

NO : 4150A01

金輪牌工業用縫紉機

GOLDEN WHEEL INDUSTRIAL SEWING MACHINE

零件分解圖

PARTS BOOK

MODEL: CSU-4150 N
CSU-4250 N

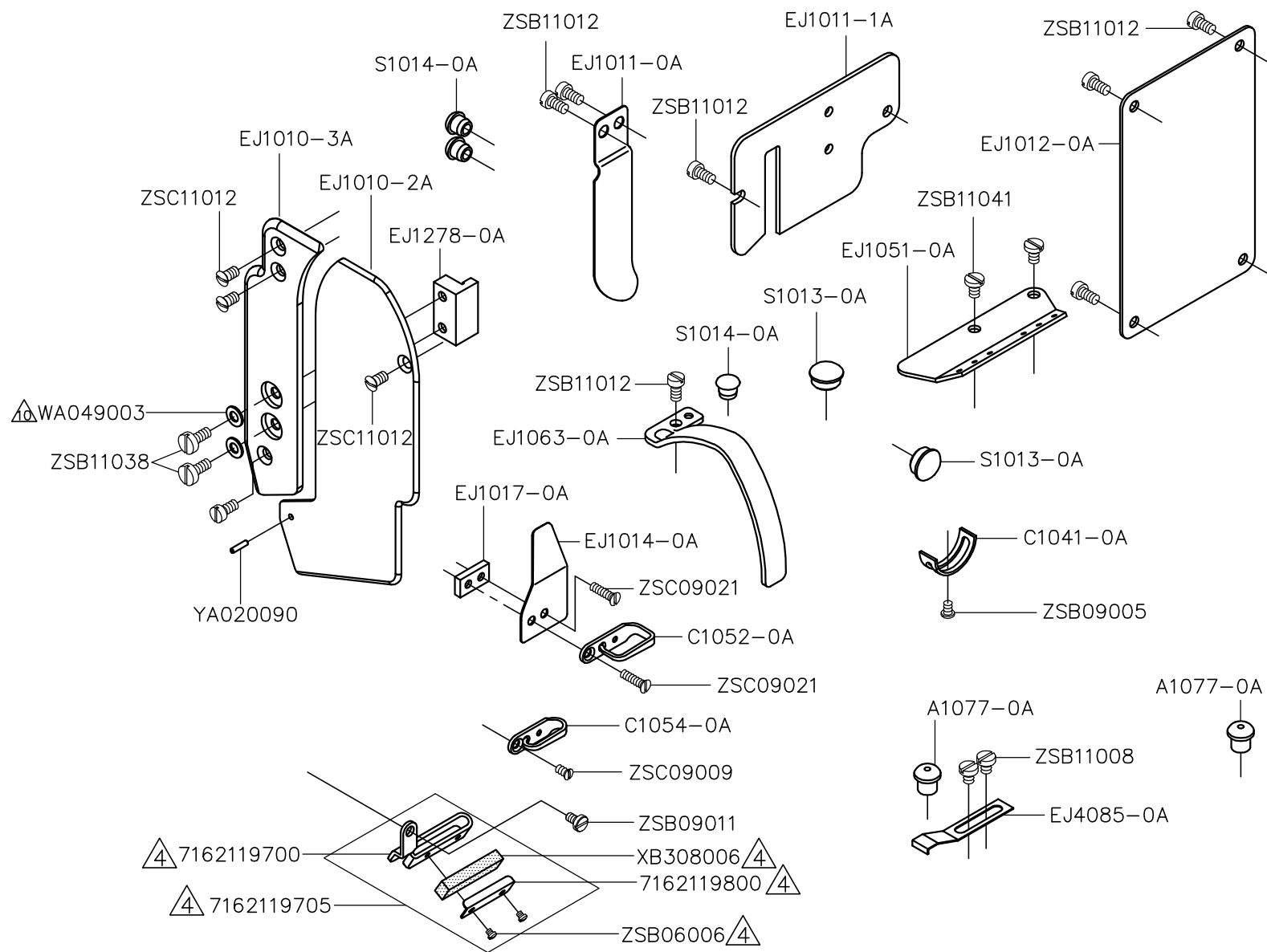
- 1 2016. 10. 17 P30
- 2 2017. 03. 23 P30
- 3 2017. 12. 28 P30
- 4 2018. 03. 08 P02
- 5 2018. 09. 17 P06
- 6 2018. 09. 28 P14
- 7 2020. 12. 23 P14
- 8 2021. 06. 18 P10
- 9 2021. 09. 06 P18
- 10 2021. 12. 17 P02. P28

啟翔股份有限公司
CHEE SIANG INDUSTRIAL CO., LTD.

MODEL : CSU-4150 、 CSU-4250

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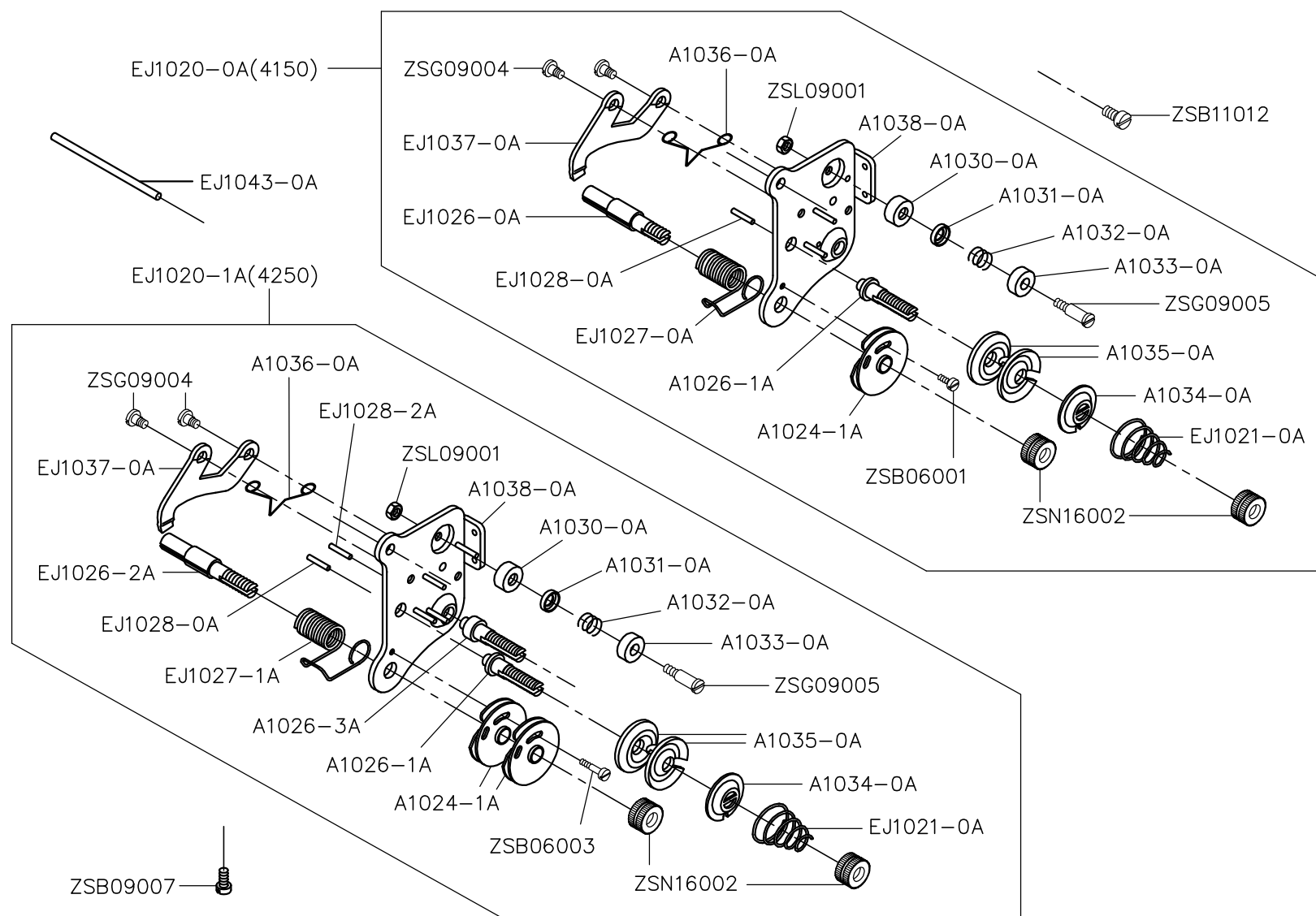
A.CSU-4150、CSU-4250 本體機構 ARM BED AND ITS ACCESSORIES



A. CSU-4150. CSU-4250 本體機構 ARM BED AND IT'S ACCESSORIES

零件號碼 Part No	零件名稱	Name of Part	件數 4150	Q, TY 4250	備註 Remarks
7162119700	線掛(下) -----	Thread Guide (Lower) -----	1	1	
7162119705	線掛組(下) -----	Thread Guide Asm. (Lower) -----	1	1	
7162119800	油棉固定板 -----	Guide Plate -----	1	1	
A1077-0A	油蓋 -----	Needle Bar Upper Bushing Cap -----	2	2	
C1041-0A	線軸彈簧調整器 -----	Stopper -----	1	1	
C1052-0A	線掛 -----	Arm Thread Guide -----	1	1	
C1054-0A	線掛 -----	Arm Thread Guide -----	1	1	
EJ1010-2A	面板 -----	Face Plate -----	1	1	
EJ1010-3A	面板 -----	Face Plate -----	1	1	
EJ1011-0A	側板(前) -----	Arm Cover (Front) -----	1	1	
EJ1011-1A	側板(中) -----	Arm Cover (Middle) -----	1	1	
EJ1012-0A	側板(後) -----	Arm Cover (Back) -----	1	1	
EJ1014-0A	擋油板 -----	Oil Guard Plate -----	1	1	
EJ1017-0A	螺絲板 -----	Spacer -----	1	1	
EJ1051-0A	四孔線掛 -----	4 Hole Thread Retainer -----	1	1	
EJ1063-0A	天秤蓋 -----	Thread Take-up Cover -----	1	1	
EJ1278-0A	定位板 -----	Bell Crank Guide -----	1	1	
EJ4085-0A	彈簧片 -----	Bed Slide Spring -----	1	1	
S1013-0A	油塞 -----	Oil Cap -----	2	2	
S1014-0A	橡膠塞 -----	Cap -----	3	3	
WA049003	平墊圈 -----	Washer -----	2	2	
XB308006	油棉 -----	Felt -----	1	1	
YA020090	平行銷 -----	Pin -----	1	1	
ZSB06006	螺絲 -----	Screw (3/32-56x2.3) -----	2	2	
ZSB09005	螺絲 -----	Screw (9/64-40x5) -----	1	1	
ZSB09011	螺絲 -----	Screw (9/64-40x6.5) -----	1	1	
ZSB11008	螺絲 -----	Screw (11/64-40x5) -----	2	2	
ZSB11012	螺絲 -----	Screw (11/64-40x8) -----	9	9	
ZSB11038	螺絲 -----	Screw (11/64-40x7.5) -----	2	2	
ZSB11041	螺絲 -----	Screw (11/64-40x7) -----	2	2	
ZSC09009	螺絲 -----	Screw (9/64-40x5) -----	1	1	
ZSC09021	螺絲 -----	Screw (9/64-40x13) -----	2	2	
ZSC11012	螺絲 -----	Screw (11/64-40x9) -----	4	4	

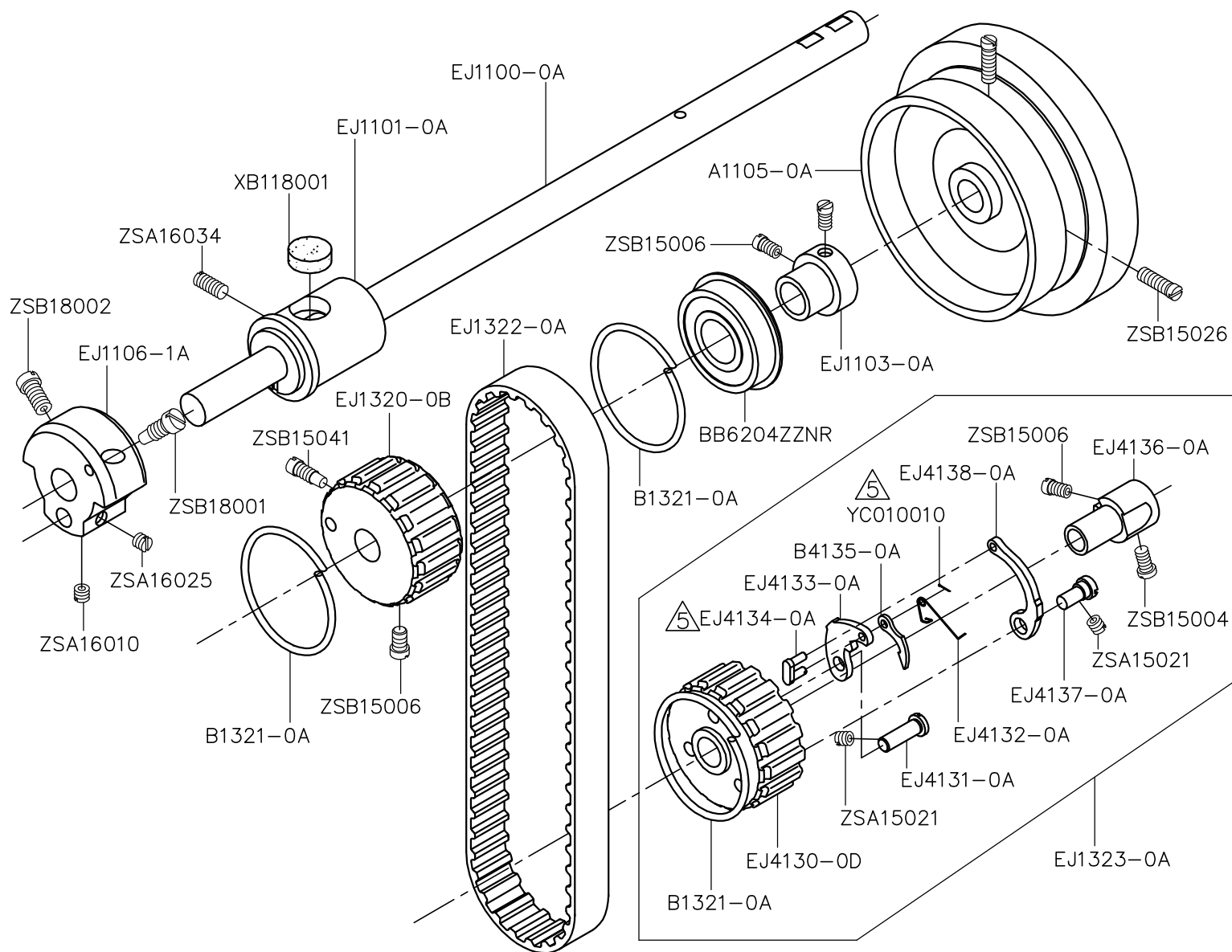
B. CSU-4150・CSU-4250 縫線壓力調整機構 UPPER THREAD TENSION REGULATOR MECHANISM



B. CSU-4150. CSU-4250 縫線壓力調整機構 UPPER THREAD TENSION REGULATOR MECHANISM

零件號碼 Part No	零件名稱	Name of Part	件數 4150	Q, TY 4250	備註 Remarks
A1024-1A	過線盤組	Tension Regulator Bracket	1	2	
A1026-1A	壓力調整螺絲棒	Thread Tension Stud	1	1	
A1026-3A	壓力調整螺絲棒	Thread Tension Stud	0	1	
A1030-0A	過線孔台	Thread Guide Bracket	1	2	
A1031-0A	過線孔圓盤	Thread Guide Disc	1	2	
A1032-0A	壓力彈簧	Thread Tension Spring	1	2	
A1033-0A	過線孔內蓋	Controller Cover	1	2	
A1034-0A	壓力調整器壓盤	Tension Regulator Presser Disc	1	2	
A1035-0A	壓線盤	Tension Disc	2	4	
A1036-0A	押板彈簧	Tension Releasing Spring	1	1	
A1038-0A	上線壓力板	Upper Thread Tension Plate	1	1	
EJ1020-0A	縫線壓力調整組	Thread Tension Regulator Assy.	1	0	
EJ1020-1A	縫線壓力調整組	Thread Tension Regulator Assy.	0	1	
EJ1021-0A	調整彈簧	Tension Spring	1	2	
EJ1026-0A	調整螺絲桿	Thread Tension Stud	1	0	
EJ1026-2A	調整螺絲桿	Thread Tension Stud	0	1	
EJ1027-0A	吊線彈簧	Thread Take-up Spring	1	0	
EJ1027-1A	吊線彈簧	Thread Take-up Spring	0	1	
EJ1028-0A	鬆線銷	Tension Releasing Pin	1	1	
EJ1028-2A	鬆線銷	Tension Releasing Pin	0	1	
EJ1037-0A	彈簧板	Tension Releasing Plate	1	1	
EJ1043-0A	鬆線銷	Tension Releasing Pin	1	1	
ZSB06001	螺絲	Screw (3/32-56x6.3)	1	0	
ZSB06003	螺絲	Screw (3832-56x12)	0	1	
ZSB09007	螺絲	Screw (9/64-40x7.5)	1	1	
ZSB11012	螺絲	Screw (11/64-40x8)	1	1	
ZSG09004	螺絲	Screw (9/64-40)	2	2	
ZSG09005	螺絲	Screw (9/64-40)	1	2	
ZSL09001	螺帽	Nut	1	2	
ZSN16002	螺帽	Nut	2	3	

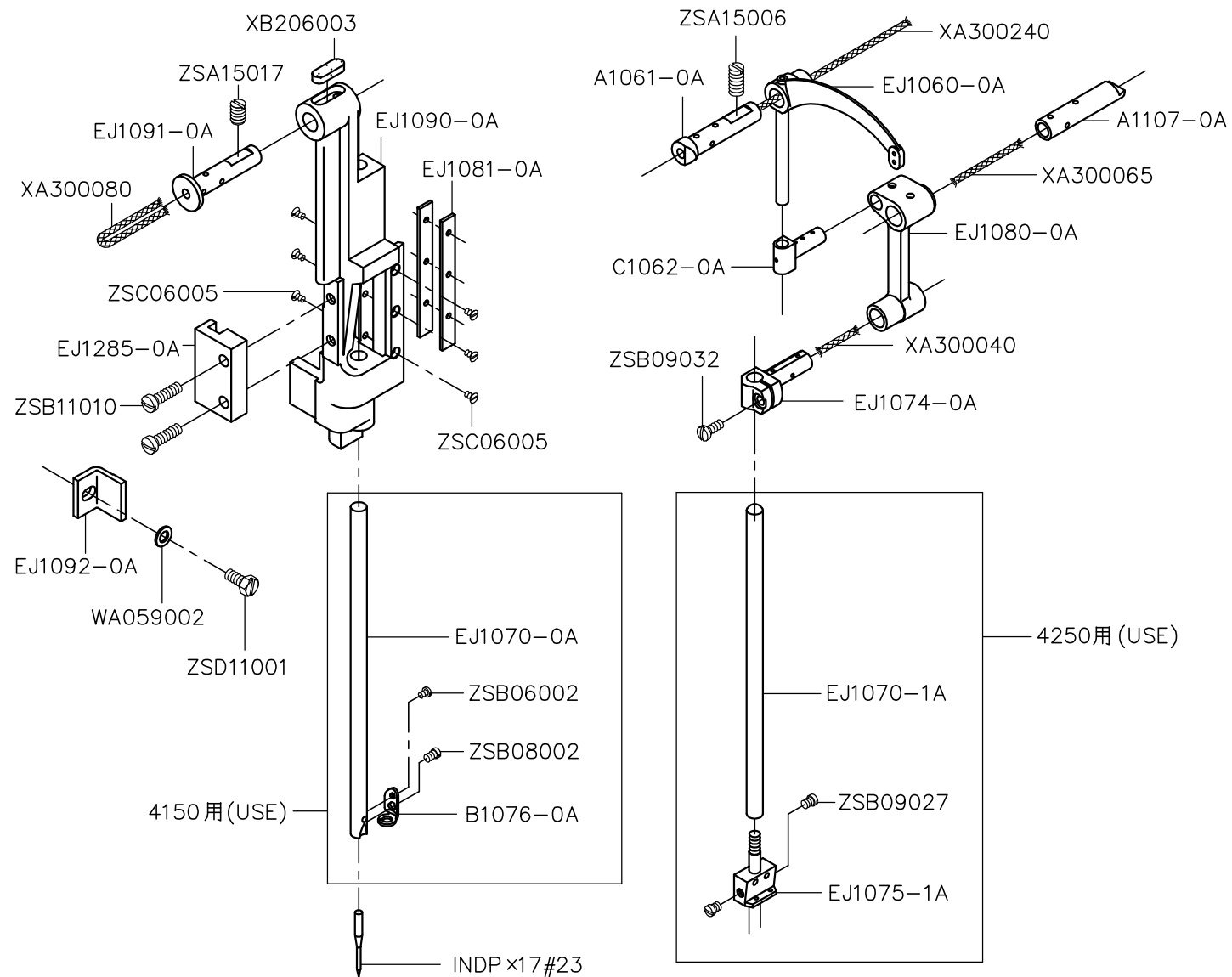
C. CSU-4150、CSU-4250 上軸機構 UPPER SHAFT MECHANISM



C. CSU-4150.CSU-4250 上軸機構 UPPER SHAFT MECHANISM

零件號碼 Part No	零件名稱	Name of Part	件數 4150	Q, TY 4250	備註 Remarks
A1105-0A	皮帶輪	Pulley	1	1	
B1321-0A	齒輪邊環	Side Ring	3	3	
B4135-0A	離合器棘輪	Safety Clutch Ratchet	1	1	
BB6204ZZNR	滾珠軸承	Ball Bearing	1	1	
EJ1100-0A	上軸	Upper Shaft	1	1	
EJ1101-0A	上軸套管(左)	Upper Shaft Bushing (Left)	1	1	
EJ1103-0A	上軸套管(右)	Upper Shaft Bushing (Right)	1	1	
EJ1106-1A	凸輪	Crank Cam	1	1	
EJ1320-0B	齒形皮帶輪(上)	Timing Belt Wheel (Upper)	1	1	
EJ1322-0A	齒形皮帶	Timing Belt	1	1	
EJ1323-0A	離合器組	Safety Clutch	1	1	
EJ4130-0D	齒形皮帶輪	Safety Clutch Pulley	1	1	
EJ4131-0A	固定銷	Safety Clutch Locking Lever Hinge Stud	1	1	
EJ4132-0A	離合器彈簧	Safety Clutch Locking Lever Spring	1	1	
EJ4133-0A	離合器板	Safety Clutch Locking Lever	1	1	
EJ4134-0A	連接板	Safety Clutch Ratchet Connecting Link	1	1	
EJ4136-0A	離合器套環	Safety Clutch Collar	1	1	
EJ4137-0A	固定銷	Pin	1	1	
EJ4138-0A	離合器彈簧板	Safety Clutch Locking Lever Flat Spring	1	1	
XB118001	油棉	Felt	1	1	
YC010010	開口銷	Split Pin	1	1	
ZSA15021	螺絲	Screw (15/64-28x4.5)	2	2	
ZSA16010	螺絲	Screw (1/4-40x4.5)	1	1	
ZSA16025	螺絲	Screw (1/4-40x6)	1	1	
ZSA16034	螺絲	Screw (1/4-24x14)	1	1	
ZSB15004	螺絲	Screw (15/64-28x10.5)	1	1	
ZSB15006	螺絲	Screw (15/64-28x8.5)	4	4	
ZSB15026	螺絲	Screw (15/64-28x18)	2	2	
ZSB15041	螺絲	Screw (15/64-28x9)	1	1	
ZSB18001	螺絲	Screw (9/32-28x16)	1	1	
ZSB18002	螺絲	Screw (9/32-28x13)	1	1	

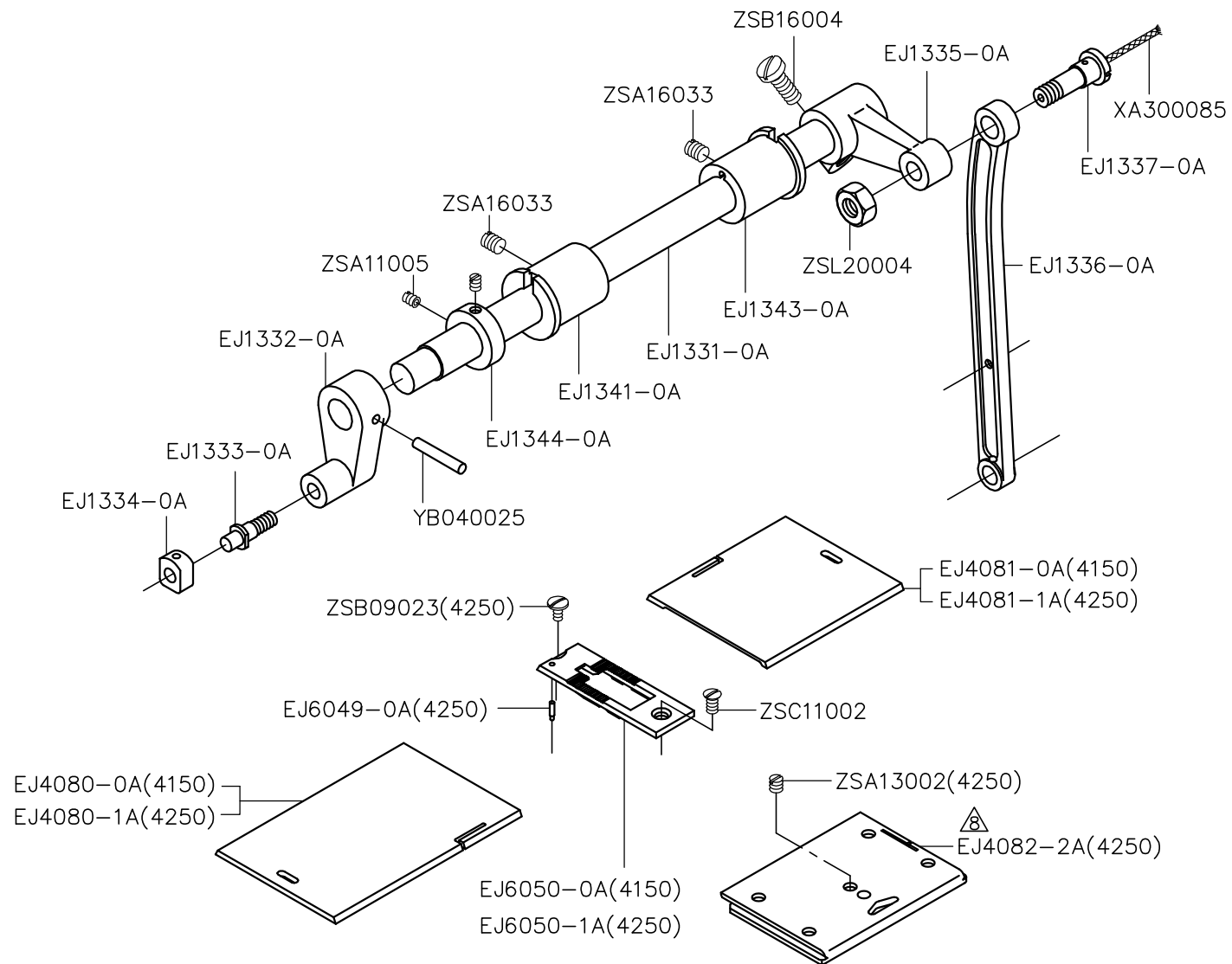
D. CSU-4150、CSU-4250 針棒、天秤機構 NEEDLE BAR AND TAKE-UP LEVER MECHANISM



D. CSU-4150. CSU-4250 針棒、天秤機構 NEEDLE BAR AND TAKE-UP LEVER MECHANISM

零件號碼 Part No	零件名稱	Name of Part	件數 4150	Q, TY 4250	備註 Remarks
A1061-0A	天秤固定銷 -----	Take-up Lever Support Stud -----	1	1	
A1107-0A	凸輪固定銷 -----	Crank Pin -----	1	1	
B1076-0A	針棒線掛 -----	Thread Guide -----	1	0	
C1062-0A	天秤滑塊 -----	Take-up Slide Block -----	1	1	
EJ1060-0A	天秤 -----	Thread Take-up Lever -----	1	1	
EJ1070-0A	針棒 -----	Needle Bar -----	1	0	
EJ1070-1A	針棒 -----	Needle Bar -----	0	1	
EJ1074-0A	針棒鉗 -----	Needle Bar Clamp -----	1	1	
EJ1075-1A	針鉤 -----	Needle Clamp -----	0	1	
EJ1080-0A	針棒連接器 -----	Needle Bar Crank Rod -----	1	1	
EJ1081-0A	針棒滑板 -----	Needle Bar Slide Plate -----	2	2	
EJ1090-0A	針棒座 -----	Needle Bar Support Frame -----	1	1	
EJ1091-0A	針棒座固定軸 -----	Needle Bar Frame Support Stud -----	1	1	
EJ1092-0A	針棒座固定板 -----	Needle Bar Frame Retainer -----	1	1	
EJ1285-0A	定位座 -----	Vibrating Presser Bar Guide -----	1	1	
INDPx17#23	針 -----	Needle -----	1	2	
WA059002	平墊圈 -----	Washer -----	1	1	
XA300030	油線 -----	Wick -----	1	1	
XA300040	油線 -----	Wick -----	1	1	
XA300065	油線 -----	Wick -----	1	1	
XA300080	油線 -----	Wick -----	1	1	
XA300240	油線 -----	Wick -----	1	1	
XB206003	油棉 -----	Felt -----	1	1	
ZSA15010	螺絲 -----	Screw (M4-0.7x15) -----	1	1	
ZSA15017	螺絲 -----	Screw (M4-0.7x6) -----	1	1	
ZSB06002	螺絲 -----	Screw (3/32-56x2.5) -----	1	0	
ZSB08002	螺絲 -----	Screw (1/8-44x4.5) -----	1	0	
ZSB09027	螺絲 -----	Screw (9/64-40x4) -----	0	2	
ZSB09032	螺絲 -----	Screw (9/64-40x8.5) -----	1	1	
ZSB11010	螺絲 -----	Screw (11/64-40x14) -----	2	2	
ZSC06005	螺絲 -----	Screw (3/32-56x4.2) -----	6	6	
ZSD11001	螺絲 -----	Screw (11/64-40x9.5) -----	1	1	

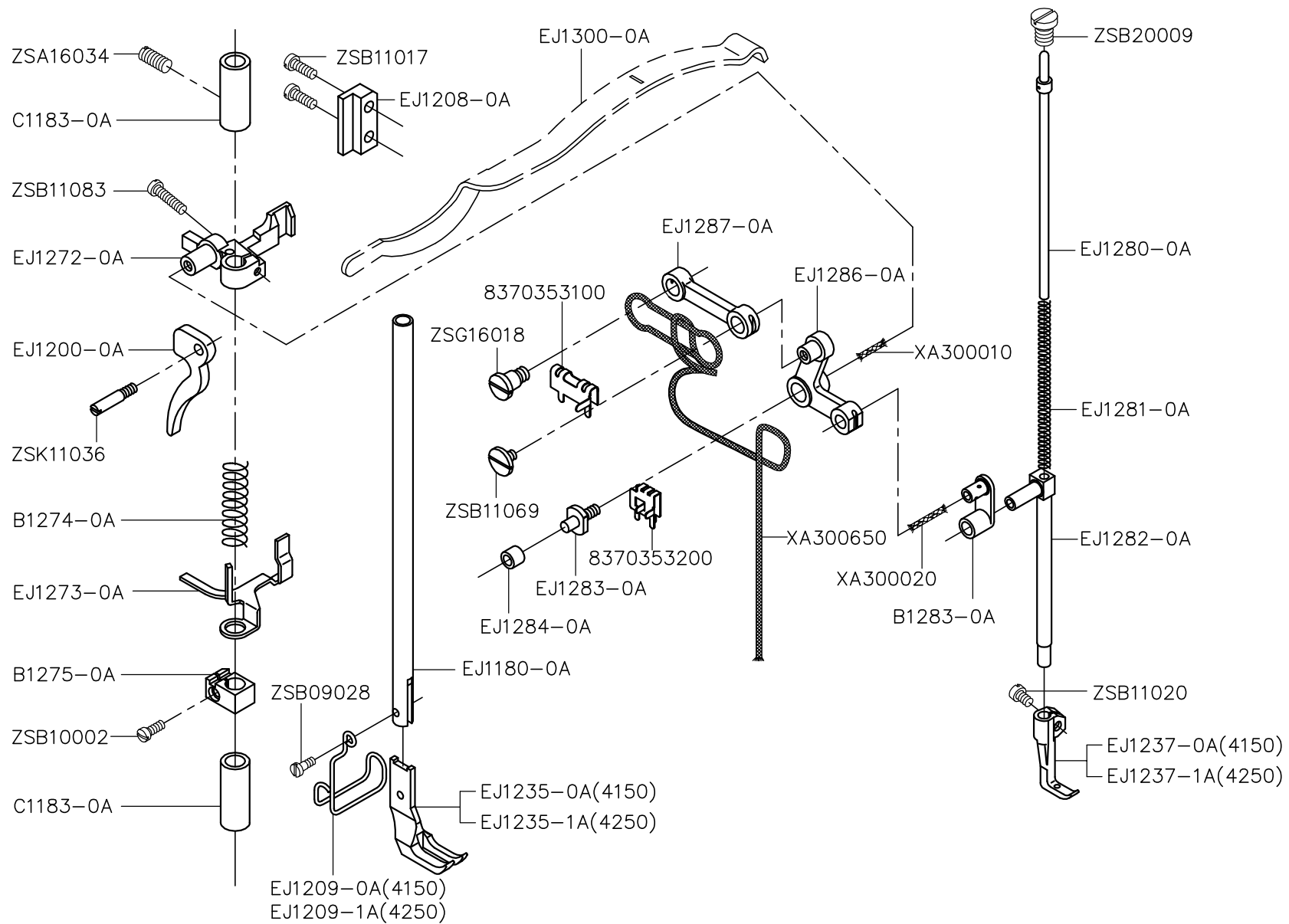
E. CSU-4150、CSU-4250 针棒摇摆机构 NEEDLE BAR ROCKING MECHANISM



E. CSU-4150. CSU-4250 針棒搖擺機構 NEEDLE BAR ROCKING MECHANISM

零件號碼 Part No	零件名稱	Name of Part	件數 4150	Q, TY 4250	備註 Remarks
EJ1331-0A	針棒搖桿軸 -----	Needle Bar Rock Shaft -----	1	1	
EJ1332-0A	針棒搖動臂(左) -----	Needle Bar Connecting Rod (Left) -----	1	1	
EJ1333-0A	針棒搖動滑塊軸 -----	Needle Bar Rock Frame Slide Block Stud -----	1	1	
EJ1334-0A	針棒搖動滑塊 -----	Needle Bar Guide Slide Block -----	1	1	
EJ1335-0A	針棒搖動臂(右) -----	Needle Bar Connecting Rod (Right) -----	1	1	
EJ1336-0A	針棒搖動連桿 -----	Needle Bar Rock Link -----	1	1	
EJ1337-0A	連桿固定螺栓 -----	Needle Bar Rock Link Stud -----	1	1	
EJ1341-0A	針搖桿軸套管(左) -----	Needle Bar Rock Shaft Bushing (Left) -----	1	1	
EJ1343-0A	針搖桿軸套管(右) -----	Needle Bar Rock Shaft Bushing (Right) -----	1	1	
EJ1344-0A	固定環 -----	Collar -----	1	1	
EJ4080-0A	角板(左) -----	Slide Plate (Left) -----	1	0	
EJ4080-1A	角板(左) -----	Slide Plate (Left) -----	0	1	
EJ4081-0A	角板(右) -----	Slide Plate (Right) -----	1	0	
EJ4081-1A	角板(右) -----	Slide Plate (Right) -----	0	1	
EJ4082-2A	角板(前) -----	Slide Plate Front Assembly -----	0	1	
EJ6049-0A	針板定位銷 -----	Pin -----	0	1	
EJ6050-0A	針板 -----	Needle Plate -----	1	0	
EJ6050-1A	針板 -----	Needle Plate -----	0	1	
XA300085	油線 -----	Wick -----	1	1	
YB040025	推拔銷 -----	Taper Pin -----	1	1	
ZSA11005	螺絲 -----	Screw (11/64-40x5.5) -----	2	2	
ZSA13002	螺絲 -----	Screw (13/64-32x4.2) -----	0	1	
ZSA16033	螺絲 -----	Screw (1/4-24x7.5) -----	2	2	
ZSB09023	螺絲 -----	Screw (9/64-40x7) -----	0	1	
ZSB16004	螺絲 -----	Screw (1/4-24x16) -----	1	1	
ZSC11002	螺絲 -----	Screw (11/64-40x9) -----	2	1	
ZSL20004	螺帽 -----	Nut -----	1	1	

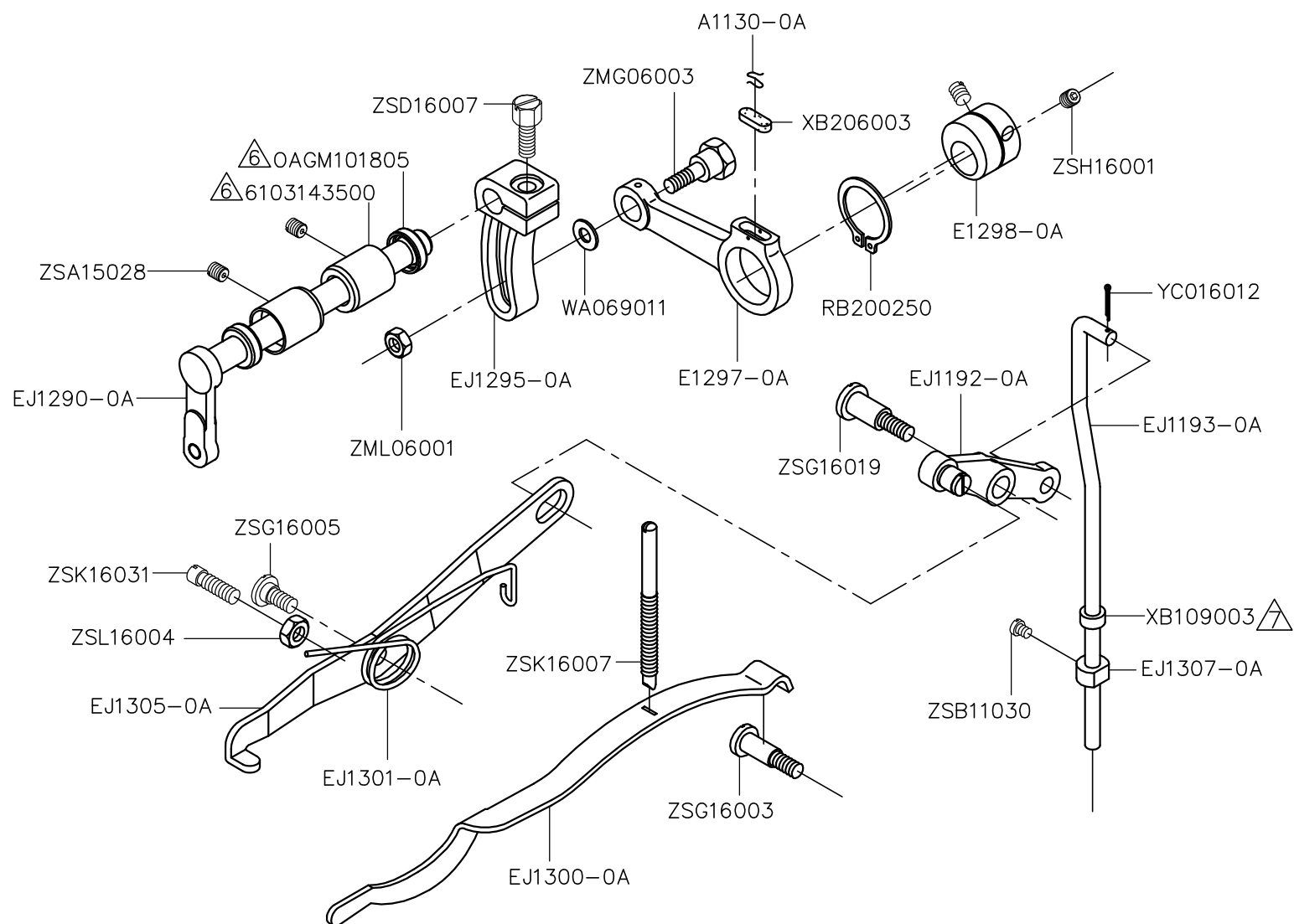
F. CSU-4150、CSU-4250 押棒機構 PRESSER FOOT BAR MECHANISM



F.CSU-4150.CSU-4250 押棒機構 PRESSER FOOT BAR MECHANISM

零件號碼 Part No	零件名稱	Name of Part	件數 4150	Q, TY 4250	備註 Remarks
8370353100	油線掛架 -----	Holder -----	1	1	
8370353200	油線掛架 -----	Holder -----	1	1	
B1274-0A	壓縮彈簧 -----	Spring -----	1	1	
B1275-0A	押棒固定座 -----	Presser Bar Bracket -----	1	1	
B1283-0A	押腳舉升連桿 -----	Vibrating Presser Bar Connecting Link -----	1	1	
C1183-0A	押棒套管 -----	Presser Bar Bushing -----	2	2	
EJ1180-0A	押棒 -----	Presser Bar -----	1	1	
EJ1200-0A	押腳提桿 -----	Presser Foot Lifter -----	1	1	
EJ1208-0A	定位板 -----	Position Plate -----	1	1	
EJ1209-0A	護手環 -----	Finger Guard -----	1	0	
EJ1209-1A	護手環 -----	Finger Guard -----	0	1	
EJ1235-0A	外壓腳 -----	Walking Foot -----	1	0	
EJ1235-1A	外壓腳 -----	Walking Foot -----	0	1	
EJ1237-0A	內壓腳 -----	Presser Foot -----	1	0	
EJ1237-1A	內壓腳 -----	Presser Foot -----	0	1	
EJ1272-0A	押棒提昇器 -----	Presser Bar Lifter -----	1	1	
EJ1273-0A	鬆線導板 -----	Tension Release Slide -----	1	1	
EJ1280-0A	彈簧導桿組 -----	Spring Guide Bar Complete -----	1	1	
EJ1281-0A	壓縮彈簧 -----	Spring -----	1	1	
EJ1282-0A	押腳引導桿 -----	Walking Foot Guide Link -----	1	1	
EJ1283-0A	固定銷 -----	Pin -----	1	1	
EJ1284-0A	導塊 -----	Bell Crank Guide Bracket Block -----	1	1	
EJ1286-0A	L 型連桿 -----	Bell Crank -----	1	1	
EJ1287-0A	舉昇搖軸連桿 -----	Feed Lifting Rock Shaft Link -----	1	1	
XA300010	油線 -----	Oil Wick -----	1	1	
XA300020	油線 -----	Oil Wick -----	1	1	
XA300650	油線 -----	Oil Wick -----	1	1	
ZSA16034	螺絲 -----	Screw (1/4-24x4) -----	1	1	
ZSB09028	螺絲 -----	Screw (9/64-40x8.7) -----	1	1	
ZSB10002	螺絲 -----	Screw (5/32-40x9) -----	1	1	
ZSB11017	螺絲 -----	Screw (11/64-40x12) -----	2	2	
ZSB11020	螺絲 -----	Screw (11/64-40x6.5) -----	1	1	
ZSB11069	螺絲 -----	Screw (11/64-40x6) -----	1	1	
ZSB11083	螺絲 -----	Screw (11/64-40x18) -----	1	1	
ZSB20009	螺絲 -----	Screw (5/16-28x10) -----	1	1	
ZSG16018	螺絲 -----	Screw (1/4-40) -----	1	1	
ZSK11036	螺絲 -----	Screw (11/64-40) -----	1	1	

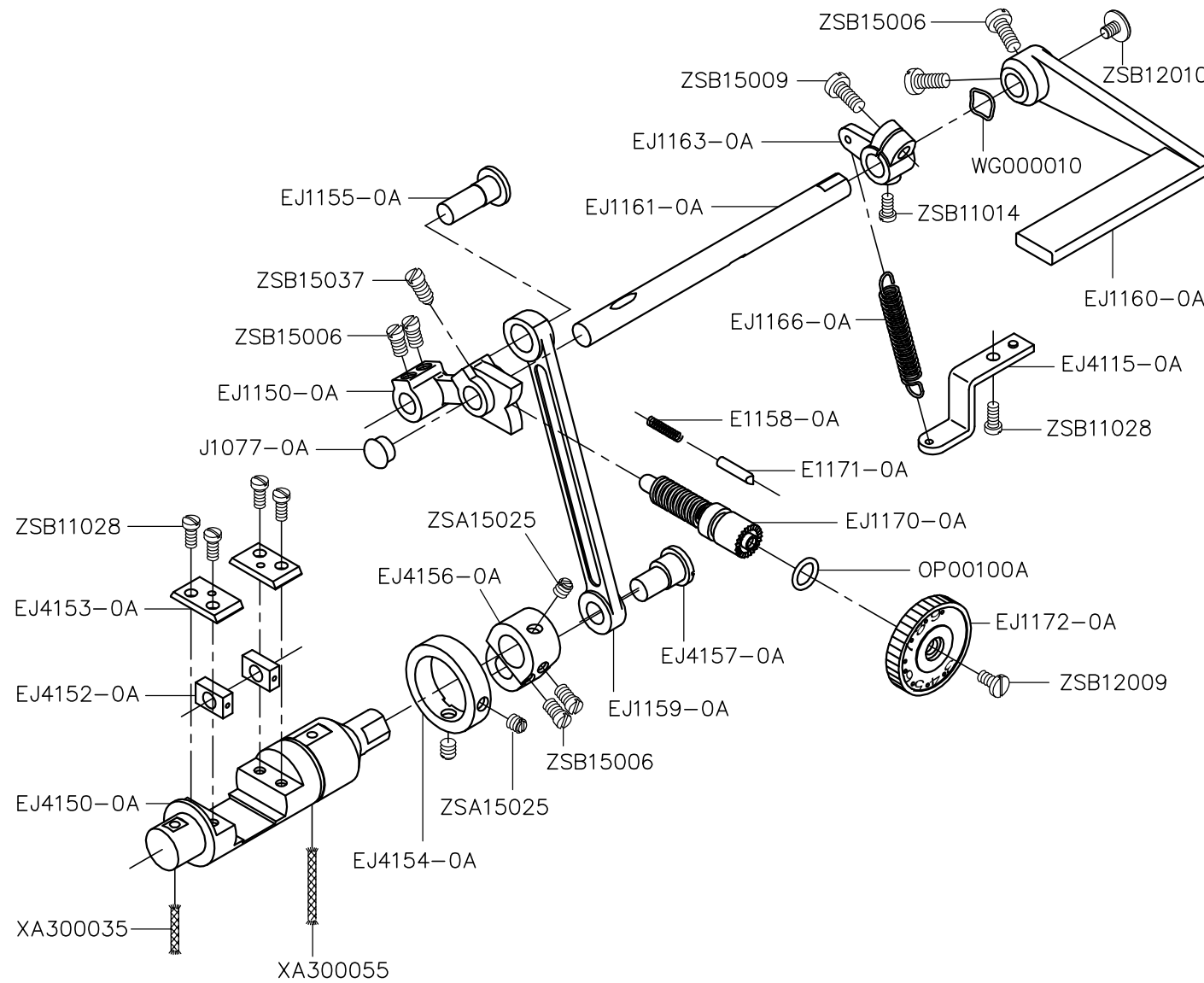
G. CSU-4150、CSU-4250 上部送料機構 FEED ROTATING SHAFT MECHANISM



G. CSU-4150. CSU-4250 上部送料機構 FEED ROTATING SHAFT MECHANISM

零件號碼 Part No	零件名稱	Name of Part	件數 4150	Q, TY 4250	備註 Remarks
6103143500	上送軸套管	Feed Rotating Shaft Bushing	2	2	
A1130-0A	油棉固定彈簧	Spring	1	1	
E1297-0A	連桿	Connection Rod	1	1	
E1298-0A	偏心輪	Eccentric Cam	1	1	
EJ1192-0A	腳弓槓桿	Knee Lifter Lever	1	1	
EJ1193-0A	連接桿	Knee Lifter Connection Rod	1	1	
EJ1290-0A	上送軸	Feed Rotating Shaft	1	1	
EJ1295-0A	上送軸曲柄	Feed Rotating Shaft Crank	1	1	
EJ1300-0A	壓軸平彈簧	Presser Bar Flat Spring	1	1	
EJ1301-0A	彈簧	Spring	1	1	
EJ1305-0A	押腳抬高桿	Foot Lifter Lifting Lever	1	1	
EJ1307-0A	固定環	Set Collar	1	1	
OAGM101805	油封	Oil Seal	2	2	
RB200250	軸用 C 扣環	Retaining Ring	1	1	
WA069011	平墊圈	Washer	1	1	
XB109003	油棉	Oil Felt	1	1	
XB206003	油棉	Oil Felt	1	1	
YC016012	開口銷	Pin	1	1	
ZMG06003	螺絲	Screw (M6-1.0)	1	1	
ZML06001	螺帽	Nut	1	1	
ZSA15028	螺絲	Screw (15/64-28x7)	2	2	
ZSB11030	螺絲	Screw (11/64-40x5.5)	1	1	
ZSD16007	螺絲	Screw (1/4-28x18)	1	1	
ZSG16003	螺絲	Screw (1/4-24)	1	1	
ZSG16005	螺絲	Screw (1/4-24)	1	1	
ZSG16019	螺絲	Screw (1/4-24)	1	1	
ZSH16001	螺絲	Screw (1/4-40x7)	2	2	
ZSK16007	螺絲	Screw (1/4-28)	1	1	
ZSK16031	螺絲	Screw (1/4-24)	1	1	
ZSL16004	螺帽	Nut	1	1	

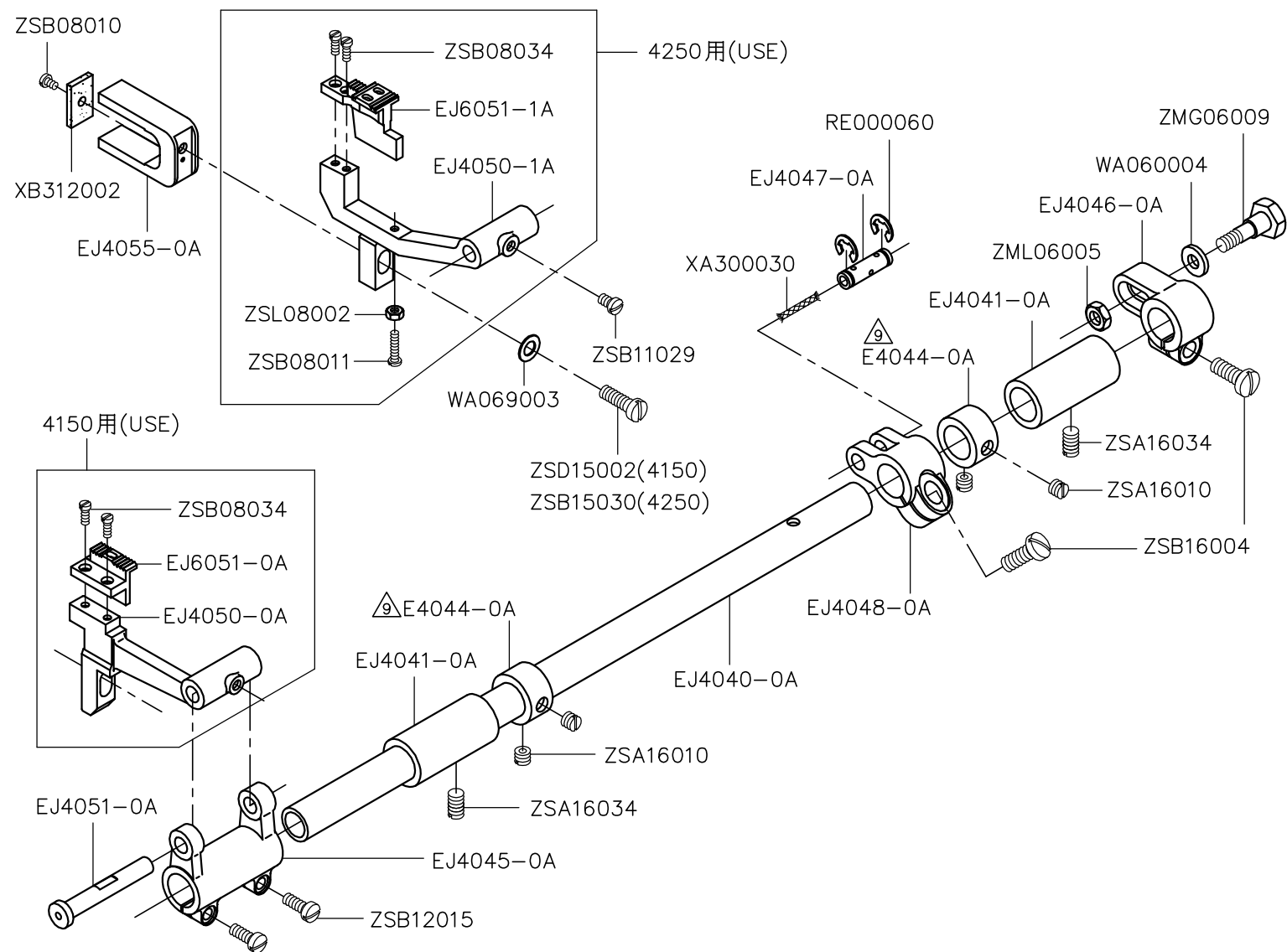
H.CSU-4150・CSU-4250 縫目調整器機構 STITCH REGULATOR MECHANISM



H. CSU-4150. CSU-4250 縫目調整器機構 STITCH REGULATOR MECHANISM

零件號碼 Part No	零件名稱	Name of Part	件數 4150	Q, TY 4250	備註 Remarks
E1158-0A	壓縮彈簧	Spring	1	1	
E1171-0A	定位銷	Stopper Pin	1	1	
EJ1150-0A	三叉	Feed Regulator	1	1	
EJ1155-0A	偏心調整銷	Eccentric Shaft	1	1	
EJ1159-0A	連接桿	Link	1	1	
EJ1160-0A	倒縫桿	Reverse Lever	1	1	
EJ1161-0A	倒縫軸	Reverse Lever Shaft	1	1	
EJ1163-0A	倒縫軸腕	Reverse Lever Shaft Arm	1	1	
EJ1166-0A	拉伸彈簧	Spring	1	1	
EJ1170-0A	螺桿	Screw-Bar	1	1	
EJ1172-0A	刻度盤	Stitch Length Regulator Dial	1	1	
EJ4115-0A	彈簧固定板	Bracket	1	1	
EJ4150-0A	送料調整器軸	Feed Regulator Shaft	1	1	
EJ4152-0A	滑塊	Feed Regulator Slide Block	2	2	
EJ4153-0A	滑塊導板	Slide Block Guide Plate	2	2	
EJ4154-0A	固定環	Collar	1	1	
EJ4156-0A	倒縫軸連接腕	Reverse Sewing Crank	1	1	
EJ4157-0A	倒縫軸連接銷	Pin	1	1	
J1077-0A	油蓋	Oil Cap	1	1	
OP00100A	O形環	Packing	1	1	
WG000010	波浪形墊圈	Washer	1	1	
XA300035	油線	Oil Wick	1	1	
XA300055	油線	Oil Wick	1	1	
ZSA15025	螺絲	Screw (15/64-28x6)	3	3	
ZSB11014	螺絲	Screw (11/64-40x8.5)	1	1	
ZSB11028	螺絲	Screw (11/64-40x10)	5	5	
ZSB12009	螺絲	Screw (3/16-28x8)	1	1	
ZSB12010	螺絲	Screw (3/16-28x6.5)	1	1	
ZSB15006	螺絲	Screw (15/64-28x8.5)	6	6	
ZSB15009	螺絲	Screw (15/64-28x13)	1	1	
ZSB15037	螺絲	Screw (15/64-28x11.5)	1	1	

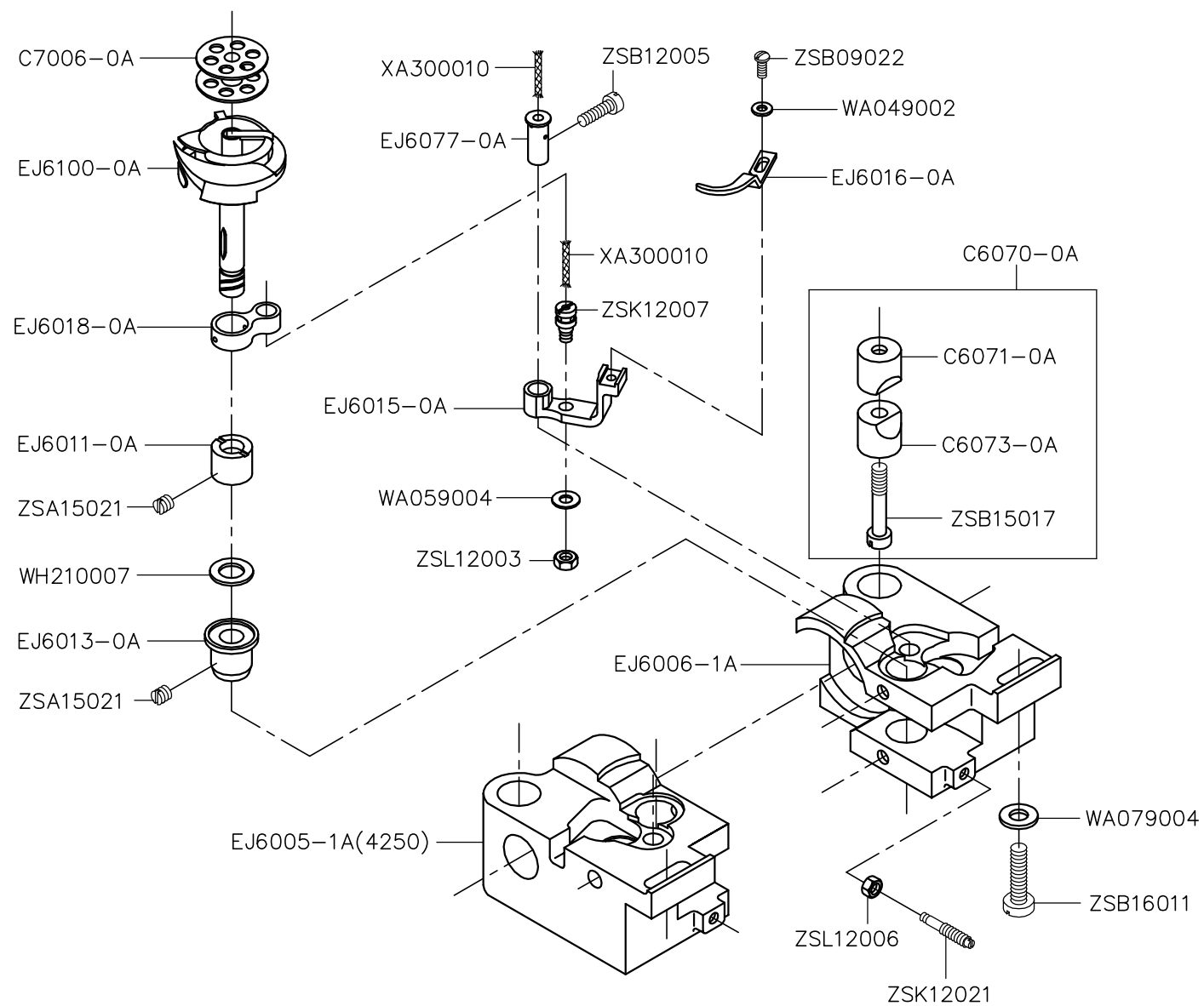
I. CSU-4150・CSU-4250 左右送料機構 ZIGZAG FEED MECHANISM



I. CSU-4150. CSU-4250 左右送料機構 ZIGZAG FEED MECHANISM

零件號碼 Part No	零件名稱	Name of Part	件數 4150	Q, TY 4250	備註 Remarks
E4044-0A	定環 -----	Collar -----	2	2	
EJ4040-0A	送料軸 -----	Feed Rock Shaft -----	1	1	
EJ4041-0A	送料軸套管 -----	Feed Rock Shaft Bushing -----	2	2	
EJ4045-0A	送料軸曲柄(左) -----	Feed Rock Shaft Crank (Left) -----	1	1	
EJ4046-0A	送料軸曲柄(右) -----	Feed Rock Shaft Crank (Right) -----	1	1	
EJ4047-0A	送料軸曲柄銷 -----	Feed Rock Shaft Crank Pin -----	1	1	
EJ4048-0A	送料軸曲柄(中) -----	Feed Rock Shaft Crank (Middle) -----	1	1	
EJ4050-0A	送料台 -----	Feed Bar -----	1	2	
EJ4050-1A	送料台 -----	Feed Bar -----	0	1	
EJ4051-0A	送料台軸 -----	Feed Bar Shaft -----	1	1	
EJ4055-0A	送料台二叉 -----	Feed Bar Fork -----	1	1	
EJ6051-0A	送料齒 -----	Feed Dog -----	1	0	
EJ6051-1A	送料齒 -----	Feed Dog -----	0	1	
RE000060	E 形扣環 -----	E-Ring -----	2	2	
WA060004	平墊圈 -----	Washer -----	1	1	
WA069003	平墊圈 -----	Washer -----	1	1	
XA300030	油棉 -----	Oil Wick -----	1	1	
XB312002	油棉 -----	Oil Felt -----	1	1	
ZMG06009	螺絲 -----	Screw (M6-0.75) -----	1	1	
ZML06005	螺帽 -----	Nut -----	1	1	
ZSA16010	螺絲 -----	Screw (1/4-40x4.5) -----	4	4	
ZSA16034	螺絲 -----	Screw (1/4-24x14) -----	2	2	
ZSB08010	螺絲 -----	Screw (1/8-44x4.6) -----	1	1	
ZSB08011	螺絲 -----	Screw (1/8-40x13.5) -----	0	1	
ZSB08034	螺絲 -----	Screw (1/8-40x7) -----	2	2	
ZSB11029	螺絲 -----	Screw (11/64-40x7) -----	1	1	
ZSB12015	螺絲 -----	Screw (3/16-28x12) -----	2	2	
ZSB15030	螺絲 -----	Screw (15/64-28x16.5) -----	0	1	
ZSB16004	螺絲 -----	Screw (1/4-24x16) -----	2	2	
ZSD15002	螺絲 -----	Screw (15/64-28x15.5) -----	1	0	
ZSL08002	螺帽 -----	Nut -----	0	1	

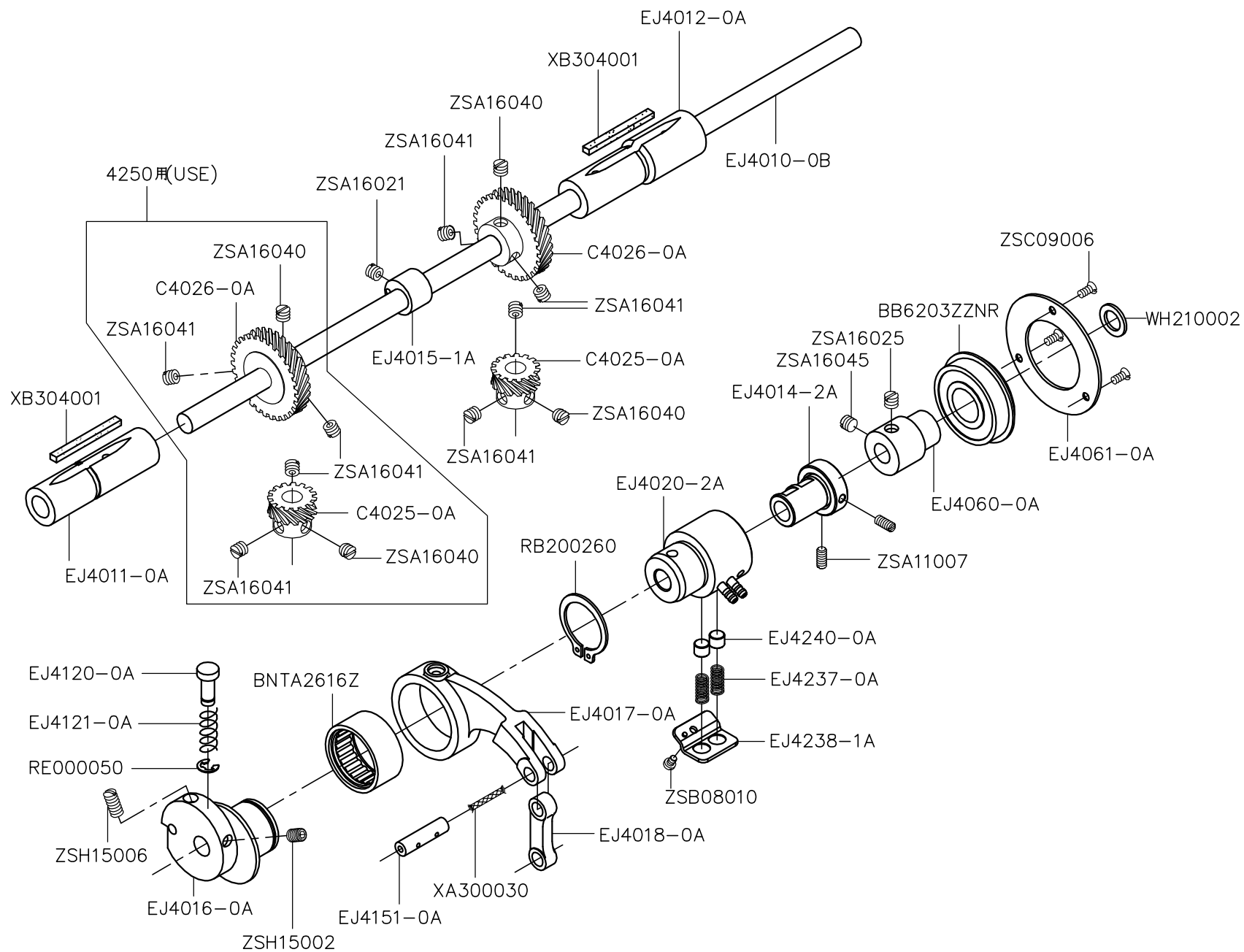
J. CSU-4150、CSU-4250 釜機構 ROTARY HOOK MECHANISM



J. CSU-4150. CSU-4250 釜機構 ROTARY HOOK MECHANISM

零件號碼 Part No	零件名稱	Name of Part	件數 4150	Q, TY 4250	備註 Remarks
C6070-0A	束緊套管組 -----	Pinch Sleeve Assy. -----	1	2	
C6071-0A	束緊套管(上) -----	Pinch Sleeve (Upper) -----	1	2	
C6073-0A	束緊套管(下) -----	Pinch Sleeve (Lower) -----	1	2	
C7006-0A	梭仔 -----	Bobbin -----	1	2	
EJ6005-1A	大釜座(左) -----	Rotary Hook Base (Left) -----	0	1	
EJ6006-1A	大釜座(右) -----	Rotary Hook Base (Right) -----	1	1	
EJ6011-0A	大釜軸套管(上) -----	Rotary Hook Shaft Bushing (Upper) -----	1	2	
EJ6013-0A	大釜軸套管(下) -----	Rotary Hook Shaft Bushing (Lower) -----	1	2	
EJ6015-0A	牛角座 -----	Opener Crank -----	1	2	
EJ6016-0A	牛角 -----	Bobbin Case Opener -----	1	2	
EJ6018-0A	牛角連接器 -----	Opener Link -----	1	2	
EJ6077-0A	牛角曲柄座桿 -----	Opener Crank Stud -----	1	2	
EJ6100-0A	梭頭 -----	Rotary Hook Assembly -----	1	2	
WA049002	平墊圈 -----	Washer -----	1	2	
WA059004	平墊圈 -----	Washer -----	1	2	
WA079004	平墊圈 -----	Washer -----	1	2	
WH210007	平墊圈 -----	Washer -----	1	2	
XA300010	油線 -----	Wick -----	2	4	
ZSA15021	螺絲 -----	Screw (15/64-28x4.5) -----	2	4	
ZSB09022	螺絲 -----	Screw (9/64-40x8) -----	1	2	
ZSB12005	螺絲 -----	Screw (3/16-28x15) -----	1	2	
ZSB15017	螺絲 -----	Screw (15/64-28x31.4) -----	1	2	
ZSB16011	螺絲 -----	Screw (1/4-24x25) -----	1	2	
ZSK12007	螺絲 -----	Screw (3/16-32) -----	1	2	
ZSK12021	螺絲 -----	Screw (3/16-28) -----	1	2	
ZSL12003	螺帽 -----	Nut -----	1	2	
ZSL12006	螺帽 -----	Nut -----	1	2	

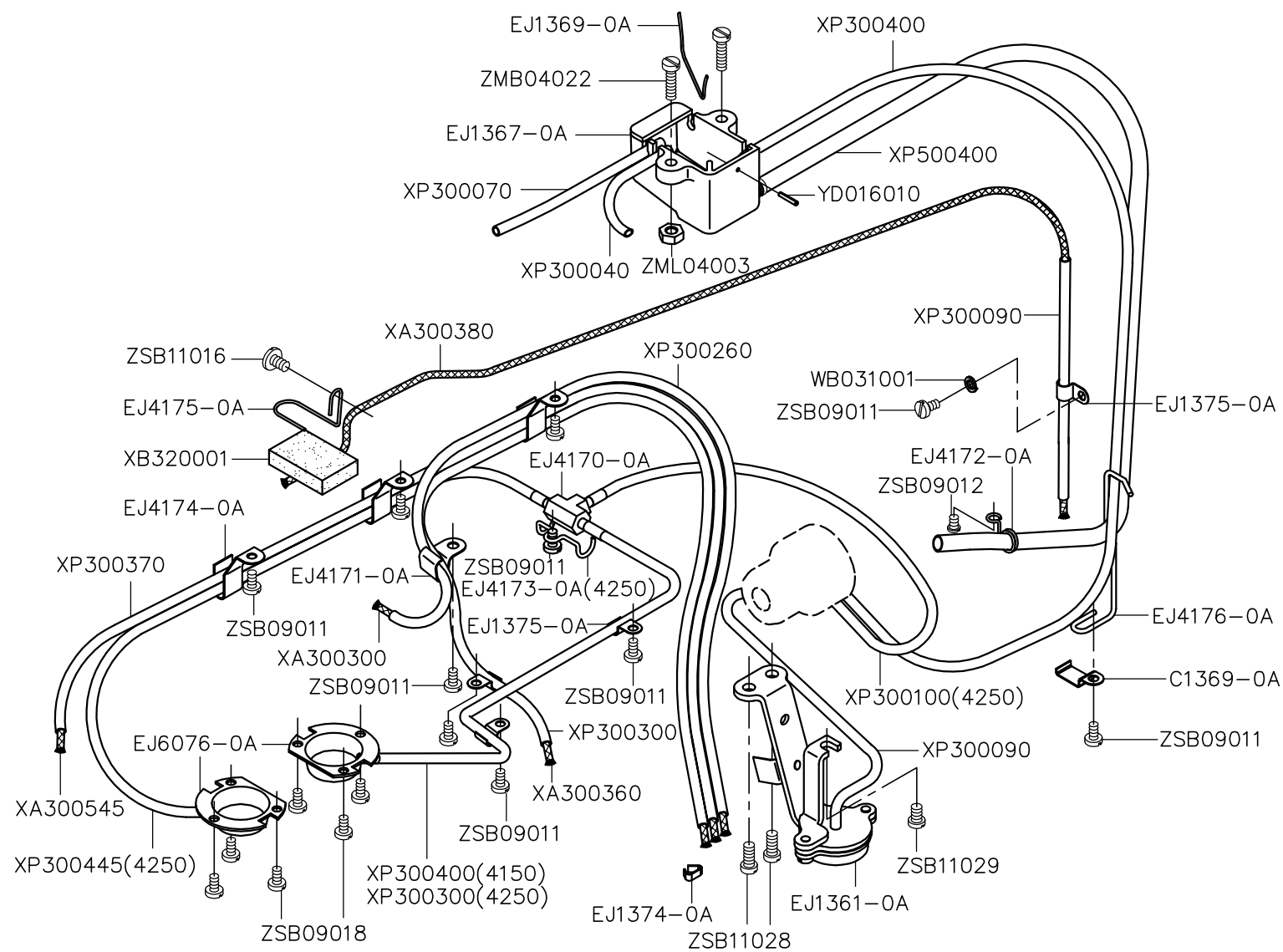
K. CSU-4150・CSU-4250 下軸機構 LOWER SHAFT MECHANISM



K. CSU-4150. CSU-4250 下軸機構 LOWER SHAFT MECHANISM

零件號碼 Part No	零件名稱	Name of Part	件數 4150	Q, TY 4250	備註 Remarks
BB6203ZZNR	滾珠軸承 -----	Ball Bearing -----	1	1	
BNTA2616Z	針狀軸承 -----	Needle Bearing -----	1	1	
C4025-0A	斜齒輪 -----	Pinion -----	1	2	
C4026-0A	斜齒輪 -----	Spiral Gear -----	1	2	
EJ4010-0B	下軸 -----	Lower Shaft -----	1	1	
EJ4011-0A	下軸套管(左) -----	Lower Shaft Bushing (Left) -----	1	1	
EJ4012-0A	下軸套管(右) -----	Lower Shaft Bushing (Right) -----	1	1	
EJ4014-2A	偏心輪凸輪 -----	Bushing -----	1	1	
EJ4015-1A	送料偏心輪 -----	Feed Eccentric Cam -----	1	1	
EJ4016-0A	偏心輪 -----	Eccentric Wheel -----	1	1	
EJ4017-0A	下軸連桿 -----	Level Feed Connecting Rod -----	1	1	
EJ4018-0A	連接板 -----	Level Feed Connecting Link -----	1	1	
EJ4020-2A	下軸套管組(中) -----	Lower Shaft Bushing Complete (Middle) -----	1	1	
EJ4060-0A	下軸軸承套環 -----	Bearing Holder -----	1	1	
EJ4061-0A	軸套蓋 -----	Bearing Presser -----	1	1	
EJ4120-0A	固定銷 -----	Pin -----	1	1	
EJ4121-0A	彈簧 -----	Spring -----	1	1	
EJ4151-0A	固定桿 -----	Stud -----	1	1	
EJ4237-0A	彈簧 -----	Spring -----	2	2	
EJ4238-1A	彈簧壓板 -----	Spring Holder -----	1	1	
EJ4240-0A	作動銷 -----	Pin -----	2	2	
RB200260	C 形扣環 -----	Retaining Ring -----	1	1	
RE000050	E 形扣環 -----	E-Ring -----	1	1	
WH210002	墊片 -----	Washer -----	1	1	
XA300030	油線 -----	Oil Wick -----	1	1	
XB304001	油棉 -----	Oil Felt -----	2	2	
ZSA11007	螺絲 -----	Screw (11/64-40x10) -----	2	2	
ZSA16021	螺絲 -----	Screw (1/4-40x5) -----	1	1	
ZSA16025	螺絲 -----	Screw (1/4-40x6) -----	1	1	
ZSA16040	螺絲 -----	Screw (1/4-40x7) -----	2	4	
ZSA16041	螺絲 -----	Screw (1/4-40x4.5) -----	4	8	
ZSA16045	螺絲 -----	Screw (1/4-40x4.5) -----	1	1	
ZSB08010	螺絲 -----	Screw (1/8-44x4.6) -----	1	1	
ZSC09006	螺絲 -----	Screw (9/64-40x8) -----	2	2	
ZSH15002	螺絲 -----	Screw (15/64-28x8) -----	1	1	
ZSH15006	螺絲 -----	Screw (15/64-28x12) -----	1	1	

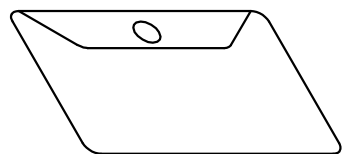
L. CSU-4150、CSU-4250 油潤滑機構 OIL LUBRICATION MECHANISM



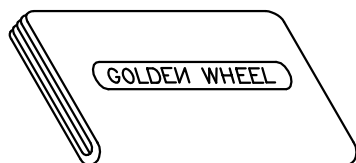
L.CSU-4150.CSU-4250 油潤滑機構 OIL LUBRICATION MECHANISM

零件號碼	零件名稱	Name of Part	件數 Q, TY		零件號碼	零件名稱	Name of Part	件數 Q, TY	
Part No			5911	5912	Part No			5911	5912
C1369-0A	油棉壓板 -----	Felt Presser -----	1	1	YD016010	彈簧銷 -----	Spring Pin -----	1	1
EJ1361-0A	油管固定板組 -	Mounting Plate Complete -----	1	1	ZMB04022	螺絲 -----	Screw (M4-0.7x15) -----	2	2
EJ1366-0A	油鏡組 -----	Oil Reservoir Complete -----	1	1	ZSB09011	螺絲 -----	Screw (9/64-40x6.5) -----	9	10
EJ1369-0A	彈簧 -----	Spring -----	1	1	ZSB09012	螺絲 -----	Screw (9/64-40x4.5) -----	1	1
EJ1374-0A	夾線條 -----	Wire Clamp -----	1	1	ZSB09018	螺絲 -----	Screw (9/64-40x6.5) -----	3	6
EJ1375-0A	油管壓板 -----	Holder -----	4	4	ZSB11016	螺絲 -----	Screw (11/64-40x6.5) -----	1	1
EJ4170-0A	油管接頭 -----	Oil Pipe Joint -----	0	1	ZSB11028	螺絲 -----	Screw (11/64-40x10) -----	2	2
EJ4171-0A	油管壓板 -----	Holder -----	1	1	ZSB11029	螺絲 -----	Screw (11/64-40x7) -----	1	1
EJ4172-0A	油管固定彈簧 -	Wire -----	1	1					
EJ4173-0A	油管壓條 -----	Holder -----	0	1					
EJ4174-0A	油管壓條 -----	Holder -----	3	3					
EJ4175-0A	油管壓條 -----	Holder -----	1	1					
EJ4176-0A	油管固定彈簧 -	Wire -----	1	1					
EJ6076-0A	油槽組 -----	Oil Reservoir Complete -----	1	2					
WB031001	彈簧墊圈 -----	Spring Washer -----	1	1					
XA300300	油棉 -----	Oil Felt -----	1	1					
XA300360	油棉 -----	Oil Felt -----	1	1					
XA300380	油棉 -----	Oil Felt -----	1	1					
XA300545	油棉 -----	Oil Felt -----	1	1					
XB320001	油棉 -----	Oil Felt -----	1	1					
XP300040	油線管 -----	Oil Tube -----	1	1					
XP300070	油線管 -----	Oil Tube -----	1	1					
XP300090	油線管 -----	Oil Tube -----	2	1					
XP300100	油線管 -----	Oil Tube -----	0	2					
XP300260	油線管 -----	Oil Tube -----	1	1					
XP300300	油線管 -----	Oil Tube -----	1	1					
XP300370	油線管 -----	Oil Tube -----	1	2					
XP300400	油線管 -----	Oil Tube -----	2	1					
XP300445	油線管 -----	Oil Tube -----	0	1					
XP500400	油線管 -----	Oil Tube -----	1	1					

M. CSU-4150・CSU-4250 附件(一) ACCESSORIES(1)



A7000-0A



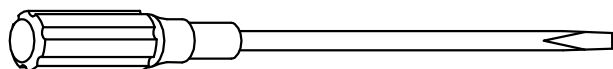
C7001-0A



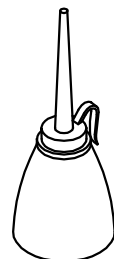
A7025-0A



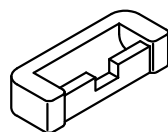
A7010-1A



A7010-2A



A7012-1A



F7022-0A



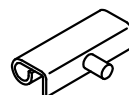
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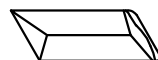
EJ7026-0A



EJ1021-1A



F7021-0A



INDP×17#23



C7006-0A



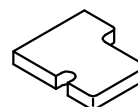
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ZMT05001



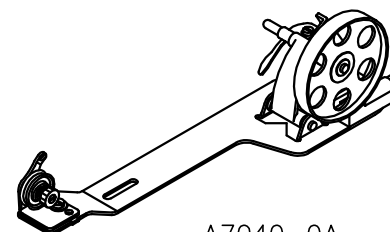
A7011-0A



EJ7042-0A



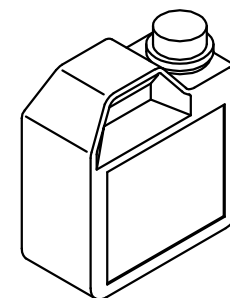
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A7040-0A



WA059003

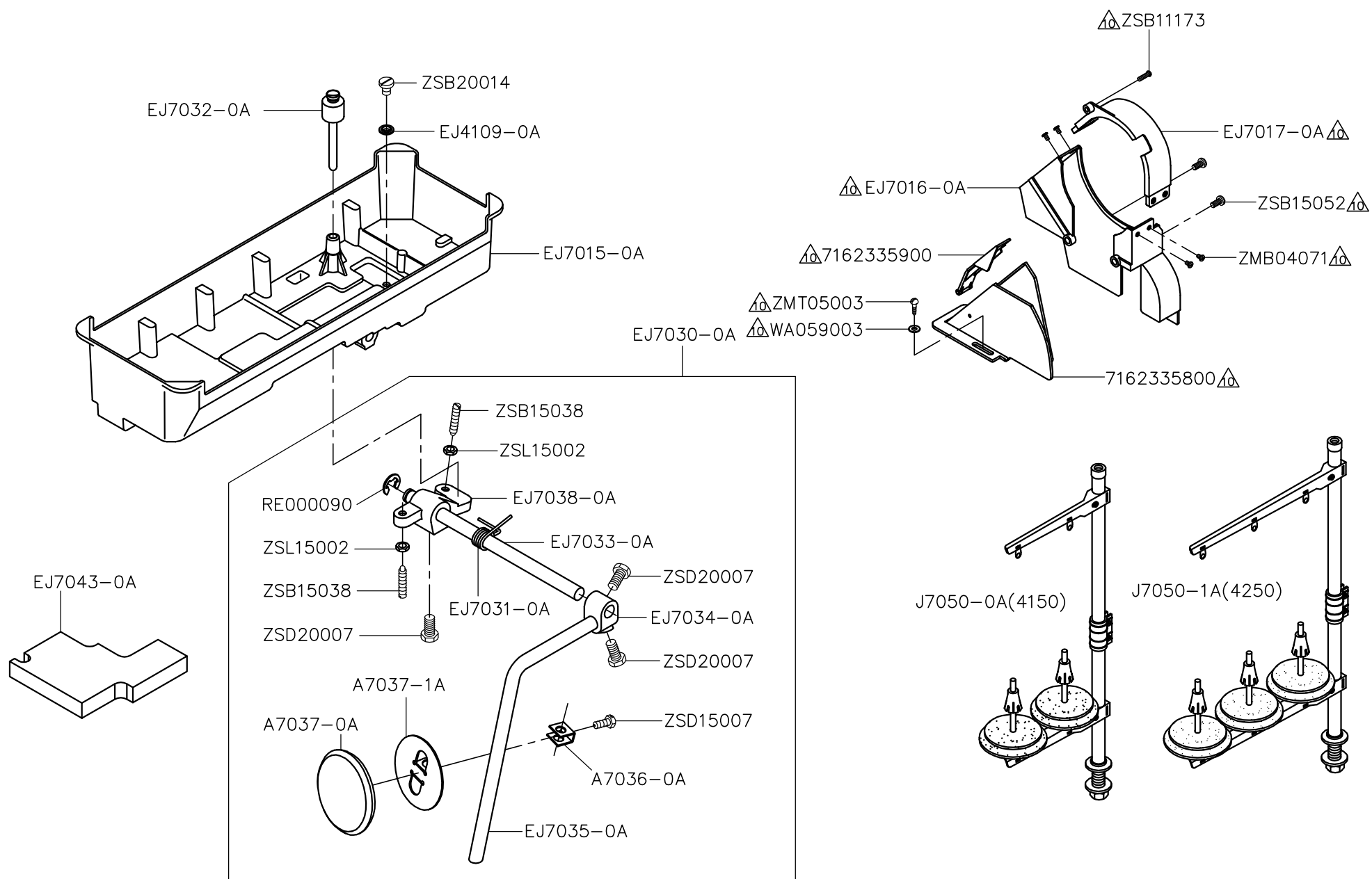


EH7012-0A

M. CSU-4150. CSU-4250 附件(一) ACCESSORIES(1)

零件號碼 Part No	零件名稱	Name of Part	件數 4150	Q, TY 4250	備註 Remarks
A7000-0A	工具袋 -----	Accessory Bag -----	1	1	
A7010-0A	螺絲起子(小) -----	Screw Driver (Small) -----	1	1	
A7010-1A	螺絲起子(中) -----	Screw Driver (Middle) -----	1	1	
A7010-2A	螺絲起子(大) -----	Screw Driver (Large) -----	1	1	
A7011-0A	鐵釘 -----	Nail -----	15	15	
A7012-1A	油壺(中) -----	Oiler (Middle) -----	1	1	
A7025-0A	枕木 -----	Head Rest Wood -----	1	1	
A7040-0A	捲線器組 -----	Bobbin Winder -----	1	1	
C7001-0A	車頭蓋 -----	Vinyl Winder -----	1	1	
C7006-0A	梭仔 -----	Bobbin -----	4	4	
EH7012-0A	油壺(大) -----	Oiler (Large) -----	1	1	
EJ1021-1A	調整彈簧 -----	Tension Spring -----	1	2	
EJ4108-0A	磁鐵 -----	Magnet -----	1	1	
EJ7026-0A	橡膠墊 -----	Head Cushion -----	2	2	
EJ7026-1A	橡膠墊座 -----	Head Cushion -----	2	2	
EJ7042-0A	濾網 -----	Felt -----	1	1	
F7021-0A	後鈕釦 -----	Head Hinge -----	2	2	
F7022-0A	後鈕座 -----	Rubber Hinge -----	2	2	
INDPx17#23	針 -----	Needle -----	4	4	
WA059003	平墊圈 -----	Washer -----	2	2	
ZMT05001	螺絲 -----	Screw (4.5x20) -----	2	2	

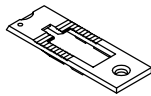
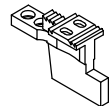
M. CSU-4150·CSU-4250 附件(二) ACCESSORIES(2)



M. CSU-4150. CSU-4250 附件(二) ACCESSORIES(2)

零件號碼 Part No	零件名稱	Name of Part	件數 Q, TY		備註 Remarks
4150	4250				
7162335800	皮帶蓋 C -----	Belt Cover C -----	1	1	
7162335900	皮帶蓋 D -----	Belt Cover D -----	1	1	
A7036-0A	固定支架 -----	Retainer -----	1	1	
A7037-0A	海棉墊 -----	Knee Guard -----	1	1	
A7037-1A	腳弓大餅 -----	Knee Plate -----	1	1	
EJ4109-0A	墊圈 -----	Washer -----	1	1	
EJ7015-0A	下油槽 -----	Oil Pan -----	1	1	
EJ7016-0A	皮帶蓋 A -----	Belt Cover A -----	1	1	
EJ7017-0A	皮帶蓋 B -----	Belt Cover B -----	1	1	
EJ7030-0A	腳弓組 -----	Knee Lifter Assy. -----	1	1	
EJ7031-0A	彈簧 -----	Spring -----	1	1	
EJ7032-0A	腳押連桿頭 -----	Knee Lifter Pin -----	1	1	
EJ7033-0A	腳押直桿 -----	Knee Lever Rod -----	1	1	
EJ7034-0A	連接器 -----	Clamp -----	1	1	
EJ7035-0A	腳押曲桿 -----	Knee Lever Rod -----	1	1	
EJ7038-0A	連接器 -----	Clamp -----	1	1	
EJ7043-0A	濾油棉 -----	Felt -----	1	1	
J7050-0A	線架 -----	Thread Stand -----	1	0	
J7050-1A	線架 -----	Thread Stand -----	0	1	
RE000090	E 型扣環 -----	E-Ring -----	1	1	
WA059003	墊圈 -----	Washer -----	2	2	
ZMB04071	螺絲 -----	Screw M4-0.7x6 -----	4	4	
ZMT05003	木螺絲 -----	Wood Screw -----	2	2	
ZSB11173	螺絲 -----	Screw (11/64-40x15) -----	1	1	
ZSB15038	螺絲 -----	Screw (15/64-28x28) -----	2	2	
ZSB15052	螺絲 -----	Screw (15/64-28x12) -----	1	1	
ZSB20014	螺絲 -----	Screw (5/16-28x9.3) -----	1	1	
ZSD15007	螺絲 -----	Screw (15/64-28x14) -----	1	1	
ZSD20007	螺絲 -----	Screw (5/16-18x16) -----	3	3	
ZSL15002	螺帽 -----	Nut -----	2	2	

N. CSU-4250 針位圖號詳表 GAUGE PARTS LIST

							
	規 格 SPECIFICATION in (m/m)	針位組號 GAUGE	針 留 NEEDLE CLAMP	外 押 腳 WALKING FOOT	內 押 腳 PRESSER FOOT	針 板 NEEDLE PLATE	送 料 齒 FEED DOG
△	1/32 (0.8) 偏位	EJ1230-0008A	EJ1075-0008	EJ1235-0008	EJ1237-0008	EJ6050-0008	EJ6051-0008Z
	3/32 (2.4) 平行	EJ1230-031A	EJ1075-031A	EJ1235-031B	EJ1237-031A	EJ6050-031A	EJ6051-031A
	3/32 (2.4) 偏位	EJ1230-031B	EJ1075-041B	EJ1235-031B	EJ1237-031B	EJ6050-031B	EJ6051-0024
	7/64 (2.8)	EJ1230-0028	EJ1075-0028	EJ1235-041A	EJ1237-0028	EJ6050-0028	EJ6051-0028
	1/8 (3.2)	EJ1230-041A	EJ1075-041A	EJ1235-041A	EJ1237-041A	EJ6050-041A	EJ6051-041A
	5/32 (4.0)	EJ1230-051A	EJ1075-051A	EJ1235-051A	EJ1237-051A	EJ6050-051A	EJ6051-051A
	3/16 (4.8)	EJ1230-061A	EJ1075-061A	EJ1235-061A	EJ1237-061A	EJ6050-061A	EJ6051-061A
	1/4 (6.4)	EJ1230-081A	EJ1075-081A	EJ1235-081A	EJ1237-081A	EJ6050-081A	EJ6051-081A
	5/16 (8.0)	EJ1230-101A	EJ1075-101A	EJ1235-101A	EJ1237-101A	EJ6050-101A	EJ6051-101A
	3/8 (9.5)	EJ1230-121A	EJ1075-121A	EJ1235-121A	EJ1237-121A	EJ6050-121A	EJ6051-121A
	7/16 (11.1)	EJ1230-141A	EJ1075-141A	EJ1235-141A	EJ1237-141A	EJ6050-141A	EJ6051-141A
	1/2 (12.7)	EJ1230-161A	EJ1075-161A	EJ1235-161A	EJ1237-161A	EJ6050-161A	EJ6051-161A
	9/16 (14.3)	EJ1230-171A	EJ1075-171A	EJ1235-171A	EJ1237-171A	EJ6050-171A	EJ6051-171A
	5/8 (16.0)	EJ1230-181A	EJ1075-181A	EJ1235-181A	EJ1237-181A	EJ6050-181A	EJ6051-181A
	11/16 (17.5)	EJ1230-291A	EJ1075-291A	EJ1235-291A	EJ1237-291A	EJ6050-291A	EJ6051-291A
	13/16 (20.6)	EJ1230-211A	EJ1075-211A	EJ1235-211A	EJ1237-211A	EJ6050-211A	EJ6051-211A
	3/4 (19.0)	EJ1230-201A	EJ1075-201A	EJ1235-201A	EJ1237-201A	EJ6050-201A	EJ6051-201A
	1 (25.4)	EJ1230-231A	EJ1075-231A	EJ1235-231A	EJ1237-231A	EJ6050-231A	EJ6051-231A
	1-1/4 (31.8) 平行	EJ1230-251A	EJ1075-251A	EJ1235-251A	EJ1237-251A	EJ6050-251A	EJ6051-251A
	1-1/4 (31.8) 偏位	EJ1230-251B	EJ1075-251A	EJ1235-251A	EJ1237-251B	EJ6050-251B	EJ6051-251B
△	1-5/8 (41.3)	EJ1230-410A	EJ1075-410A	EJ1235-430A	EJ1237-410A	EJ6050-430A	EJ6051-410A
	1-11/16 (43)	EJ1230-430A	EJ1075-430A	EJ1235-430A	EJ1237-430A	EJ6050-430A	EJ6051-430A
	1-3/4 (44.45)	EJ1230-561A	EJ1075-561A	EJ1235-561A	EJ1237-561A	EJ6050-561A	EJ6051-561A
△	1-7/8 (47.6)	EJ1230-481A	EJ1075-481A	EJ1235-481A	EJ1237-481A	EJ6050-481A	EJ6051-481A
	2 (50.8)	EJ1230-641A	EJ1075-641A	EJ1235-641A	EJ1237-641A	EJ6050-641A	EJ6051-641A

O.CSU-4150/CSU-4250 零件號碼與頁數對照 NUMERICAL PARTS-LIST

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6103143500	14	A7036-0A	28	EH7012-0A	26	EJ1092-0A	8	EJ1283-0A	12
7162119700	2	A7037-0A	28	EJ1010-2A	2	EJ1100-0A	6	EJ1284-0A	12
7162119705	2	A7037-1A	28	EJ1010-3A	2	EJ1101-0A	6	EJ1285-0A	8
7162119800	2	A7040-0A	26	EJ1011-0A	2	EJ1103-0A	6	EJ1286-0A	12
7162335800	28	B1076-0A	8	EJ1011-1A	2	EJ1106-1A	6	EJ1287-0A	12
7162335900	28	B1274-0A	12	EJ1012-0A	2	EJ1150-0A	16	EJ1290-0A	14
8370353100	12	B1275-0A	12	EJ1014-0A	2	EJ1155-0A	16	EJ1295-0A	14
8370353200	12	B1283-0A	12	EJ1017-0A	2	EJ1159-0A	16	EJ1300-0A	14
A1024-1A	4	B1321-0A	6	EJ1020-0A	4	EJ1160-0A	16	EJ1301-0A	14
A1026-1A	4	B4135-0A	6	EJ1020-1A	4	EJ1161-0A	16	EJ1305-0A	14
A1026-3A	4	BB6203ZZNR	22	EJ1021-0A	4	EJ1163-0A	16	EJ1307-0A	14
A1030-0A	4	BB6204ZZNR	6	EJ1021-1A	26	EJ1166-0A	16	EJ1320-0B	6
A1031-0A	4	BNTA2616Z	22	EJ1026-0A	4	EJ1170-0A	16	EJ1322-0A	6
A1032-0A	4	C1041-0A	2	EJ1026-2A	4	EJ1172-0A	16	EJ1323-0A	6
A1033-0A	4	C1052-0A	2	EJ1027-0A	4	EJ1180-0A	12	EJ1331-0A	10
A1034-0A	4	C1054-0A	2	EJ1027-1A	4	EJ1192-0A	14	EJ1332-0A	10
A1035-0A	4	C1062-0A	8	EJ1028-0A	4	EJ1193-0A	14	EJ1333-0A	10
A1036-0A	4	C1183-0A	12	EJ1028-2A	4	EJ1200-0A	12	EJ1334-0A	10
A1038-0A	4	C1369-0A	24	EJ1037-0A	4	EJ1208-0A	12	EJ1335-0A	10
A1061-0A	8	C4025-0A	22	EJ1043-0A	4	EJ1209-0A	12	EJ1336-0A	10
A1077-0A	2	C4026-0A	22	EJ1051-0A	2	EJ1209-1A	12	EJ1337-0A	10
A1105-0A	6	C6070-0A	20	EJ1060-0A	8	EJ1235-0A	12	EJ1341-0A	10
A1107-0A	8	C6071-0A	20	EJ1063-0A	2	EJ1235-1A	12	EJ1343-0A	10
A1130-0A	14	C6073-0A	20	EJ1070-0A	8	EJ1237-0A	12	EJ1344-0A	10
A7000-0A	26	C7001-0A	26	EJ1070-1A	8	EJ1237-1A	12	EJ1361-0A	24
A7010-0A	26	C7006-0A	20, 26	EJ1074-0A	8	EJ1272-0A	12	EJ1366-0A	24
A7010-1A	26	E1158-0A	16	EJ1075-1A	8	EJ1273-0A	12	EJ1369-0A	24
A7010-2A	26	E1171-0A	16	EJ1080-0A	8	EJ1278-0A	2	EJ1374-0A	24
A7011-0A	26	E1297-0A	14	EJ1081-0A	8	EJ1280-0A	12	EJ1375-0A	24
A7012-1A	26	E1298-0A	14	EJ1090-0A	8	EJ1281-0A	12	EJ4010-0B	22
A7025-0A	26	E4044-0A	18	EJ1091-0A	8	EJ1282-0A	12	EJ4011-0A	22

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EJ4012-0A	22	EJ4131-0A	6	EJ6049-0A	10	RB200260	22	XA300380	24
EJ4014-2A	22	EJ4132-0A	6	EJ6050-0A	10	RE000050	22	XA300545	24
EJ4015-1A	22	EJ4133-0A	6	EJ6050-1A	10	RE000060	18	XA300650	12
EJ4016-0A	22	EJ4134-0A	6	EJ6051-0A	18	RE000090	28	XB109003	14
EJ4017-0A	22	EJ4136-0A	6	EJ6051-1A	18	S1013-0A	2	XB118001	6
EJ4018-0A	22	EJ4137-0A	6	EJ6076-0A	24	S1014-0A	2	XB206003	8, 14
EJ4020-2A	22	EJ4138-0A	6	EJ6077-0A	20	WA049002	20	XB304001	22
EJ4040-0A	18	EJ4150-0A	16	EJ6100-0A	20	WA049003	2	XB308006	2
EJ4041-0A	18	EJ4151-0A	22	EJ7015-0A	28	WA059002	8	XB312002	18
EJ4045-0A	18	EJ4152-0A	16	EJ7016-0A	28	WA059003	26, 28	XB320001	24
EJ4046-0A	18	EJ4153-0A	16	EJ7017-0A	28	WA059004	20	XP300040	24
EJ4047-0A	18	EJ4154-0A	16	EJ7026-0A	26	WA060004	18	XP300070	24
EJ4048-0A	18	EJ4156-0A	16	EJ7026-1A	26	WA069003	18	XP300090	24
EJ4050-0A	18	EJ4157-0A	16	EJ7030-0A	28	WA069011	14	XP300100	24
EJ4050-1A	18	EJ4170-0A	24	EJ7031-0A	28	WA079004	20	XP300260	24
EJ4051-0A	18	EJ4171-0A	24	EJ7032-0A	28	WB031001	24	XP300300	24
EJ4055-0A	18	EJ4172-0A	24	EJ7033-0A	28	WG000010	16	XP300370	24
EJ4060-0A	22	EJ4173-0A	24	EJ7034-0A	28	WH210002	22	XP300400	24
EJ4061-0A	22	EJ4174-0A	24	EJ7035-0A	28	WH210007	20	XP300445	24
EJ4080-0A	10	EJ4175-0A	24	EJ7038-0A	28	XA300010	12, 20	XP500400	24
EJ4080-1A	10	EJ4176-0A	24	EJ7042-0A	26	XA300020	12	YA020090	2
EJ4081-0A	10	EJ4237-0A	22	EJ7043-0A	28	XA300030	8, 18, 22	YB040025	10
EJ4081-1A	10	EJ4238-1A	22	F7021-0A	26	XA300035	16	YC010010	6
EJ4082-2A	10	EJ4240-0A	22	F7022-0A	26	XA300040	8	YC016012	14
EJ4085-0A	2	EJ6005-1A	20	INDPx17#23	8, 26	XA300055	16	YD016010	24
EJ4108-0A	26	EJ6006-1A	20	J1077-0A	16	XA300065	8	ZMB04022	24
EJ4109-0A	28	EJ6011-0A	20	J7050-0A	28	XA300080	8	ZMB04071	28
EJ4115-0A	16	EJ6013-0A	20	J7050-1A	28	XA300085	10	ZMG06003	14
EJ4120-0A	22	EJ6015-0A	20	OAGM101805	14	XA300240	8	ZMG06009	18
EJ4121-0A	22	EJ6016-0A	20	OP00100A	16	XA300300	24	ZML04003	24
EJ4130-0D	6	EJ6018-0A	20	RB200250	14	XA300360	24	ZML06001	14

0. CSU-4150/CSU-4250 零件號碼與頁數對照 NUMERICAL PARTS-LIST

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ZML06005	18	ZSB09018	24	ZSB15030	18	ZSH16001	14		
ZMT05001	26	ZSB09022	20	ZSB15037	16	ZSK11036	12		
ZMT05003	28	ZSB09023	10	ZSB15038	28	ZSK12007	20		
ZSA11005	10	ZSB09027	8	ZSB15041	6	ZSK12021	20		
ZSA11007	22	ZSB09028	12	ZSB15052	28	ZSK16007	14		
ZSA13002	10	ZSB09032	8	ZSB16004	10	ZSK16031	14		
ZSA15010	8	ZSB10002	12	ZSB16004	18	ZSL08002	18		
ZSA15017	8	ZSB11008	2	ZSB16011	20	ZSL09001	4		
ZSA15021	6, 20	ZSB11010	8	ZSB18001	6	ZSL12003	20		
ZSA15025	16	ZSB11012	2, 4	ZSB18002	6	ZSL12006	20		
ZSA15028	14	ZSB11014	16	ZSB20009	12	ZSL15002	28		
ZSA16010	6, 18	ZSB11016	24	ZSB20014	28	ZSL16004	14		
ZSA16021	22	ZSB11017	12	ZSC06005	8	ZSL20004	10		
ZSA16025	6, 22	ZSB11020	12	ZSC09006	22	ZSN16002	4		
ZSA16033	10	ZSB11028	16, 24	ZSC09009	2				
ZSA16034	6, 12, 18	ZSB11029	18, 24	ZSC09021	2				
ZSA16040	22	ZSB11030	14	ZSC11002	10				
ZSA16041	22	ZSB11038	2	ZSC11012	2				
ZSA16045	22	ZSB11041	2	ZSD11001	8				
ZSB06001	4	ZSB11069	12	ZSD15002	18				
ZSB06002	8	ZSB11083	12	ZSD15007	28				
ZSB06003	4	ZSB11173	28	ZSD16007	14				
ZSB06006	2	ZSB12005	20	ZSD20007	28				
ZSB08002	8	ZSB12009	16	ZSG09004	4				
ZSB08010	18, 22	ZSB12010	16	ZSG09005	4				
ZSB08011	18	ZSB12015	18	ZSG16003	14				
ZSB08034	18	ZSB15004	6	ZSG16005	14				
ZSB09005	2	ZSB15006	6, 16	ZSG16018	12				
ZSB09007	4	ZSB15009	16	ZSG16019	14				
ZSB09011	2, 24	ZSB15017	20	ZSH15002	22				
ZSB09012	24	ZSB15026	6	ZSH15006	22				