358905	25- 13	6103344000	13- 16	6120161800	17- 18	6120354400	25- 28
5150359400	21- 16	6103351506	25- 9	6120162200	19- 13	6120354500	25- 29
5150359500	21- 15	6103352100	25- 1	6120162800	19- 9	6120354600	29- 14
6100140100	7- 4	6103355400	25- 4	6120163600	17- 16	6120357005	25- 25
6100140500	7- 7	6104110500	3- 1	6120164005	19- 22	6120359300	21- 12
6100142000	11- 16	6104114200	3- 2	6120164100	19- 24	6220335300	29- 5
6100142100	11- 10	6104120100	5- 20	6120164300	19- 18	A1013-0B	3- 5
6100148400	9- 20	6120110700	3- 40	6120164400	19- 15	A1013-1B	3- 8
6100160904	17- 12	6120111100	3- 14	6120164900	15- 11	A1022-0A	23- 6
6100170100	5- 25	6120111200	3- 17	6120165300	19- 1	A1025-0A	23- 5
6100180100	21- 9	6120114300	3- 38	6120167000	17- 5	A1042-0A	23- 10
6100335100	29- 1	6120117000	3- 24	6120167200	17- 1	A1051-0A	23- 15
6100335200	29- 2	6120117100	3- 25	6120167400	5- 28	A1055-0A	3- 36
6100343000	13- 25	6120117200	3- 23	6120167500	17- 10	A1071-0A	7- 3
6100350100	29- 11	6120117300	3- 22	6120168100	3- 39	A1074-0A	7- 5
6100350105	29- 10	6120117400	5- 41	6120168200	19- 8	A1077-0A	7- 1
6100350600	29- 34	6120117500	3- 42	6120168300	19- 6	A1082-0A	7- 18
6100350700	29- 35	6120120300	5- 19	6120168400	19- 7	A1104-0A	5- 9
6100359105	25- 23	6120120400	5- 30	6120168500	19- 4	A1108-0A	5- 22
6103111000	3- 7	6120120405	5- 29	6120170500	15- 29	A1109-0A	5- 34
6103143202	9- 9	6120120600	5- 21	6120170700	15- 30	A1111-0A	5- 36
6103143205	9- 8	6120122000	5- 26	6120170800	15- 24	A1112-0A	5- 39
6103143600	9- 34	6120122300	5- 32	6120180300	21- 7	A1130-0A	5- 15
6103144000	9- 3	6120142200	11- 8	6120180305	21- 6	A1160-0A	17- 20
6103144301	9- 7	6120142300	11- 1	6120310505	23- 1	A1162-0A	17- 13
6103144700	9- 31	6120142400	11- 14	6120312200	23- 9	A1166-0A	17- 15

L. CS-6104N 零件號碼與頁數對照表(2/3) NUMERICAL PARTS-LIST (2/3)

零件號碼 Part No.	頁數 PAGE	零件號碼 Part No.	頁數 PAGE	零件號碼 Part No.	頁數 PAGE	零件號碼 Part No.	頁數 PAGE
A4020-0A	5- 40	E1081-0A	7- 19	E7006-1A	27- 6	WA059003	29- 8
A4021-0A	21- 21	E1101-0A	5- 6	EH1371-0A	3- 4	WA060013	19- 3
A4037-0A	15- 3	E1106-0A	5- 1	EJ4041-0A	15- 26	WA069001	11- 7
A4038-0A	15- 4	E1158-0A	19- 16	EJ4109-0A	29- 13	WA069007	3- 41
A4039-0A	15- 5	E1171-2A	19- 17	EJ4152-0A	17- 9	WA069011	5- 13
A4041-0A	15- 32	E1172-2A	19- 23	EJ4153-0A	17- 7	WA079003	15- 36
A7000-0A	27- 2	E1173-2A	19- 21	EJ7026-0A	27- 14	WA150006	15- 14
A7010-0A	27- 3	E1174-2A	19- 20	EJ7026-1A	27- 15	WARN000500	3- 43
A7010-1A	27- 4	E1180-0A	13- 8	EJ7031-0A	29- 18	WB031001	25- 21
A7010-2A	27- 5	E1183-0A	13- 9	EJ7035-0A	29- 27	WB031001	9- 21
A7011-0A	27- 18	E1184-0A	13- 3	EP1015-0A	3- 9	WB060002	21- 13
A7012-1A	27- 17	E1235-0A	9- 23	F7021-0A	27- 12	WH206002	15- 6
A7012-2A	27- 19	E1237-2A	13- 11	F7022-0A	27- 13	XA200220	25- 6
A7025-0A	27- 11	E1283-0A	9- 35	H1405-1A	13- 22	XA200220	25- 10
A7034-0A	29- 16	E1284-0A	9- 36	INDP × 17-22	27- 10	XA300004	9- 15
A7036-0A	29- 30	E1287-0A	9- 25	INDP × 17-22	7- 9	XA300260	25- 27
A7037-0A	29- 28	E1287-1A	9- 18	J7050-0A	27- 20	XA300340	25- 26
A7037-1A	29- 29	E1291-0A	9- 29	LG4014-0A	29- 36	XB108002	7- 2
A7040-0A	27- 7	E1297-0A	5- 11	OASCAC0566E	5- 31	XB206003	5- 14
C1174-0A	19- 25	E1298-0A	5- 17	OAVCBG1406E0	21- 8	XB210001	5- 8
C7001-0A	27- 1	E1432-1A	11- 3	OP00100A	19- 19	XB400034	25- 5
C7031-0A	25- 30	E1433-0A	11- 5	OPP00680	17- 19	XB400035	25- 2
E1021-0A	23- 7	E1434-1A	11- 4	OPP01080	11- 19	XB400041	25- 11
E1026-0A	23- 3	E1435-0A	9- 16	OPP01450	23- 12	XP500023	25- 7
E1027-0A	23- 4	E3500-0A	9- 28	OPP02550	3- 3	XP600700	29- 26
E1029-0A	23- 2	E4044-0A	11- 11	OPP03550	19- 12	YD030006	9- 10
E1051-2A	3- 20	E4044-0A	15- 17	RB200150	15- 13	YD030006	9- 39
E1052-0A	3- 37	E4080-0A	3- 26	RB200200	5- 24	ZMG06003	5- 12
E1053-0A	3- 32	E4084-0A	3- 27	RB200250	5- 16	ZML06001	9- 33
E1054-0A	13- 5	E4085-0A	3- 28	RE000040	19- 5	ZMT05001	27- 8
E1061-0A	7- 11	E4086-0A	3- 34	RE000090	29- 22	ZMT05003	29- 7
E1063-0A	3- 12	E6016-0A	21- 4	RU010100	25- 8	ZSA11003	23- 16
E1064-0A	7- 13	E6050-0A	3- 30	TRB12X14	27- 16	ZSA11005	11- 9
E1065-1A	7- 14	E6051-0A	15- 7	WA049003	3- 16	ZSA11005	11- 13
E1066-2A	7- 15	E6100-1A	21- 3	WA049003	3- 19	ZSA11007	17- 4
E1067-0A	7- 16	E6105-1A	21- 1	WA049005	29- 9	ZSA11007	9- 30
E1076-0A	7- 8	E7006-1A	21- 2	WA059003	27- 9	ZSA11011	21- 11

L. CS-6104N 零件號碼與頁數對照表(3/3) NUMERICAL PARTS-LIST (3/3)

零件號碼 Part No.	頁數 PAGE	零件號碼 Part No.	頁數 PAGE	零件號碼 Part No.	頁數 PAGE	零件號碼 Part No.	頁數 PAGE
ZSA15005	5- 7	ZSB11010	3- 6	ZSB16005	15- 34		
ZSA15005	7- 12	ZSB11012	15- 12	ZSB18001	5- 2		
ZSA15013	15- 16	ZSB11012	3- 21	ZSB20014	29- 12		
ZSA15017	13- 6	ZSB11015	9- 4	ZSC11016	3- 31		
ZSA15017	5- 37	ZSB11017	15- 25	ZSD15003	17- 14		
ZSA15029	15- 23	ZSB11017	3- 15	ZSD15007	29- 31		
ZSA15020	15- 27	ZSB11017	3- 18	ZSD20007	29- 20		
ZSA15020	19- 11	ZSB11017	9- 13	ZSD20007	29- 21		
ZSA15020	21- 20	ZSB11018	17- 8	ZSF18001	9- 1		
ZSA15025	23- 13	ZSB11019	25- 15	ZSF32001	13- 1		
ZSA15037	17- 6	ZSB11021	3- 13	ZSG12029	13- 20		
ZSA15038	29- 23	ZSB11021	3- 35	ZSG15057	13- 18		
ZSA16010	11- 12	ZSB11023	3- 10	ZSG16002	9- 19		
ZSA16010	15- 18	ZSB11024	7- 20	ZSG16002	9- 26		
ZSA16010	17- 2	ZSB11024	9- 38	ZSG16005	13- 24		
ZSA16010	5- 5	ZSB11026	19- 14	ZSG18019	15- 35		
ZSA16011	21- 22	ZSB11035	13- 7	ZSH11004	13- 14		
ZSA16011	5- 3	ZSB11035	13- 19	ZSH15002	5- 10		
ZSA16011	5- 4	ZSB11078	29- 6	ZSH15002	9- 17		
ZSA16011	5- 23	ZSB11083	3- 11	ZSH16001	5- 18		
ZSA16011	5- 35	ZSB11092	21- 5	ZSK09001	7- 17		
ZSA16025	5- 27	ZSB12011	17- 22	ZSK18031	11- 17		
ZSA16029	29- 37	ZSB12011	9- 27	ZSL15002	29- 24		
ZSB06004	3- 29	ZSB12012	15- 10	ZSL16003	11- 6		
ZSB08001	15- 8	ZSB12015	15- 31	ZSL18001	11- 18		
ZSB08004	25- 17	ZSB12017	19- 26	ZSL18002	9- 2		
ZSB08010	7- 10	ZSB15006	19- 2	ZSN16001	23- 8		
ZSB08016	25- 22	ZSB15007	5- 42	ZSN32001	13- 2		
ZSB09011	25- 3	ZSB15014	11- 2	ZSR18003	15- 37		
ZSB09013	23- 11	ZSB15014	11- 15	5150354000	24- 34		
ZSB09016	3- 33	ZSB15014	15- 21	6102358005	24- 33		
ZSB09017	13- 12	ZSB15018	17- 17	61043590N0	24- 32		
ZSB09017	9- 24	ZSB15019	17- 21	XP300400	24- 13		
ZSB09019	7- 6	ZSB15019	21- 14				
ZSB09022	9- 22	ZSB15026	5- 33				
ZSB09072	25- 12	ZSB15038	29- 19				
ZSB11007	17- 11	ZSB16004	9- 32				

GOLDEN WHEEL



啓翔股份有限公司
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