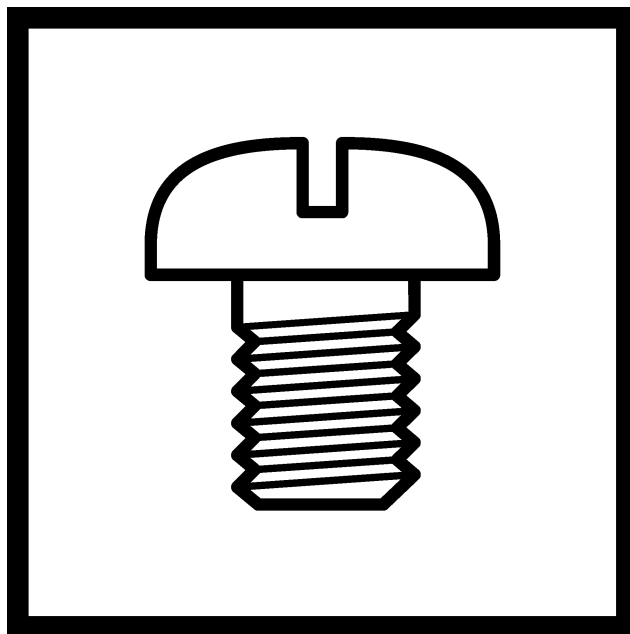


RH-982A

零件手册
PARTS BOOK

电脑圆头锁眼机

ELECTRONIC EYELET BUTTON HOLER



brother

最新的零部件情报请参考(Parts Navigation)。
The latest parts information, refer to the Parts Navigation.

<http://partsbook.brother.co.jp/partsnavi/chn/>
<http://partsbook.brother.co.jp/partsnavi/eng/>

型号牌的读解法



	切面线装置	切底线装置	
		长型	短型
-00	○	—	—
-01	○	○	—
-02	○	—	○

Description of model plate



	Thread trimmer	Lower thread trimmer	
		Long type	Short type
-00	○	—	—
-01	○	○	—
-02	○	—	○

零件手册的使用说明

1. 本手册是根据截止至2020年6月的资料为基准而编制的。
2. 零部件设计若有变动，恕不另行通知。
3. 以组件为单位供应的零部件是用虚线框出。
4. 零件图册中数字(REF.NO)右上角带有“+”号的零件属多规格零件，详细请见零件清单。

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Notes for using this parts book

1. This book was prepared based on information available in June 2020.
2. Parts are subject to changes in design without prior notice.
3. Parts supplied as complete assemblies are circled by a dotted line.
4. The part which has the symbol "+" on its number (REF.NO) in the figure differs depending on the specification. For details, refer to the parts list.

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1

A. 机体部分 / Machine body

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SB9947001	1	主面板	FACE PLATE ASSY	
2	SA5747001	1	主面板垫片	MAIN PLATE PACKING	
3	062501216	4	螺钉 M5X12	SCREW PAN M5X12	
4	SA5749201	1	侧板	REAR COVER	
5	SA5750101	1	侧板垫片	REAR COVER PACKING	
6	062501216	5	螺钉 M5X12	SCREW PAN M5X12	
7	SB9949001	1	皮带罩组件	BELT COVER ASSY	
8	0A4401606	4	螺钉(带垫圈) M4X16DA	SCREW PAN (S/P WASHER) M4X16	
9	SA9579101	1	底板台	BED BASE	
10	SA5753101	3	底座防震垫	BED BASE CUSHION	
11	SA7556001	3	垫块 4X6.5	SPACER 4X6.5	
12	060401216	3	螺钉 M4X12	SCREW BIND M4X12	
13	047501242	1	弹簧销 AW5	PIN SPRING ROLL AW5	
14	158827009	4	底座防震垫 A	BED BASE CUSHION, A	
15	S21728001	4	螺栓 M6X80	BOLT M6X80	
16	159458000	4	橡皮垫	RUBBER SHEET	
17	115947101	4	垫圈 6.35	WASHER PLAIN 6.35	
18	025060336	4	平垫圈 L6	WASHER PLAIN L 6	
19	021060106	4	螺母 M6	NUT 1 M6	
20	SA5754101	1	缓冲器	GS SPRING	
21	SA5763001	1	GS 支撑板	GS SUPPORT PLATE	
22	S55477001	2	螺栓(带垫圈) M6X16	BOLT SOCKET (S/P WASHER)M6X16	
23	S35218101	1	GS 销 F	SUPPORT PIN F :GS	
24	048080142	2	轴用挡圈 C8	RETAINING RING EXTERNAL C8	
25	SA5764001	1	GS 支撑轴	GS SUPPORT SHAFT	
26	048080142	2	轴用挡圈 C8	RETAINING RING EXTERNAL C8	
27	SB6278001	1	废油盖座	DUST OILER SUPPORT	
28	114486002	1	油壶	OILER	
29	0A5501206	2	螺钉(带垫圈) M5X12DB	SCREW PAN (S/P WASHER) M5X12	
30	SA5765101	1	铰链杆轴	HINGE LEVER SHAFT	
31	014060836	1	固定螺钉 M6X8	SET SCREW SOCKET (CP) M6X8	
32	SA5766001	1	铰链支撑轴	HINGE SUPPORT SHAFT	
33	014060836	1	固定螺钉 M6X8	SET SCREW SOCKET (CP) M6X8	
34	SA5791101	1	头部支撑手柄	HEAD SUPPORT LEVER	
35	SA5792001	1	弹簧 A	SPRING TWIST A	
36	SA9557001	2	铰链 B	HINGE B	
37	014060836	2	固定螺钉 M6X8	SET SCREW SOCKET (CP) M6X8	
38	SA7044001	2	底板铰链轴	BED HINGE SHAFT	
39	014060836	2	固定螺钉 M6X8	SET SCREW SOCKET (CP) M6X8	
40	SA5803101	1	针导向盖	NEEDLE GUIDE COVER	
41	062400816	4	螺钉 M4X8	SCREW PAN M4X8	
42	SA5804001	1	护指器	FINGER GUARD	
43	SA9528001	2	轴位螺钉 M4	SHOULDER SCREW M4	
44	021400216	2	六角螺母 M4	NUT 2 M4	
45	107017001	2	弹簧垫圈	WAVE WASHER	
46	028040246	2	弹簧垫圈 2-4	WASHER SPRING 2-4	
47	SA5805001	1	底板盖	BED COVER	
48	004401003	2	螺钉 M4X10	SCREW, FLAT M4X10	
49	S58636001	1	螺栓(带垫圈) M8X30	BOLT SOCKET (S/P WASHER)M8X30	
50	104833001	1	橡皮塞 4.3	RUBBER CAP, 4.3	
51	104833001	2	橡皮塞 4.3	RUBBER CAP, 4.3	
52	S32263001	1	橡皮塞 8.5	RUBBER CAP, 8.5	
53	S32263001	2	橡皮塞 8.5	RUBBER CAP, 8.5	
54	S32263001	1	橡皮塞 8.5	RUBBER CAP, 8.5	
55	104821001	2	橡皮塞 10.5	RUBBER CAP, 10.5	
56	150756000	2	橡皮塞 18.5	RUBBER CAP, 18.5	
57	150756000	1	橡皮塞 18.5	RUBBER CAP, 18.5	
58	150756000	1	橡皮塞 18.5	RUBBER CAP, 18.5	
59	150756000	1	橡皮塞 18.5	RUBBER CAP, 18.5	
60	158882001	4	橡皮塞 22	RUBBER CAP, 22	
61	SA5810001	1	橡皮塞 23.5	RUBBER CAP 23.5	
62	SA5811001	1	橡皮塞 38.5	RUBBER CAP 38.5	

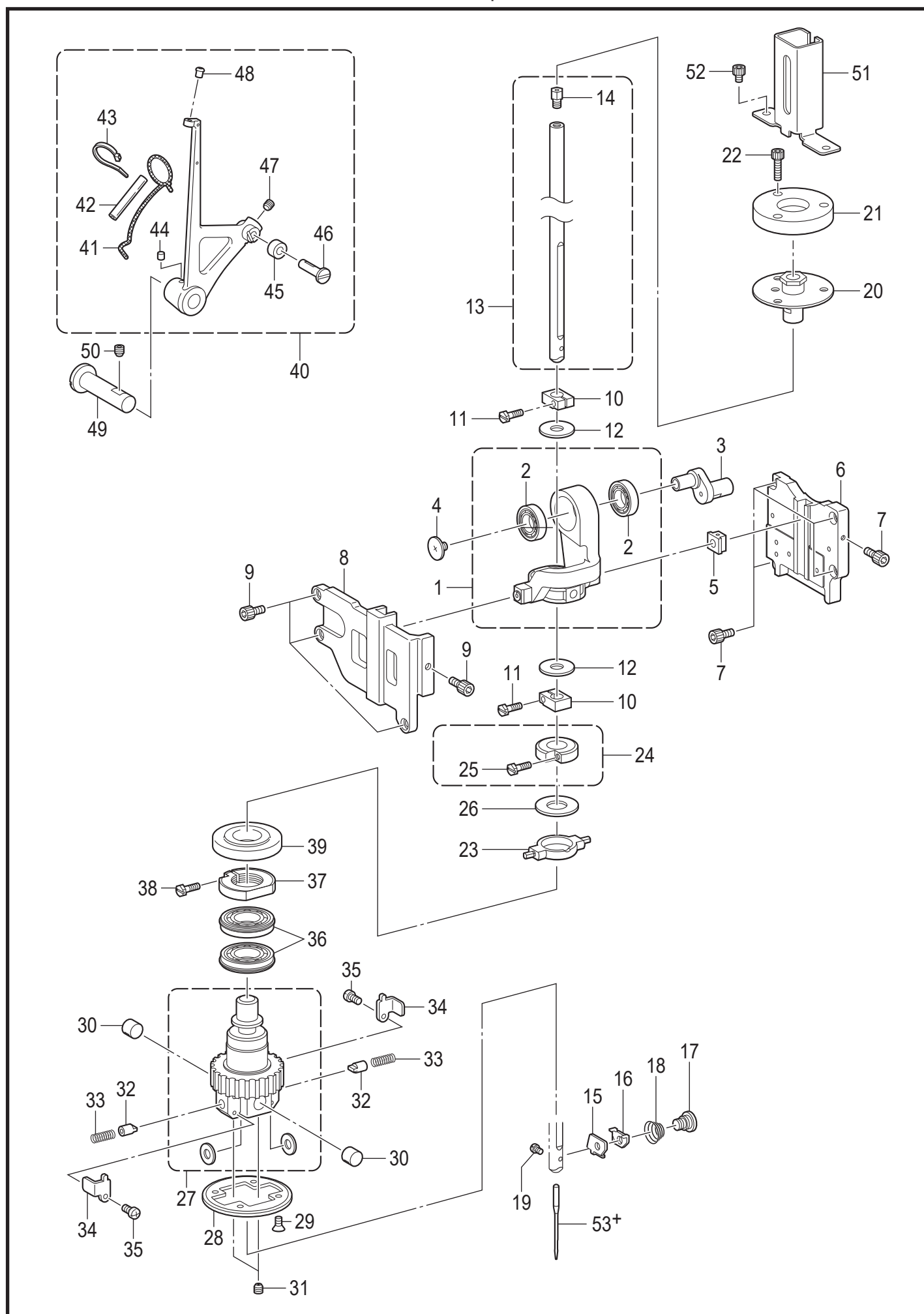
This technical drawing is an exploded view of a mechanical assembly, likely a portable engine or generator. The components are numbered 1 through 71. The main assembly consists of a base (9), a central housing (1), and a top cover (4, 5). The base (9) includes a fuel tank (28) and a control panel (10, 11, 12). The central housing (1) contains internal components like a pump (30, 31, 32, 33, 34, 35) and a valve (36, 37, 38, 39). The top cover (4, 5) has a handle (7) and a latch (8). Various fasteners, including screws (6, 64, 65, 66, 67, 68, 69, 70, 71), bolts (13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 29, 30, 31, 32, 33, 34, 35, 36, 37, 38, 39, 40, 41, 42, 43, 44, 45, 46, 47, 48, 49), and washers (14, 18, 19), are shown in their respective positions. The diagram also shows a fuel filter (20) and a fuel line (21, 22, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32, 33, 34, 35, 36, 37, 38, 39, 40, 41, 42, 43, 44, 45, 46, 47, 48, 49).

3

A. 机体部分 / Machine body

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
63	SA5819001	1	橡皮塞	RUBBER CAP	
64	SA5820001	1	线管	CORD BUSH	
65	SA5821001	1	窗盖	Z-WINDOW COVER	
66	SA9528001	1	轴位螺钉 M4	SHOULDER SCREW M4	
67	107017001	1	弹簧垫圈	WAVE WASHER	
68	SA9826001	1	操作注意标签	LABEL CAUTION	
69	SA9957001	2	警告标记	INJURY MARK	
70	S37060001	4	接地标记	LABEL GROUNDING	
71	SA9957002	4	警告标记	INJURY MARK	

B. 针杆和挑线杆装置 / Needle bar and thread take-up mechanism

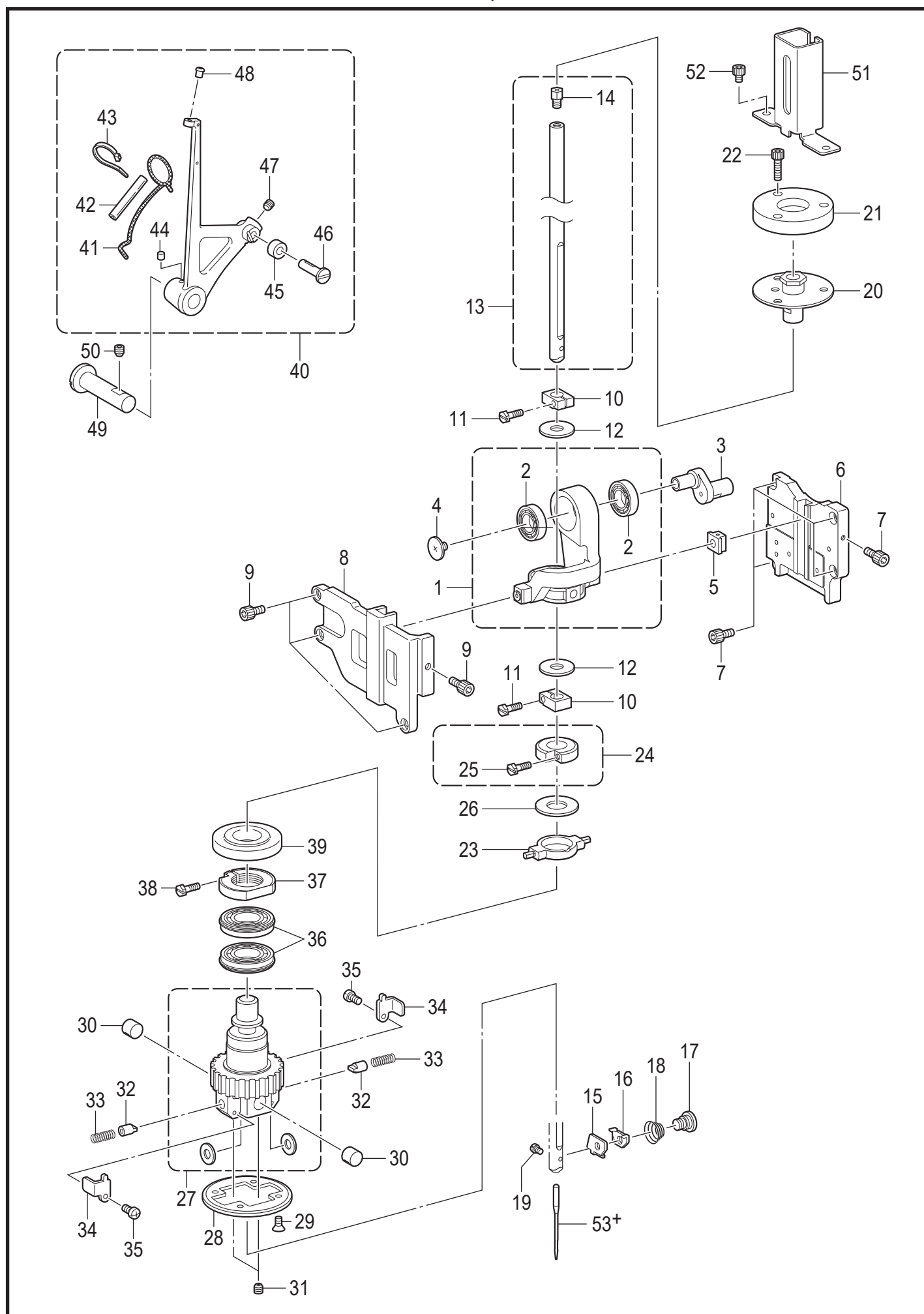


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B. 针杆和挑线杆装置 / Needle bar and thread take-up mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SA5936001	1	曲柄连杆总组件	CRANK ROD UNIT	
2	SA5570001	2	轴承 608ZZ	BALL BEARING 608ZZ	
3	SA6652001	1	针杆曲柄	NEEDLE BAR CRANK	
4	145465001	1	螺钉 SM3.57-40X6L	SCREW, SM3.57-40X6 L	
5	SA6653001	1	滑块 8X10D	SLIDE BLOCK 8X10D	
6	SA6654101	1	滑块导向 D	SLIDE BLOCK GUIDE D	
7	018401036	5	螺栓 M4X10	BOLT SOCKET M4X10	
8	SA6655001	1	滑块导向 F	SLIDE BLOCK GUIDE F	
9	018401036	4	螺栓 M4X10	BOLT SOCKET M4X10	
10	S35332001	2	针杆抱箍	NEEDLE BAR CLAMP	
11	S59242101	2	固定螺钉	NEEDLE BAR BRACKET SCREW	
12	SA6656001	2	垫圈 8X21X1.5	WASHER 8X21X1.5	
13	SA6657001	1	针杆组件 L	NEEDLE BAR ASSY L	
14	SA6659001	1	针杆线口 S	NEEDLE BAR YARN FEEDER S	
15	SA9385001	1	线导向	NEEDLE GUIDE	
16	SA9386001	1	压线板	NEEDLE THREAD HOLDER PLATE	
17	SA9387001	1	轴位螺钉 SM3.18	SHOULDER SCREW SM3.18	
18	SA9388001	1	调整弹簧	TENSION SPRING	
19	140553102	1	固定螺钉 SM3.18	SET SCREW, SM3.18	
20	SA5830001	1	针杆轴套组件 U	NEEDLE BAR BUSH U ASSY	
21	SA5833001	1	针杆轴套支撑基座 C	NEEDLE BAR BUSH HOLDER BASE C	
22	018402036	3	螺栓 M4X20	BOLT SOCKET M4X20	
23	SA5834001	1	针摆水平连杆	ZIGZAG HORIZON LINK	
24	SA5835101	1	针杆支架组件	NEEDLE BAR BLOCK BRACKET ASSY	
25	S59242101	1	固定螺钉	NEEDLE BAR BRACKET SCREW	
26	S35113001	1	针杆管套	NEEDLE BAR BLOCK COLLAR	
27	SA5837101	1	针杆齿轮基座组件	NEEDLE BAR GUAND BLOCK ASSY	
28	SA7609001	1	手轮法兰	PULLEY FLANGE	
29	S06696004	4	螺钉 M3X6	SCREW, FLAT M3X6	
30	SA5907001	2	针杆导向管套	NEEDLE BAR GUIDE COLLAR	
31	014400532	2	螺钉 M4X5	SET SCREW SOCKET (CP) M4X5	
32	S35137001	2	针杆导向	NEEDLE BAR GUIDE	
33	S35136001	2	弹簧	NEEDLE BAR GUIDE SPRING	
34	SA5908001	2	针杆导向支撑板	NEEDLE BAR GUIDE SUPPORT PLATE	
35	062300616	2	螺钉 M3X6	SCREW PAN M3X6	
36	SA5919001	2	轴承 6805ZZNR	BALL BEARING 6805ZZNR	
37	SA5920001	1	针杆齿轮螺母	NEEDLE BAR GUARD NUT	
38	S59242101	1	固定螺钉	NEEDLE BAR BRACKET SCREW	
39	SA5923001	1	齿轮螺母盖	GEAR NUT COVER	
40	SA7531101	1	挑线杆总组件	THREAD TAKE-UP LEVER UNIT	
41	SA5843001	1	油线 2X2	WICK 2X2	
42	SA5849001	1	油管	OIL TUBE	
43	228475000	1	电线夹 1.9X80	FASTENING BAND 1.9X80	
44	S25328001	1	油毡	FELT	
45	SA5850001	1	滚轮	ROLLER	
46	SA5865001	1	滚轮轴	ROLLER SHAFT	
47	012500536	1	固定螺钉 M5X5	SET SCREW SOCKET (FT) M5X5	
48	SA5842001	1	线导向	THREAD GUIDE	
49	SA5880001	1	挑线杆支撑轴	THREAD TAKE-UP L SUPPORT SHAFT	
50	014060636	1	固定螺钉 M6X6	SET SCREW SOCKET (CP) M6X6	
51	SA5889001	1	针杆护架	NEEDLE BAR GUARD	
52	018400636	2	螺栓 M4X6	BOLT SOCKET M4X6	

B. 针杆和挑线杆装置 / Needle bar and thread take-up mechanism

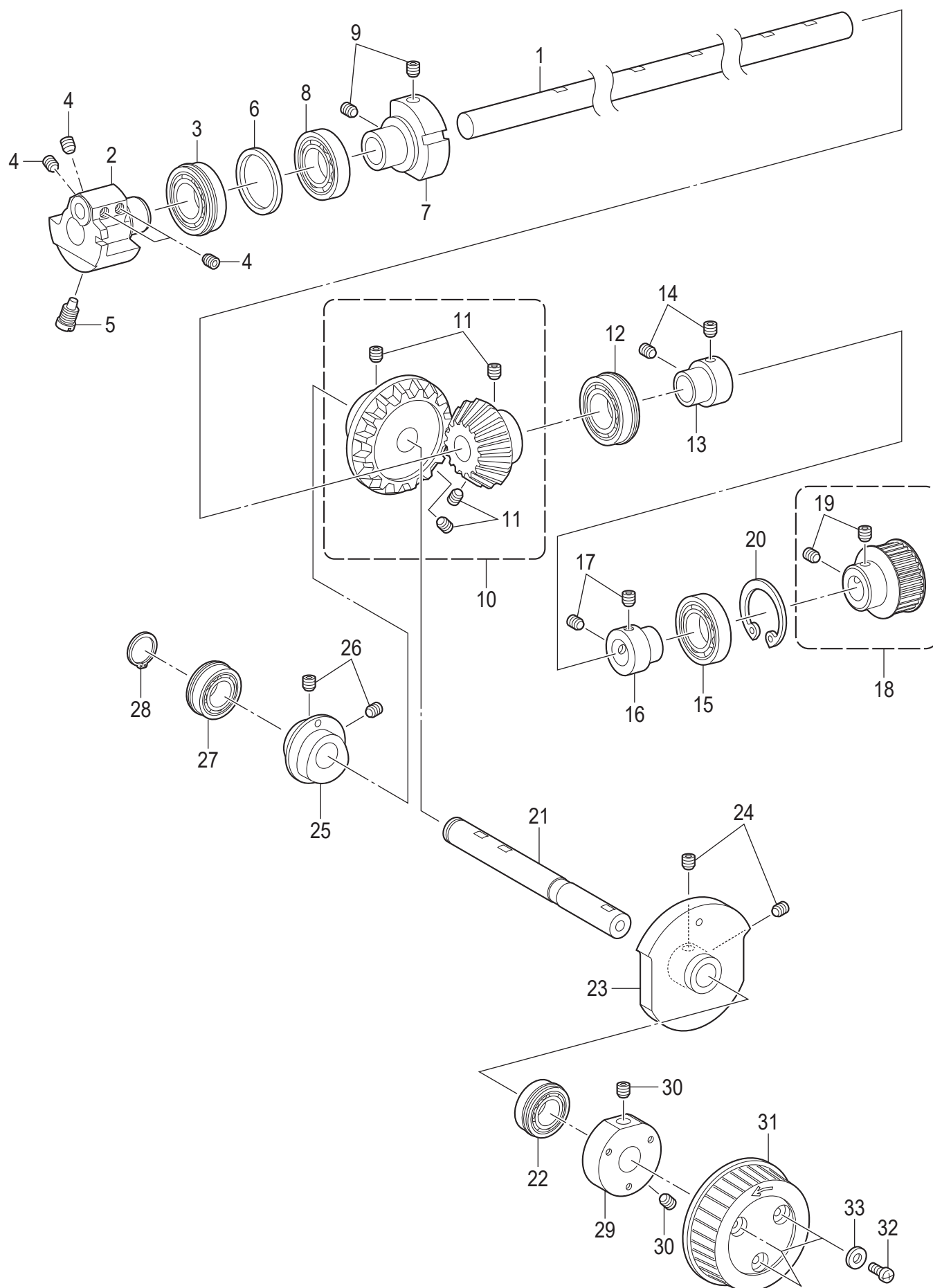


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B. 针杆和挑线杆装置 / Needle bar and thread take-up mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
53+	S35133016	1	<用于中国以外> <蓝狮牌机针 DO x 558> <用于-00> #100 机针 DOX558 (#16)	<Except for China> <Schmetz DO X 558> <For -00>#100 NEEDLE DOX558	
53+	S35133014	1	<用于-01> #90 机针 DOX558 (#14)	<For -01>#90 NEEDLE DOX558	
53+	S35133018	1	<用于-02> #110 机针 DOX558 (#18)	<For -02>#110 NEEDLE DOX558	
53+	SA4857016	1	<用于中国> <风琴牌机针 DO x 558-NY2> <用于-00> #100 机针 DOX558-NY2 (#16)	<For China> <Organ Needle DO X 558-NY2> <For -00>#100 NEEDLE, DOX558-NY2	
53+	SA4857014	1	<用于-01> #90 机针 DOX558-NY2 (#14)	<For -01>#90 NEEDLE, DOX558-NY2	
53+	SA4857018	1	<用于-02> #110 机针 DOX558-NY2 (#18)	<For -02>#110 NEEDLE, DOX558-NY2	

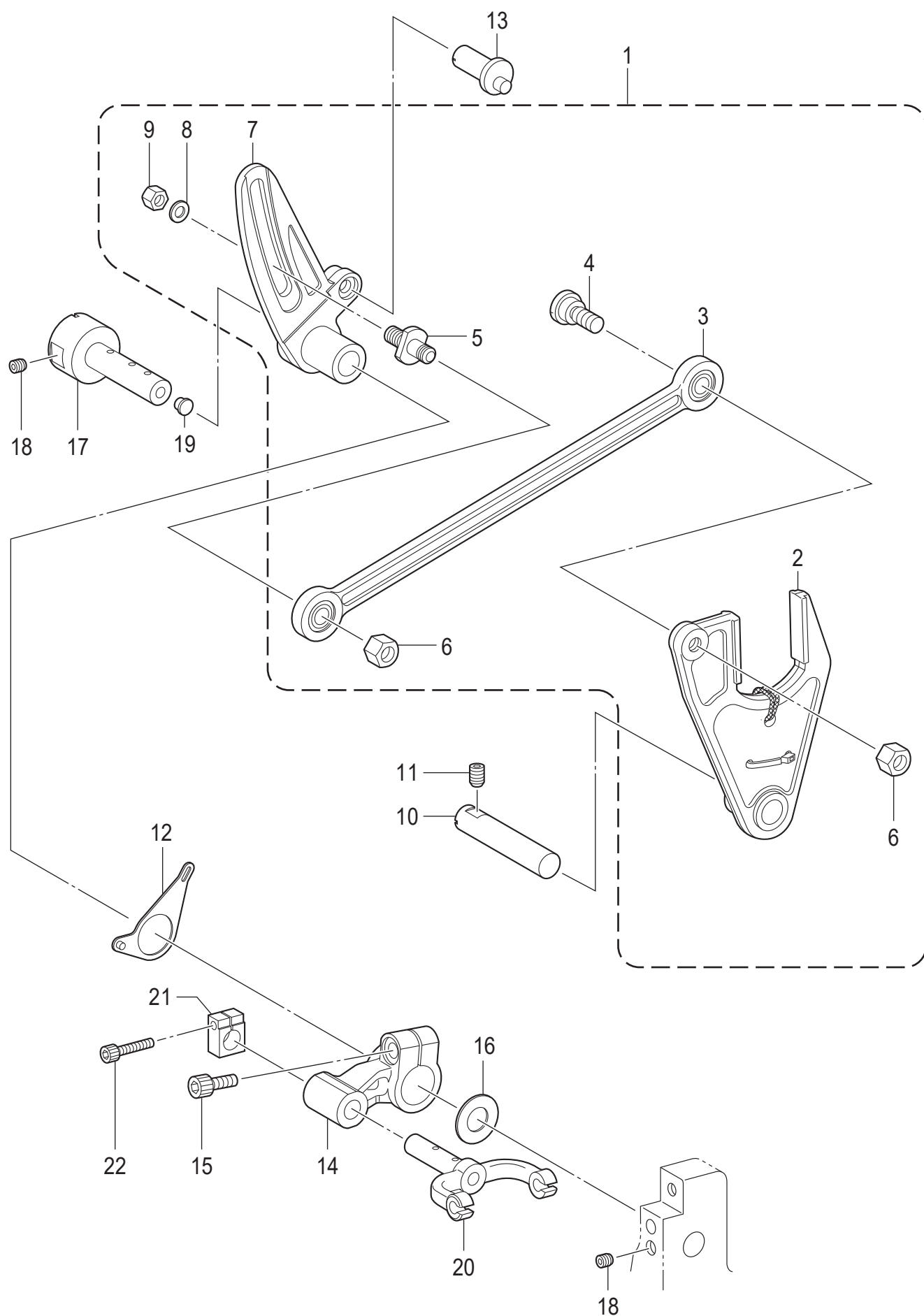
C. 上轴装置 / Upper shaft mechanism



C. 上轴装置 / Upper shaft mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SA5890001	1	上轴	UPPER SHAFT	
2	SA5893001	1	上轴曲柄	UPPER SHAFT CRANK	
3	S38707001	1	球轴承 6004ZZNR	BALL BEARING, 6004ZZNR	
4	S23651001	4	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
5	S25235001	1	螺钉 M8	SCREW M8	
6	SA5897001	1	垫圈 34X42	SPACER 34X42	
7	SA6661001	1	平衡管套	BALANCE COLLAR	
8	SB1485001	1	轴承 6004ZZ	BALL BEARING 6004ZZ	
9	S23651001	2	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
10	SA6662001	1	伞齿轮组件	HYPOID GEAR ASSY	
11	S23651001	4	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
12	SB1536001	1	滚珠轴承 6204ZZNR	BALL BEARING 6204ZZNR	
13	SA5564001	1	轴承管套	BEARING COLLAR	
14	S23651001	2	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
15	SA6667002	1	轴承 6304ZZ	BALL BEARING 6304ZZ	
16	SA5564001	1	轴承管套	BEARING COLLAR	
17	S23651001	2	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
18	SA5548001	1	同步轮组件	TIMING PULLEY UNIT	
19	S23651001	2	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
20	048520242	1	孔用挡圈 C52	RETAINING RING INTERNAL C52	
21	SA6668001	1	轴	ORTHOGONAL SHAFT	
22	SA6669001	1	轴承 6202DDUNR	BALL BEARING 6202DDUNR	
23	SA6671001	1	挑线杆凸轮	CAM ROLLER TAKE-UP	
24	S23651001	2	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
25	SA6673001	1	针摆凸轮	ZIGZAG CAM	
26	S23651001	2	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
27	SA6674001	1	轴承 6002ZZNR	BALL BEARING 6002ZZNR	
28	048150142	1	轴用挡圈 C15	RETAINING RING EXTERNAL C15	
29	SA4629001	1	上轮基座	PULLEY BASE	
30	S23651001	2	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
31	SA6676101	1	手轮	PULLEY	
32	062401016	3	螺钉 M4X10	SCREW PAN M4X10	
33	SA5158101	3	垫圈 L4	WASHER PLAIN L 4	

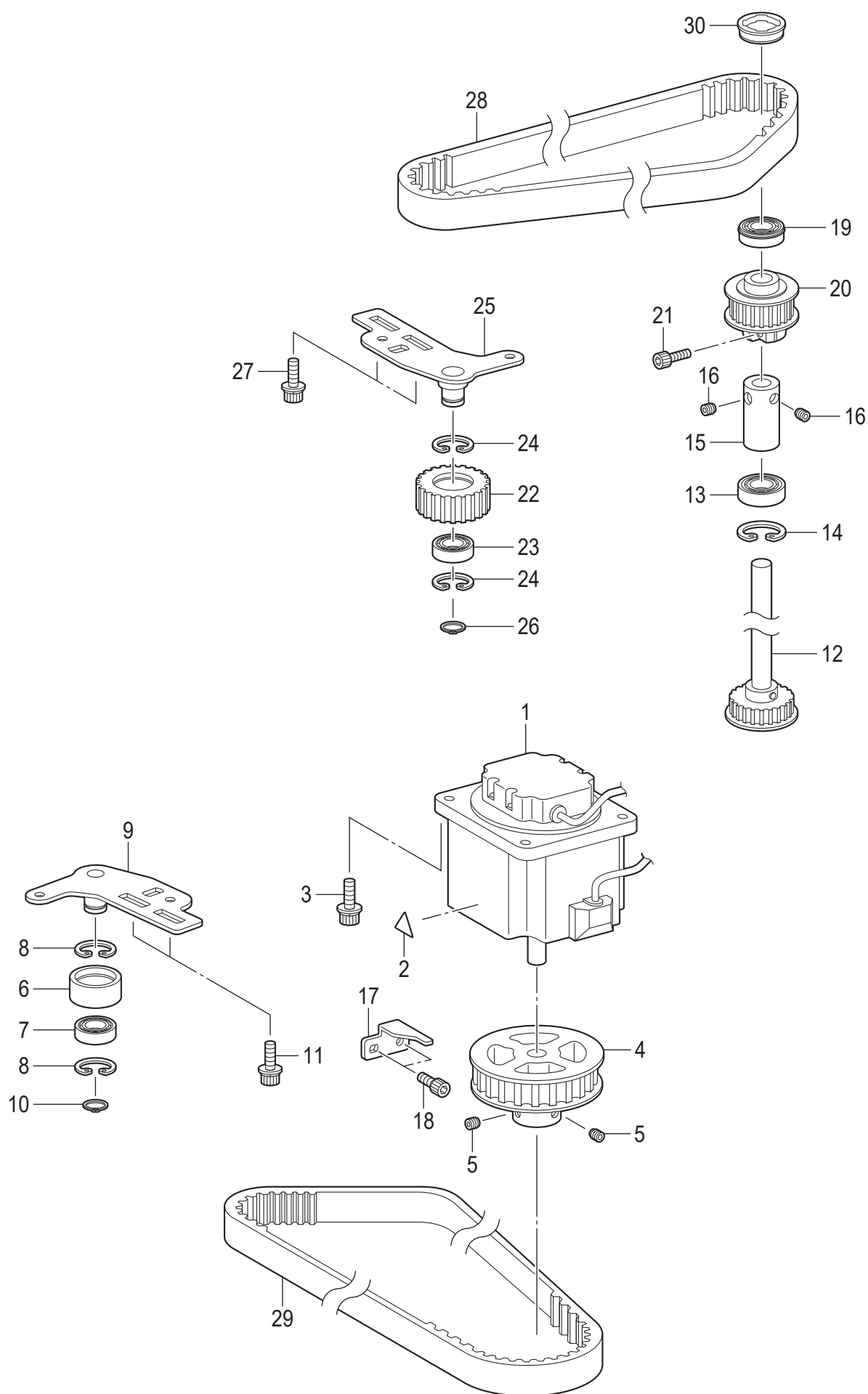
D. 针摆装置 / Zigzag mechanism



D. 针摆装置 / Zigzag mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SA6677001	1	针摆复合件	ZIGZAG UNIT	
2	SA6678001	1	针摆叉组件	ZIGZAG FORK ASSY	
3	SA6682001	1	针摆连杆组件	ZIGZAG CONNECTING ROD ASSY	
4	SA6684001	1	轴位螺钉 M6	SHOULDER SCREW M6	
5	SA6685001	1	双头螺栓	ZIGZAG CRANK SCREW	
6	021060106	2	螺母 M6	NUT 1 M6	
7	SA6686001	1	针摆曲柄	ZIGZAG CRANK	
8	155559021	1	平垫圈	WASHER PLAIN	
9	S35251101	1	螺母 M6	NUT M6	
10	SA6687001	1	针摆叉轴	ZIGZAG FORK SUPPORT SHAFT	
11	012061036	1	螺钉 M6X10	SET SCREW SOCKET (FT) M6X10	
12	SA6688001	1	针位调整板组件	N-POSITION CONTROL PLATE ASSY	
13	S35252001	1	针摆偏心销	Z-ECCENTRIC PIN	
14	SA6691001	1	针摆驱动杆	ZIGZAG DRIVING LEVER	
15	018061636	1	螺栓 M6X16	BOLT SOCKET M6X16	
16	SA6692001	1	垫圈	SPACER	
17	SA6693001	1	针摆动轴	ZIGZAG COAXIAL ROCK SHAFT	
18	012500536	2	固定螺钉 M5X5	SET SCREW SOCKET (FT) M5X5	
19	156482000	1	橡皮塞 4	CAP, 4	
20	SA6694001	1	针摆臂	ZIGZAG LEVER	
21	S35332001	1	针杆抱箍	NEEDLE BAR CLAMP	
22	018301236	1	螺栓 M3X12	BOLT SOCKET M3X12	

E. 针杆摆动装置 / Needle bar rocking mechanism



E. 针杆摆动装置 / Needle bar rocking mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SB9999001	1	θ 脉冲马达组件	PULSE MOTOR THETA ASSY	
2	SB0827001	1	高温标志	HIGH TEMP LABEL	
3	3A6001001	4	螺栓(带垫圈) M5X20	BOLT SOCKET (S/P WASHER) M5X20	
4	SA6695001	1	θ 轮组件M (送布轮组件M)	THETA M PULLEY ASSY	
5	012060636	2	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
6	S35284101	1	张力轮	TENSION PULLEY	
7	SA5574001	1	轴承 6000ZZ	BALL BEARING 6000ZZ	
8	048260242	2	孔用挡圈 C26	RETAINING RING INTERNAL C26	
9	SA5552001	1	支架组件	T PULLEY HOLDER ASSY	
10	048100142	1	轴用挡圈 C10	RETAINING RING EXTERNAL C10	
11	S55481001	2	螺栓(带垫圈) M4X12	BOLT SOCKET (S/P WASHER)M4X12	
12	SA6699001	1	弯针移动轴组件	DRIVING LOOPER SHAFT ASSY	
13	SA6702002	1	轴承 6201ZZ	BALL BEARING 6201ZZ	
14	048320242	1	孔用挡圈 C32	RETAINING RING INTERNAL C32	
15	SA6703001	1	紧圈	SET SCREW COLLAR	
16	012060636	2	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
17	SA6704001	1	马达定位	MOTOR STOPPER	
18	018061236	2	螺栓 M6X12	BOLT SOCKET M6X12	
19	SA6705001	1	轴承 6001ZZNR	BALL BEARING 6001ZZNR	
20	SA6707001	1	竖轴张力轮组件 U	V-PULLEY T-PULLEY U ASSY	
21	018401636	1	螺栓 M4X16	BOLT SOCKET M4X16	
22	SA6711001	1	张力轮 U	TENSION PULLEY U	
23	SA5574001	1	轴承 6000ZZ	BALL BEARING 6000ZZ	
24	048260242	2	孔用挡圈 C26	RETAINING RING INTERNAL C26	
25	SA5552001	1	支架组件	T PULLEY HOLDER ASSY	
26	048100142	1	轴用挡圈 C10	RETAINING RING EXTERNAL C10	
27	S55481001	2	螺栓(带垫圈) M4X12	BOLT SOCKET (S/P WASHER)M4X12	
28	SB0614101	1	T 皮带 580-EV5GTRF	T BELT 580-EV5GTRF	
29	SB0615101	1	T 皮带 810-EV5GTRF	T BELT 810-EV5GTRF	
30	SA6714001	1	橡皮塞 32.5	RUBBER CAP 32.5	

[illegible]

F1. 压脚板装置 / Work clamp mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SA5690101	1	送布台	FEED BAR	
2	SA5678001	1	打开连杆组件 R	OPENING CONNECTING ROD ASSY R	
3	SA7176001	1	支点杆板	FULCRUM LEVER PLATE	
4	102630001	1	针杆接头滑块	NEEDLE BAR GUIDE SLIDE BLOCK	
5	SA5557001	1	摇动杆	ROCKER LEVER	
6	SA5578001	1	打开驱动杆组件 R	OPENING DRIVING LEVER ASSY R	
7	109763022	1	垫圈	WASHER	
8	048050342	1	挡圈 E5	RETAINING RING E5	
9	SA5677001	1	打开连杆组件 L	OPENING CONNECTING ROD ASSY L	
10	SA7176001	1	支点杆板	FULCRUM LEVER PLATE	
11	102630001	1	针杆接头滑块	NEEDLE BAR GUIDE SLIDE BLOCK	
12	SA5557001	1	摇动杆	ROCKER LEVER	
13	SA5579001	1	打开驱动杆组件 L	OPENING DRIVING LEVER ASSY L	
14	109763022	1	垫圈	WASHER	
15	048050342	1	挡圈 E5	RETAINING RING E5	
16	SA7527001	6	轴位螺钉 M5	SHOULDER SCREW M5	
17	S35429101	1	弹簧	EXTENSION SPRING	
18	SA5583001	2	定位板	STOPPER PLATE OPENING	
19	026040236	2	平垫圈 M4	WASHER PLAIN M 4	
20	062400816	2	螺钉 M4X8	SCREW PAN M4X8	
21	062301016	2	螺钉 M3X10	SCREW PAN M3X10	
22	S34968000	2	螺母 M3	SPEED NUT M3	
23	S35328001	2	定位板	STOPPER PLATE	
24	S34969001	2	气缸连杆销 B	ROD PIN, B :CYLINDER	
25	048030342	4	挡圈 E3	RETAINING RING E3	
26	SA5584001	2	气缸螺栓	CYLINDER SCREW	
27	048050142	2	轴用挡圈 C5	RETAINING RING EXTERNAL C5	
28	S35239101	2	压脚杆轴	CLAMP LEVER SHAFT	
29	S35240001	2	压脚杆 B	CLAMP LEVER B	
30	018501236	2	螺栓 M5X12	BOLT SOCKET M5X12	
31	SA5582001	2	压脚驱动杆	CLAMP DRIVING LEVER	
32	062501202	2	螺钉 M5X12	SCREW PAN M5X12	
33	S35350000	1	气缸 16X10	CYLINDER 16X10	
34	S53488000	1	接头	JOINT	
35	S13955000	1	消音器	AIR BOLSTER	
36	SA5558001	1	气缸连杆	CLAMP CYLINDER ROD	
37	S35457001	1	弹簧挂钩 L	SPRING HOOK, L	
38	S35350000	1	气缸 16X10	CYLINDER 16X10	
39	S53488000	1	接头	JOINT	
40	S13955000	1	消音器	AIR BOLSTER	
41	SA5558001	1	气缸连杆	CLAMP CYLINDER ROD	
42	S35458001	1	弹簧挂钩 R	SPRING HOOK, R	
43	S35305001	2	气缸连杆销	CYLINDER ROD PIN	
44	048030342	4	挡圈 E3	RETAINING RING E3	
45	S35304001	2	气缸支架杆	CLAMP CYLINDER SUPPORT	
46	014400532	2	螺钉 M4X5	SET SCREW SOCKET (CP) M4X5	
47	S35456101	2	弹簧	SPRING	
48	SA5675001	5	导向板 A	GUIDE PLATE A	
49	SA5676001	1	导向板 B	GUIDE PLATE B	
50	S06696004	13	螺钉 M3X6	SCREW, FLAT M3X6	
51	S35327001	2	气缸定位	OPENING CYLINDER STOPPER	
52	017401616	2	螺栓 M4X16	BOLT M4X16	
53	021400202	2	六角螺母 M4	NUT 2 M4	
54	062400816	4	螺钉 M4X8	SCREW PAN M4X8	
55	028040242	4	弹簧垫圈 2-4	WASHER SPRING 2-4	
56	S12004000	4	线性轴套	LINEAR BUSH	
57	S02460001	8	轴用挡圈 C19	RETAINING RING, EXTERNAL C19	
58	SA5692001	1	Y 轴支座	Y BEARING	
59	S12004000	1	线性轴套	LINEAR BUSH	
60	S02460001	2	轴用挡圈 C19	RETAINING RING, EXTERNAL C19	
61	SA5691001	1	Y 导向轴	Y GUIDE SHAFT	
62	012500536	2	固定螺钉 M5X5	SET SCREW SOCKET (FT) M5X5	

This technical diagram illustrates the exploded view of a mechanical assembly, likely a door lock or latch mechanism. The main assembly is shown in a perspective view, with various components labeled with numbers. Key sub-assemblies are highlighted in callout boxes:

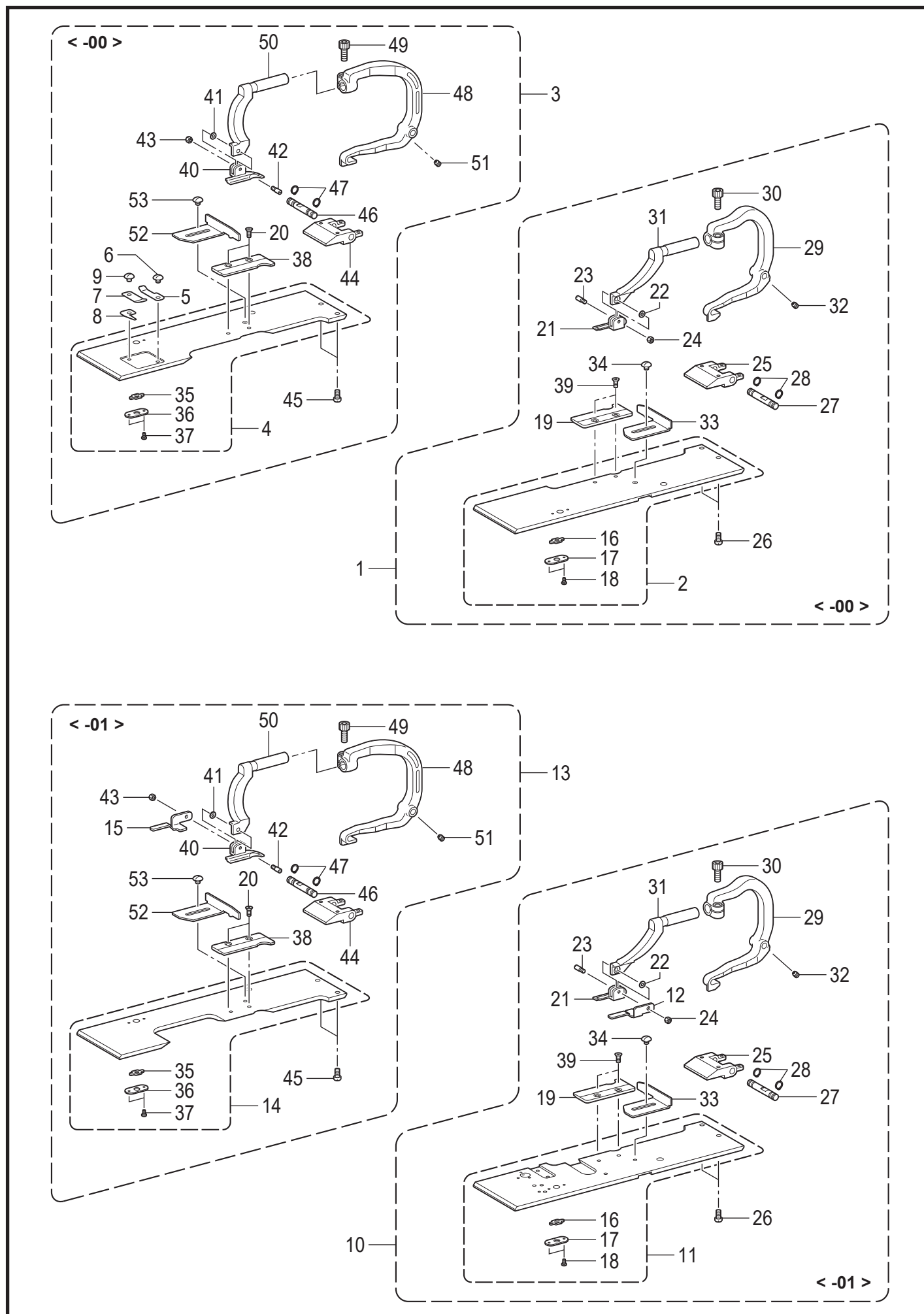
- Top Left:** A sub-assembly including parts 25, 26, 27, 31, 32, 33, 34, 35, 36, 37, 38, 39, 40, 41, 42, 43, 44, 45, 46, 47, 48, 49, 50, 51, 52, 53, 54, 55, 56, 57, 58, 59, 60, 61, 62, 63, 64, 65, 66, 67, 68, 69, 70, 71, 72, 73, 74, 75, 76, 77, 78, 79, 80, 81, 82, 83, 84, 85, 86, 87, 88, 89, 90, 91, 92, 93, 94, 95, 96, 97, 98, 99, 100, 101, 102, 103, 104, 105, 106, 107, 108, 109, 110, 111, 112, 113, 114, 115, 116, 117, 118, 119, 120, 121, 122, 123, 124, 125, 126, 127, 128, 129, 130, 131, 132, 133, 134, 135, 136, 137, 138, 139, 140, 141, 142, 143, 144, 145, 146, 147, 148, 149, 150, 151, 152, 153, 154, 155, 156, 157, 158, 159, 160, 161, 162, 163, 164, 165, 166, 167, 168, 169, 170, 171, 172, 173, 174, 175, 176, 177, 178, 179, 180, 181, 182, 183, 184, 185, 186, 187, 188, 189, 190, 191, 192, 193, 194, 195, 196, 197, 198, 199, 200.
- Top Right:** A sub-assembly including parts 104, 105, 106, 107, 108, 109, 110, 111, 112, 113, 114, 115, 116, 117, 118, 119, 120, 121, 122, 123, 124, 125, 126, 127, 128, 129, 130, 131, 132, 133, 134, 135, 136, 137, 138, 139, 140, 141, 142, 143, 144, 145, 146, 147, 148, 149, 150, 151, 152, 153, 154, 155, 156, 157, 158, 159, 160, 161, 162, 163, 164, 165, 166, 167, 168, 169, 170, 171, 172, 173, 174, 175, 176, 177, 178, 179, 180, 181, 182, 183, 184, 185, 186, 187, 188, 189, 190, 191, 192, 193, 194, 195, 196, 197, 198, 199, 200.
- Bottom Left:** A sub-assembly including parts 101, 102, 103, 104, 105, 106, 107, 108, 109, 110, 111, 112, 113, 114, 115, 116, 117, 118, 119, 120, 121, 122, 123, 124, 125, 126, 127, 128, 129, 130, 131, 132, 133, 134, 135, 136, 137, 138, 139, 140, 141, 142, 143, 144, 145, 146, 147, 148, 149, 150, 151, 152, 153, 154, 155, 156, 157, 158, 159, 160, 161, 162, 163, 164, 165, 166, 167, 168, 169, 170, 171, 172, 173, 174, 175, 176, 177, 178, 179, 180, 181, 182, 183, 184, 185, 186, 187, 188, 189, 190, 191, 192, 193, 194, 195, 196, 197, 198, 199, 200.
- Bottom Right:** A sub-assembly including parts 101, 102, 103, 104, 105, 106, 107, 108, 109, 110, 111, 112, 113, 114, 115, 116, 117, 118, 119, 120, 121, 122, 123, 124, 125, 126, 127, 128, 129, 130, 131, 132, 133, 134, 135, 136, 137, 138, 139, 140, 141, 142, 143, 144, 145, 146, 147, 148, 149, 150, 151, 152, 153, 154, 155, 156, 157, 158, 159, 160, 161, 162, 163, 164, 165, 166, 167, 168, 169, 170, 171, 172, 173, 174, 175, 176, 177, 178, 179, 180, 181, 182, 183, 184, 185, 186, 187, 188, 189, 190, 191, 192, 193, 194, 195, 196, 197, 198, 199, 200.

The diagram uses dashed lines to show the assembly sequence and alignment of parts. The main assembly is shown in a perspective view, while the callouts provide detailed views of specific sub-assemblies.

F1. 压脚板装置 / Work clamp mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
63	SA5681001	1	空气管 4X2.5-24	AIR TUBE 4X2.5-24	
64	SA5682001	1	空气管 4X2.5-23	AIR TUBE 4X2.5-23	
65	SA5683001	1	空气管 4X2.5-15	AIR TUBE 4X2.5-15	
66	SA5684001	1	空气管 4X2.5-16	AIR TUBE 4X2.5-16	
67	SA7973001	1	空气管 4X2.5-21	AIR TUBE 4X2.5-21	
68	SA7974001	1	空气管 4X2.5-22	AIR TUBE 4X2.5-22	
69	SA7975001	1	空气管 4X2.5-18	AIR TUBE 4X2.5-18	
70	S12104000	1	结合管接头 Y4	UNION Y4	
71	SB4155001	5	线夹	BAND	
72	SA5688101	1	螺旋卷线 L	SPIRAL L	
73	SA5435001	1	接地线 550	GROUND WIRE 550	
74	052400606	1	螺钉(带垫圈) M4X6	SCREW, PAN (S/P WASHER) M4X6	
75	SA6727001	2	板夹	PLATE PRESSER	
76	S35324201	2	轴位螺钉 M4	SHOULDER SCREW M4	
77	S36345000	2	垫圈	WASHER, BENDING	
78	SA7795101	2	快速排气管	QUICK EXHAUST	
79	SA7793101	2	速控 4	SPEED CONTROLLER	
80	SA7976001	1	空气管 4X2.5-25	AIR TUBE 4X2.5-25	
81	SA7977001	1	空气管 4X2.5-26	AIR TUBE 4X2.5-26	
82	SA7978001	2	空气管 4X2.5-27	AIR TUBE 4X2.5-27	
			<用于-00 和-01>	<For -00 and -01>	
83	SA7043101	1	气缸组件 T 16X15	CYLINDER ASSY T 16X15	
84	SA1828001	2	管接头 KQ2T04-M5A	JOINT KQ2T04-M5A	
85	S34970001	1	气缸杆	CYLINDER ROD OPENING	
86	SA7050101	1	气缸组件 L 16X15	CYLINDER ASSY L 16X15	
87	S53488000	2	接头	JOINT	
88	S34970001	1	气缸杆	CYLINDER ROD OPENING	
			<用于-01 和-02>	<For -01 and -02>	
89	SA5679101	1	气缸组件 B 16X30	CYLINDER ASSY B 16X30	
90	S12150000	2	管接头 M-5HL-4	TUBE ELBOW, M-5HL-4	
91	SA6527001	1	感应器连线组件	LOWER OFF SENSOR ASSY	
92	S34914101	1	气缸支架	T-TRIM. CYLINDER SUPPORT PLATE	
93	S34913001	1	气缸手柄	THREAD TRIMMER CYLINDER CLAW	
94	018400836	2	螺栓 M4X8	BOLT SOCKET M4X8	
95	SA5561001	1	空气管 4X2.5-20	AIR TUBE 4X2.5-20	
96	SA5680001	1	空气管 4X2.5-19	AIR TUBE 4X2.5-19	
			<用于-01>	<For -01>	
97	SA7053001	1	轴套	G-THREAD TAKE-UP GUIDE COLLER	
98	SA7054001	1	短轴	G-THREAD TAKE-UP GUIDE SHAFT	
99	048050142	1	轴用挡圈 C5	RETAINING RING EXTERNAL C5	
100	014400532	1	螺钉 M4X5	SET SCREW SOCKET (CP) M4X5	
101	SA7555001	1	板弹簧	FEED BAR PLATE SPRING	
102	062400816	2	螺钉 M4X8	SCREW PAN M4X8	
			<用于-02>	<For -02>	
83	SA7043101	2	气缸组件 T 16X15	CYLINDER ASSY T 16X15	
84	SA1828001	4	管接头 KQ2T04-M5A	JOINT KQ2T04-M5A	
85	S34970001	2	气缸杆	CYLINDER ROD OPENING	
103	SA6719101	1	气缸组件 10X15	CYLINDER ASSY 10X15	
104	S12150000	2	管接头 M-5HL-4	TUBE ELBOW, M-5HL-4	
105	SA6720001	1	辅助压杆 S 支架	AUX CLAMP S HOLDER	
106	S35351001	1	气缸杆	CYLINDER ROD	
107	062400816	2	螺钉 M4X8	SCREW PAN M4X8	
108	028040242	2	弹簧垫圈 2-4	WASHER SPRING 2-4	
109	SA6721001	1	气缸杆销	AUX CLAMP CONNECTING ROD ASSY	
110	025060236	1	平垫圈 M6	WASHER PLAIN M 6	
111	048060142	1	轴用挡圈 C6	RETAINING RING EXTERNAL C6	
112	SA6726001	1	气缸杆销	CYLINDER ROD PIN	
113	048030342	2	挡圈 E3	RETAINING RING E3	
114	SA7131001	2	空气管 4X2.5-150	AIR TUBE 4X2.5-150	

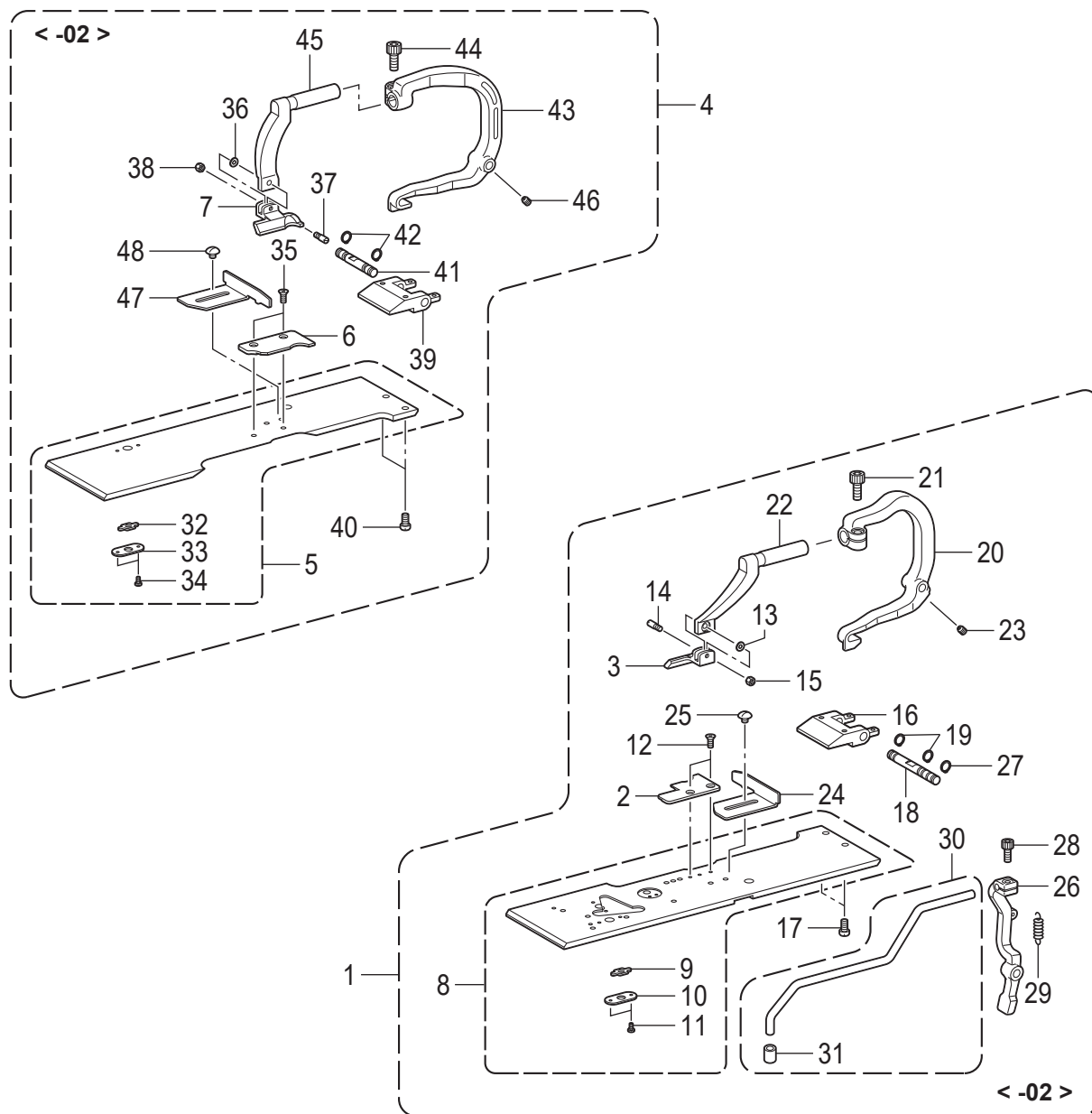
F2. 压脚板装置 / Work clamp mechanism



RH-982A-201

F2. 压脚板装置 / Work clamp mechanism

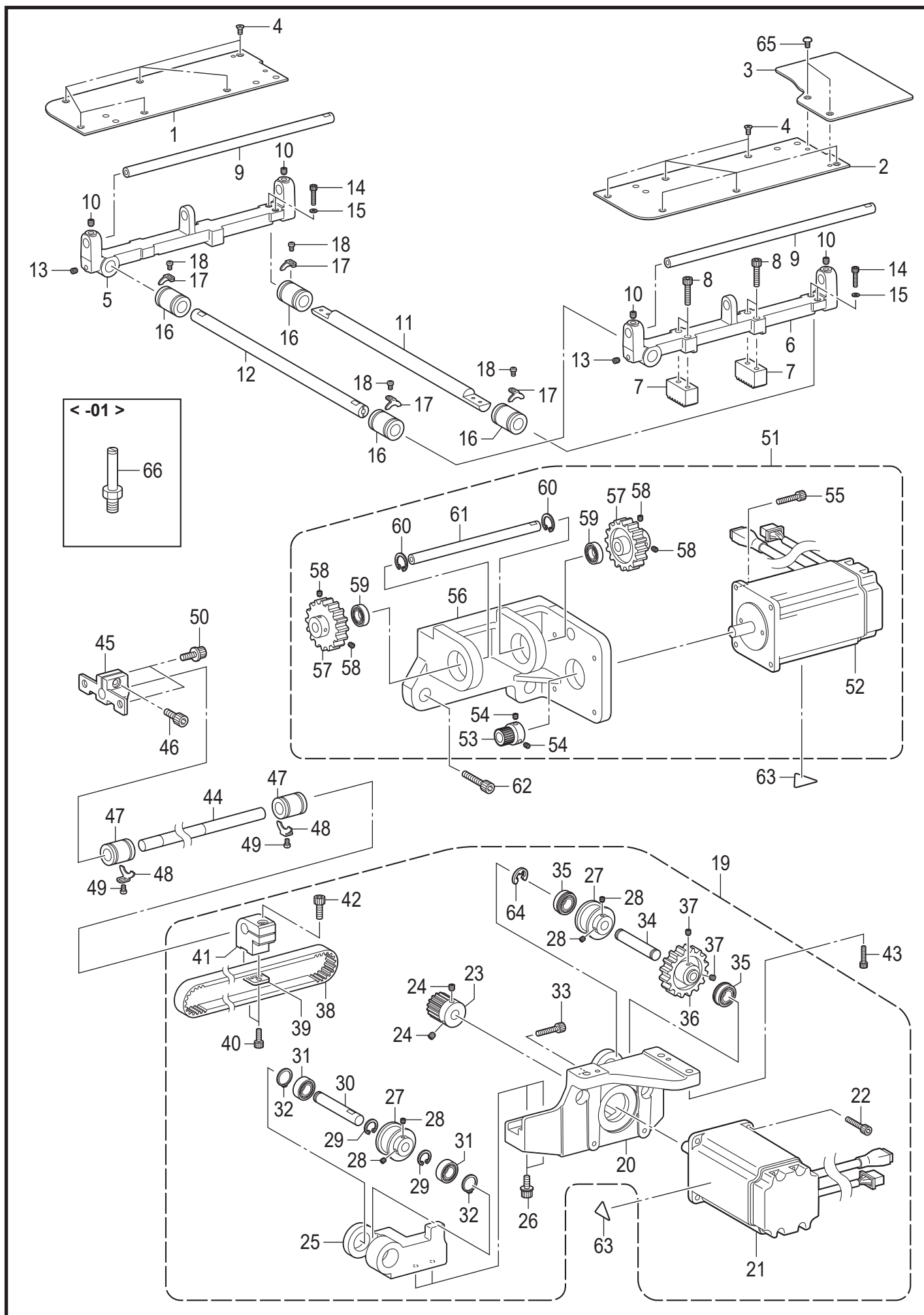
参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
			<用于-00>	<For -00>	
1	SA7079101	1	压脚板总组件 R30	WORK CLAMP PLATE R30 UNIT	
2	SA7080001	1	压布板组件 R	WORK CLAMP PLATE R ASSY	
3	SA7082201	1	压脚板总组件 L30	WORK CLAMP PLATE L30 UNIT	
4	SA7083001	1	压布板组件 L	WORK CLAMP PLATE L ASSY	
5	SA7149001	1	板弹簧	PLATE SPRING	
6	S35326101	1	螺钉 M3.5	SCREW M3.5	
7	SA7150101	1	切线 A	THREAD TRIMMER A	
8	SA7151101	1	切线 B	THREAD TRIMMER B	
9	S35326101	1	螺钉 M3.5	SCREW M3.5	
			<用于-01>	<For -01>	
10	SA7055101	1	压脚板总组件 RS30	WORK CLAMP PLATE RS30 UNIT	
11	SA7056001	1	压布板组件 RS	WORK CLAMP PLATE RS ASSY	
12	S35330001	1	压料板 R	WORK CLAMP PLATE, R	
13	SA7060101	1	压脚板总组件 LS30	WORK CLAMP PLATE LS30 UNIT	
14	SA7061001	1	压布板组件 LS	WORK CLAMP PLATE LS ASSY	
15	S35329001	1	压料板 L	WORK CLAMP PLATE, L	
			<用于-00 和-01>	<For -00 and -01>	
16	S35315001	1	角块	OPENING SLIDE BLOCK	
17	S35316001	1	角块支撑板	SLIDE BLOCK SUPPORT PLATE	
18	060020416	2	螺钉 M2X4	SCREW BIND M2X4	
19	SA5673001	1	针板 R-42	NEEDLE PLATE R-42	
20	S06696004	2	螺钉 M3X6	SCREW, FLAT M3X6	
21	S39932101	1	压布夹 R-30	CLOTH WORK CLAMP R-30	
22	S35236000	1	垫圈 3.2	WASHER, BENDING 3.2	
23	S35235001	1	支架销	SUPPORT PIN, CLAMP	
24	021300306	1	螺母 M3	NUT 3 M3	
25	SA5560001	1	夹轴承受板	CLAMP SHAFT HOLDER	
26	062400816	2	螺钉 M4X8	SCREW PAN M4X8	
27	SA5674001	1	支点轴	CLAMP FULCRUM SHAFT	
28	048060142	2	轴用挡圈 C6	RETAINING RING EXTERNAL C6	
29	SA5585201	1	夹杆 R	CLAMP LEVER R	
30	018501436	1	螺栓 M5X14	BOLT SOCKET M5X14	
31	SA5576101	1	夹臂 R	CLAMP ARM R	
32	014400536	2	螺钉 M4X5	SET SCREW SOCKET(CP) M4X5	
33	SA7550001	1	布挡板 R	CROTH GUIDE R	
34	S35326101	1	螺钉 M3.5	SCREW M3.5	
35	S35315001	1	角块	OPENING SLIDE BLOCK	
36	S35316001	1	角块支撑板	SLIDE BLOCK SUPPORT PLATE	
37	060020416	2	螺钉 M2X4	SCREW BIND M2X4	
38	SA5672001	1	针板 L-42	NEEDLE PLATE L-42	
39	S06696004	2	螺钉 M3X6	SCREW, FLAT M3X6	
40	S39931101	1	压布夹 L-30	CLOTH WORK CLAMP L-30	
41	S35236000	1	垫圈 3.2	WASHER, BENDING 3.2	
42	S35235001	1	支架销	SUPPORT PIN, CLAMP	
43	021300306	1	螺母 M3	NUT 3 M3	
44	SA5560001	1	夹轴承受板	CLAMP SHAFT HOLDER	
45	062400816	2	螺钉 M4X8	SCREW PAN M4X8	
46	SA5674001	1	支点轴	CLAMP FULCRUM SHAFT	
47	048060142	2	轴用挡圈 C6	RETAINING RING EXTERNAL C6	
48	SA5671201	1	夹杆 L	CLAMP LEVER L	
49	018501436	1	螺栓 M5X14	BOLT SOCKET M5X14	
50	SA5577101	1	夹臂 L	CLAMP ARM L	
51	014400536	2	螺钉 M4X5	SET SCREW SOCKET(CP) M4X5	
52	SA7551001	1	布挡板 L	CROTH GUIDE L	
53	S35326101	1	螺钉 M3.5	SCREW M3.5	



F3. 压脚板装置 / Work clamp mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
			<用于-02>	<For -02>	
1	SA6728201	1	压脚板总组件 R2230	WORK CLAMP PLATE R2230 UNIT	
2	SA6731001	1	针板 L2230R	NEEDLE PLATE L 2230R	
3	SA6732001	1	压布夹 R-JL2230	WORK CLAMP R-JL2230	
4	SA6738101	1	压脚板总组件 L2230	WORK CLAMP PLATE L2230 UNIT	
5	SA6739001	1	压布板组件 JL	WORK CLAMP PLATE JL ASSY	
6	SA6741001	1	针板 L2230L	NEEDLE PLATE L 2230L	
7	SA6742001	1	压布夹 L-JL2230	WORK CLAMP L-JL2230	
8	SA6729001	1	压布板组件 JR	WORK CLAMP PLATE JR UNIT	
9	S35315001	1	角块	OPENING SLIDE BLOCK	
10	S35316001	1	角块支撑板	SLIDE BLOCK SUPPORT PLATE	
11	060020416	2	螺钉 M2X4	SCREW BIND M2X4	
12	S06696004	2	螺钉 M3X6	SCREW, FLAT M3X6	
13	S35236000	1	垫圈 3.2	WASHER, BENDING 3.2	
14	S35235001	1	支架销	SUPPORT PIN, CLAMP	
15	021300306	1	螺母 M3	NUT 3 M3	
16	SA5560001	1	夹轴承受板	CLAMP SHAFT HOLDER	
17	062400816	2	螺钉 M4X8	SCREW PAN M4X8	
18	SA6733001	1	支点轴 J	CLAMP FULCRUM SHAFT J	
19	048060142	2	轴用挡圈 C6	RETAINING RING EXTERNAL C6	
20	SA5585201	1	夹杆 R	CLAMP LEVER R	
21	018501436	1	螺栓 M5X14	BOLT SOCKET M5X14	
22	SA6734101	1	夹臂 R-J	CLAMP ARM R-J	
23	014400536	2	螺钉 M4X5	SET SCREW SOCKET(CP) M4X5	
24	SA7550001	1	布挡板 R	CROTH GUIDE R	
25	S35326101	1	螺钉 M3.5	SCREW M3.5	
26	SA6735001	1	辅助压杆臂	AUX CLAMP ARM	
27	048060142	1	轴用挡圈 C6	RETAINING RING EXTERNAL C6	
28	018401036	1	螺栓 M4X10	BOLT SOCKET M4X10	
29	SA6737001	1	回复弹簧	AUX CLAMP TSWIST SPRING	
30	SA9131101	1	辅助压杆组件	SUB AUX CLAMP WRIST ASSY	
31	S05356100	1	扣夹 A	BUTTON CLAMP A	
32	S35315001	1	角块	OPENING SLIDE BLOCK	
33	S35316001	1	角块支撑板	SLIDE BLOCK SUPPORT PLATE	
34	060020416	2	螺钉 M2X4	SCREW BIND M2X4	
35	S06696004	2	螺钉 M3X6	SCREW, FLAT M3X6	
36	S35236000	1	垫圈 3.2	WASHER, BENDING 3.2	
37	S35235001	1	支架销	SUPPORT PIN, CLAMP	
38	021300306	1	螺母 M3	NUT 3 M3	
39	SA5560001	1	夹轴承受板	CLAMP SHAFT HOLDER	
40	062400816	2	螺钉 M4X8	SCREW PAN M4X8	
41	SA5674001	1	支点轴	CLAMP FULCRUM SHAFT	
42	048060142	2	轴用挡圈 C6	RETAINING RING EXTERNAL C6	
43	SA5671201	1	夹杆 L	CLAMP LEVER L	
44	018501436	1	螺栓 M5X14	BOLT SOCKET M5X14	
45	SA6743101	1	夹臂 L-J	CLAMP ARM L-J	
46	014400536	2	螺钉 M4X5	SET SCREW SOCKET(CP) M4X5	
47	SA7551001	1	布挡板 L	CROTH GUIDE L	
48	S35326101	1	螺钉 M3.5	SCREW M3.5	

G. 送布装置 / Feed mechanism

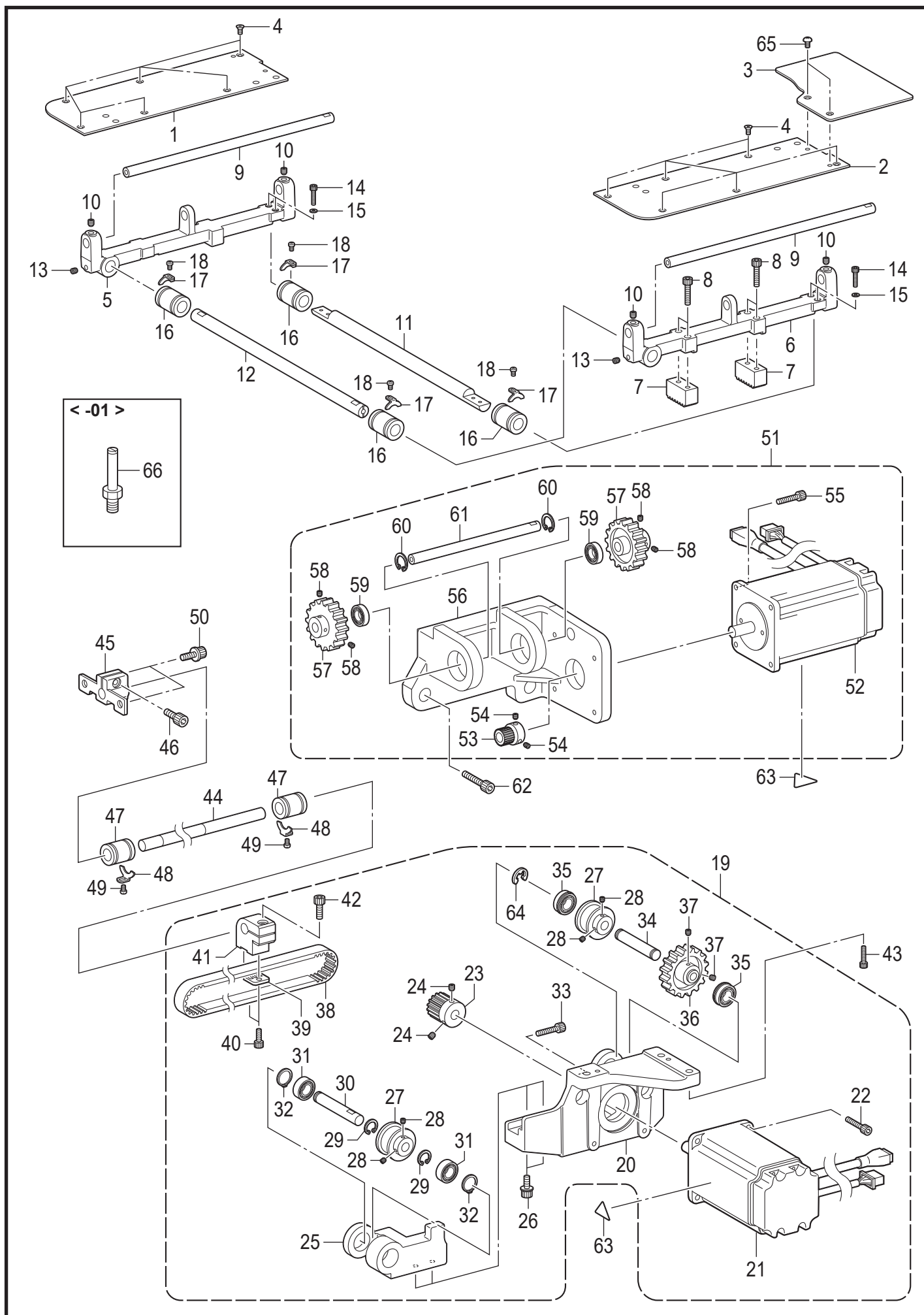


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G. 送布装置 / Feed mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SA6744001	1	送料台盖 L	FEED BAR COVER L	
2	SA6745001	1	送料台盖 R	FEED BAR COVER R	
3	SA8121101	1	送料台盖组件 U	FEED BAR COVER U ASSY	
4	004401003	12	螺钉 M4X10	SCREW, FLAT M4X10	
5	SA6747101	1	X 送布轴架 S	X FEED SHAFT HOLDER S	
6	SA6748101	1	X 送布轴架 N	X FEED SHAFT HOLDER N	
7	SA6749001	2	X 齿条	X RACK	
8	018501636	4	螺栓 M5X16	BOLT SOCKET M5X16	
9	SA6750001	2	Y 送布导向轴	Y FEED GUIDE SHAFT	
10	012060636	4	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
11	SA6751101	1	X 送布导向轴 A	X FEED GUIDE SHAFT A	
12	SA6752101	1	X 送布导向轴 B	X FEED GUIDE SHAFT B	
13	012060636	2	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
14	018401636	4	螺栓 M4X16	BOLT SOCKET M4X16	
15	025040136	4	平垫圈 S4	WASHER PLAIN S 4	
16	S35183000	4	直线形轴套 12	LINEAR BUSH, 12	
17	SA5562001	4	定位板	BALL BEARING STOPPER	
18	062300416	4	螺钉 M3X4	SCREW PAN M3X4	
19	SB9959001	1	Y 送料组件	Y FEED ASSY	
20	SB9960001	1	Y 送布基座	Y FEED BASE	
21	SB9998001	1	脉冲马达 STP-Y	PULSE MOTOR STP-Y	
22	018401236	4	螺栓 M4X12	BOLT SOCKET M4X12	
23	SA6755001	1	驱动齿轮 20	DRIVING GEAR 20	
24	012060636	2	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
25	SA6756001	1	Y 轮基座	Y PULLEY SUPPORT	
26	3A6001001	2	螺栓(带垫圈) M5X20	BOLT SOCKET (S/P WASHER) M5X20	
27	SA6757201	2	Y 同步轮组件	Y TIMING PULLEY ASSY	
28	012060636	4	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
29	048160242	2	轴用挡圈 C16	RETAINING RING INTERNAL C16	
30	SA6760001	1	Y 手轮轴 R	Y PULLEY SHAFT R	
31	530138001	2	微轴承 8	BALL BEARING MICRO 8	
32	048080142	2	轴用挡圈 C8	RETAINING RING EXTERNAL C8	
33	018502536	1	螺栓 M5X25	BOLT SOCKET M5X25	
34	SA6761001	1	Y 手轮轴 F	Y PULLEY SHAFT F	
35	070688850	2	R 球轴承 688ZZ	BALL BEARING RADIAL 688ZZ	
36	SA6762001	1	空转齿轮 40	IDLER GEAR 40	
37	012060636	2	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
38	SB0616001	1	T 皮带 320-EV5GTRF	T BELT 320-EV5GTRF	
39	SA7566001	1	皮带支板	BELT HOLDER	
40	018400836	2	螺栓 M4X8	BOLT SOCKET M4X8	
41	SA6765201	1	Y 驱动轴支架	Y DRIVING SHAFT HOLDER	
42	018501636	1	螺栓 M5X16	BOLT SOCKET M5X16	
43	018061636	3	螺栓 M6X16	BOLT SOCKET M6X16	
44	SA6766001	1	Y 轴	Y SHAFT	
45	SA6767001	1	Y 轴支架	Y SHAFT HOLDER	
46	018501436	1	螺栓 M5X14	BOLT SOCKET M5X14	
47	S12004000	2	线性轴套	LINEAR BUSH	
48	SA5562001	2	定位板	BALL BEARING STOPPER	
49	062300416	2	螺钉 M3X4	SCREW PAN M3X4	
50	S55476001	2	螺栓(带垫圈) M6X12	BOLT SOCKET (S/P WASHER)M6X12	
51	SB9957001	1	X 送料组件	X FEED ASSY	
52	SB9997001	1	脉冲马达 STP-X	PULSE MOTOR STP-X	
53	SA4197101	1	送料齿轮	FEED GEAR	
54	012060636	2	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
55	018401236	4	螺栓 M4X12	BOLT SOCKET M4X12	
56	SB9958001	1	X 马达支座	X MOTOR SUPPORT	
57	SA6770001	2	空转齿轮	IDLER GEAR	
58	012060636	4	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
59	SA6771001	2	轴承 6001ZZ	BALL BEARING 6001ZZ	
60	048280242	2	孔用挡圈 C28	RETAINING RING INTERNAL C28	
61	SA6772001	1	X 空转齿轮轴	X IDLER GEAR SHAFT	

G. 送布装置 / Feed mechanism

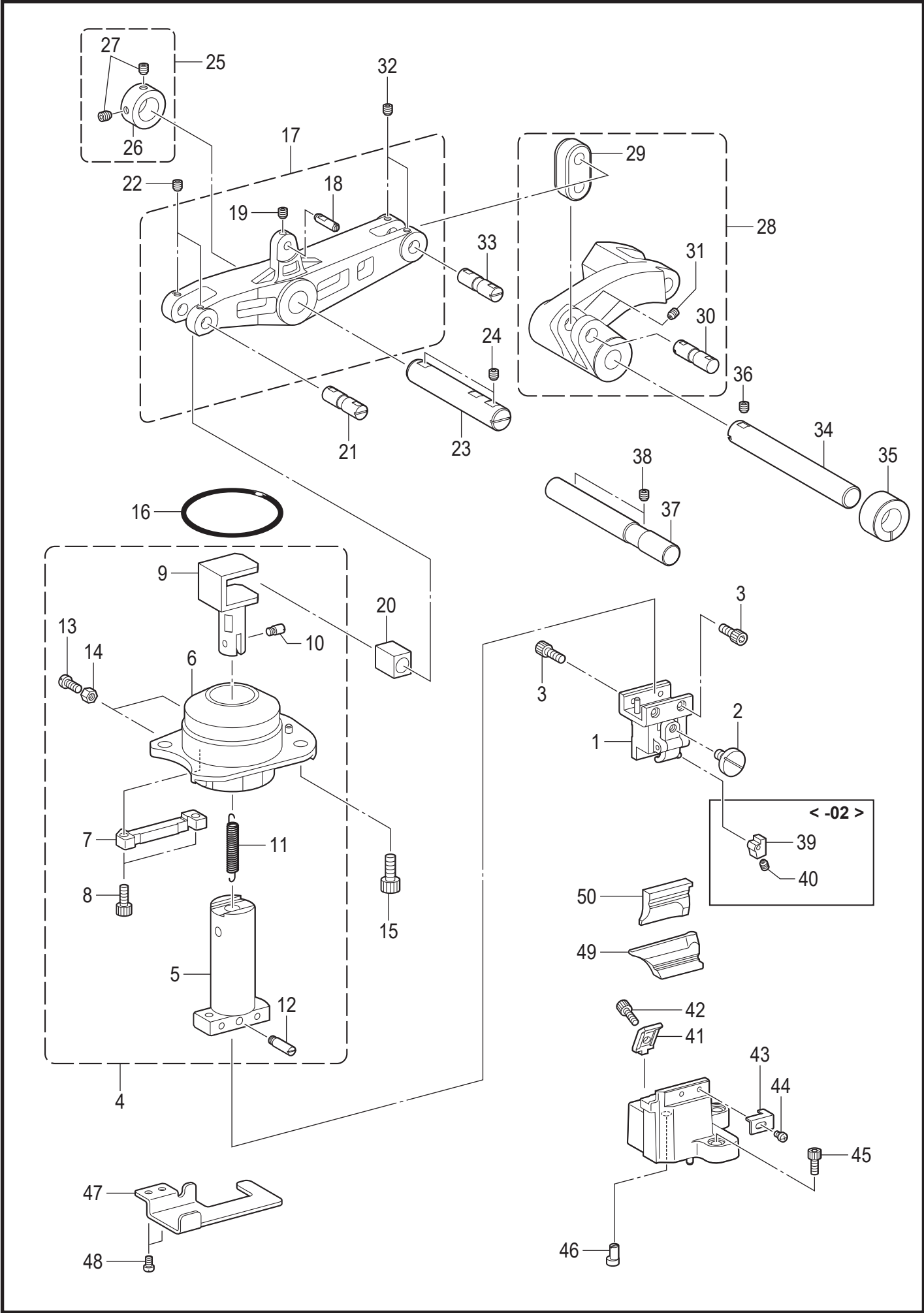


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G. 送布装置 / Feed mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
62	018061636	3	螺栓 M6X16	BOLT SOCKET M6X16	
63	SB0827001	2	高温标志	HIGH TEMP LABEL	
64	048060342	1	挡圈 E6	RETAINING RING E6	
65	008401204	2	螺钉 M4X12	SCREW TRUSS M4X12	
66	SA5584001	1	<用于-01> 气缸螺栓	<For -01> CYLINDER SCREW	

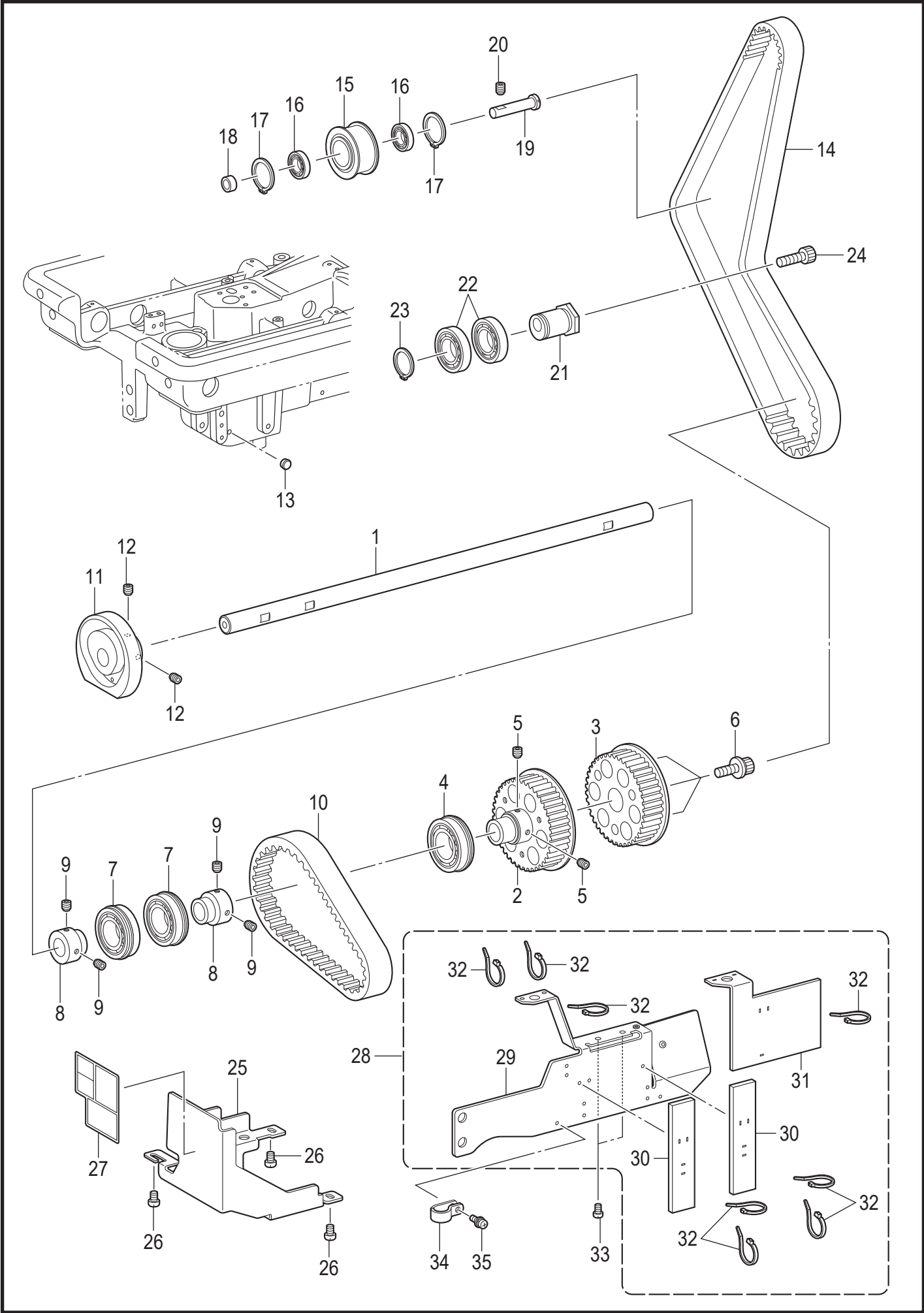
H. 切刀装置 / Cutter mechanism



H. 切刀装置 / Cutter mechanism

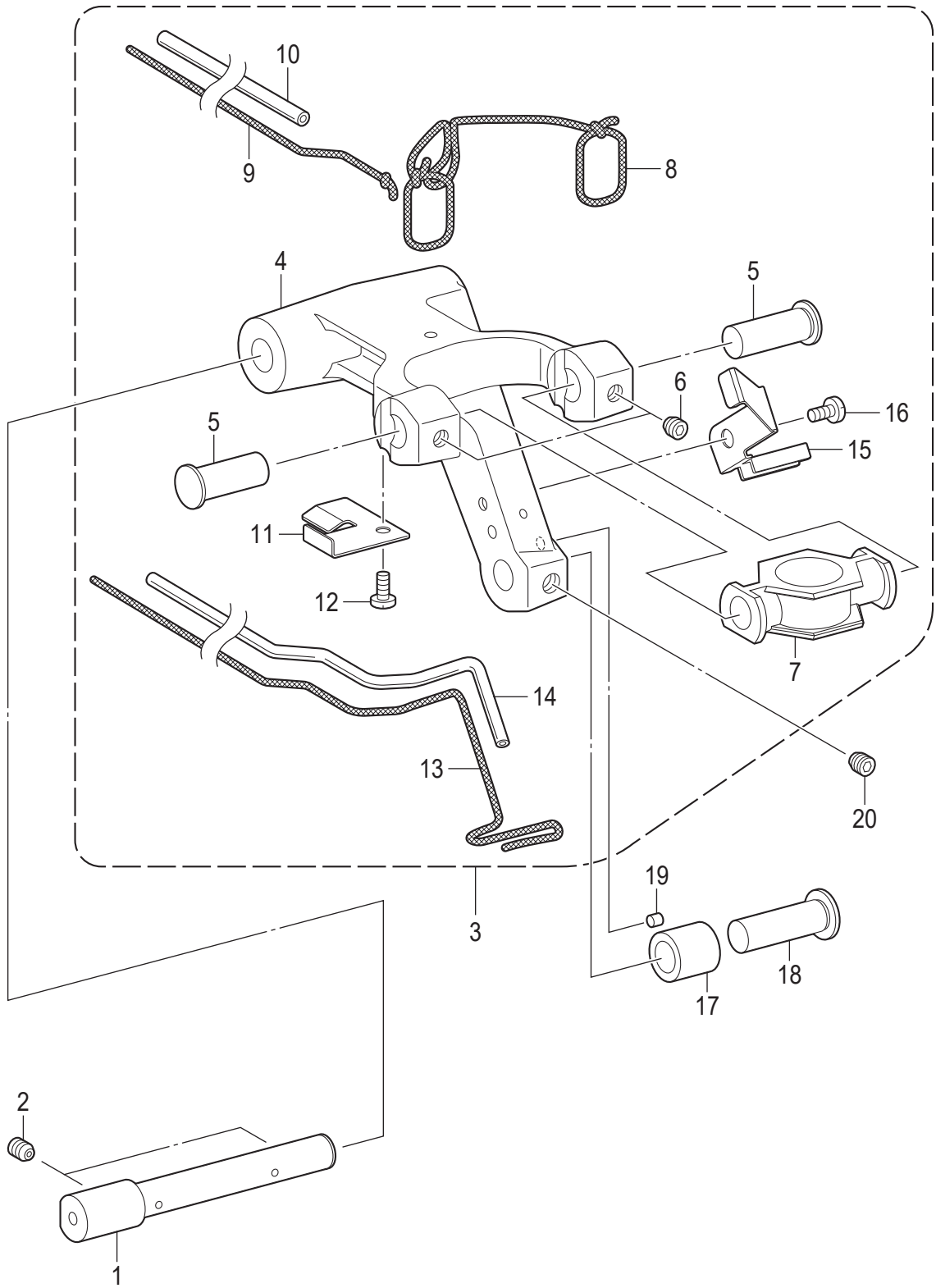
参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SA6773401	1	气锤基座组件	HAMMER BRACKET ASSY	
2	S35091201	1	螺栓 M5	KNOB SCREW M5	
3	018401036	4	螺栓 M4X10	BOLT SOCKET M4X10	
4	SA6776301	1	切刀动作轴组件	CUTTER DRIVING SHAFT ASSY	
5	SA6777001	1	切刀动作轴	CUTTER DRIVING SHAFT	
6	SA6778301	1	切刀轴套组件	BUSH C-SHAFT ASSY	
7	SA6781001	1	回转制动	GUIDE BLOCK	
8	018401236	2	螺栓 M4X12	BOLT SOCKET M4X12	
9	SA6782001	1	切刀轴压杆	DRIVING SHAFT PRESSER	
10	SA6783001	1	弹簧挂钩 U	SPRING HOOK PIN U	
11	SA6784001	1	弹簧	SPRING EXTENSION	
12	SA6785001	1	弹簧挂钩 D	SPRING HOOK PIN D	
13	SA6786001	2	螺钉 4	BOLT 4	
14	021400216	2	六角螺母 M4	NUT 2 M4	
15	018061236	3	螺栓 M6X12	BOLT SOCKET M6X12	
16	081050870	1	O 形圈 S50	O RING S50	
17	SA6787001	1	切刀臂组件	CUTTER ARM ASSY	
18	SA6789001	1	切刀销	C-SENSOR PIN	
19	012500536	1	固定螺钉 M5X5	SET SCREW SOCKET (FT) M5X5	
20	SA6790001	1	切刀臂滑块	C-ARM SLIDE BLOCK	
21	SA5563001	1	切刀臂销	C-ARM PIN	
22	014060836	2	固定螺钉 M6X8	SET SCREW SOCKET (CP) M6X8	
23	SA6791001	1	切刀臂轴	C-ARM SHAFT	
24	012061036	2	螺钉 M6X10	SET SCREW SOCKET (FT) M6X10	
25	SA6792001	1	紧圈组件	SET SCREW COLLAR ASSY	
26	SA6793001	1	紧圈	SET SCREW COLLAR	
27	014060836	2	固定螺钉 M6X8	SET SCREW SOCKET (CP) M6X8	
28	SA6794001	1	切刀杆组件	CUTTER LEVER ASSY	
29	SA6795001	1	切刀连接杆	CUTTER LINK	
30	SA5563001	1	切刀臂销	C-ARM PIN	
31	014500836	2	固定螺钉 M5X8	SET SCREW SOCKET (CP) M5X8	
32	014060836	2	固定螺钉 M6X8	SET SCREW SOCKET (CP) M6X8	
33	SA5563001	1	切刀臂销	C-ARM PIN	
34	SA6797001	1	切刀杆轴	CUTTER REVER SHAFT	
35	SA6798001	1	切刀杆轴套	BUSH C-LEVER SHAFT	
36	012061036	1	螺钉 M6X10	SET SCREW SOCKET (FT) M6X10	
37	SA6799001	1	气缸支撑轴	CYLINDER SUPPORT SHAFT	
38	014060836	2	固定螺钉 M6X8	SET SCREW SOCKET (CP) M6X8	
39	SA6800001	1	<用于-02> 气锤垫块	<For -02> HAMMER SPACER	
40	014400536	1	螺钉 M4X5	SET SCREW SOCKET(CP) M4X5	
41	S35097201	1	切刀基座架	KNIFE BLOCK HOLDER	
42	018501636	1	螺栓 M5X16	BOLT SOCKET M5X16	
43	S35098000	1	基座定位板	BLOCK STOPPER PLATE	
44	062300416	1	螺钉 M3X4	SCREW PAN M3X4	
45	018501636	3	螺栓 M5X16	BOLT SOCKET M5X16	
46	SA6804001	1	偏心销	ECCENTRIC PIN	
47	SA6985101	1	管夹板	TUBE GUIDE	
48	062400816	1	螺钉 M4X8	SCREW PAN M4X8	
49	SB8796001	1	切刀 2.8X4.3-42	KNIFE 2.8X4.3-42	
50	*P.98	1	气锤	HAMMER	

J. 下轴装置 / Lower shaft mechanism



J. 下轴装置 / Lower shaft mechanism

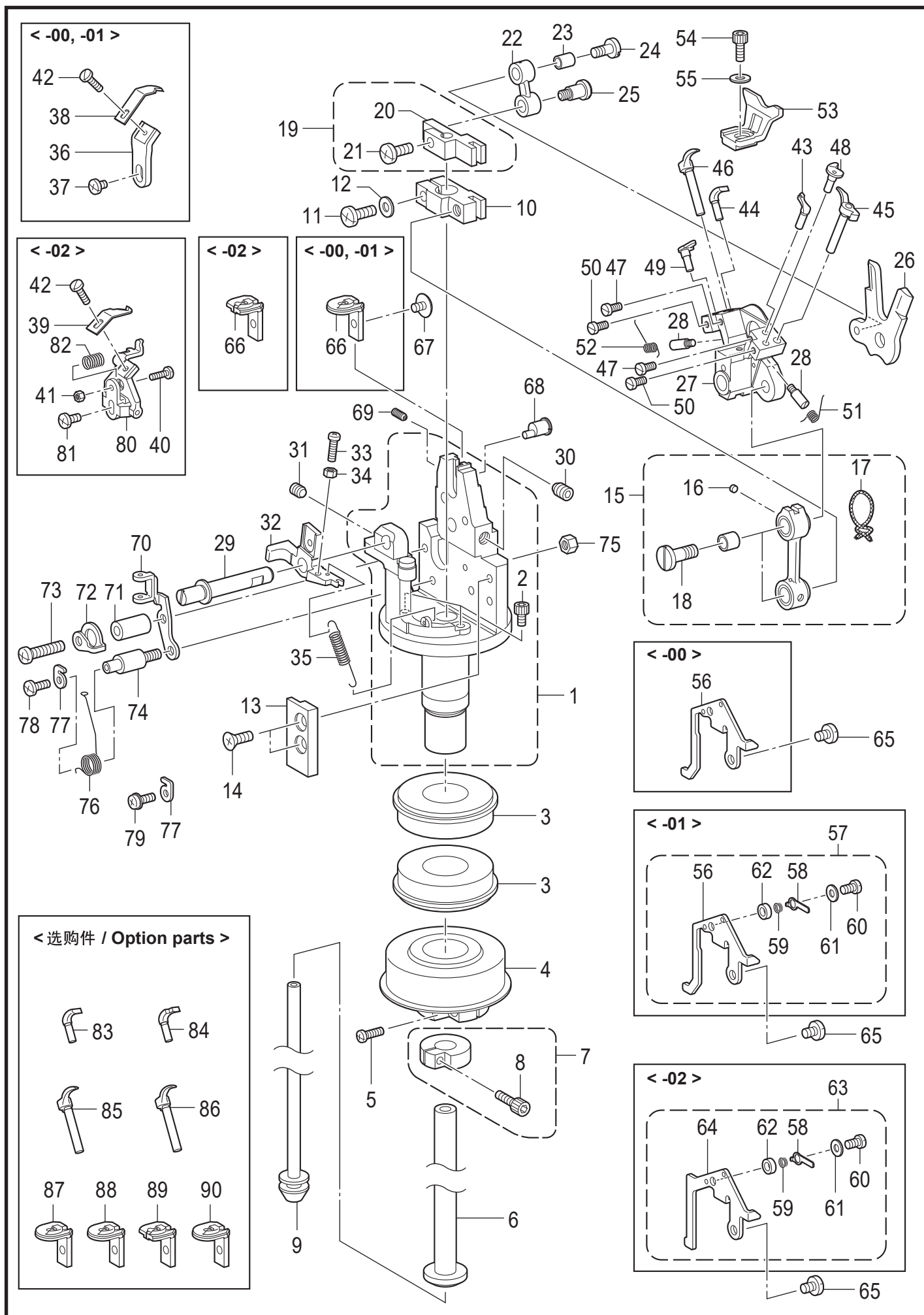
参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SA6807001	1	下轴	LOWER SHAFT	
2	SA6809001	1	下轴T手轮 A	LOWER SHAFT TENSION PULLEY A	
3	SA6810001	1	下轴T手轮 B	LOWER SHAFT TENSION PULLEY B	
4	S38707001	1	球轴承 6004ZZNR	BALL BEARING, 6004ZZNR	
5	S23651001	2	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
6	S47270001	3	螺栓(带垫圈) M6X30	BOLT SOCKET (S/P WASHER)M6X30	
7	SB1536001	2	滚珠轴承 6204ZZNR	BALL BEARING 6204ZZNR	
8	SA5564001	2	轴承管套	BEARING COLLAR	
9	S23651001	4	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
10	SB0613101	1	T 皮带 375-EV5GTRF	T BELT 375-EV5GTRF	
11	SA6814001	1	下轴凸轮	LOWER SHAFT CAM	
12	S23651001	2	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
13	104833001	1	橡皮塞 4.3	RUBBER CAP, 4.3	
14	SB0612101	1	T 皮带 1115-EV5GTRF	T BELT 1115-EV5GTRF	
15	SA6817001	1	空转轮组件	IDLER PULLEY ASSY	
16	SA5570001	2	轴承 608ZZ	BALL BEARING 608ZZ	
17	048220242	2	孔用挡圈 C22	RETAINING RING INTERNAL C22	
18	S50168001	1	惰轮管套	COLLAR	
19	SA6819001	1	空转轮轴	IDLER PULLEY SHAFT	
20	012061036	1	螺钉 M6X10	SET SCREW SOCKET (FT) M6X10	
21	SA6821001	1	张力轮套	TENSION PULLEY COLLER	
22	SB1485001	2	轴承 6004ZZ	BALL BEARING 6004ZZ	
23	048200142	1	轴用挡圈 C20	RETAINING RING EXTERNAL C20	
24	018084036	1	螺栓 M8X40	BOLT SOCKET M8X40	
25	SA6822001	1	凸轮盖	CAM COVER	
26	062500816	3	螺钉 M5X8	SCREW PAN M5X8	
27	SA6823001	1	底线穿线表	LOWER THREADER LABEL	
28	SA6824001	1	下轴盖组件	LOWER SHAFT COVER ASSY	
29	SA6825001	1	下轴盖	LOWER SHAFT COVER	
30	SA6826001	2	下轴盖油毡 A	LOWER SHAFT COVER FELT A	
31	SA6827001	1	下轴盖油毡 B	LOWER SHAFT COVER FELT B	
32	228475000	8	电线夹 1.9X80	FASTENING BAND 1.9X80	
33	062400816	2	螺钉 M4X8	SCREW PAN M4X8	
34	S10243000	1	尼龙夹 NK-3N	CORD HOLDER:NK-3N	
35	0A5401006	1	螺钉(带垫圈) M4X10DB	SCREW PAN (S/P WASHER) M4X10	



K. 弯针装置 / Looper mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SA6828101	1	弯针杆轴	LOOPER LEVER SHAFT	
2	014500836	2	固定螺钉 M5X8	SET SCREW SOCKET (CP) M5X8	
3	SA6829001	1	弯针杆组件	LOOPER LEVER ASSY	
4	SA6830001	1	弯针杆	LOOPER LEVER	
5	SA6831001	2	短轴 6.35	SHAFT 6.35	
6	012500536	2	固定螺钉 M5X5	SET SCREW SOCKET (FT) M5X5	
7	SA6834001	1	弯针作动台	LOOPER DRIVING PLATE	
8	SA6835001	1	油线 2X2	WICK 2X2	
9	SA6836001	1	油线 2X2	WICK 2X2	
10	SA5565001	1	油管	OIL TUBE	
11	SA6837001	1	油管夹 A	LOOPER TUBE CLAMP A	
12	060300816	1	螺钉 M3X8	SCREW BIND M3X8	
13	SA6838001	1	油线 3X3	WICK 3X3	
14	SA6839001	1	油管	OIL TUBE	
15	SA6840001	1	油管夹 B	LOOPER TUBE CLAMP B	
16	060300816	1	螺钉 M3X8	SCREW BIND M3X8	
17	SA6832101	1	下轴凸轮管套	LOWER SHAFT CAM COLLAR	
18	SA6833001	1	弯针凸轮滚轮轴	LOOPER CAM ROLLER SHAFT	
19	S12718000	1	毡	CHEMICAL FELT	
20	014060632	1	固定螺钉 M6X6	SET SCREW SOCKET (CP) M6X6	

L. 双链式弯针装置 / Double chain stitch looper mechanism

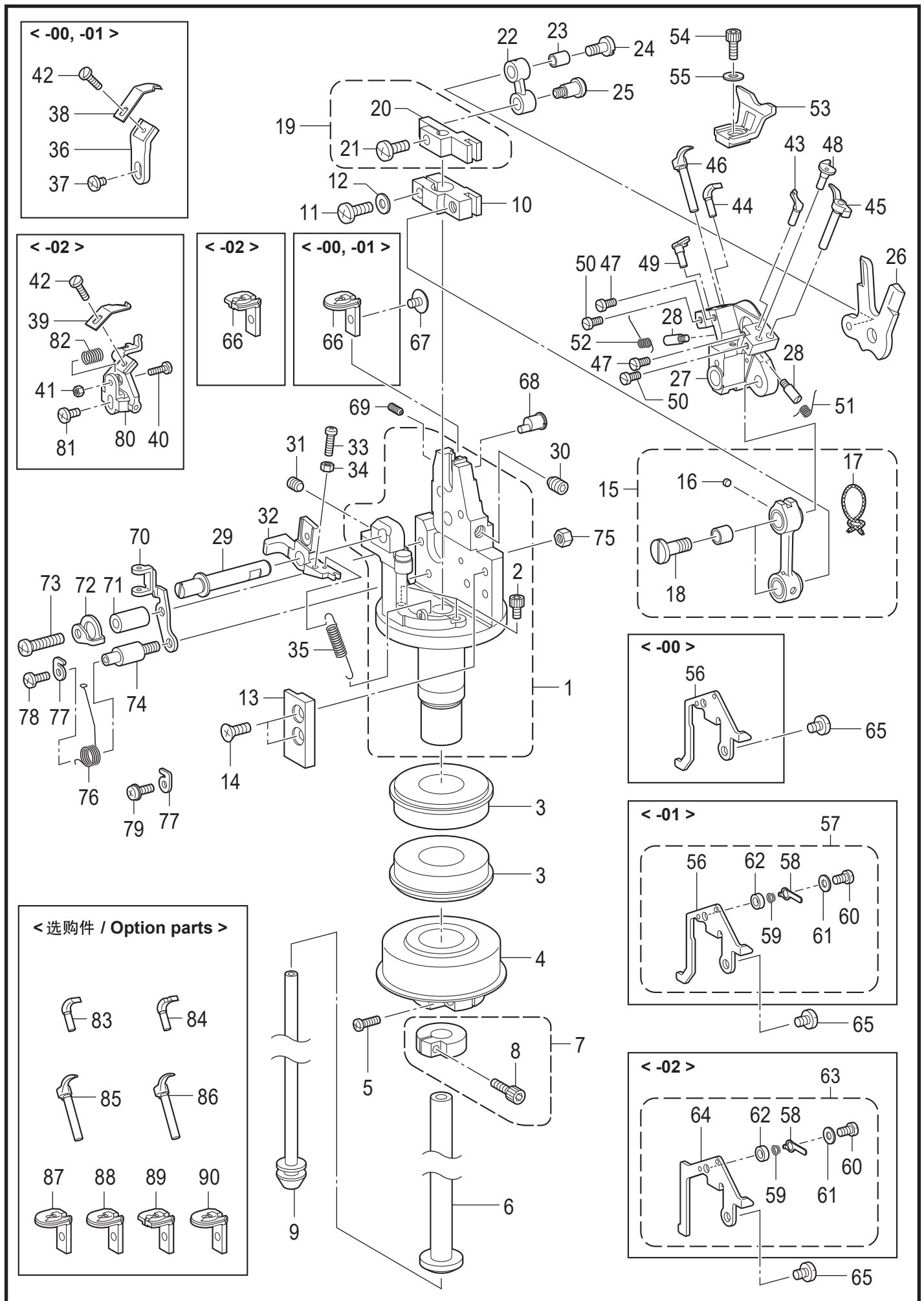


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L. 双链式弯针装置 / Double chain stitch looper mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SA6841101	1	弯针座组件	LOOPER BASE ASSY	
2	018400636	2	螺栓 M4X6	BOLT SOCKET M4X6	
3	S38707001	2	球轴承 6004ZZNR	BALL BEARING, 6004ZZNR	
4	SA6845001	1	弯针轮组件	LOOPER PULLEY ASSY	
5	062351615	1	螺钉 M3.5X16	SCREW PAN M3.5X16	
6	SA6848001	1	弯针驱动轴	LOOPER DRIVING SHAFT	
7	SA6849001	1	弯针驱动轴抱箍组件	LOOPER DRIVING SHAFT ASSY	
8	018301436	1	螺栓 M3X14	BOLT SOCKET M3X14	
9	SA6851001	1	叉板连杆轴	SPREADER LINK SHAFT	
10	SA6852001	1	弯针连杆支点	LOOPER LINK CLAMP	
11	060401416	1	螺钉 M4X14	SCREW BIND M4X14	
12	026040136	1	平垫圈 S4	WASHER PLAIN S 4	
13	SA6853001	1	LS 滑块导向	LS SLIDE GUIDE	
14	004401003	2	螺钉 M4X10	SCREW, FLAT M4X10	
15	SA7204101	1	弯针连杆总组件	LOOPER LINK UNIT	
16	S52832000	1	油毡	FELT	
17	SA6857001	1	油线 2X2	WICK 2X2	
18	SA6858001	2	固定螺栓	LOOPER LINK FASTENING SCREW	
19	SC0365001	1	叉板连杆基座组件	SPREADER LINK BASE ASSY	
20	SA6859001	1	叉板连杆基座	SPREADER LINK BASE	
21	060401016	1	螺钉 M4X10	SCREW BIND M4X10	
22	SA6860001	1	叉板凸轮连杆	SPREADER CAM LINK	
23	S35018001	1	凸轮连杆管套	CAM LINK COLLOR	
24	S35014001	1	轴位螺钉 M4	SHOULDER SCREW, M4	
25	S35019001	1	轴位螺钉 M4	SHOULDER SCREW, M4	
26	SA6861001	1	叉板作动凸轮	SPREADER DRIVING CAM	
27	SA6863001	1	LS 支撑基座	LS HOLDER BASE	
28	SA6864001	2	弹簧导向螺钉	SPRING GUIDE SCREW	
29	SA6865001	1	支撑短轴	HOLDER PRESSER SHAFT	
30	014060836	1	固定螺钉 M6X8	SET SCREW SOCKET (CP) M6X8	
31	012500536	1	固定螺钉 M5X5	SET SCREW SOCKET (FT) M5X5	
32	SA6866001	1	切线杆基座	THREAD TRIMMER LEVER BRACKET	
33	062301016	1	螺钉 M3X10	SCREW PAN M3X10	
34	021300306	1	螺母 M3	NUT 3 M3	
35	SA6867001	1	U 切线弹簧	U THREAD TRIMMER SPRING	
			<用于-00 和-01>	<For -00 and -01>	
36	SA7064001	1	上动刀台	UPPER MOVABLE KNIFE	
37	060300416	1	螺钉 M3X4	SCREW BIND M3X4	
38	S35029001	1	上动刀 A	UPPER MOVABLE KNIFE, A	
			<用于-02>	<For -02>	
39	S37723101	1	上动刀 B	UPPER MOVABLE KNIFE, B	
40	S37724001	1	螺钉 SM2.38	SCREW, SM2.38	
41	S47932001	1	螺母 SM2.38-56	NUT, SM2.38-56	
42	105288101	1	螺钉 SM2.38	SCREW SM2.38	
43	S35410001	1	弯针 R	LOOPER R	
44	SA7547101	1	有孔弯针	EYE LOOPER	
45	S35412101	1	右叉板 R	SPREADER R	
46	S35413101	1	左叉板 L	SPREADER L	
47	S35032101	2	螺钉 M2.6X5.5	SCREW, M2.6X5.5	
48	S35034001	1	叉板定位 R	SPREADER STOPPER R	
49	S35033001	1	叉板定位 L	SPREADER STOPPER L	
50	S35032101	2	螺钉 M2.6X5.5	SCREW, M2.6X5.5	
51	S35035101	1	叉板弹簧 R	SPRING, TWIST :R	
52	S35036101	1	叉板弹簧 L	SPRING, TWIST :L	
53	SA6872001	1	护针 U	NEEDLE GUARD U	
54	018300836	1	螺栓 M3X8	BOLT SOCKET M3X8	
55	025030136	1	平垫圈 S3	WASHER PLAIN S 3	

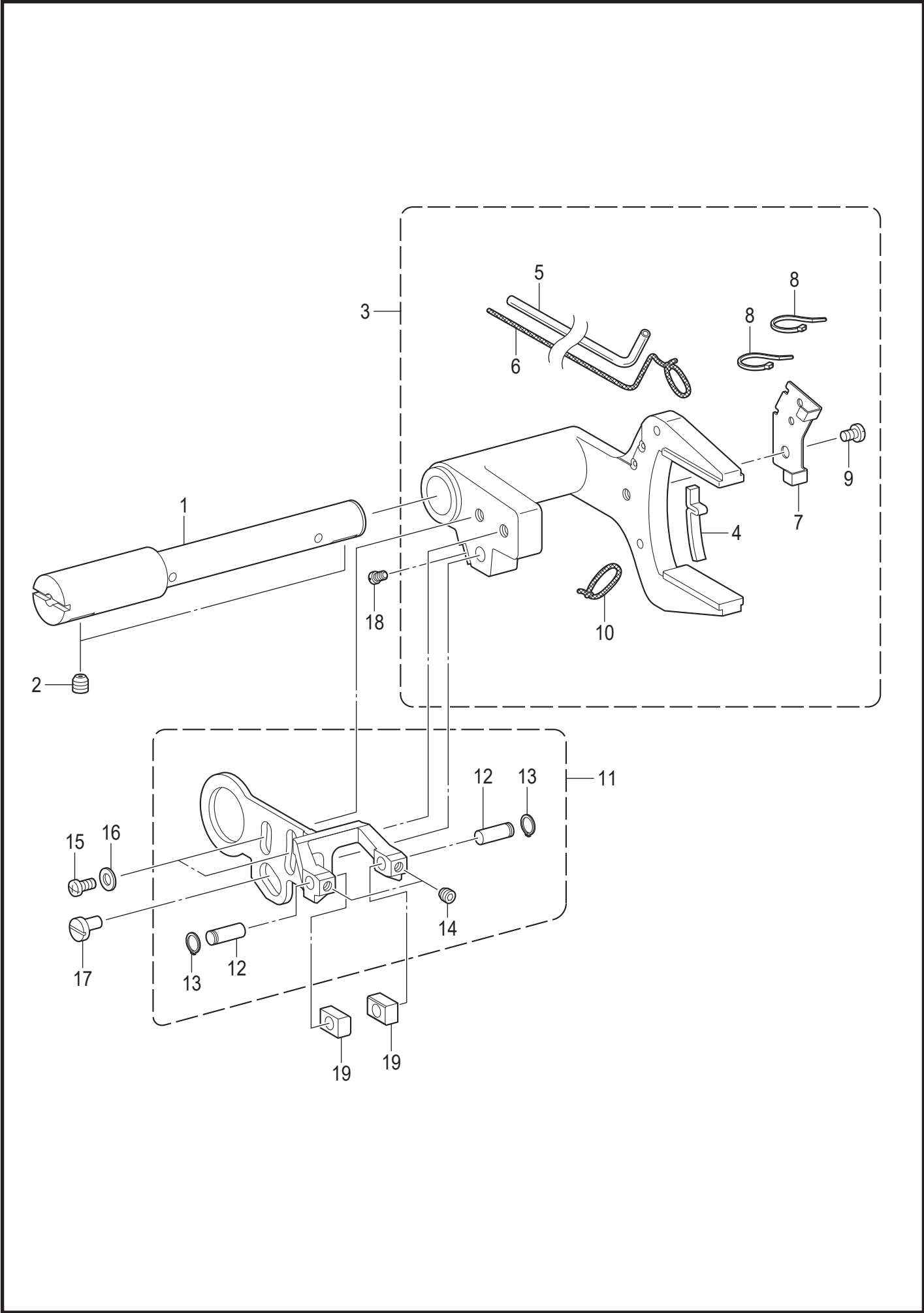
L. 双链式弯针装置 / Double chain stitch looper mechanism



RH-982A-309

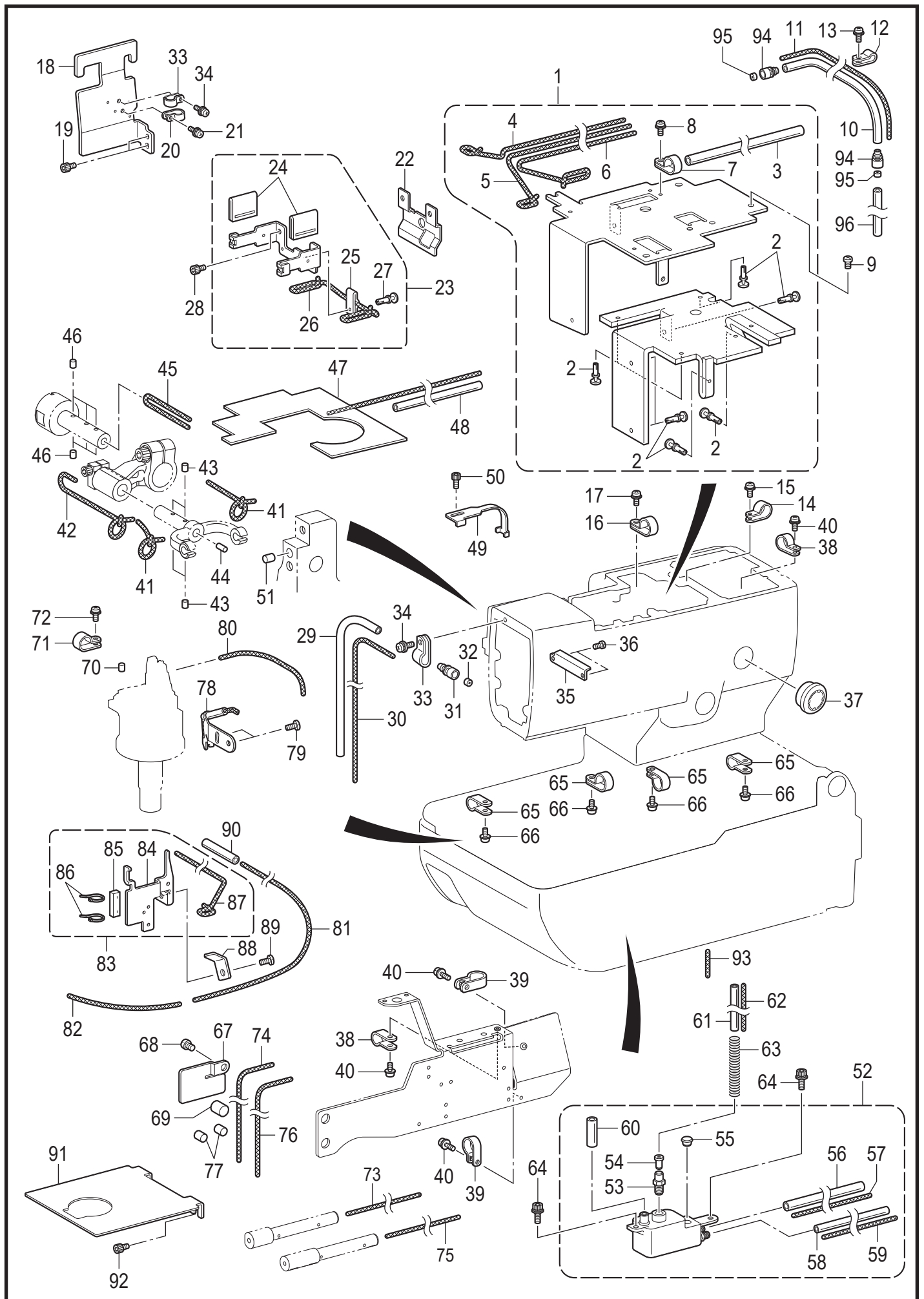
L. 双链式弯针装置 / Double chain stitch looper mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
56	SA7063001	1	<用于-00> 芯线导向 C	<For -00> GIMP THREAD GUIDE C	
57	SA7578001	1	<用于-01> 芯线导向组件 C	<For -01> GIMP THREAD GUIDE C ASSY	
56	SA7063001	1	芯线导向 C	GIMP THREAD GUIDE C	
58	SA7613001	1	芯线压板	GIMP THREAD CLAMP PLATE	
59	SA7614001	1	芯线调节弹簧	GIMP THREAD TENSION SPRING	
60	062300506	1	螺钉 M3X5	SCREW PAN M3X5	
61	SB3847001	1	平垫圈 M3	WASHER_PLAIN_M_3	
62	SA7615001	1	管套 3	COLLAR 3	
63	SA6873001	1	<用于-02> 芯线导向组件 C-J	<For -02> GIMP THREAD GUIDE C-J ASSY	
64	SA6874001	1	芯线导向 C-J	GIMP THREAD GUIDE C-J	
58	SA7613001	1	芯线压板	GIMP THREAD CLAMP PLATE	
59	SA7614001	1	芯线调节弹簧	GIMP THREAD TENSION SPRING	
60	062300506	1	螺钉 M3X5	SCREW PAN M3X5	
61	SB3847001	1	平垫圈 M3	WASHER_PLAIN_M_3	
62	SA7615001	1	管套 3	COLLAR 3	
65	060400516	1	螺钉 M4X5	SCREW BIND M4X5	
66	SA7065001	1	<用于-00 和-01> 转盘板 1.6	<For -00 and -01> THROAT PLATE 1.6	
66	S37752001	1	<用于-02> 转盘板 1.8-J	<For -02> THROAT PLATE, 1.8-J	
67	S35326101	1	螺钉 M3.5	SCREW M3.5	
68	SA6875001	1	销	VERTICAL PIN	
69	014300832	1	螺钉 M3X8	SET SCREW SOCKET (CP) M3X8	
70	SA6876001	1	底线导线板	THREAD GUIDE PLATE	
71	SA6877001	1	管套	COLLAR	
72	SA6878001	1	L 夹线弹簧导向	L TR TAKE-UP SPRING SUPPORT	
73	062402016	1	螺钉 M4X20	SCREW PAN M4X20	
74	SA6879101	1	弹簧导向轴	SPRING GUIDE SHAFT	
75	021400316	1	六角螺母 M4	NUT 3 M4	
76	SA6880101	1	夹线弹簧	THREAD TAKE-UP SPRING	
77	SA6881001	2	L 夹线弹簧支撑	L TR TAKE-UP SPRING SUPPORT	
78	060300616	1	螺钉 M3X6	SCREW BIND M3X6	
79	0A4300806	1	螺钉(带垫圈) M3X8DA	SCREW PAN (S/P WASHER) M3X8	
80	SA6868201	1	<用于-02> 底线压板组件 J	<For -02> LOWER THREAD PRESSER J ASSY	
81	060300816	1	螺钉 M3X8	SCREW BIND M3X8	
82	S37725001	1	底线压簧	COMPRESSION SPRING	
83	SA7634101	1	<选购件> 有孔弯针 B	<Option parts> EYE LOOPER B	
84	S49078001	1	弯针 L-S	LOOPER L-S	
85	S35472101	1	叉板 LB	SPREADER, LB	
86	S49079001	1	叉板 L-S	SPREADER, L-S	
87	SA7546001	1	转盘板 1.1	THROAT PLATE 1.1	
88	SA7567001	1	转盘板 W	THROAT PLATE W	
89	SA7568001	1	转盘板 W-J	THROAT PLATE W-J	
90	SB9890001	1	转盘板 1.1R	THROAT PLATE 1.1R	



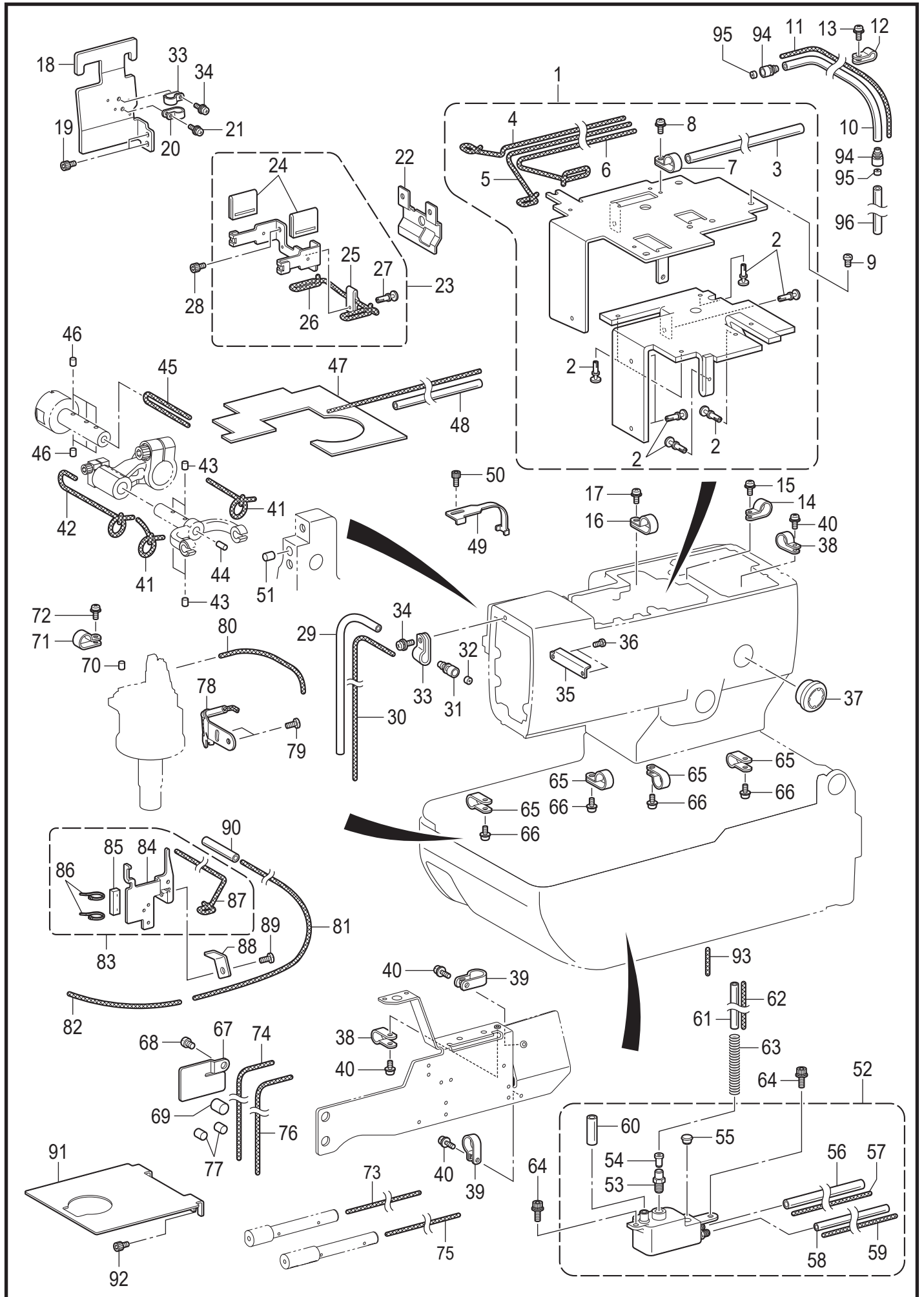
M. 分纱装置 / Spreader mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SA6882101	1	叉板杆轴	SPREADER LEVER SHAFT	
2	014500836	2	固定螺钉 M5X8	SET SCREW SOCKET (CP) M5X8	
3	SA6883101	1	叉板杆组件 A	SPREADER LEVER A ASSY	
4	SA6885001	1	油毡	SPREADER LEVER FELT	
5	SA5565001	1	油管	OIL TUBE	
6	SA6886001	1	油线 2X2	WICK 2X2	
7	SA6887001	1	油管压板	SPREADER TUBE CLAMP	
8	228475000	2	电线夹 1.9X80	FASTENING BAND 1.9X80	
9	060400516	1	螺钉 M4X5	SCREW BIND M4X5	
10	SA8001001	1	油线 2X2	WICK 2X2	
11	SA6888101	1	叉板杆组件 B	SPREADER LEVER B ASSY	
12	SA6890001	2	轴 6X15.5	SHAFT 6X15.5	
13	048060142	2	轴用挡圈 C6	RETAINING RING EXTERNAL C6	
14	012500536	2	固定螺钉 M5X5	SET SCREW SOCKET (FT) M5X5	
15	062400816	2	螺钉 M4X8	SCREW PAN M4X8	
16	SB3848001	2	平垫圈 M4	WASHER_PLAIN_M_4	
17	SA6891001	1	偏心销	ECCENTRIC PIN	
18	S25279101	1	螺钉 M3.5-5	SET SCREW (CP) M3.5-5	
19	SA6892001	2	角块 6X8	SLIDE BLOCK 6X8	



N. 供油润滑装置 / Lubrication

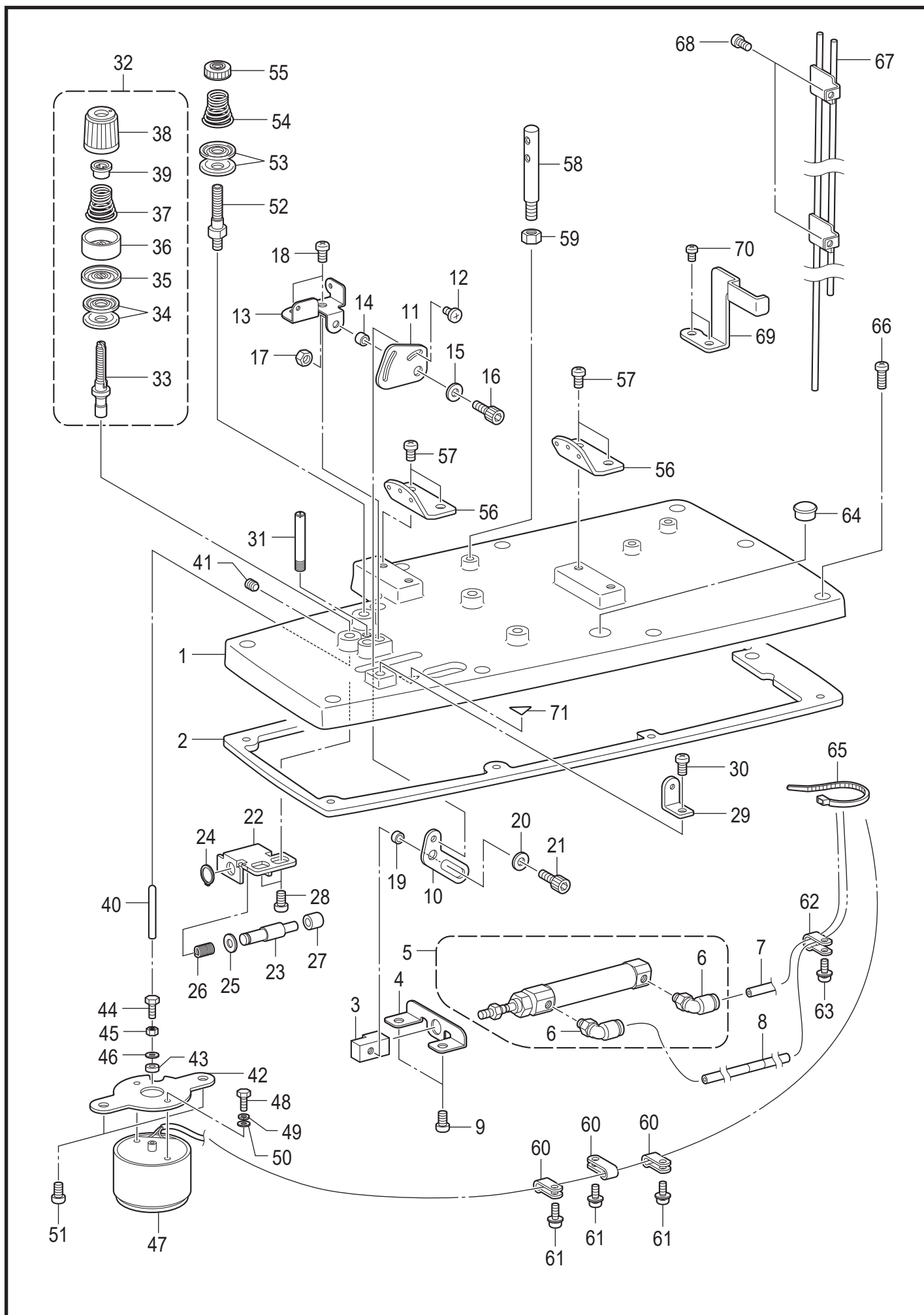
参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SA6893001	1	油板组件	OIL PLATE ASSY	
2	S35001000	8	尼龙铆钉	NYLON RIVET	
3	SA6896001	1	油管	OIL TUBE	
4	SA6897001	1	油线 3X3	WICK 3X3	
5	SA6898001	1	油线 3X3	WICK 3X3	
6	SA6899001	1	油线 6X6	WICK 6X6	
7	S00480000	1	电线夹 #5	CORD HOLDER 5N	
8	0A5401006	1	螺钉(带垫圈) M4X10DB	SCREW PAN (S/P WASHER) M4X10	
9	062400816	4	螺钉 M4X8	SCREW PAN M4X8	
10	SA6900001	1	油管	OIL TUBE	
11	SA6901101	1	油线 3X3	WICK 3X3	
12	525664000	1	电线夹 #6	CORD HOLDER #6	
13	0A5401006	1	螺钉(带垫圈) M4X10DB	SCREW PAN (S/P WASHER) M4X10	
14	S10243000	1	尼龙夹 NK-3N	CORD HOLDER:NK-3N	
15	0A5401006	1	螺钉(带垫圈) M4X10DB	SCREW PAN (S/P WASHER) M4X10	
16	149547000	1	压线板	CORD HOLDER 4N	
17	0A5401006	1	螺钉(带垫圈) M4X10DB	SCREW PAN (S/P WASHER) M4X10	
18	SA6902001	1	油管压板	TUBE SUPPORT	
19	018400636	2	螺栓 M4X6	BOLT SOCKET M4X6	
20	S10243000	1	尼龙夹 NK-3N	CORD HOLDER:NK-3N	
21	0A5401006	1	螺钉(带垫圈) M4X10DB	SCREW PAN (S/P WASHER) M4X10	
22	SA6903001	1	挡油板	OIL STOPPER	
23	SA6904001	1	油毡压板组件	FELT HOLDER ASSY	
24	SA6906001	2	针杆油毡	N-BAR YOKE FELT	
25	SA6907001	1	角块供油毡 D	SLIDE BLOCK FELT D	
26	SA6908001	1	油线 2X2	WICK 2X2	
27	S35001000	1	尼龙铆钉	NYLON RIVET	
28	018400636	2	螺栓 M4X6	BOLT SOCKET M4X6	
29	SA6909001	1	油管	OIL TUBE	
30	SA6910001	1	油线 2X2	WICK 2X2	
31	S56911000	1	油管接头 S	OIL JOINT S	
32	S51020000	1	灯芯管	COLLAR	
33	S10243000	2	尼龙夹 NK-3N	CORD HOLDER:NK-3N	
34	0A5401006	2	螺钉(带垫圈) M4X10DB	SCREW PAN (S/P WASHER) M4X10	
35	SA6911001	1	油板	OIL PLATE	
36	062400616	2	螺钉 M4X6	SCREW PAN M4X6	
37	S49992000	1	油视窗	OIL GAUGE WINDOW	
38	S00480000	2	电线夹 #5	CORD HOLDER 5N	
39	552907000	2	电线夹 #10	CORD HOLDER #10	
40	0A5401006	4	螺钉(带垫圈) M4X10DB	SCREW PAN (S/P WASHER) M4X10	
41	SA6912001	2	油线 2X2	WICK 2X2	
42	SA6913001	1	油线 2X2	WICK 2X2	
43	S29700000	4	上弯针导向油毡	FELT	
44	153050000	1	油毡	S-RACE BASE FELT	
45	SA6914001	1	油线 2X2	WICK 2X2	
46	S29700000	6	上弯针导向油毡	FELT	
47	SA6915001	1	油毡组件	FELT ASSY	
48	SA6918001	1	油管	OIL TUBE	
49	SA6919001	1	油管压板	TUBE GUIDE	
50	018400836	1	螺栓 M4X8	BOLT SOCKET M4X8	
51	S25328001	1	油毡	FELT	
52	SA6920201	1	副油罐总组件	SUB-TANK UNIT	
53	SA3040001	1	油嘴管	OIL FEEDING PIPE	
54	SA3060001	1	油门垫片	VALVE PACKING	
55	104450101	1	橡皮塞 8	RUBBER CAP, 8	
56	SA6923001	1	油管	OIL TUBE	
57	SA6924001	1	油线 6X6	WICK 6X6	
58	SA6925001	1	油管	OIL TUBE	
59	SA6926001	1	油线 3X3	WICK 3X3	
60	SA8279001	1	油管	OIL TUBE	
61	SA6927001	1	油管	OIL TUBE	
62	SA6928001	1	油线 6X6	WICK 6X6	



N. 供油润滑装置 / Lubrication

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
63	SA6929101	1	油管定位弹簧	TUBE CLIP SPRING	
64	S55481001	2	螺栓(带垫圈) M4X12	BOLT SOCKET (S/P WASHER)M4X12	
65	149287000	4	压线板	CORD HOLDER 7N	
66	0A5401006	4	螺钉(带垫圈) M4X10DB	SCREW PAN (S/P WASHER) M4X10	
67	SA6930001	1	油管压板 B	TUBE SUPPORT B	
68	062500816	1	螺钉 M5X8	SCREW PAN M5X8	
69	S25328001	1	油毡	FELT	
70	112753001	1	油毡	FELT	
71	S00480000	1	电线夹 #5	CORD HOLDER 5N	
72	0A5401006	1	螺钉(带垫圈) M4X10DB	SCREW PAN (S/P WASHER) M4X10	
73	SA6886001	1	油线 2X2	WICK 2X2	
74	SA5567001	1	油线 2X2	WICK 2X2	
75	SA5566001	1	油线 2X2	WICK 2X2	
76	SA5567001	1	油线 2X2	WICK 2X2	
77	107155001	2	油毡	FELT	
78	SA6932001	1	弯针座供油组件	LOOPER BASE OIL PLATE ASSY	
79	060400516	2	螺钉 M4X5	SCREW BIND M4X5	
80	SA6936001	1	油线	WICK	
81	SA6937101	1	油线 2X2	WICK 2X2	
82	SA8009001	1	油线	WICK	
83	SA6938001	1	芯线板组件	GIMP THREAD WASTE PLATE ASSY	
84	SA6939001	1	芯线板	GIMP THREAD WASTE PLATE	
85	SA6940001	1	弯针油毡	LOOPER LINK FELT	
86	228475000	2	电线夹 1.9X80	FASTENING BAND 1.9X80	
87	SA6941001	1	油线 2X2	WICK 2X2	
88	S02657101	1	油线夹板	CORD HOLDER	
89	060400816	1	螺钉 M4X8	SCREW BIND M4X8	
90	SA7178001	1	油管	OIL TUBE	
91	SA6942001	1	隔板	PARTITION	
92	018400636	2	螺栓 M4X6	BOLT SOCKET M4X6	
93	SA8011001	1	油线 6X6	WICK 6X6	
94	S56911000	2	油管接头 S	OIL JOINT S	
95	S51020000	2	灯芯管	COLLAR	
96	SA8101001	1	油管	OIL TUBE	

P1. 穿线装置 / Threading mechanism



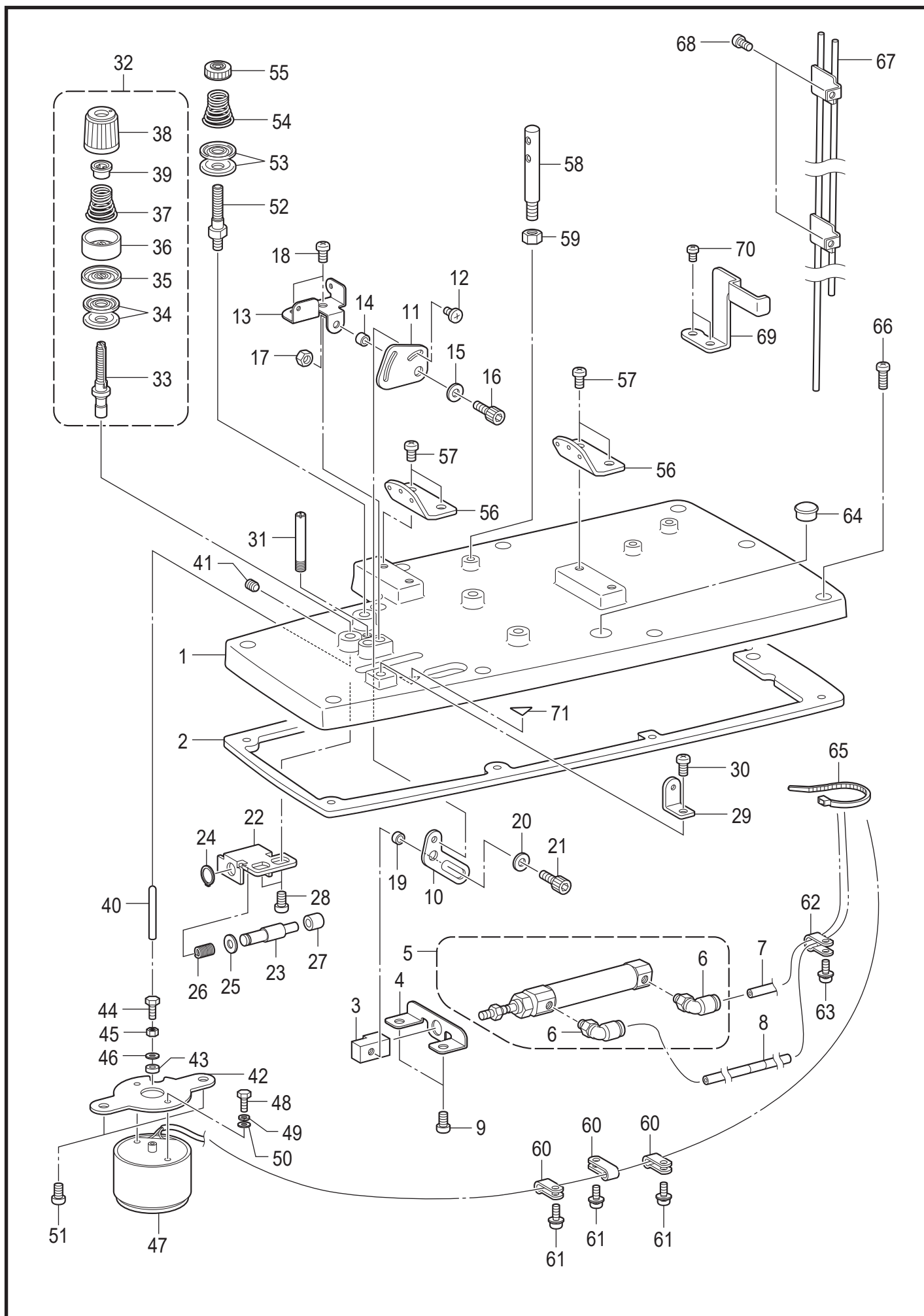
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P1. 穿线装置 / Threading mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SA6944101	1	上盖	TOP COVER	
2	SA6945101	1	上盖垫片	PACKING TOP COVER	
3	SA6947101	1	气缸接头 A	CYLINDER JOINT A	
4	SA6948101	1	气缸安装板 A	CYLINDER SETTING PLATE A	
5	SA6949101	1	气缸组件 10-30	CYLINDER ASSY 10-30	
6	S53488000	2	接头	JOINT	
7	SA6950001	1	空气管 4X2.5-11	AIR TUBE 4X2.5-11	
8	SA7134001	1	空气管 4X2.5-12	AIR TUBE 4X2.5-12	
9	062500816	2	螺钉 M5X8	SCREW PAN M5X8	
10	SA6951001	1	取线手杆驱动板	T-TAKE-UP LEVER DRIVING PLATE	
11	SA6952001	1	取线手杆板	THREAD TAKE-UP LEVER PLATE	
12	060400516	1	螺钉 M4X5	SCREW BIND M4X5	
13	SA6953001	1	取线手杆基台	THREAD TAKE-UP LEVER BASE	
14	SA6954001	1	管套 A	COLLAR A	
15	SA7494001	1	垫圈	WASHER	
16	018401036	1	螺栓 M4X10	BOLT SOCKET M4X10	
17	021400216	1	六角螺母 M4	NUT 2 M4	
18	062500816	2	螺钉 M5X8	SCREW PAN M5X8	
19	SA6955001	1	管套 B	COLLAR B	
20	SA7494001	1	垫圈	WASHER	
21	018401036	1	螺栓 M4X10	BOLT SOCKET M4X10	
22	SA6956101	1	冲击支撑板	IMPACT SUPPORT PLATE	
23	SA6957001	1	冲击支撑杆	IMPACT SUPPORT SHAFT	
24	048060142	1	轴用挡圈 C6	RETAINING RING EXTERNAL C6	
25	025060236	1	平垫圈 M6	WASHER PLAIN M 6	
26	SA6958001	1	压簧 A	SPRING COMPRESSION A	
27	S05356100	1	扣夹 A	BUTTON CLAMP A	
28	062500816	2	螺钉 M5X8	SCREW PAN M5X8	
29	SA6959001	1	面线导向 A	UPPER THREAD GUIDE A	
30	062500816	1	螺钉 M5X8	SCREW PAN M5X8	
31	SA6960101	1	线导向杆 A	THREAD GUIDE ROD A	
32	SA6961101	1	夹线器组件 U	TENSION U ASSY	
33	SA6962001	1	夹线螺杆 U	TENSION STUD U	
34	145446002	2	夹线盘	DISC TENSION	
35	159805001	1	夹线压盘	TENSION DISC PRESSER	
36	144103005	1	压线圈	TENSION DISC PRESSER	
37	159221101	1	夹线弹簧	TENSION SPRING	
38	S20682111	1	夹线螺母	TENSION NUT	
39	S20681000	1	调节弹簧垫圈	WASHER	
40	152873001	1	松线销	TENSION RELEASE PIN	
41	012500536	1	固定螺钉 M5X5	SET SCREW SOCKET (FT) M5X5	
42	SA3345001	1	电磁铁安装板	SETTING PLATE,SOLENOID	
43	154599000	1	电磁铁缓冲垫圈	SOLENOID CUSHION	
44	017401415	1	螺栓 M4X14	BOLT M4X14	
45	021400306	1	六角螺母 M4	NUT 3 M4	
46	102707002	1	垫圈	WASHER	
47	SA6538001	1	面线松线电磁铁	U-TENSION RELEASE SOLENOID	
48	017400802	2	螺栓 M4X8	BOLT M4X8	
49	028040246	2	弹簧垫圈 2-4	WASHER SPRING 2-4	
50	SB3848001	2	平垫圈 M4	WASHER_PLAIN_M_4	
51	062500816	2	螺钉 M5X8	SCREW PAN M5X8	
52	S20698221	1	夹线螺杆	TENSION STUD	
53	144504001	2	导向盘	THREAD GUIDE DISC	
54	154562101	1	小夹线弹簧 B	PRE-TENSION SPRING B	
55	155510001	1	夹线螺母	TENSION NUT	
56	SA6963001	2	三眼导线板	SEWING THREAD RETAINER GUIDE	
57	062500816	4	螺钉 M5X8	SCREW PAN M5X8	
58	SA5568001	1	穿线杆	THREAD SPOOL PIN	
59	021500216	1	六角螺母 M5	NUT 2 M5	
60	149547000	3	压线板	CORD HOLDER 4N	
61	0A5400806	3	螺钉(带垫圈) M4X8DB	SCREW PAN (S/P WASHER) M4X8	
62	S00480000	1	电线夹 #5	CORD HOLDER 5N	
63	0A5400806	1	螺钉(带垫圈) M4X8DB	SCREW PAN (S/P WASHER) M4X8	

RH-982A-401

P1. 穿线装置 / Threading mechanism

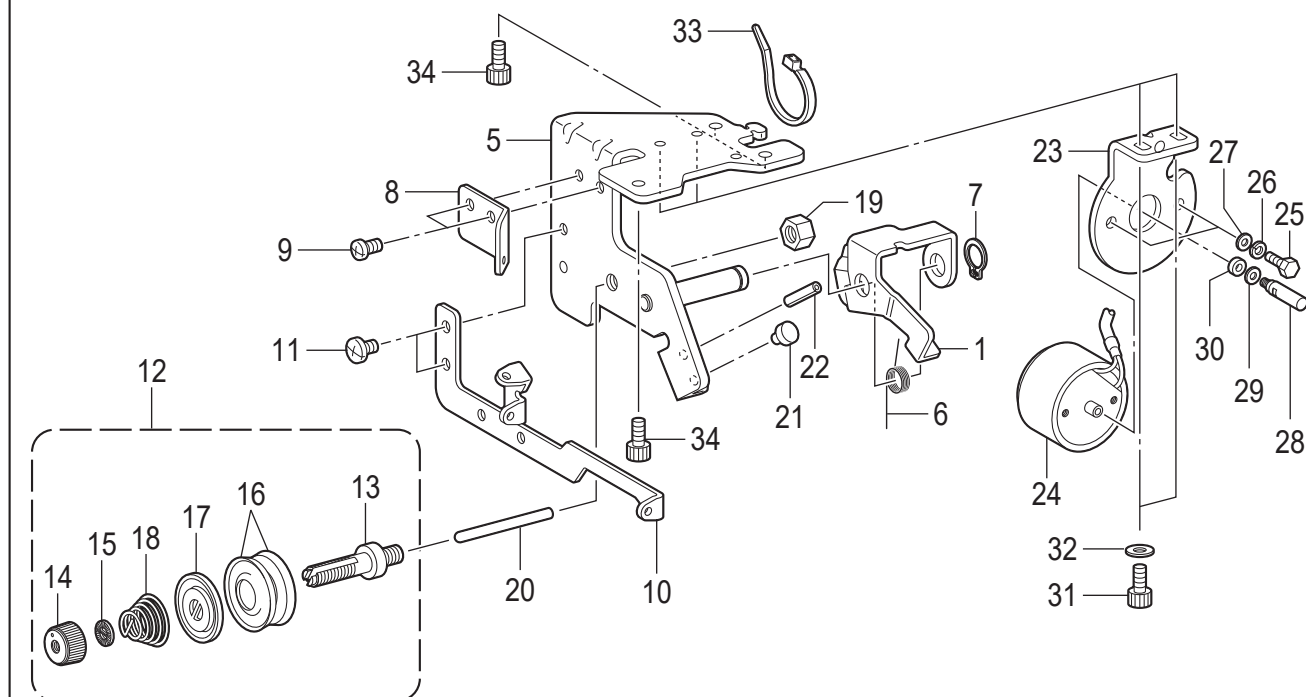


RH-982A-401

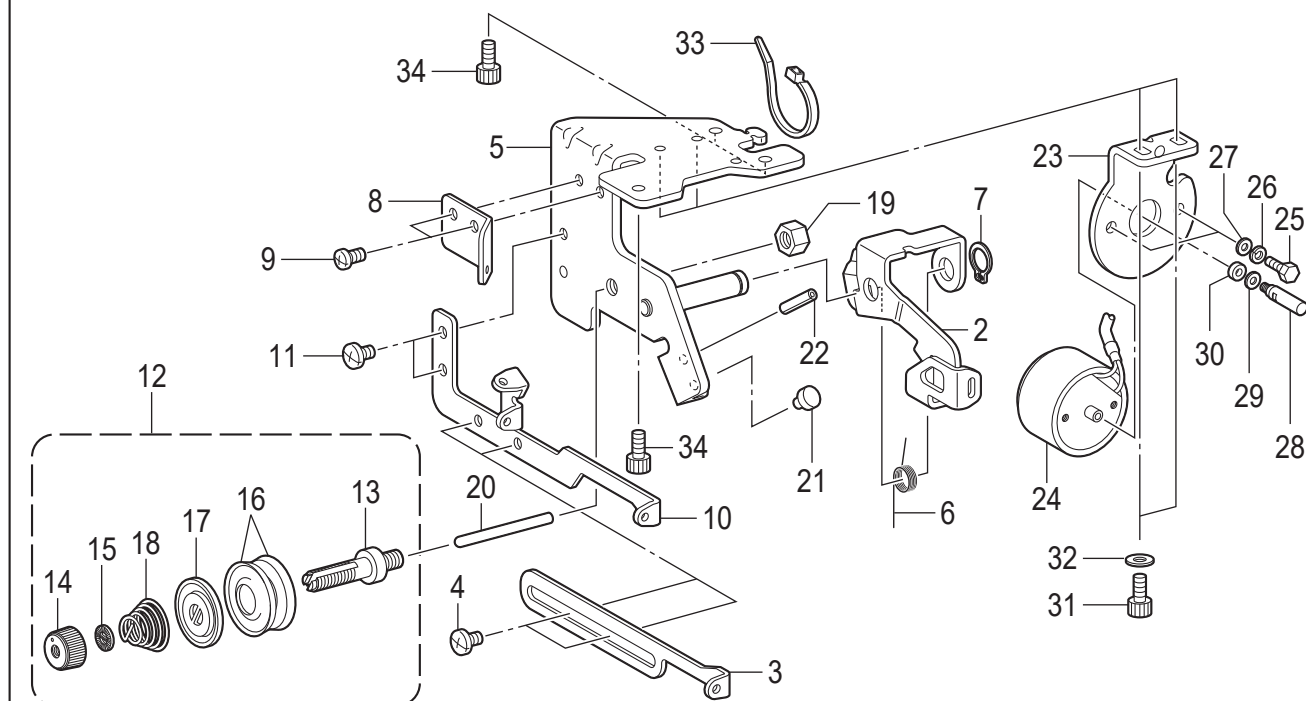
P1. 穿线装置 / Threading mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
64	104821001	1	橡皮塞 10.5	RUBBER CAP, 10.5	
65	228475000	1	电线夹 1.9X80	FASTENING BAND 1.9X80	
66	062501216	9	螺钉 M5X12	SCREW PAN M5X12	
67	SA6965001	1	2 连线导向管	2 PEDAL THREAD GUIDE PIPE	
68	062500816	2	螺钉 M5X8	SCREW PAN M5X8	
69	SA6966001	1	导向管基座	PIPE CLAMP PLATE	
70	062400816	2	螺钉 M4X8	SCREW PAN M4X8	
71	SA9957001	1	警告标记	INJURY MARK	

< -00, -02 >



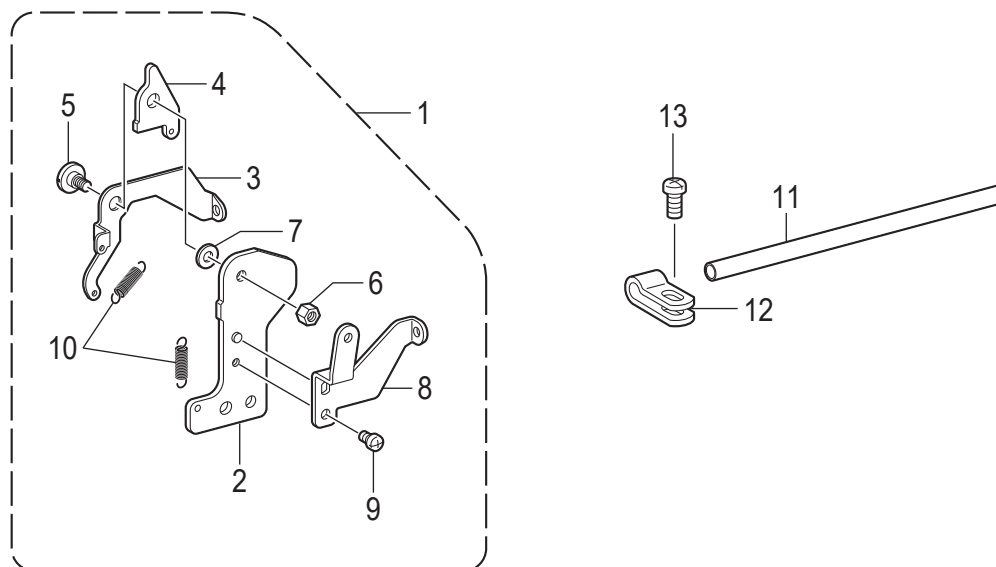
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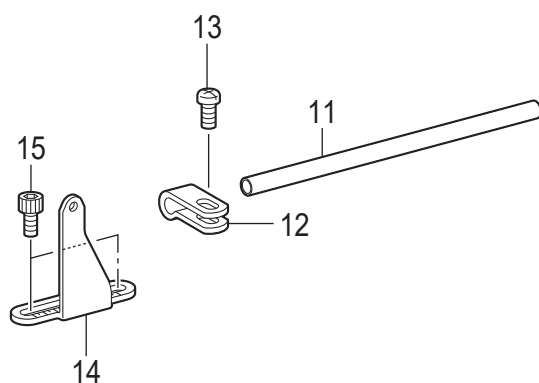
P2. 穿线装置 / Threading mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SA7067201	1	<用于-00 和-02> 底线松线板	<For -00 and -02> L-THREAD RELEASE PLATE	
2	SA6971101	1	<用于-01> 底线取线手柄	<For -01> L-THREAD TAKE-UP GUIDE LEVER	
3	SA6974001	1	底线导向 C	LOWER THREAD GUIDE C	
4	060400516	2	螺钉 M4X5	SCREW BIND M4X5	
5	SA6969301	1	底线调节板	L-THREAD GUIDE ADJUST PLATE	
6	SA6970001	1	弹簧 B	TWIST SPRING B	
7	048080142	1	轴用挡圈 C8	RETAINING RING EXTERNAL C8	
8	SA6972001	1	底线导向 A	LOWER THREAD GUIDE A	
9	062400816	2	螺钉 M4X8	SCREW PAN M4X8	
10	SA6973001	1	底线导向 B	LOWER THREAD GUIDE B	
11	060400516	2	螺钉 M4X5	SCREW BIND M4X5	
12	SA7175201	1	底线夹线杆组件	L-THREAD TENSION SHAFT ASSY	
13	SA6975101	1	底线夹线杆 D	TENSION STUD D	
14	SA8094001	1	调节螺母	TENSION NUT	
15	SA8095001	1	垫圈	WASHER	
16	145446002	2	夹线盘	DISC TENSION	
17	159805001	1	夹线压盘	TENSION DISC PRESSER	
18	154562101	1	小夹线弹簧 B	PRE-TENSION SPRING B	
19	SA3227001	1	螺母 M6	NUT(FT),M6	
20	SA6977001	1	松线销	TENSION RELEASE PIN	
21	S52431000	1	剪刀定位	U-THREAD TRIMMER STOPPER	
22	047301042	1	弹簧销 AW3	PIN SPRING ROLL AW3	
23	SA6979101	1	松线电磁铁安装板	LOWER SOLENOID SETTING PLATE	
24	SA6539001	1	松线电磁铁	L-TENSION RELEASE SOLENOID	
25	017400802	2	螺栓 M4X8	BOLT M4X8	
26	028040246	2	弹簧垫圈 2-4	WASHER SPRING 2-4	
27	SB3848001	2	平垫圈 M4	WASHER_PLAIN_M_4	
28	SA6980001	1	电磁铁轴	LOWER SOLENOID SHAFT	
29	155559021	1	平垫圈	WASHER PLAIN	
30	154599000	1	电磁铁缓冲垫圈	SOLENOID CUSHION	
31	018400836	2	螺栓 M4X8	BOLT SOCKET M4X8	
32	026040136	2	平垫圈 S4	WASHER PLAIN S 4	
33	SB4155001	1	线夹	BAND	
34	018400836	3	螺栓 M4X8	BOLT SOCKET M4X8	

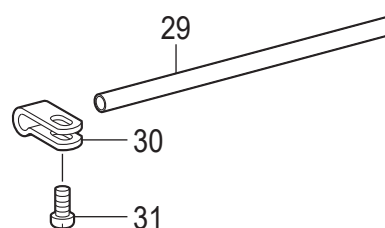
< -01 用于芯线 / For -01 gimp thread >



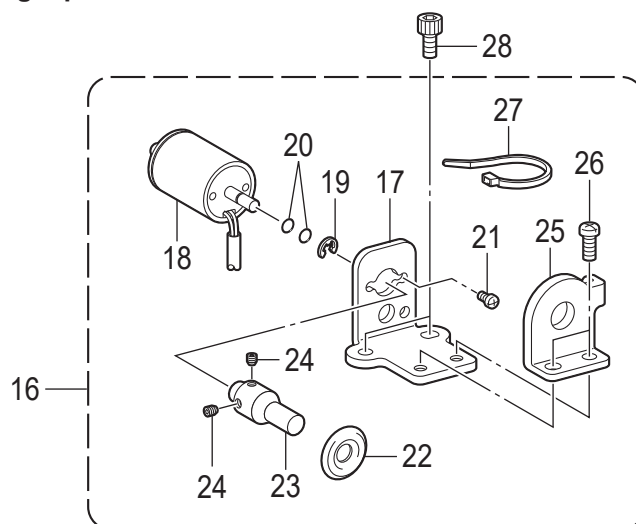
< -00, -02 用于芯线 / For -00 & -02 gimp thread >



< 用于底线 / For lower thread >



< -02 用于芯线 / For -02 gimp thread >

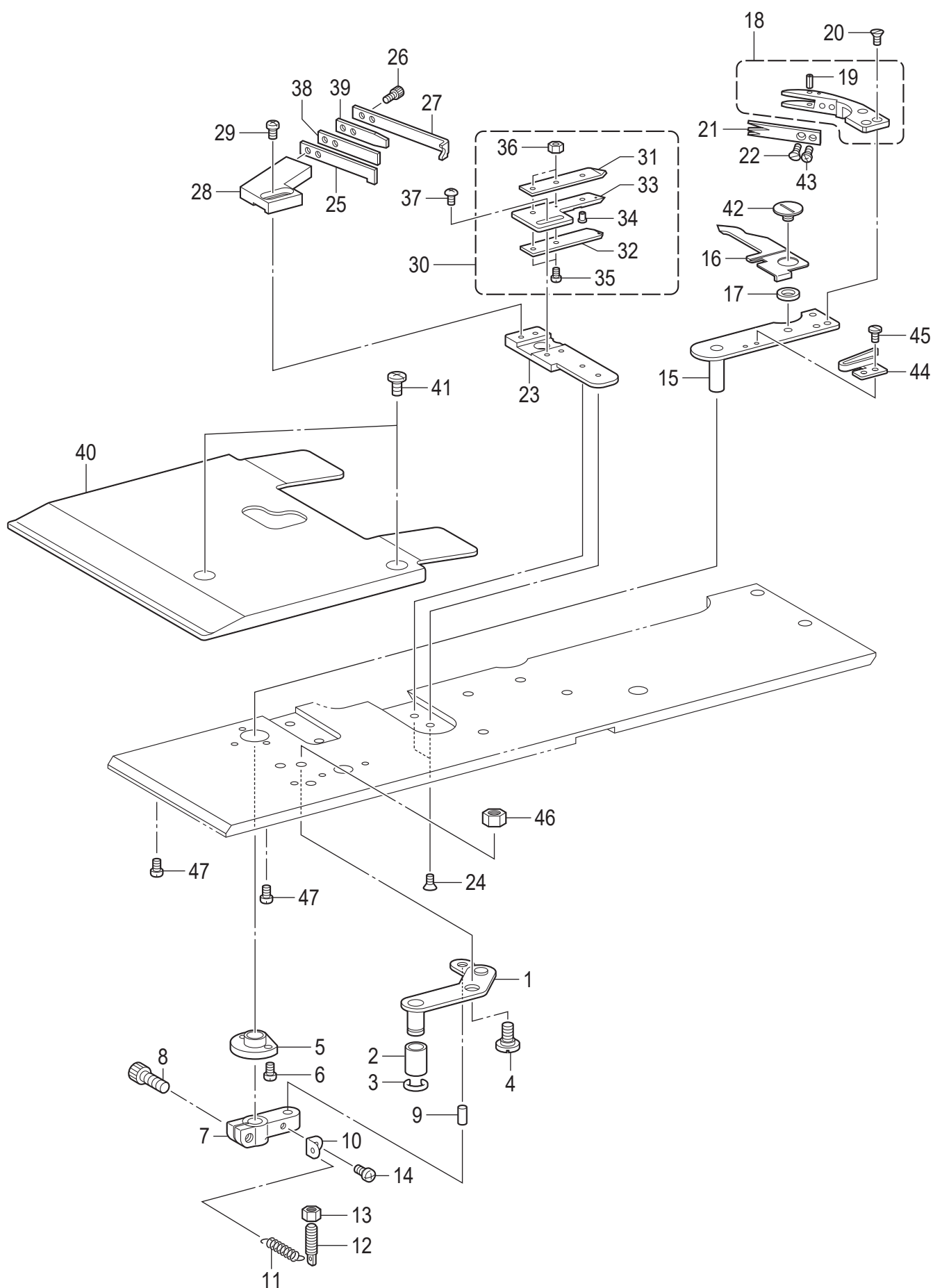


P3. 穿线装置 / Threading mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
			<-01用于芯线>	<For -01 gimp Thread>	
1	SA7068001	1	芯线过线手柄组件	GIMP THREAD TAKE-UP G-L ASSY	
2	SA7069001	1	芯线过线架	GIMP THREAD TAKE-UP G-HOLDER	
3	SA7070001	1	芯线过线板	G-THREAD TAKE-UP GUIDE PLATE	
4	SA7071001	1	芯线过线作动板	GIMP THREAD TAKE-UP G-E PLATE	
5	SA7072001	1	轴位螺钉 M4	SHOULDER SCREW M4	
6	021400306	1	六角螺母 M4	NUT 3 M4	
7	158722001	1	垫圈 4.2	WASHER PLAIN 4.2	
8	SA7073001	1	芯线导向	GIMP THREAD GUIDE	
9	062300416	1	螺钉 M3X4	SCREW PAN M3X4	
10	SA7074001	2	弹簧	SPRING TORSION	
11	SA6981001	1	芯线导向管	GIMP THREAD GUIDE PIPE	
12	S20696001	1	导线管夹	THREAD GUIDE PIPE SUPPORT	
13	062400816	1	螺钉 M4X8	SCREW PAN M4X8	
			<-00、-02用于芯线>	<For -00 & -02 gimp Thread>	
11	SA6981001	1	芯线导向管	GIMP THREAD GUIDE PIPE	
12	S20696001	1	导线管夹	THREAD GUIDE PIPE SUPPORT	
13	062400816	1	螺钉 M4X8	SCREW PAN M4X8	
14	SA6982001	1	芯线导向 J	GIMP THREAD GUIDE J	
15	018400836	2	螺栓 M4X8	BOLT SOCKET M4X8	
			<-02用于芯线>	<For -02 gimp Thread>	
16	SA6983201	1	芯线夹组件	GIMP THREAD CLAMP ASSY	
17	SA6984001	1	芯线夹板	GIMP THREAD CLAMP PLATE	
18	SA6537101	1	芯线电磁铁	GIMP THREAD SOLENOID	
19	048025346	1	挡圈 E2.5	RETAINING RING E2.5	
20	081003870	2	O 形圈 S3	O RING S3	
21	062260406	2	螺钉 M2.6X4	SCREW PAN M2.6X4	
22	145446002	1	夹线盘	DISC TENSION	
23	SA6986101	1	芯线轴	GIMP THREAD SHAFT	
24	014300332	2	螺钉 M3X3	SET SCREW SOCKET (CP) M3X3	
25	SA6987001	1	芯线夹	GIMP THREAD CLAMP	
26	062400816	2	螺钉 M4X8	SCREW PAN M4X8	
27	228475000	1	电线夹 1.9X80	FASTENING BAND 1.9X80	
28	018400836	2	螺栓 M4X8	BOLT SOCKET M4X8	
			<用于底线>	<For lower thread>	
29	SA6981001	1	芯线导向管	GIMP THREAD GUIDE PIPE	
30	S20696001	1	导线管夹	THREAD GUIDE PIPE SUPPORT	
31	062400816	1	螺钉 M4X8	SCREW PAN M4X8	

Q1. 切线装置 / Thread trimmer mechanism

< -01 >



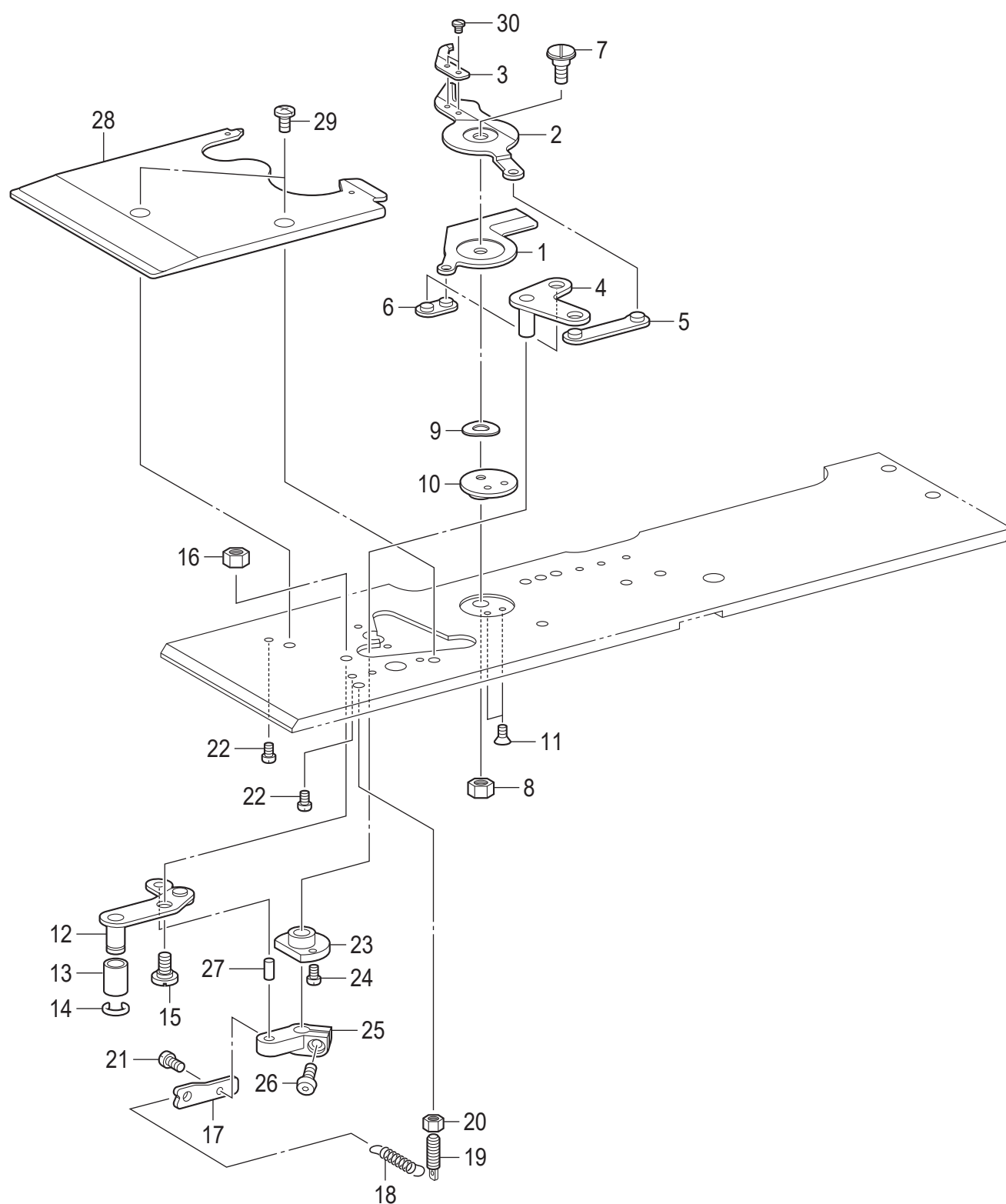
RH-982A-403

Q1. 切线装置 / Thread trimmer mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
			<用于-01>	<For -01>	
1	SA7526001	1	切线连接杆组件	THREAD TRIMMER LINK LEVER ASSY	
2	SA7778001	1	连接杆滚轮	LINK LEVER ROLLER	
3	137191051	1	挡圈	STOP RING	
4	SA5693001	1	轴位螺钉 M4	SHOULDER SCREW M4	
5	S34906100	1	切线臂管套	BUSH TR TRIMMER ARM	
6	002260516	2	螺钉 M2.6X5	SCREW PAN M2.6X5	
7	S34905101	1	切线杆臂	THREAD CUTTER LEVER ARM	
8	018401036	1	螺栓 M4X10	BOLT SOCKET M4X10	
9	S37858000	1	针销 4X8	NEEDLE PIN 4X8	
10	S34903001	1	弹簧挂钩	SPRING HOOK	
11	S34883001	1	切线弹簧	SPRING, EXTENSION	
12	S34902001	1	弹簧挂钩	SPRING HOOK	
13	021350106	1	螺母 M3.5	NUT 1 M3.5	
14	062260406	1	螺钉 M2.6X4	SCREW PAN M2.6X4	
15	S34901001	1	切线臂	THREAD TRIMMER ARM	
16	S34900001	1	分线板	OPENER T-NIPPER	
17	153219201	1	动刀管套	COLLAR ;MOVABLE KNIFE	
18	S34899001	1	动刀组件	MOVABLE KNIFE ASSY	
19	S34898001	1	弹簧销 1.4	PIN, SPRING 1.4	
20	141542001	3	螺钉 3.18	SCREW 3.18	
21	SA7076001	1	挡线器	THREAD HANDLER	
22	S01694101	1	螺钉 SM2.38X4	SCREW FLAT SM2.38X4	
23	S34896001	1	定刀台座	BRACKET, ;FIXED KNIFE	
24	004300416	2	螺钉 M3X4	SCREW FLAT M3X4	
25	S34895001	1	定刀	FIXED KNIFE	
26	018260832	2	螺栓 M2.6X8	BOLT, SOCKET M2.6X8	
27	S34894001	1	线导向板	THREAD GUIDE PLATE	
28	S34893001	1	定刀安装板	SETTING BRACKET FIXED KNIFE	
29	062300512	2	螺钉 M3X5	SCREW PAN M3X5	
30	S34889101	1	夹线组件	THREAD NIPPER ASSY	
31	S34890001	1	夹线 U	THREAD NIPPER U	
32	S34891101	1	夹线 D	THREAD NIPPER, D	
33	S34888101	1	夹线 M	THREAD NIPPER, M	
34	S34892001	1	分线销	OPENER PIN	
35	002020416	2	螺钉 M2X4	SCREW PAN M2X4	
36	021020106	2	螺母 M2	NUT 1 M2	
37	542515001	2	螺母 M2.6X3.5	SCREW M2.6X3.5	
38	S34887001	1	定刀板弹簧	SPRING, PLATE ;F-KNIFE	
39	S34886001	1	定刀板弹簧 U	SPRING, U PLATE ;F-KNIFE	
40	SA7077001	1	压板 U	PRESSER PLATE U	
41	060400516	2	螺钉 M4X5	SCREW BIND M4X5	
42	152904001	1	螺钉 SM4.37	SCREW, SM4.37	
43	104336003	1	螺钉 SM2.38	SCREW, SM2.38	
44	S34884000	1	分线器弹簧	OPENER SPRING	
45	105288101	2	螺钉 SM2.38	SCREW SM2.38	
46	021400306	1	六角螺母 M4	NUT 3 M4	
47	062300416	2	螺钉 M3X4	SCREW PAN M3X4	

Q2. 切线装置 / Thread trimmer mechanism

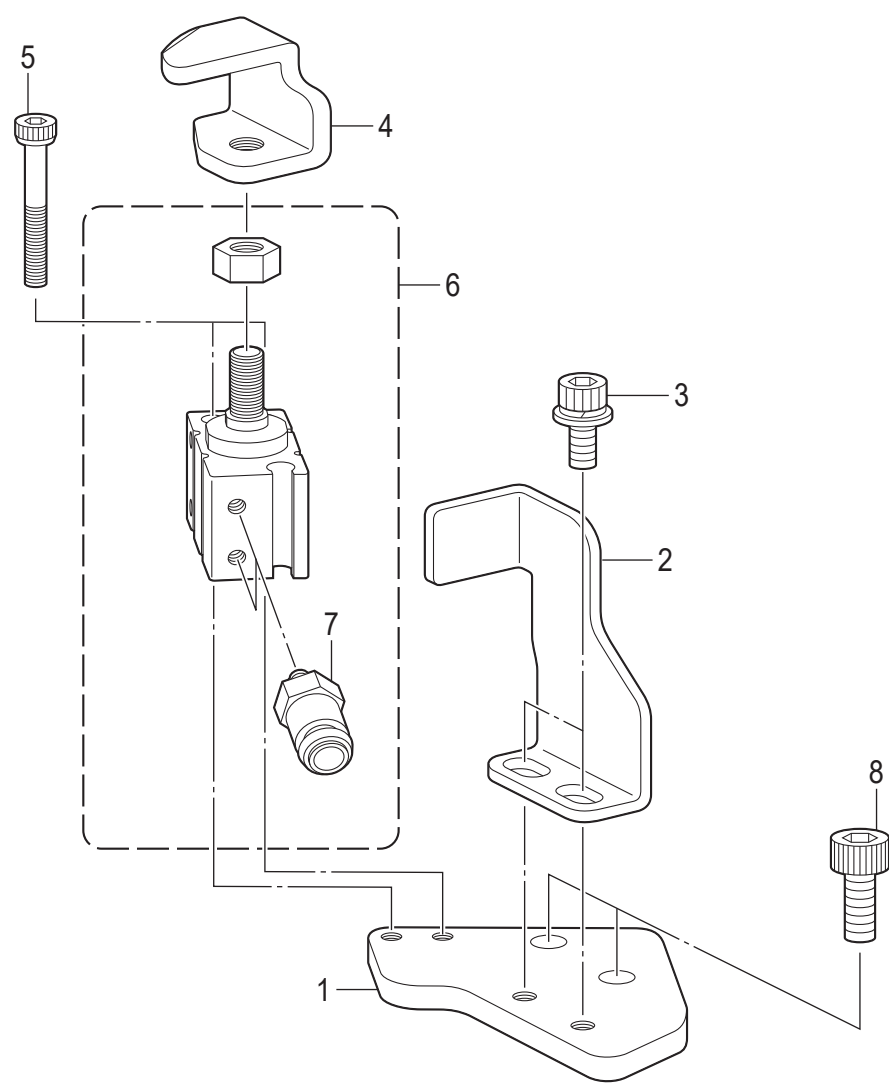
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RH-982A-403

Q2. 切线装置 / Thread trimmer mechanism

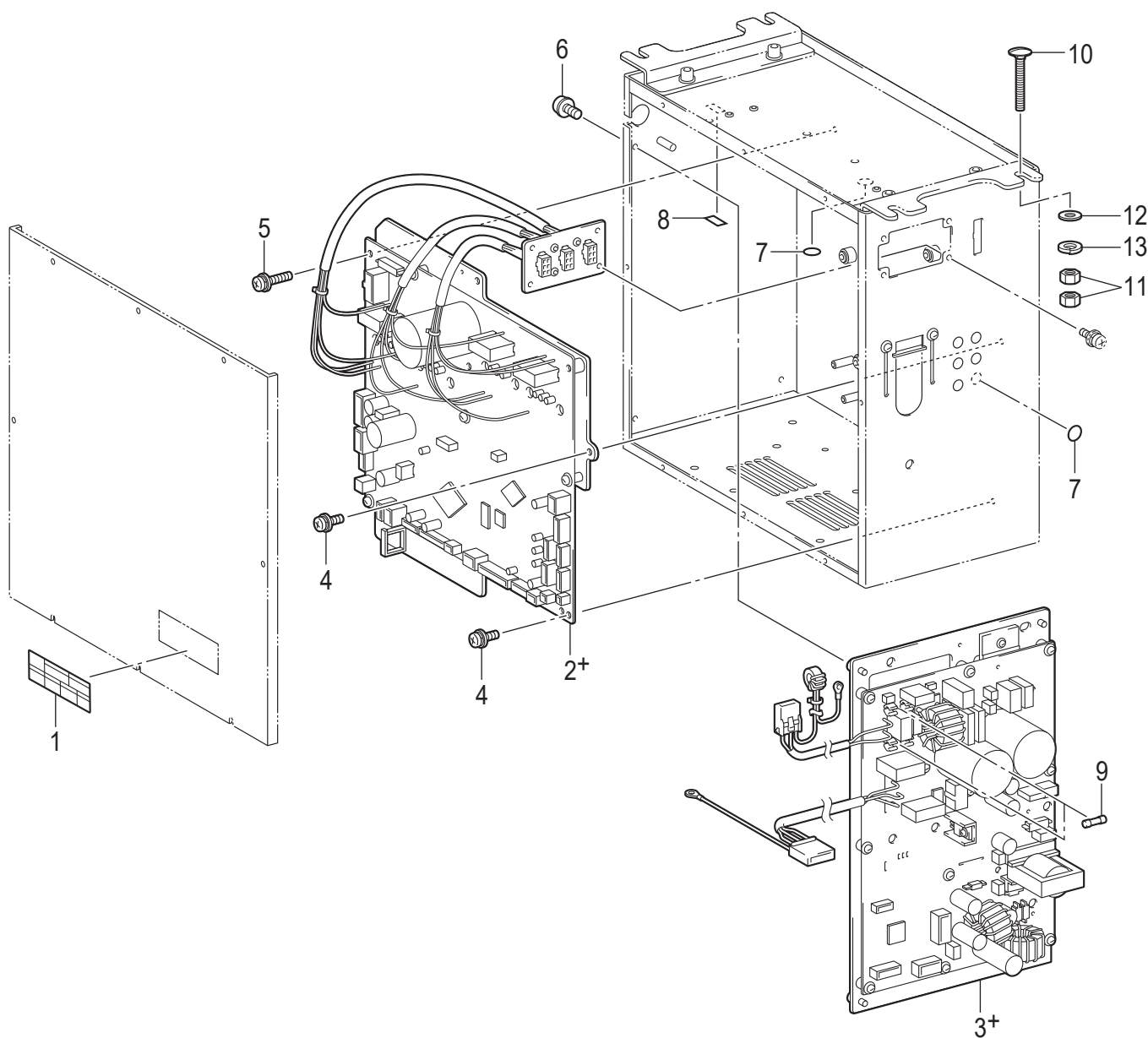
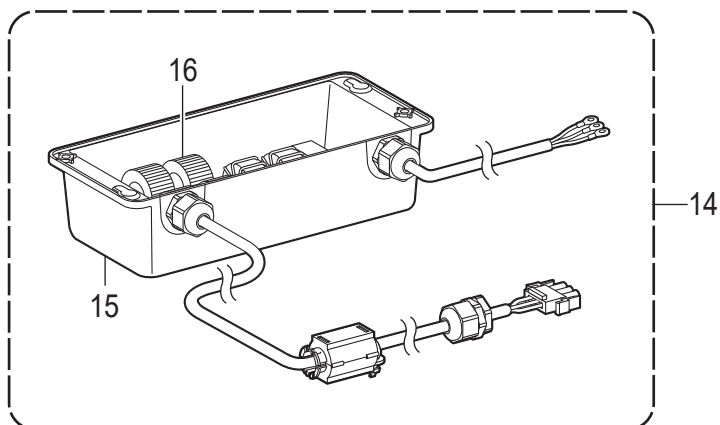
参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
			<用于-02>	<For -02>	
1	SA6988001	1	动刀 R	MOVABLE KNIFE R	
2	SA6989001	1	动刀 L	MOVABLE KNIFE L	
3	SA6990101	1	挡线器	THREAD HANDLER	
4	SA6991001	1	动刀驱动板	MOVABLE KNIFE DRIVING PLATE	
5	SA6992001	1	切线连接组件 A	THREAD TRIMMER LINK A ASSY	
6	SA6994001	1	切线连接组件 B	THREAD TRIMMER LINK B ASSY	
7	S37660101	1	轴位螺钉 M4	SHOULDER SCREW, M4	
8	021400202	1	六角螺母 M4	NUT 2 M4	
9	S37654000	1	波纹垫圈	WAVE WASHER	
10	S37655101	1	切刀支撑圈	KNIFE SUPPORT WASHER	
11	141542001	2	螺钉 3.18	SCREW 3.18	
12	SA6996001	1	切线连接杆组件 J	THREAD TRIMMER L-LEVER J ASSY	
13	SA7778001	1	连接杆滚轮	LINK LEVER ROLLER	
14	137191051	1	挡圈	STOP RING	
15	SA5693001	1	轴位螺钉 M4	SHOULDER SCREW M4	
16	021400306	1	六角螺母 M4	NUT 3 M4	
17	SA6998101	1	弹簧挂钩	SPRING HOOK	
18	SA6999101	1	切线弹簧	THREAD TRIMMER SPRING	
19	S34902001	1	弹簧挂钩	SPRING HOOK	
20	021350106	1	螺母 M3.5	NUT 1 M3.5	
21	002260516	1	螺钉 M2.6X5	SCREW PAN M2.6X5	
22	062300416	2	螺钉 M3X4	SCREW PAN M3X4	
23	SA7001001	1	切线臂管套	BUSH TR TRIMMER ARM	
24	002260516	2	螺钉 M2.6X5	SCREW PAN M2.6X5	
25	SA7002101	1	切线杆臂 B	THREAD TRIMMER LEVER ARM B	
26	S21716001	1	螺钉 M4X10	SCREW, BUTTON HEAD M4X10	
27	S37858000	1	针销 4X8	NEEDLE PIN 4X8	
28	SA7003001	1	压板 JU	WORK CLAMP PLATE JU	
29	060400516	2	螺钉 M4X5	SCREW BIND M4X5	
30	153787101	2	螺钉 SM2.38	SCREW SM2.38	



R. 面线剪切装置 / Upper thread trimmer mechanism

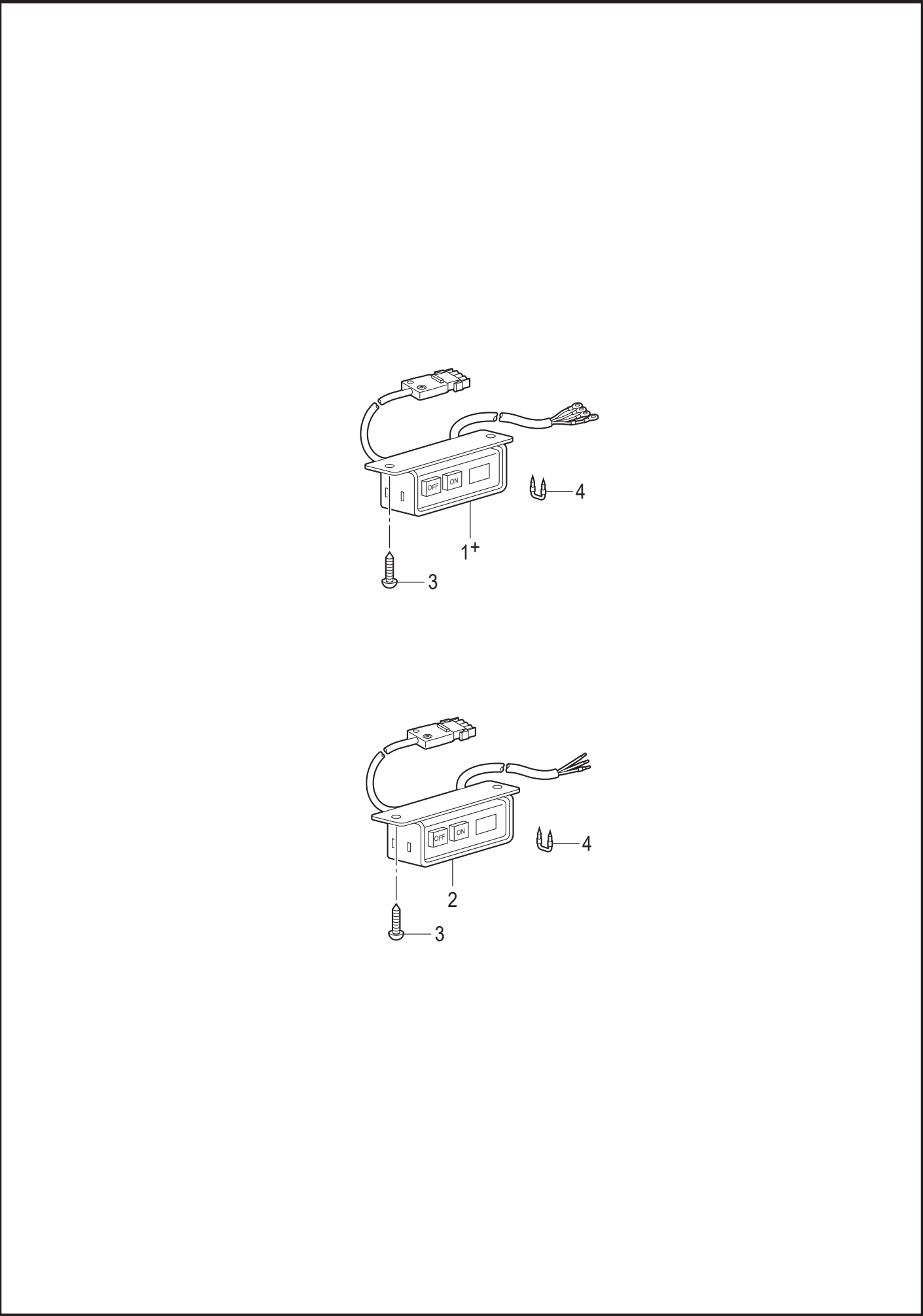
参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SA8889001	1	气缸安装板	CYLINDER SETTING PLATE	
2	SA8890001	1	气锤导向板	HAMMER GUIDE PLATE	
3	S55479001	2	螺栓(带垫圈) M4X8	BOLT SOCKET (S/P WASHER) M4X8	
4	SA7007001	1	气锤	HAMMER	
5	S12053000	2	螺栓 M3X25 CQ2	BOLT, CQ2 M3X25	
6	SA7008201	1	气缸组件	CYLINDER ASSY	
7	SA7011101	2	接头 KQ2H04-M3G	JOINT KQ2H04-M3G	
8	018501236	2	螺栓 M5X12	BOLT SOCKET M5X12	

< 用于单相 230V / For Single phase 230V AC >
< 用于欧洲 / For Europe >



S1. 控制箱 / Control box

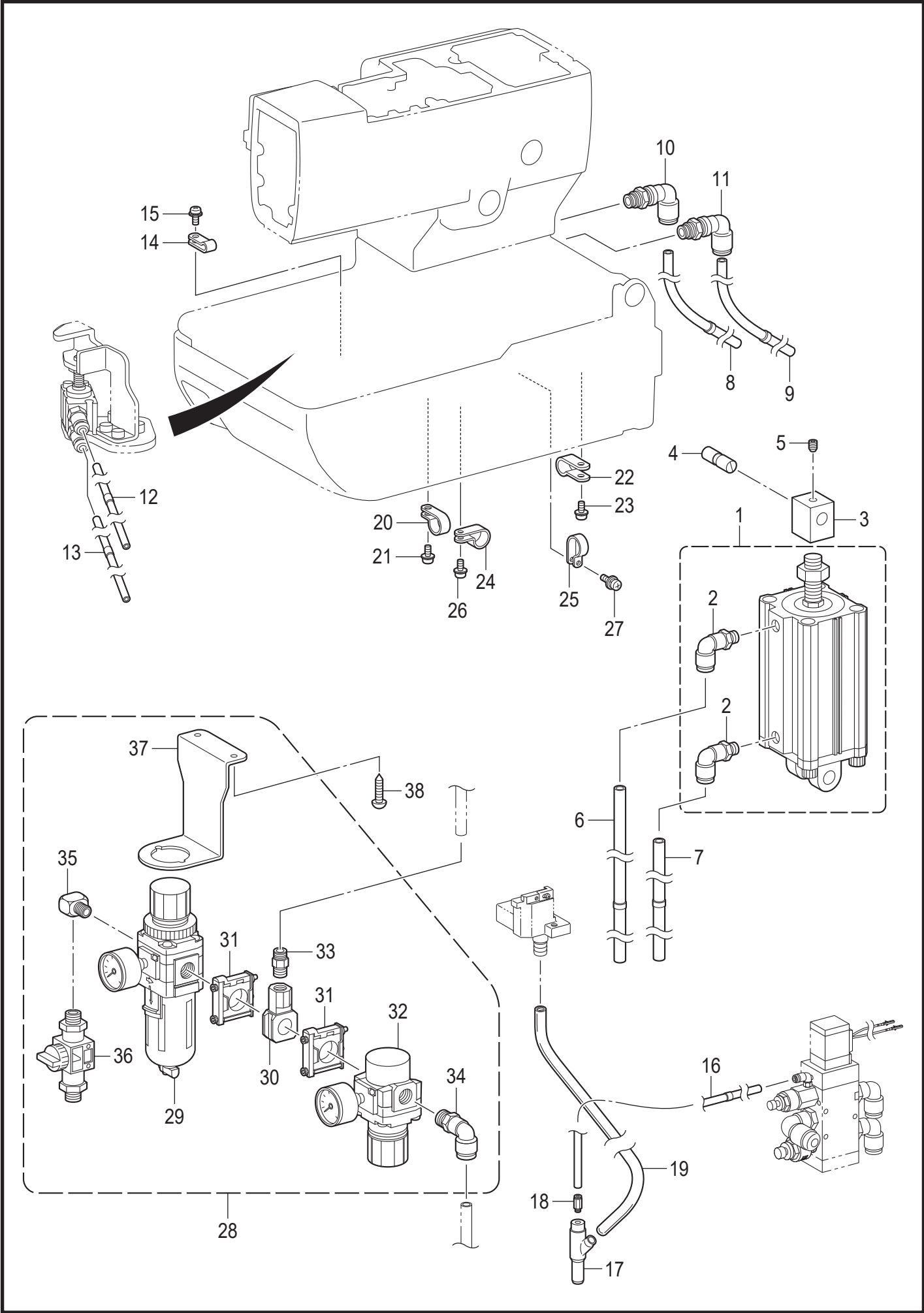
参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SB8096101	1	感电标签 36 X 150 <用于欧洲以外>	LABEL ELECTRICAL SHOCK 36X150 <Except for Europe>	
2+	SB9991101	1	主基板组件 982A	MAIN PCB ASSY 982A	
3+	SB9992101	1	电源马达基板组件 982A <用于欧洲>	POWER MOTOR PCB ASSY 982A <For Europe>	
2+	SC1742101	1	主基板组件 982A CE	MAIN PCB ASSY 982A CE	
3+	SC1743101	1	电源马达基板组件 982A CE	POWER MOTOR PCB ASSY 982A CE	
4	0A5400806	4	螺钉(带垫圈) M4X8DB	SCREW PAN (S/P WASHER) M4X8	
5	0A4402006	5	螺钉(带垫圈) M4X20DA	SCREW PAN (S/P WASHER) M4X20	
6	0A5400806	4	螺钉(带垫圈) M4X8DB	SCREW PAN (S/P WASHER) M4X8	
7	S37060001	2	接地标记	LABEL GROUNDING	
8	S37059001	1	PE 标记	LABEL, PE	
9	SB3275001	2	玻璃保险器 10A	GLASS FUSE 10A-50T100H	
10	SA9893001	4	螺栓 M8X65	BOLT M8X65	
11	021080206	8	螺母 M8	NUT 2 M8	
12	025080336	4	平垫圈 L8	WASHER PLAIN L 8	
13	028080246	4	弹簧垫圈 2-8	WASHER SPRING 2-8	
			<用于单相 230V> <用于欧洲>	<For single-phase 230V AC> <For Europe>	
14	SB7077001	1	CE 滤波器组件TYPE5	CE FILTER UNIT TYPE5	
15	SB7074001	1	CE 滤波器座罩	CE FILTER CASE	
16	SB7065001	1	CE 过滤基板组件	CE FILTER PCB ASSY TYPE3	



S2. 控制箱 / Control box

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1+	SC1420001	1	<用于三相 200V> <用于日本> 电源开关组件 SJT 982A	<For three-phase 200V AC> <For Japan> POWER SWITCH ASSY SJT 982A	
1+	SC1421001	1	<用于三相 220V> <用于北美和墨西哥> 电源开关组件 SJT#2 982A	<For three-phase 220V AC> <For USA, Canada and Mexico> POWER SWITCH ASSY SJT#2 982A	
2	SC1423001	1	<用于单相 220V> <用于亚洲、一般出口及中国> 电源开关组件 CCC 982A	<For single-phase 220V AC> <For Asia, General export and China> POWER SWITCH ASSY CCC 982A	
3	S03816001	2	圆头木螺钉 M4.5X16	WOOD SCREW M4.5X16	
4	200190101	7	U 形卡钉 10X20	STAPLE 10X20	

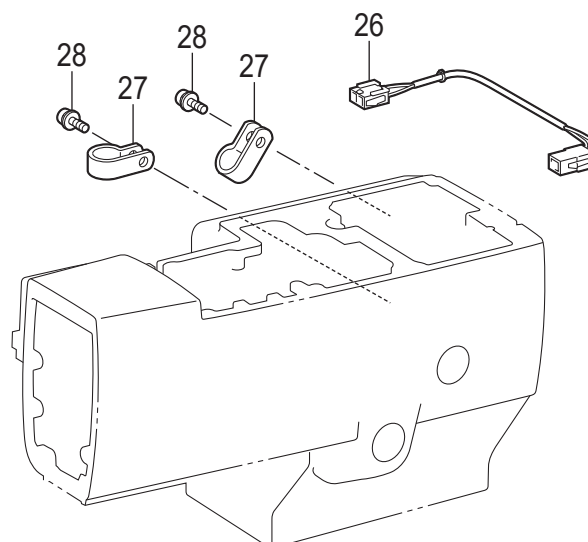
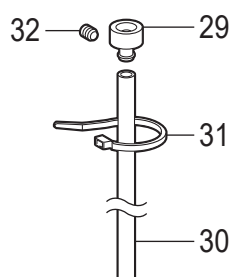
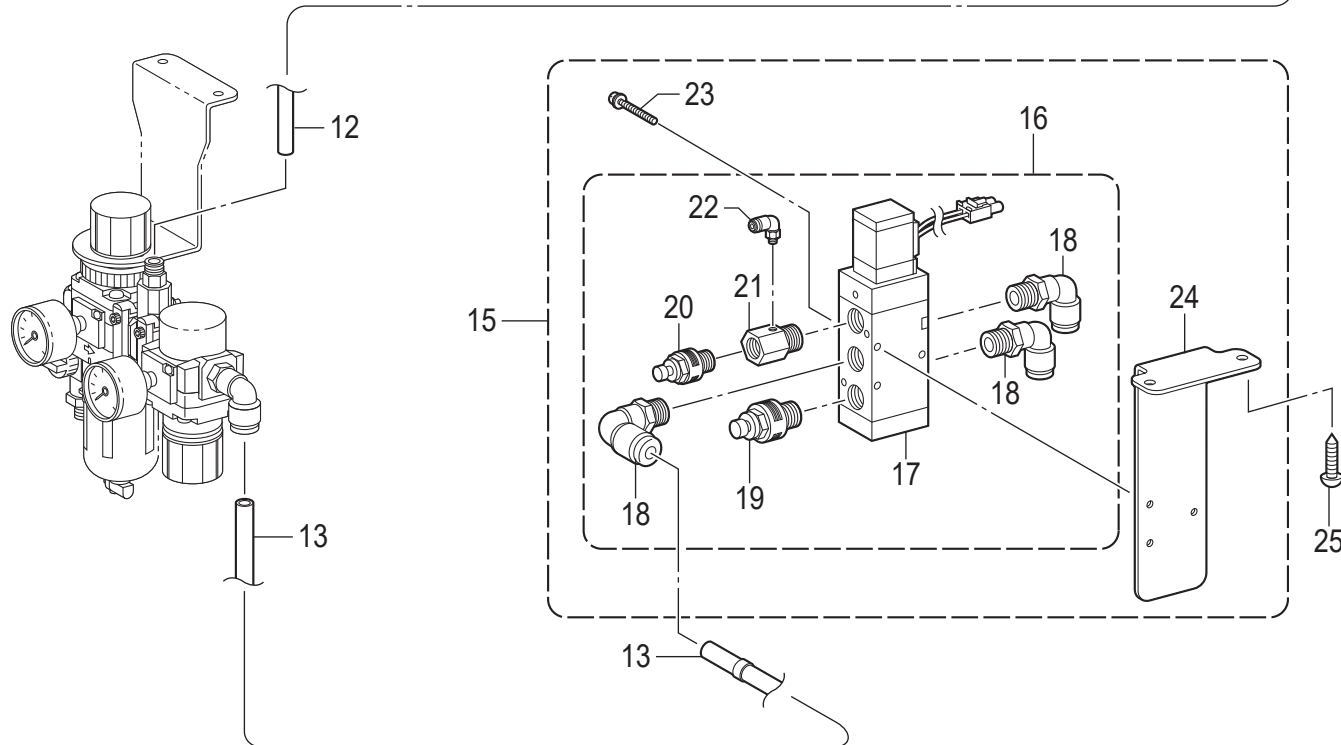
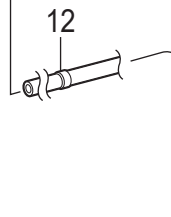
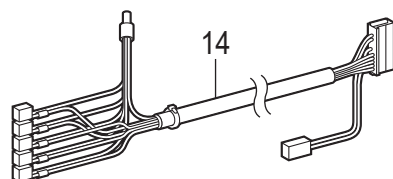
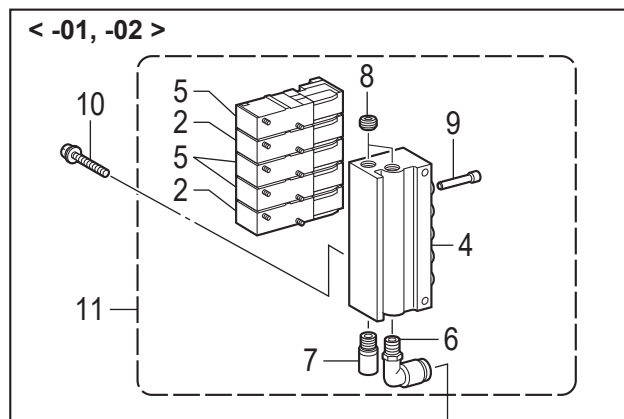
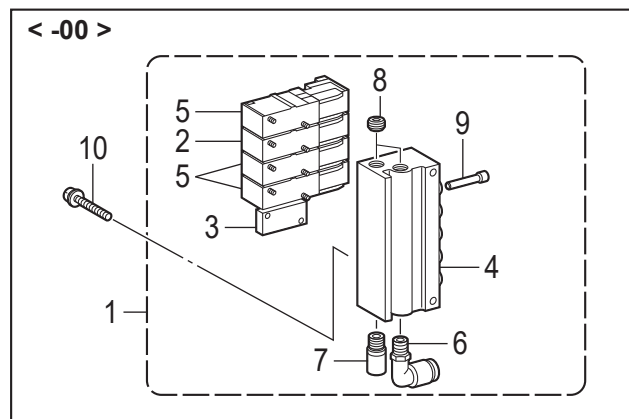
T1. 空压装置 / Air pressure mechanism



T1. 空压装置 / Air pressure mechanism

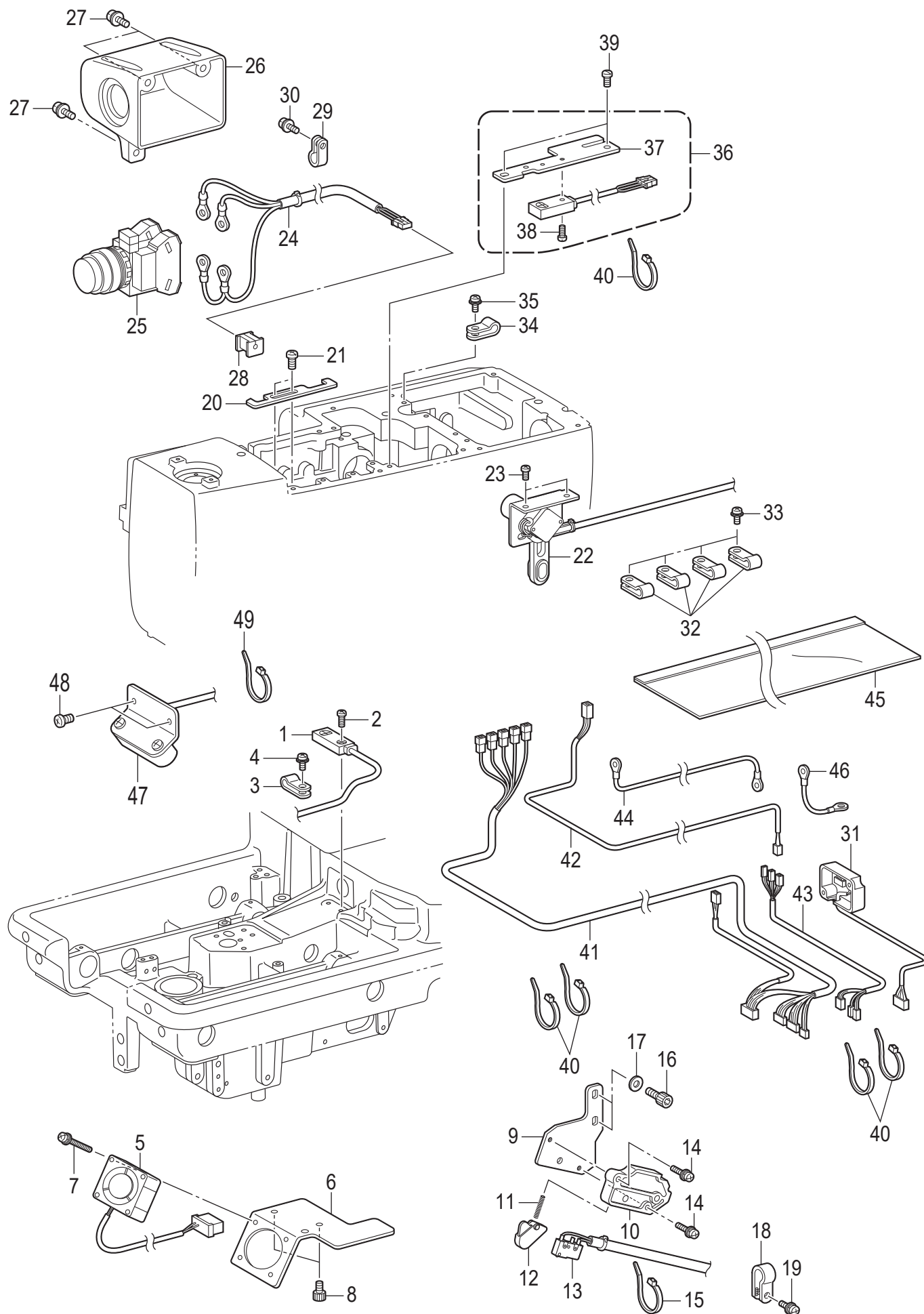
参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	S35360000	1	气缸组件 63X100	CYLINDER ASSY 63X100	
2	S35426100	2	弯管 10-4	ELBOW 10-4	
3	SA7016101	1	气缸连接	CYLINDER ROD	
4	SA7017001	1	气缸连接轴	CYLINDER ROD SHAFT	
5	014060836	1	固定螺钉 M6X8	SET SCREW SOCKET (CP) M6X8	
6	SA7018001	1	空气管 10X6.5-6A	AIR TUBE 10X6.5-6A	
7	SA7019001	1	空气管 10X6.5-5A	AIR TUBE 10X6.5-5A	
8	SA7020001	1	空气管 10X6.5-5	AIR TUBE 10X6.5-5	
9	SA7021001	1	空气管 10X6.5-6	AIR TUBE 10X6.5-6	
10	SA7022001	1	弯管 KQ2LE10-5	UNION KQ2LE10-5	
11	SA8040001	1	弯管 KQ2LE10-6	UNION KQ2LE10-6	
12	SA7023001	1	空气管 4X2.5-13	AIR TUBE 4X2.5-13	
13	SA7159001	1	空气管 4X2.5-14	AIR TUBE 4X2.5-14	
14	S00480000	1	电线夹 #5	CORD HOLDER 5N	
15	0A5401006	1	螺钉(带垫圈) M4X10DB	SCREW PAN (S/P WASHER) M4X10	
16	SA7024101	1	空气管 4X2.5-2	AIR TUBE 4X2.5-2	
17	SB6974001	1	文吐里管	VENTURI TUBE	
18	SB8734101	1	管接头 KQ2H04-M6A	JOINT KQ2H04-M6A	
19	SA9176001	1	布屑管 A	KNIFE TRASH TUBE A	
20	SB4096001	1	电线夹 #12	CORD HOLDER #12	
21	0A5401206	1	螺钉(带垫圈) M4X12DB	SCREW PAN (S/P WASHER) M4X12	
22	552908000	1	电线夹 #14	CORD HOLDER #14	
23	0A5401206	1	螺钉(带垫圈) M4X12DB	SCREW PAN (S/P WASHER) M4X12	
24	SB4096001	1	电线夹 #12	CORD HOLDER #12	
25	SB0324001	1	电线夹 13N	CORD HOLDER 13N	
26	0A5401206	1	螺钉(带垫圈) M4X12DB	SCREW PAN (S/P WASHER) M4X12	
27	0A5401206	1	螺钉(带垫圈) M4X12DB	SCREW PAN (S/P WASHER) M4X12	
28	SA8119401	1	压缩空气大组件	AIR UNIT SET	
29	SA7583101	1	FR 复合件 AW30	FR UNIT AW30	
30	SA7584001	1	T 隔板	T SPACER	
31	SA7585101	2	隔板	SPACER	
32	SA7586101	1	R 复合件 AR30	R UNIT AR30	
33	S59219000	1	管接头 08-PT1/4	HALF UNION 08-PT1/4	
34	SA7587001	1	弯管 KQ2L10-02AS	ELBOW KQ2L10-02AS	
35	SA7588001	1	接管 PT 1/4	ELBOW PT 1/4	
36	SB0445101	1	手指阀	FINGER VALVE	
37	SA7580001	1	安装板	SETTING PLATE	
38	100666122	2	圆头木螺钉 M5.5X20	WOOD SCREW ROUND M5.5X20	

T2. 空压装置 / Air pressure mechanism



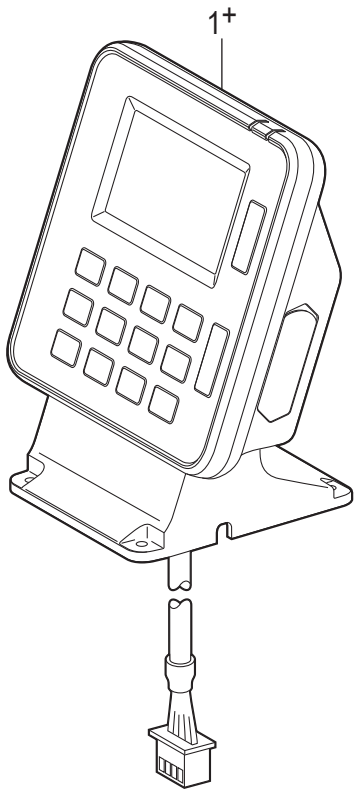
T2. 空压装置 / Air pressure mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
			<用于-00>	<For -00>	
1	SC0125001	1	电磁阀组件 4	SOLENOID VALVE 4 ASSY	
2	SB8245001	1	阀门 VQZ2151BS-5	VALVE VQZ2151BS-5	
3	S53982000	1	遮隔板组件	BLANKING PLATE ASSY	
4	SA7032101	1	复式接头 5	MANIFOLD 5	
5	SB8265001	3	阀门 VQZ2151B-5	VALVE VQZ2151B-5	
6	S14159000	1	弯管 1/8-8	ELBOW 1/8-8	
7	SA5283001	1	消音器 AN10-1	SILENCER AN10-1	
8	153274001	2	盖 1/8	CAP, 1/8	
9	SA7033001	1	插销 4	PLUG 4	
10	0A4403506	2	螺钉(带垫圈) M4X35DA	SCREW PAN (S/P WASHER) M4X35	
			<用于-01 和-02>	<For -01 and -02>	
11	SC0124001	1	电磁阀组件 5	SOLENOID VALVE 5 ASSY	
2	SB8245001	2	阀门 VQZ2151BS-5	VALVE VQZ2151BS-5	
4	SA7032101	1	复式接头 5	MANIFOLD 5	
5	SB8265001	3	阀门 VQZ2151B-5	VALVE VQZ2151B-5	
6	S14159000	1	弯管 1/8-8	ELBOW 1/8-8	
7	SA5283001	1	消音器 AN10-1	SILENCER AN10-1	
8	153274001	2	盖 1/8	CAP, 1/8	
9	SA7033001	1	插销 4	PLUG 4	
10	0A4403506	2	螺钉(带垫圈) M4X35DA	SCREW PAN (S/P WASHER) M4X35	
12	SA7034001	1	空气管 8X5-1	AIR TUBE 8X5-1	
13	SA7035001	1	空气管 10X6.5-4	AIR TUBE 10X6.5-4	
14	SB9965001	1	阀接线	VALVE HARNESS	
15	SC0099001	1	切刀阀大组件	CUTTER VALVE SET	
16	SC0097001	1	阀组件	VALVE ASSY	
17	SC0098001	1	阀门 VF5120	VALVE VF5120	
18	SA7593001	3	弯管 KQ2L10-03AS	ELBOW KQ2L10-03AS	
19	SB0543101	1	消音器 ASN2-03	SILENCER ASN2-03	
20	SA7598101	1	消音器 ASN2-02	SILENCER ASN2-02	
21	SA7596001	1	接头 3/8X1/4-M5	JOINT 3/8X1/4-M5	
22	S53488000	1	接头	JOINT	
23	0A4404006	3	螺钉(带垫圈) M4X40DA	SCREW PAN (S/P WASHER) M4X40	
24	SA7581001	1	阀安装板	VALVE SETTING PLATE	
25	100666122	2	圆头木螺钉 M5.5X20	WOOD SCREW ROUND M5.5X20	
26	SC0022001	1	气锤阀接线	HAMMER VALVE HARNESS	
27	S00470000	2	电线夹 #16	CORD HOLDER 16N	
28	0A5401006	2	螺钉(带垫圈) M4X10DB	SCREW PAN (S/P WASHER) M4X10	
29	SA7046001	1	管接头	HOSE JOINT	
30	SA7047001	1	油管	OIL TUBE	
31	228475000	1	电线夹 1.9X80	FASTENING BAND 1.9X80	
32	012500536	1	固定螺钉 M5X5	SET SCREW SOCKET (FT) M5X5	



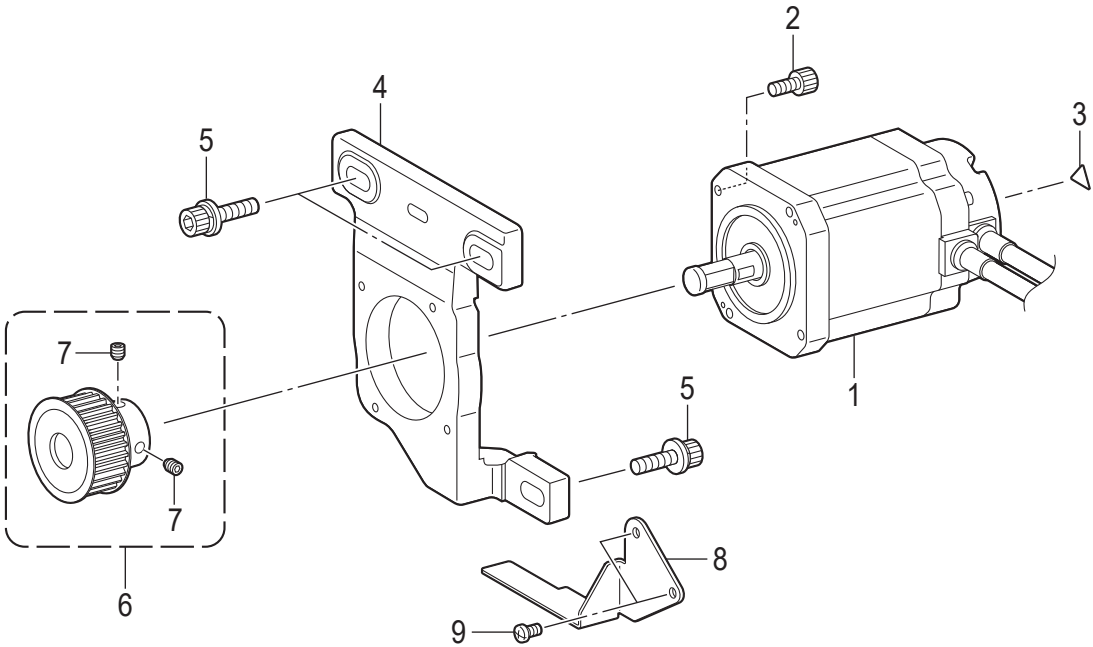
U. 电气部品 / Power supply equipment

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SB9966001	1	Y 原点感应器	Y-POSITION SENSOR	
2	062300816	1	螺钉 M3X8	SCREW PAN M3X8	
3	S10243000	1	尼龙夹 NK-3N	CORD HOLDER:NK-3N	
4	0A5401006	1	螺钉(带垫圈) M4X10DB	SCREW PAN (S/P WASHER) M4X10	
5	SB9967001	1	DC 风扇马达组件 40	DC FAN MOTOR ASSY 40	
6	SA5696101	1	风扇支架	FAN HOLDER	
7	0A5302005	4	螺钉(带垫圈) M3X20DB	SCREW PAN (S/P WASHER) M3X20	
8	018400836	2	螺栓 M4X8	BOLT SOCKET M4X8	
9	SA5729001	1	安全开关板	SAFETY SWITCH PLATE	
10	SA9865001	1	开关基座	SAFETY SWITCH BASE	
11	SA9867001	1	开关弹簧	SAFETY SWITCH SPRING	
12	SA9866001	1	开关手柄	SAFETY SWITCH LEVER	
13	SC0021001	1	头部开关组件	SWITCH ASSY MACHINE HEAD	
14	SA7293001	2	螺钉(带垫圈) M3X12	SCREW PAN (S/P W) M3X12	
15	SB4155001	1	线夹	BAND	
16	018400836	2	螺栓 M4X8	BOLT SOCKET M4X8	
17	SB3848001	2	平垫圈 M4	WASHER_PLAIN_M_4	
18	525664000	1	电线夹 #6	CORD HOLDER #6	
19	0A5401006	1	螺钉(带垫圈) M4X10DB	SCREW PAN (S/P WASHER) M4X10	
20	SA5733001	1	电线压板	CORD HOLDER	
21	062400816	2	螺钉 M4X8	SCREW PAN M4X8	
22	SC1435001	1	切刀感应器组件	CUTTER SENSOR ASSY	
23	062400816	2	螺钉 M4X8	SCREW PAN M4X8	
24	SA6531201	1	停止开关接线	STOP SWITCH HARNESS	
25	SA7488001	1	开关 HW1B-M211B	SWITCH HW1B-M211B	
26	SA5737101	1	开关罩	SWITCH COVER	
27	0A4400806	3	螺钉(带垫圈) M4X8DA	SCREW PAN (S/P WASHER) M4X8	
28	SA5738001	1	电线套	CORD BUSH	
29	625010000	1	尼龙夹 NK-2N	NYLON CLAMP NK-2N	
30	0A5401006	1	螺钉(带垫圈) M4X10DB	SCREW PAN (S/P WASHER) M4X10	
31	SC0002001	1	备用机头检出器复合件 982A	H-DETECTOR SUPPLY ASSY 982A	
32	149547000	4	压线板	CORD HOLDER 4N	
33	0A5401006	4	螺钉(带垫圈) M4X10DB	SCREW PAN (S/P WASHER) M4X10	
34	S10243000	1	尼龙夹 NK-3N	CORD HOLDER:NK-3N	
35	0A5401006	1	螺钉(带垫圈) M4X10DB	SCREW PAN (S/P WASHER) M4X10	
36	SA5740001	1	针摆感应器组件	ZIGZAG SENSOR ASSY	
37	SA5741001	1	感应器安装板	SENSOR SETTING PLATE	
38	062300816	1	螺钉 M3X8	SCREW PAN M3X8	
39	062400816	2	螺钉 M4X8	SCREW PAN M4X8	
40	228475000	5	电线夹 1.9X80	FASTENING BAND 1.9X80	
41	SB9974001	1	传感器电线	SENSOR HARNESS	
42	SA6535001	1	面线电磁铁电线	UP SOLENOID HARNESS	
43	SB9976001	1	电磁铁电线	SOLENOID HARNESS	
44	SC1425001	1	接地线 1240	GROUND WIRE 1240	
45	SA6636101	1	粘链管 40X800	QUICK TUBE ASSY 40X800	
46	SA5433001	1	接地线	GROUND WIRE	
47	SC0170201	1	灯组件	LIGHT ASSY	
48	062300416	2	螺钉 M3X4	SCREW PAN M3X4	
49	228475000	6	电线夹 1.9X80	FASTENING BAND 1.9X80	



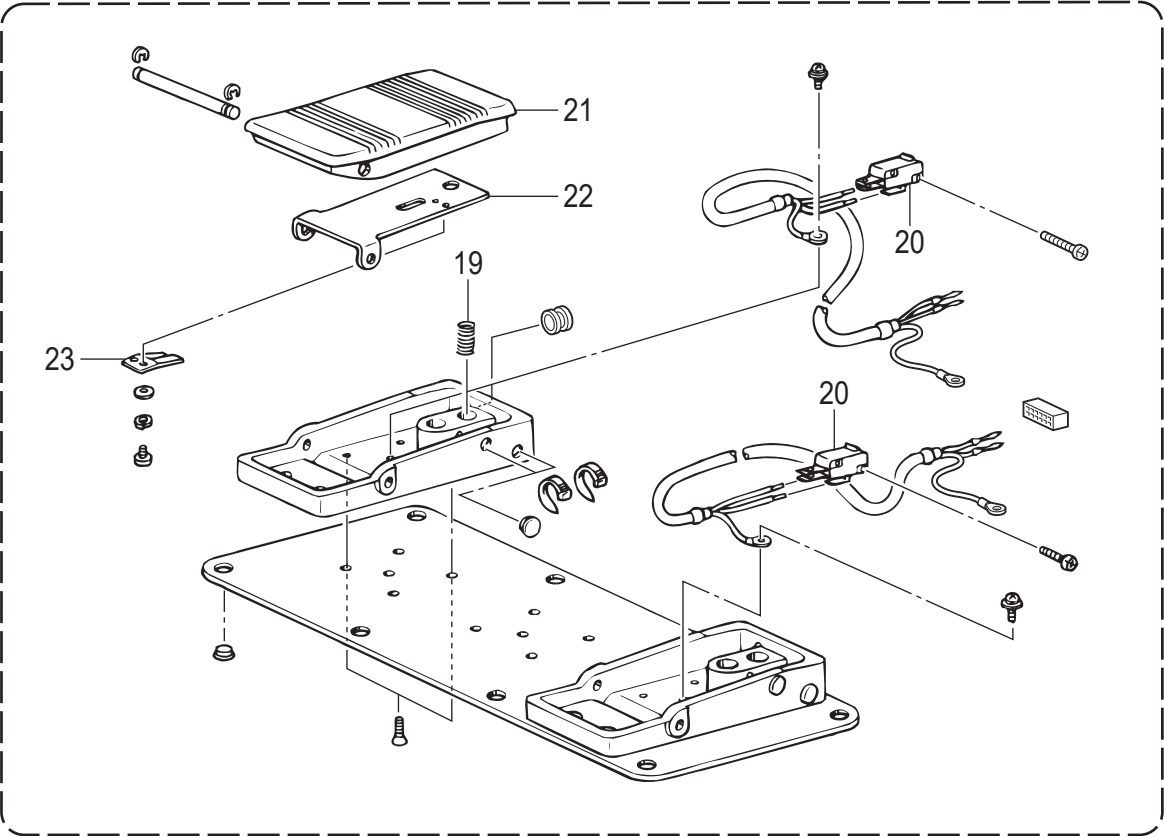
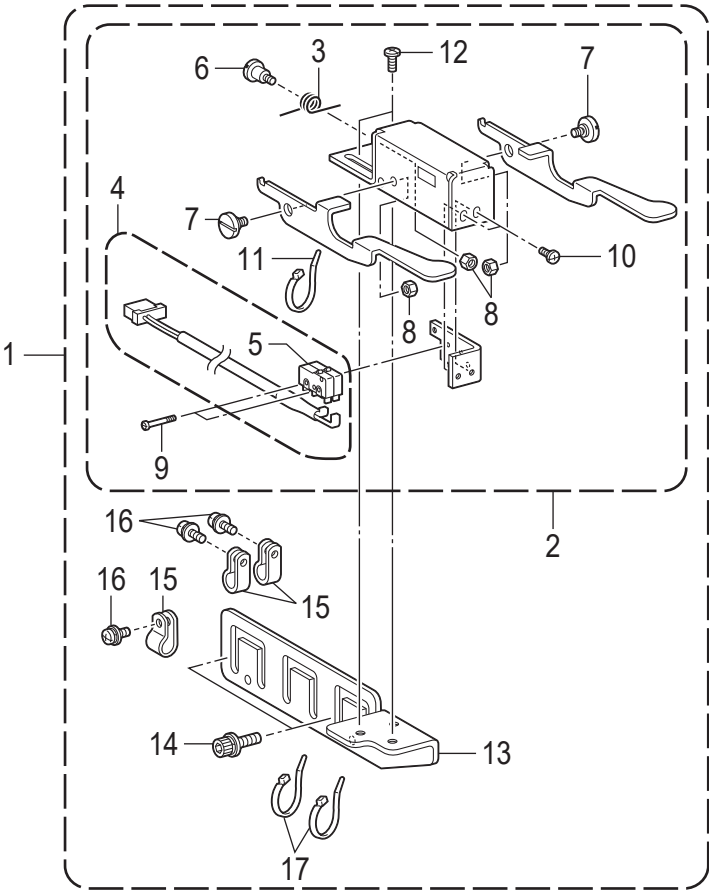
V. 操作盘 / Operation panel

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1+	SC0003001	1	<用于一般出口> 操作盘组件 982A	<For General export> OPERATION PANEL 982A ASSY	
1+	SC0003002	1	<用于一般出口以外> 操作盘组件 982A	<Except for General export> OPERATION PANEL 982A ASSY	



W. 马达装置 / Motor mechanism

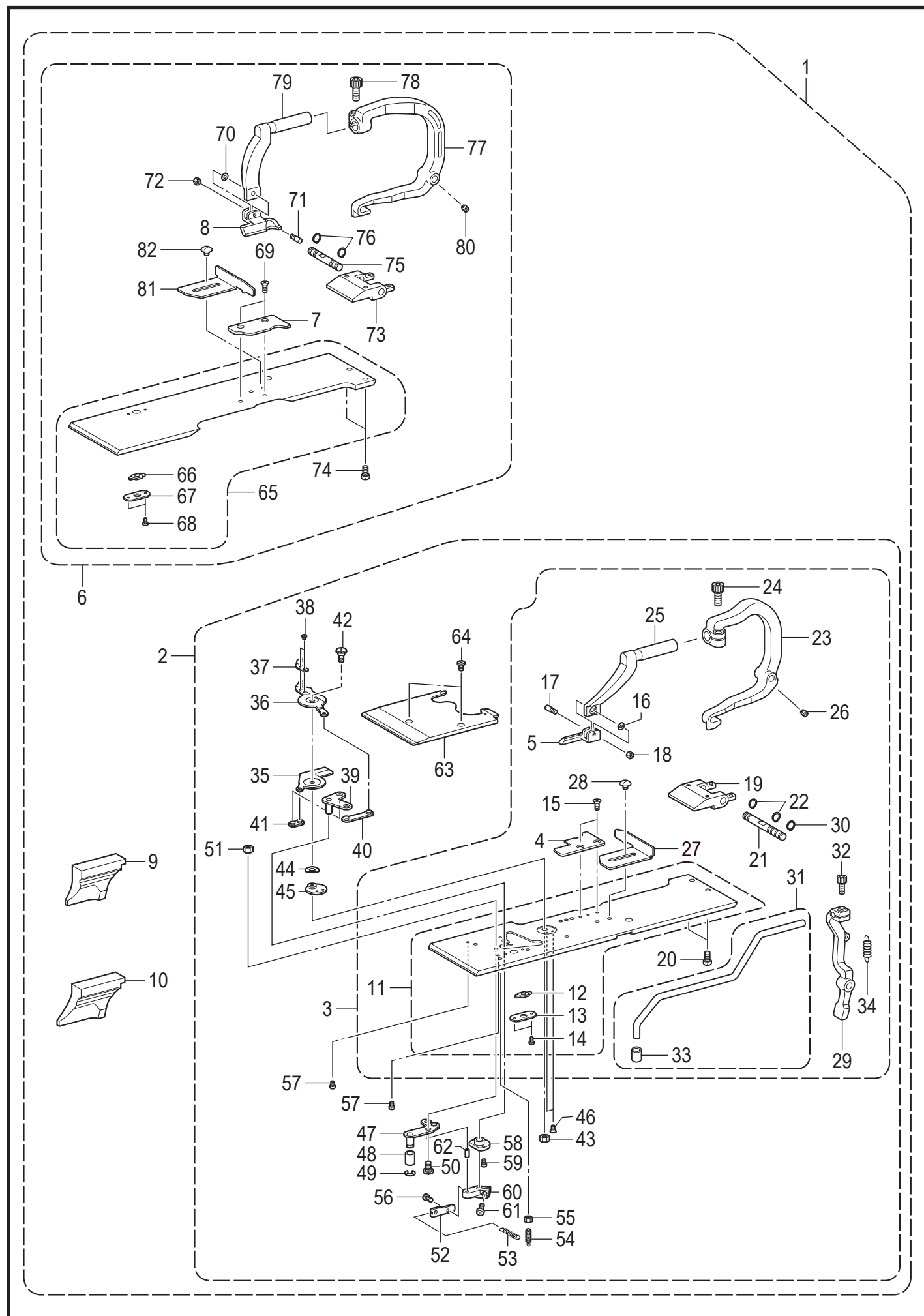
参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SC0001001	1	马达组件 982A	MOTOR 982A ASSY	
2	018402036	4	螺栓 M4X20	BOLT SOCKET M4X20	
3	SB0827001	1	高温标志	HIGH TEMP LABEL	
4	SB9961001	1	马达支架	MOTOR HOLDER	
5	S58636001	3	螺栓(带垫圈) M8X30	BOLT SOCKET (S/P WASHER)M8X30	
6	SB9962001	1	同步轮组件带螺钉	TIMING PULLEY ASSY W/S	
7	S23651001	2	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
8	SA7014001	1	皮带导向	BELT GUIDE	
9	062400816	2	螺钉 M4X8	SCREW PAN M4X8	



X. 踏板开关关系 / Foot switch pedal mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
			<用于手动开关>	<For hand start switch>	
1	SB9977101	1	手动开关大组件	HAND START SWITCH UNIT	
2	SB9978101	1	手动开关组件	HAND START SWITCH ASSY	
3	S39914001	1	开关弹簧	SWITCH LEVER SPRING	
4	SB9979101	1	手动开关	HAND START SWITCH	
5	S02699001	2	微调开关	MICRO SWITCH	
6	S34922101	1	轴位螺钉 M4	SHOULDER SCREW M4	
7	S34966001	2	轴位螺钉 M4	SHOULDER SCREW M4	
8	021400202	3	六角螺母 M4	NUT 2 M4	
9	146124001	2	螺钉 SM2.38	SCREW SM2.38	
10	060300616	2	螺钉 M3X6	SCREW BIND M3X6	
11	228475000	1	电线夹 1.9X80	FASTENING BAND 1.9X80	
12	060400816	2	螺钉 M4X8	SCREW BIND M4X8	
13	SA7124001	1	手动开关安装板	HAND SWITCH SETTING PLATE	
14	S55485001	2	螺栓(带垫圈) M5X12	BOLT SOCKET (S/P WASHER)M5X12	
15	S10243000	3	尼龙夹 NK-3N	CORD HOLDER:NK-3N	
16	0A5401006	3	螺钉(带垫圈) M4X10DB	SCREW PAN (S/P WASHER) M4X10	
17	228475000	2	电线夹 1.9X80	FASTENING BAND 1.9X80	
			<用于2 连脚踏板>	<For 2-pedal foot switch>	
18	SB9980001	1	2 连脚踏开关组件	2-PEDAL FOOT SW ASSY	
19	S38170001	2	弹簧	FOOT PEDAL SPRING	
20	S36260000	2	开关 VX	MICRO SWITCH:VX-01-1A3	
21	SB4615001	2	脚踏板	FOOT PEDAL	
22	S38175101	2	脚踏护板	PROTECTION PLATE PEDAL	
23	S38176101	2	弹簧板	SPRING, PLATE	

Y1. 附属装置 / Attachment set

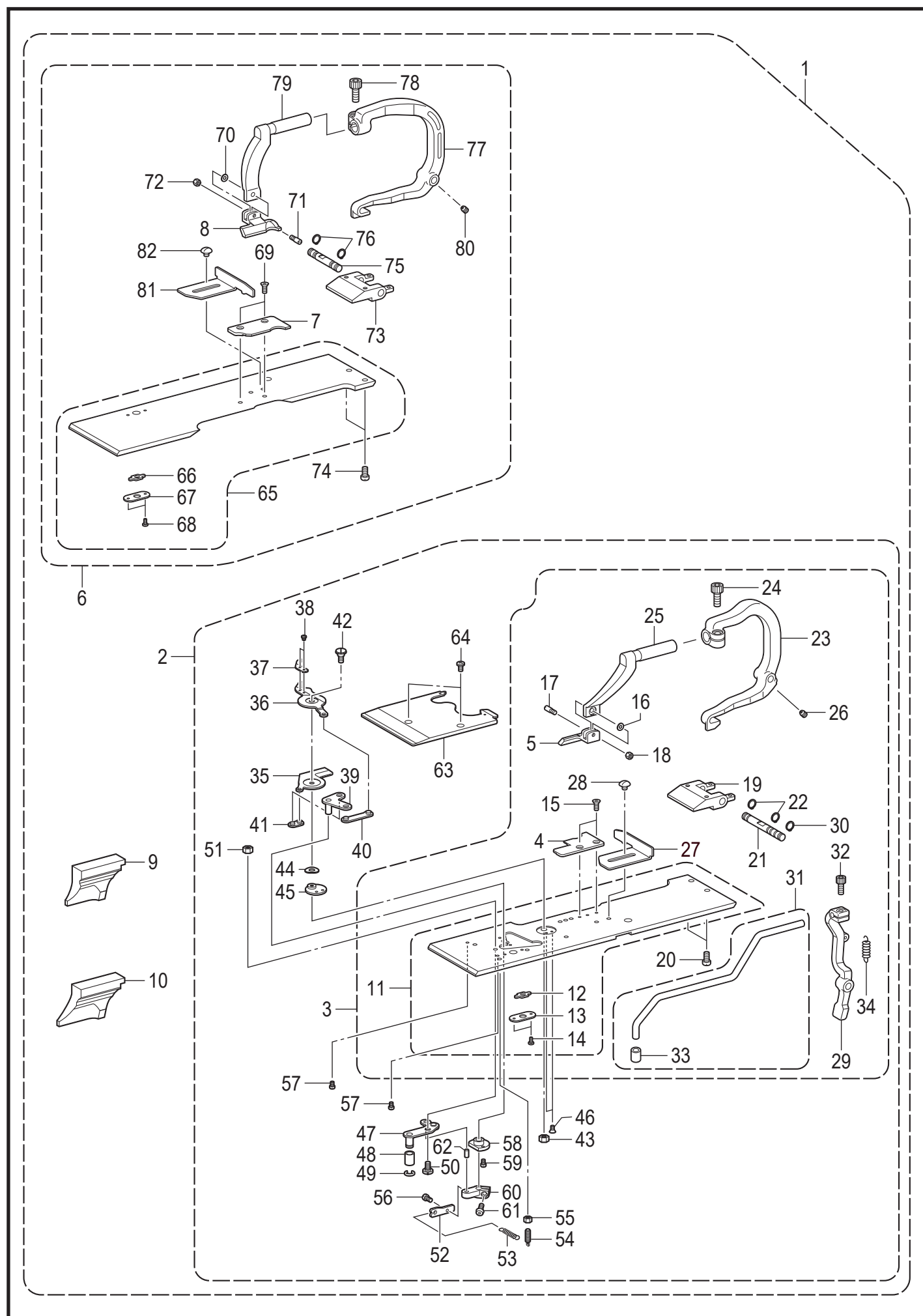


RH-982A-940

Y1. 附属装置 / Attachment set

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
			<规格变换用零部件>	<For exchange parts>	
			<用于-02: L1422>	<For -02: L1422>	
1	SA7750301	1	规格变换零部件组 (L1422)	EXCHANGE PARTS SET L1422	
2	SA7748301	1	L1422-板 R 组件	L1422-PLATE R ASSY	
3	SA7728201	1	压脚板总组件 R1422	WORK CLAMP PLATE R1422 ASSY	
4	SA7102001	1	针板 L1422R	NEEDLE PLATE L1422R	
5	SA7092001	1	压布夹 R-JL1422	WORK CLAMP R-JL1422	
6	SA7749101	1	压脚板总组件 L1422	WORK CLAMP PLATE L1422 ASSY	
7	SA7097001	1	针板 L1422L	NEEDLE PLATE L1422L	
8	SA7087001	1	压布夹 L-JL1422	WORK CLAMP L-JL1422	
9	S37704001	1	气锤 S16	HAMMER, S16	
10	S37706001	1	气锤 S20	HAMMER, S20	
			<用于-02: L1826>	<For -02: L1826>	
1	SA7771301	1	规格变换零部件组 (L1826)	EXCHANGE PARTS SET L1826	
2	SA7768301	1	L1826-板 R 组件	L1826-PLATE R ASSY	
3	SA7187201	1	压脚板总组件 R1826	WORK CLAMP PLATE R1826 ASSY	
4	SA7105001	1	针板 L1826R	NEEDLE PLATE L1826R	
5	SA7095001	1	压布夹 R-JL1826	WORK CLAMP R-JL1826	
6	SA7186101	1	压脚板总组件 L1826	WORK CLAMP PLATE L1826 ASSY	
7	SA7100001	1	针板 L1826L	NEEDLE PLATE L1826L	
8	SA7090001	1	压布夹 L-JL1826	WORK CLAMP L-JL1826	
9	S37706001	1	气锤 S20	HAMMER, S20	
10	S37708001	1	气锤 S24	HAMMER, S24	
			<用于-02: L2230>	<For -02: L2230>	
1	SA7752301	1	规格变换零部件组 (L2230)	EXCHANGE PARTS SET L2230	
2	SA7751301	1	L2230-板 R 组件	L2230-PLATE R ASSY	
3	SA6728201	1	压脚板总组件 R2230	WORK CLAMP PLATE R2230 UNIT	
4	SA6731001	1	针板 L2230R	NEEDLE PLATE L 2230R	
5	SA6732001	1	压布夹 R-JL2230	WORK CLAMP R-JL2230	
6	SA6738101	1	压脚板总组件 L2230	WORK CLAMP PLATE L2230 UNIT	
7	SA6741001	1	针板 L2230L	NEEDLE PLATE L 2230L	
8	SA6742001	1	压布夹 L-JL2230	WORK CLAMP L-JL2230	
9	S37708001	1	气锤 S24	HAMMER, S24	
10	S42053001	1	气锤 S28	HAMMER, S28	
			<用于-02: L2634>	<For -02: L2634>	
1	SA7756301	1	规格变换零部件组 (L2634)	EXCHANGE PARTS SET L2634	
2	SA7754301	1	L2634-板 R 组件	L2634-PLATE R ASSY	
3	SA7753201	1	压脚板总组件 R2634	WORK CLAMP PLATE R2634 ASSY	
4	SA7103001	1	针板 L2634R	NEEDLE PLATE L2634R	
5	SA7093001	1	压布夹 R-JL2634	WORK CLAMP R-JL2634	
6	SA7755101	1	压脚板总组件 L2634	WORK CLAMP PLATE L2634 ASSY	
7	SA7098001	1	针板 L2634L	NEEDLE PLATE L2634L	
8	SA7088001	1	压布夹 L-JL2634	WORK CLAMP L-JL2634	
9	S37198001	1	气锤 28	HAMMER, 28	
10	S37200001	1	气锤 32	HAMMER, 32	
			<用于-02: L3442>	<For -02: L3442>	
1	SA7764301	1	规格变换零部件组 (L3442)	EXCHANGE PARTS SET L3442	
2	SA7758301	1	L3442-板 R 组件	L3442-PLATE R ASSY	
3	SA7757201	1	压脚板总组件 R3442	WORK CLAMP PLATE R3442 ASSY	
4	SA7104001	1	针板 L3442R	NEEDLE PLATE L3442R	
5	SA7094001	1	压布夹 R-JL3442	WORK CLAMP R-JL3442	
6	SA7762101	1	压脚板总组件 L3442	WORK CLAMP PLATE L3442 ASSY	
7	SA7099001	1	针板 L3442L	NEEDLE PLATE L3442L	
8	SA7089001	1	压布夹 L-JL3442	WORK CLAMP L-JL3442	
9	S37202001	1	气锤 36	HAMMER, 36	
10	SA7106001	1	气锤 42	HAMMER 42	

Y1. 附属装置 / Attachment set



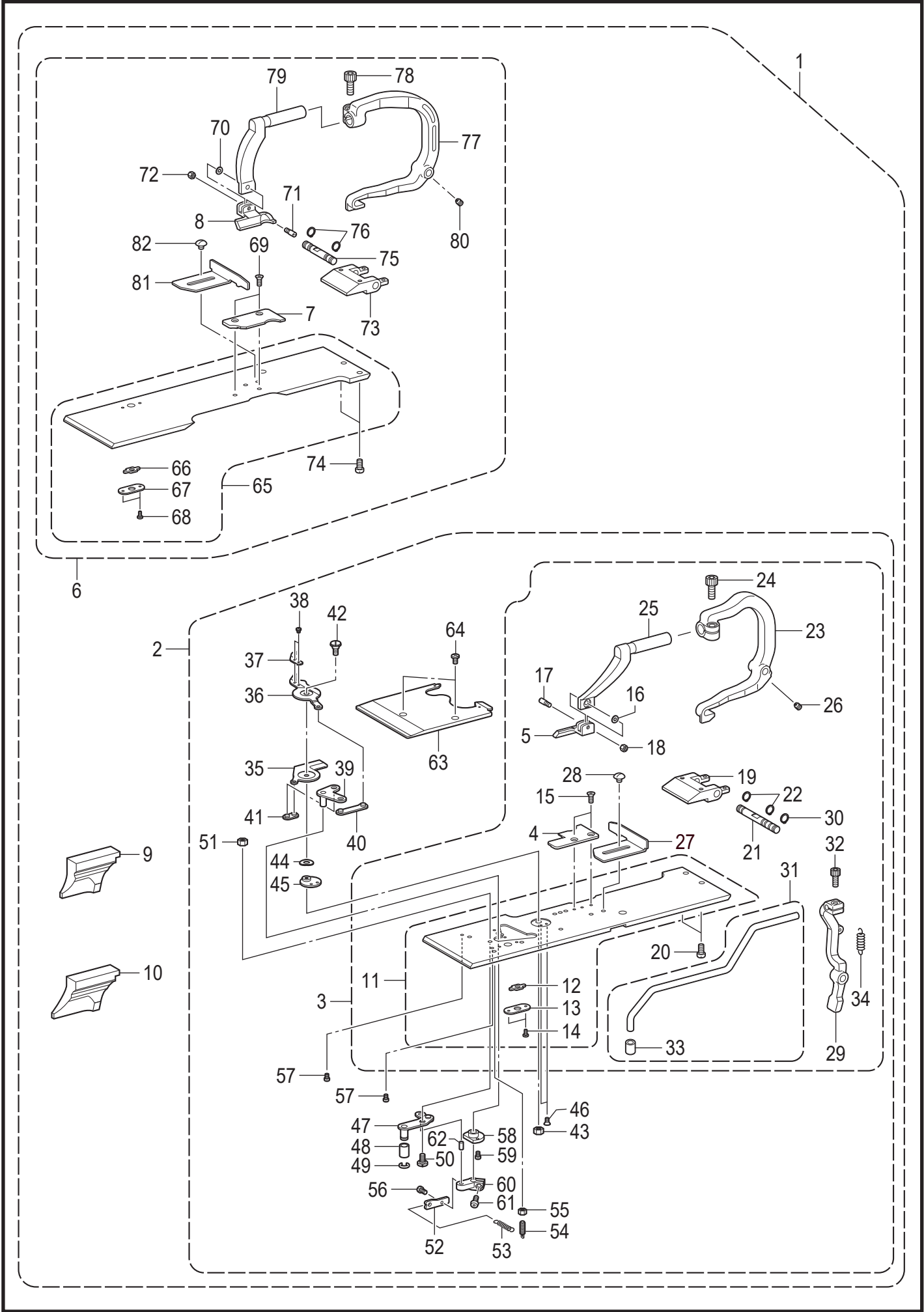
RH-982A-940

Y1. 附属装置 / Attachment set

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
11	SA6729001	1	压布板组件 JR	WORK CLAMP PLATE JR UNIT	
12	S35315001	1	角块	OPENING SLIDE BLOCK	
13	S35316001	1	角块支撑板	SLIDE BLOCK SUPPORT PLATE	
14	060020416	2	螺钉 M2X4	SCREW BIND M2X4	
15	S06696004	2	螺钉 M3X6	SCREW, FLAT M3X6	
16	S35236000	1	垫圈 3.2	WASHER, BENDING 3.2	
17	S35235001	1	支架销	SUPPORT PIN, CLAMP	
18	021300306	1	螺母 M3	NUT 3 M3	
19	SA5560001	1	夹轴承受板	CLAMP SHAFT HOLDER	
20	062400816	2	螺钉 M4X8	SCREW PAN M4X8	
21	SA6733001	1	支点轴 J	CLAMP FULCRUM SHAFT J	
22	048060142	2	轴用挡圈 C6	RETAINING RING EXTERNAL C6	
23	SA5585201	1	夹杆 R	CLAMP LEVER R	
24	018501436	1	螺栓 M5X14	BOLT SOCKET M5X14	
25	SA6734101	1	夹臂 R-J	CLAMP ARM R-J	
26	014400536	2	螺钉 M4X5	SET SCREW SOCKET(CP) M4X5	
27	SA7550001	1	布挡板 R	CROTH GUIDE R	
28	S35326101	1	螺钉 M3.5	SCREW M3.5	
29	SA6735001	1	辅助压杆臂	AUX CLAMP ARM	
30	048060142	1	轴用挡圈 C6	RETAINING RING EXTERNAL C6	
31	SA9131101	1	辅助压杆组件	SUB AUX CLAMP WRIST ASSY	
32	018401036	1	螺栓 M4X10	BOLT SOCKET M4X10	
33	S05356100	1	扣夹 A	BUTTON CLAMP A	
34	SA6737001	1	回复弹簧	AUX CLAMP TSWIST SPRING	
35	SA6988001	1	动刀 R	MOVABLE KNIFE R	
36	SA6989001	1	动刀 L	MOVABLE KNIFE L	
37	SA6990101	1	挡线器	THREAD HANDLER	
38	153787101	2	螺钉 SM2.38	SCREW SM2.38	
39	SA6991001	1	动刀驱动板	MOVABLE KNIFE DRIVING PLATE	
40	SA6992001	1	切线连接组件 A	THREAD TRIMMER LINK A ASSY	
41	SA6994001	1	切线连接组件 B	THREAD TRIMMER LINK B ASSY	
42	S37660101	1	轴位螺钉 M4	SHOULDER SCREW, M4	
43	021400216	1	六角螺母 M4	NUT 2 M4	
44	S37654000	1	波纹垫圈	WAVE WASHER	
45	S37655101	1	切刀支撑圈	KNIFE SUPPORT WASHER	
46	141542001	2	螺钉 3.18	SCREW 3.18	
47	SA6996001	1	切线连接杆组件 J	THREAD TRIMMER L-LEVER J ASSY	
48	SA7778001	1	连接杆滚轮	LINK LEVER ROLLER	
49	137191051	1	挡圈	STOP RING	
50	SA5693001	1	轴位螺钉 M4	SHOULDER SCREW M4	
51	021400306	1	六角螺母 M4	NUT 3 M4	
52	SA6998101	1	弹簧挂钩	SPRING HOOK	
53	SA6999101	1	切线弹簧	THREAD TRIMMER SPRING	
54	S34902001	1	弹簧挂钩	SPRING HOOK	
55	021350106	1	螺母 M3.5	NUT 1 M3.5	
56	002260516	1	螺钉 M2.6X5	SCREW PAN M2.6X5	
57	062300416	2	螺钉 M3X4	SCREW PAN M3X4	
58	SA7001001	1	切线臂管套	BUSH TR TRIMMER ARM	
59	002260516	2	螺钉 M2.6X5	SCREW PAN M2.6X5	
60	SA7002101	1	切线杆臂 B	THREAD TRIMMER LEVER ARM B	
61	S21716001	1	螺钉 M4X10	SCREW, BUTTON HEAD M4X10	
62	S37858000	1	针销 4X8	NEEDLE PIN 4X8	
63	SA7003001	1	压板 JU	WORK CLAMP PLATE JU	
64	060400516	2	螺钉 M4X5	SCREW BIND M4X5	
65	SA6739001	1	压布板组件 JL	WORK CLAMP PLATE JL ASSY	
66	S35315001	1	角块	OPENING SLIDE BLOCK	
67	S35316001	1	角块支撑板	SLIDE BLOCK SUPPORT PLATE	
68	060020416	2	螺钉 M2X4	SCREW BIND M2X4	
69	S06696004	2	螺钉 M3X6	SCREW, FLAT M3X6	
70	S35236000	1	垫圈 3.2	WASHER, BENDING 3.2	
71	S35235001	1	支架销	SUPPORT PIN, CLAMP	
72	021300306	1	螺母 M3	NUT 3 M3	
73	SA5560001	1	夹轴承受板	CLAMP SHAFT HOLDER	

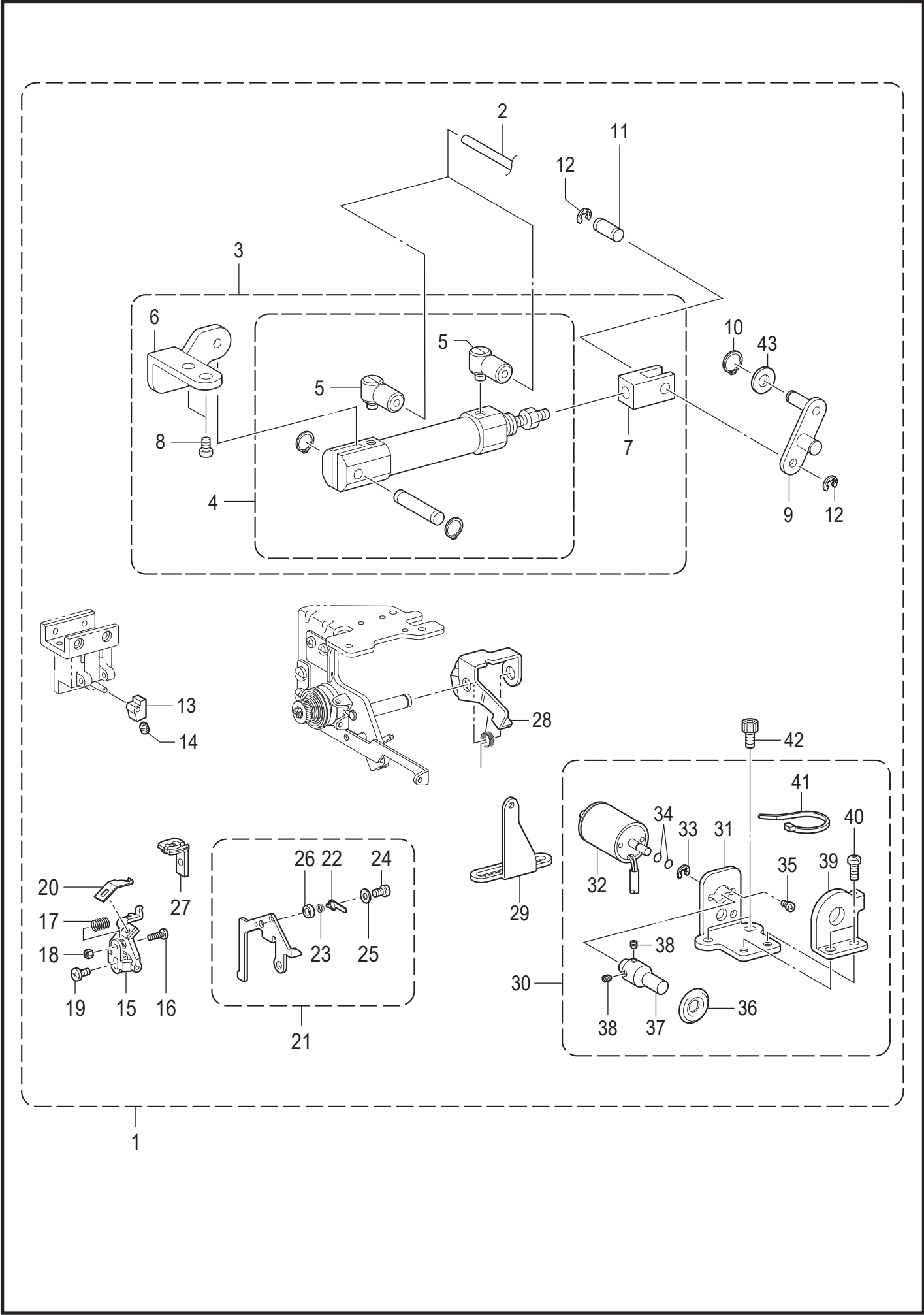
RH-982A-940

Y1. 附属装置 / Attachment set



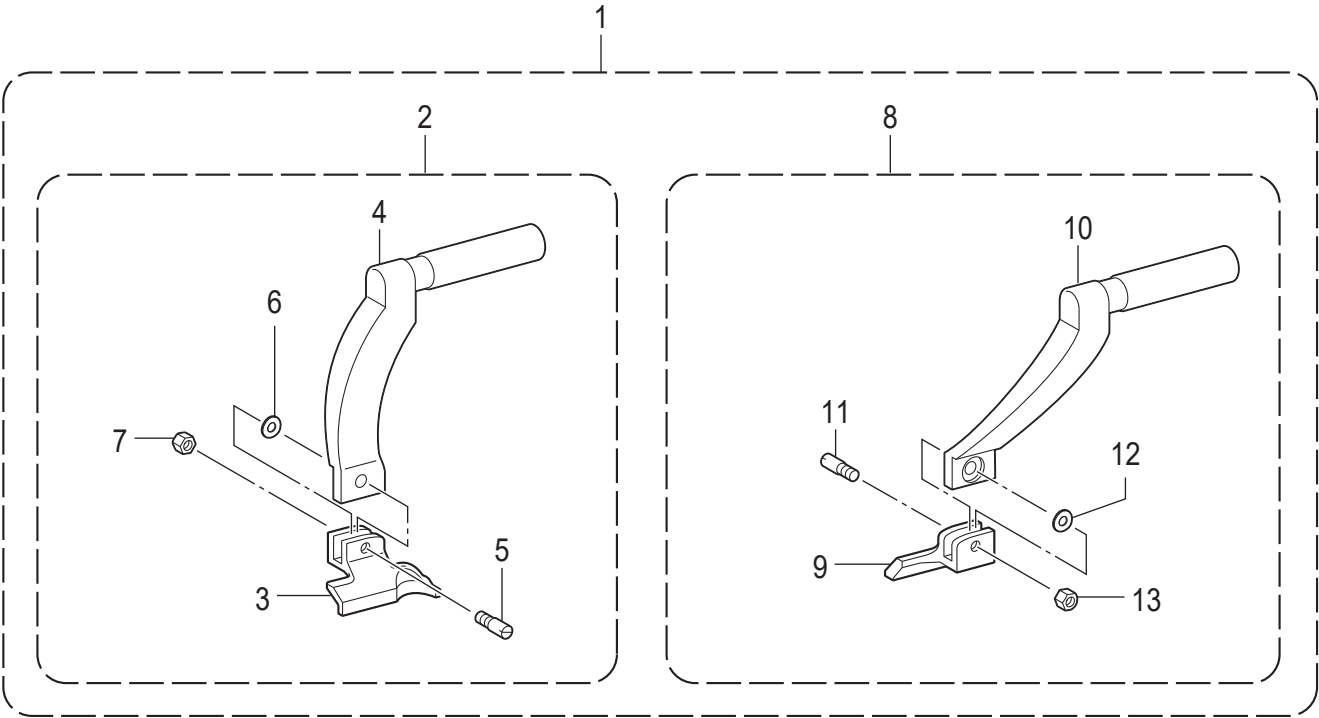
Y1. 附属装置 / Attachment set

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
74	062400816	2	螺钉 M4X8	SCREW PAN M4X8	
75	SA5674001	1	支点轴	CLAMP FULCRUM SHAFT	
76	048060142	2	轴用挡圈 C6	RETAINING RING EXTERNAL C6	
77	SA5671201	1	夹杆 L	CLAMP LEVER L	
78	018501436	1	螺栓 M5X14	BOLT SOCKET M5X14	
79	SA6743101	1	夹臂 L-J	CLAMP ARM L-J	
80	014400536	2	螺钉 M4X5	SET SCREW SOCKET(CP) M4X5	
81	SA7551001	1	布挡板 L	CROTH GUIDE L	
82	S35326101	1	螺钉 M3.5	SCREW M3.5	



Y2. 附属装置 / Attachment set

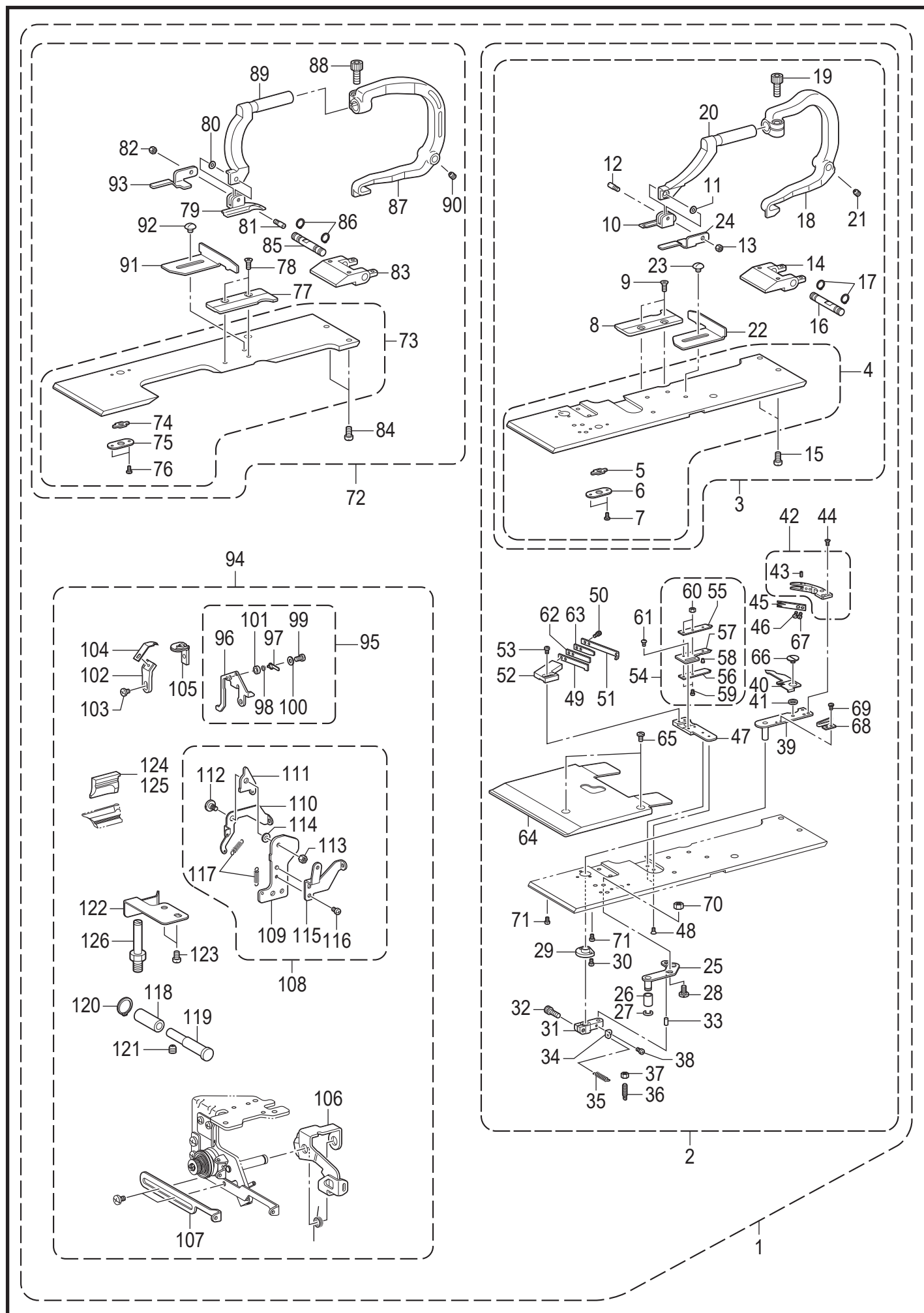
参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
			<规格变换用零部件> <用于-01 变更为-02 规格时>	<For exchange parts> <Exchange parts from -01 to -02>	
1	SA7773101	1	规格变换零部件组 (-2)	EXCHANGE PARTS SET -2	
2	SA7131001	2	空气管 4X2.5-150	AIR TUBE 4X2.5-150	
3	SA6718101	1	辅助压脚气缸组件	AUX CLAMP C-SUPPORT ASSY	
4	SA6719101	1	气缸组件 10X15	CYLINDER ASSY 10X15	
5	S12150000	2	管接头 M-5HL-4	TUBE ELBOW, M-5HL-4	
6	SA6720001	1	辅助压杆 S 支架	AUX CLAMP S HOLDER	
7	S35351001	1	气缸杆	CYLINDER ROD	
8	062400816	2	螺钉 M4X8	SCREW PAN M4X8	
9	SA6721001	1	气缸杆销	AUX CLAMP CONNECTING ROD ASSY	
10	048050142	1	轴用挡圈 C5	RETAINING RING EXTERNAL C5	
11	SA6726001	1	气缸连杆销	CYLINDER ROD PIN	
12	048030342	2	挡圈 E3	RETAINING RING E3	
13	SA6800001	1	气锤垫块	HAMMER SPACER	
14	014400536	1	螺钉 M4X5	SET SCREW SOCKET (CP) M4X5	
15	SA6868201	1	底线压板组件 J	LOWER THREAD PRESSER J ASSY	
16	S37724001	1	螺钉 SM2.38	SCREW, SM2.38	
17	S37725001	1	底线压簧	COMPRESSION SPRING	
18	S47932001	1	螺母 SM2.38-56	NUT, SM2.38-56	
19	060300816	1	螺钉 M3X8	SCREW BIND M3X8	
20	S37723101	1	上动刀 B	UPPER MOVABLE KNIFE, B	
21	SA6873001	1	芯线导向组件 C-J	GIMP THREAD GUIDE C-J ASSY	
22	SA7613001	1	芯线压板	GIMP THREAD CLAMP PLATE	
23	SA7614001	1	芯线调节弹簧	GIMP THREAD TENSION SPRING	
24	062300506	1	螺钉 M3X5	SCREW PAN M3X5	
25	SB3847001	1	平垫圈 M3	WASHER_PLAIN_M_3	
26	SA7615001	1	管套 3	COLLAR 3	
27	S37752001	1	转盘板 1.8-J	THROAT PLATE, 1.8-J	
28	SA7067201	1	底线松线板	L-THREAD RELEASE PLATE	
29	SA6982001	1	芯线导向 J	GIMP THREAD GUIDE J	
30	SA6983201	1	芯线夹组件	GIMP THREAD CLAMP ASSY	
31	SA6984001	1	芯线夹板	GIMP THREAD CLAMP PLATE	
32	SA6537101	1	芯线电磁铁	GIMP THREAD SOLENOID	
33	048025346	1	挡圈 E2.5	RETAINING RING E2.5	
34	081003870	2	O 形圈 S3	O RING S3	
35	062260406	2	螺钉 M2.6X4	SCREW PAN M2.6X4	
36	145446002	1	夹线盘	DISC TENSION	
37	SA6986101	1	芯线轴	GIMP THREAD SHAFT	
38	014300332	2	螺钉 M3X3	SET SCREW SOCKET (CP) M3X3	
39	SA6987001	1	芯线夹	GIMP THREAD CLAMP	
40	062400816	2	螺钉 M4X8	SCREW PAN M4X8	
41	228475000	1	电线夹 1.9X80	FASTENING BAND 1.9X80	
42	018400836	2	螺栓 M4X8	BOLT SOCKET M4X8	
43	025060236	1	平垫圈 M6	WASHER PLAIN M 6	



Y3. 附属装置 / Attachment set

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
			<用于腰带锁孔L26>	<For waist belt presser L26>	
1	SA7777001	1	压布夹复合件 L26W	WORK CLAMP SET L26W	
2	SA7775001	1	压布夹组件 L-L26W	WORK CLAMP ASSY L-L26W	
3	S43408001	1	压布夹 L-L3W	WORK CLAMP, L-L3W	
4	SA7726101	1	夹臂 L-JW	CLAMP ARM L-JW	
5	S35235001	1	支架销	SUPPORT PIN, CLAMP	
6	S35236000	1	垫圈 3.2	WASHER, BENDING 3.2	
7	021300306	1	螺母 M3	NUT 3 M3	
8	SA7776001	1	压布夹组件 R-L26W	WORK CLAMP ASSY R-L26W	
9	S43409001	1	压布夹 R-L3W	WORK CLAMP, R-L3W	
10	SA7727101	1	夹臂 R-JW	CLAMP ARM R-JW	
11	S35235001	1	支架销	SUPPORT PIN, CLAMP	
12	S35236000	1	垫圈 3.2	WASHER, BENDING 3.2	
13	021300306	1	螺母 M3	NUT 3 M3	
			<用于腰带锁孔L30>	<For waist belt presser L30>	
1	SA7781001	1	压布夹复合件 L30W	WORK CLAMP SET L30W	
2	SA7779001	1	压布夹组件 L-L30W	WORK CLAMP ASSY L-L30W	
3	S43410001	1	压布夹 L-L4W	WORK CLAMP, L-L4W	
4	SA7726101	1	夹臂 L-JW	CLAMP ARM L-JW	
5	S35235001	1	支架销	SUPPORT PIN, CLAMP	
6	S35236000	1	垫圈 3.2	WASHER, BENDING 3.2	
7	021300306	1	螺母 M3	NUT 3 M3	
8	SA7780001	1	压布夹组件 R-L30W	WORK CLAMP ASSY R-L30W	
9	S43411001	1	压布夹 R-L4W	WORK CLAMP, R-L4W	
10	SA7727101	1	夹臂 R-JW	CLAMP ARM R-JW	
11	S35235001	1	支架销	SUPPORT PIN, CLAMP	
12	S35236000	1	垫圈 3.2	WASHER, BENDING 3.2	
13	021300306	1	螺母 M3	NUT 3 M3	

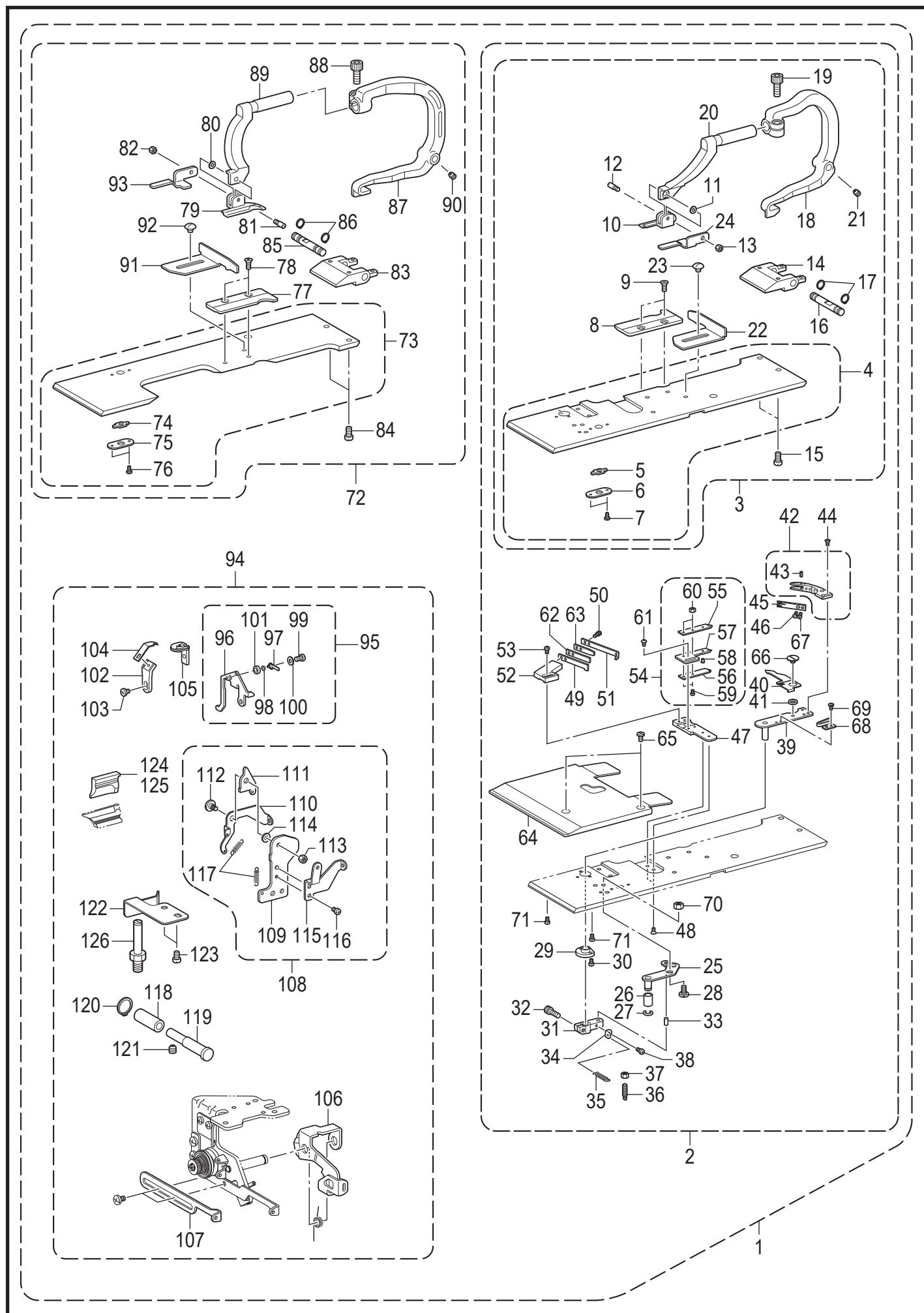
Y4. 附属装置 / Attachment set



Y4. 附属装置 / Attachment set

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
			<规格变换用零部件> <用于-02 变更为-01 规格时>	<For exchange parts> <Exchange parts from -02 to -01>	
1	SA7784301	1	规格变换零部件组 01	EXCHANGE PARTS SET 01	
2	SA7782201	1	板 RS 组件 (-01)	PLATE ASSY RS 01	
3	SA7055101	1	压脚板总组件 RS30	WORK CLAMP PLATE RS30 UNIT	
4	SA7056001	1	压布板组件 RS	WORK CLAMP PLATE RS ASSY	
5	S35315001	1	角块	OPENING SLIDE BLOCK	
6	S35316001	1	角块支撑板	SLIDE BLOCK SUPPORT PLATE	
7	060020416	2	螺钉 M2X4	SCREW BIND M2X4	
8	SA5673001	1	针板 R-42	NEEDLE PLATE R-42	
9	S06696004	2	螺钉 M3X6	SCREW, FLAT M3X6	
10	S39932101	1	压布夹 R-30	CLOTH WORK CLAMP R-30	
11	S35236000	1	垫圈 3.2	WASHER, BENDING 3.2	
12	S35235001	1	支架销	SUPPORT PIN, CLAMP	
13	021300306	1	螺母 M3	NUT 3 M3	
14	SA5560001	1	夹轴承受板	CLAMP SHAFT HOLDER	
15	062400816	2	螺钉 M4X8	SCREW PAN M4X8	
16	SA5674001	1	支点轴	CLAMP FULCRUM SHAFT	
17	048060142	2	轴用挡圈 C6	RETAINING RING EXTERNAL C6	
18	SA5585201	1	夹杆 R	CLAMP LEVER R	
19	018501436	1	螺栓 M5X14	BOLT SOCKET M5X14	
20	SA5576101	1	夹臂 R	CLAMP ARM R	
21	014400536	2	螺钉 M4X5	SET SCREW SOCKET(CP) M4X5	
22	SA7550001	1	布挡板 R	CROTH GUIDE R	
23	S35326101	1	螺钉 M3.5	SCREW M3.5	
24	S35330001	1	压料板 R	WORK CLAMP PLATE, R	
25	SA7526001	1	切线连接杆组件	THREAD TRIMMER LINK LEVER ASSY	
26	SA7778001	1	连接杆滚轮	LINK LEVER ROLLER	
27	137191051	1	挡圈	STOP RING	
28	SA5693001	1	轴位螺钉 M4	SHOULDER SCREW M4	
29	S34906100	1	切线臂管套	BUSH TR TRIMMER ARM	
30	002260516	2	螺钉 M2.6X5	SCREW PAN M2.6X5	
31	S34905101	1	切线杆臂	THREAD CUTTER LEVER ARM	
32	018401036	1	螺栓 M4X10	BOLT SOCKET M4X10	
33	S37858000	1	针销 4X8	NEEDLE PIN 4X8	
34	S34903001	1	弹簧挂钩	SPRING HOOK	
35	S34883001	1	切线弹簧	SPRING, EXTENSION	
36	S34902001	1	弹簧挂钩	SPRING HOOK	
37	021350106	1	螺母 M3.5	NUT 1 M3.5	
38	062260406	1	螺钉 M2.6X4	SCREW PAN M2.6X4	
39	S34901001	1	切线臂	THREAD TRIMMER ARM	
40	S34900001	1	分线板	OPENER T-NIPPER	
41	153219201	1	动刀管套	COLLAR ;MOVABLE KNIFE	
42	S34899001	1	动刀组件	MOVABLE KNIFE ASSY	
43	S34898001	1	弹簧销 1.4	PIN, SPRING 1.4	
44	141542001	3	螺钉 3.18	SCREW 3.18	
45	SA7076001	1	挡线器	THREAD HANDLER	
46	S01694101	1	螺钉 SM2.38X4	SCREW FLAT SM2.38X4	
47	S34896001	1	定刀台座	BRACKET, ;FIXED KNIFE	
48	004300416	2	螺钉 M3X4	SCREW FLAT M3X4	
49	S34895001	1	定刀	FIXED KNIFE	
50	018260832	2	螺栓 M2.6X8	BOLT, SOCKET M2.6X8	
51	S34894001	1	线导向板	THREAD GUIDE PLATE	
52	S34893001	1	定刀安装板	SETTING BRACKET FIXED KNIFE	
53	062300512	2	螺钉 M3X5	SCREW PAN M3X5	
54	S34889101	1	夹线组件	THREAD NIPPER ASSY	
55	S34890001	1	夹线 U	THREAD NIPPER U	
56	S34891101	1	夹线 D	THREAD NIPPER, D	
57	S34888101	1	夹线 M	THREAD NIPPER, M	
58	S34892001	1	分线销	OPENER PIN	
59	002020416	2	螺钉 M2X4	SCREW PAN M2X4	
60	021020106	2	螺母 M2	NUT 1 M2	

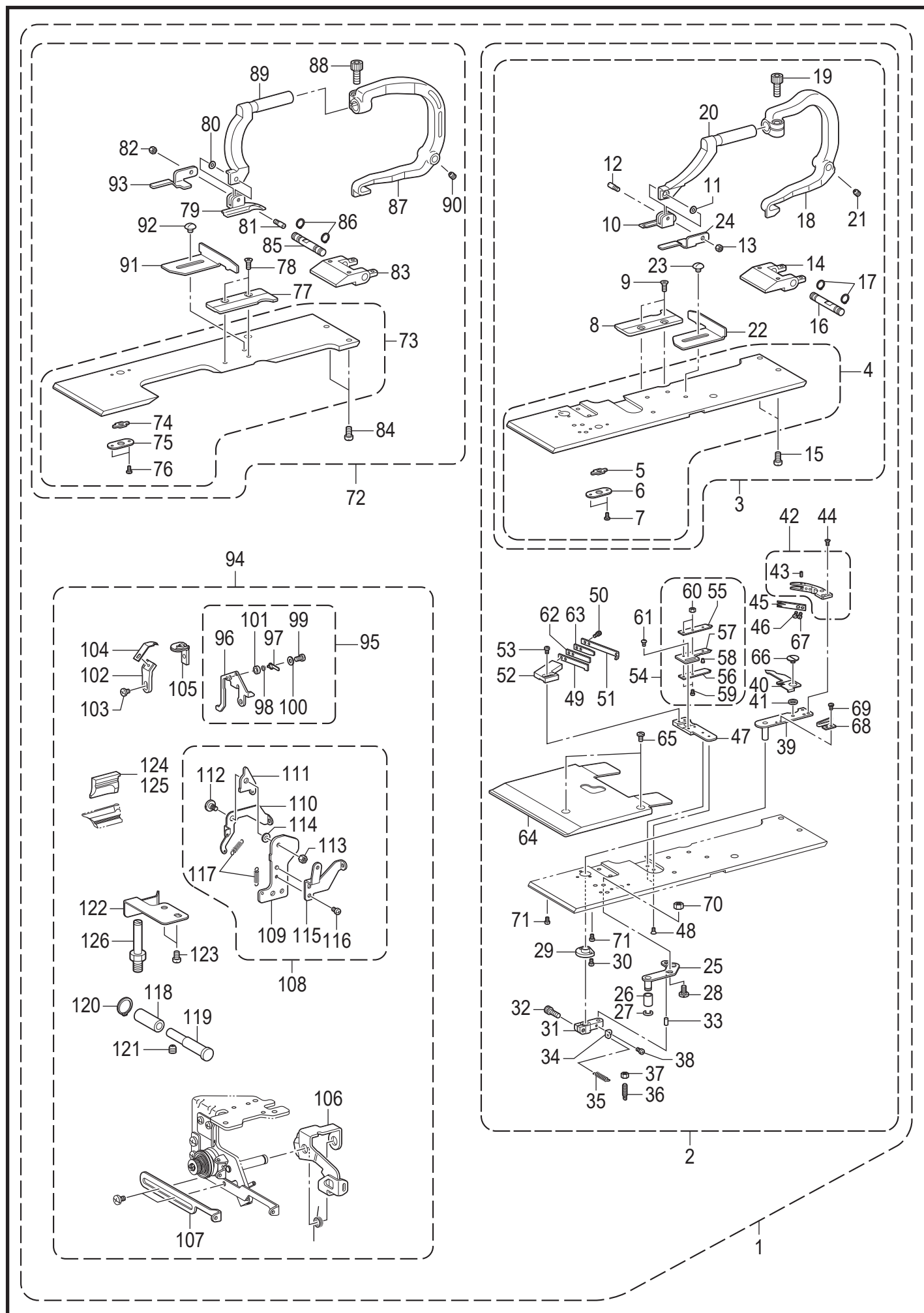
Y4. 附属装置 / Attachment set



Y4. 附属装置 / Attachment set

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
61	542515001	2	螺母 M2.6X3.5	SCREW M2.6X3.5	
62	S34887001	1	定刀板弹簧	SPRING, PLATE ;F-KNIFE	
63	S34886001	1	定刀板弹簧 U	SPRING, U PLATE ;F-KNIFE	
64	SA7077001	1	压板 U	PRESSER PLATE U	
65	060400516	2	螺钉 M4X5	SCREW BIND M4X5	
66	152904001	1	螺钉 SM4.37	SCREW, SM4.37	
67	104336003	1	螺钉 SM2.38	SCREW, SM2.38	
68	S34884000	1	分线器弹簧	OPENER SPRING	
69	105288101	2	螺钉 SM2.38	SCREW SM2.38	
70	021400306	1	六角螺母 M4	NUT 3 M4	
71	062300416	2	螺钉 M3X4	SCREW PAN M3X4	
72	SA7060101	1	压脚板总组件 LS30	WORK CLAMP PLATE LS30 UNIT	
73	SA7061001	1	压布板组件 LS	WORK CLAMP PLATE LS ASSY	
74	S35315001	1	角块	OPENING SLIDE BLOCK	
75	S35316001	1	角块支撑板	SLIDE BLOCK SUPPORT PLATE	
76	060020416	2	螺钉 M2X4	SCREW BIND M2X4	
77	SA5672001	1	针板 L-42	NEEDLE PLATE L-42	
78	S06696004	2	螺钉 M3X6	SCREW, FLAT M3X6	
79	S39931101	1	压布夹 L-30	CLOTH WORK CLAMP L-30	
80	S35236000	1	垫圈 3.2	WASHER, BENDING 3.2	
81	S35235001	1	支架销	SUPPORT PIN, CLAMP	
82	021300306	1	螺母 M3	NUT 3 M3	
83	SA5560001	1	夹轴承受板	CLAMP SHAFT HOLDER	
84	062400816	2	螺钉 M4X8	SCREW PAN M4X8	
85	SA5674001	1	支点轴	CLAMP FULCRUM SHAFT	
86	048060142	2	轴用挡圈 C6	RETAINING RING EXTERNAL C6	
87	SA5671201	1	夹杆 L	CLAMP LEVER L	
88	018501436	1	螺栓 M5X14	BOLT SOCKET M5X14	
89	SA5577101	1	夹臂 L	CLAMP ARM L	
90	014400536	2	螺钉 M4X5	SET SCREW SOCKET(CP) M4X5	
91	SA7551001	1	布挡板 L	CROTH GUIDE L	
92	S35326101	1	螺钉 M3.5	SCREW M3.5	
93	S35329001	1	压料板 L	WORK CLAMP PLATE, L	
94	SA7783101	1	变换零部件组 01	EXCHANGE PARTS SET 01	
95	SA7578001	1	芯线导向组件 C	GIMP THREAD GUIDE C ASSY	
96	SA7063001	1	芯线导向 C	GIMP THREAD GUIDE C	
97	SA7613001	1	芯线压板	GIMP THREAD CLAMP PLATE	
98	SA7614001	1	芯线调节弹簧	GIMP THREAD TENSION SPRING	
99	062300506	1	螺钉 M3X5	SCREW PAN M3X5	
100	SB3847001	1	平垫圈 M3	WASHER_PLAIN_M_3	
101	SA7615001	1	管套 3	COLLAR 3	
102	SA7064001	1	上动刀台	UPPER MOVABLE KNIFE	
103	060300416	1	螺钉 M3X4	SCREW BIND M3X4	
104	S35029001	1	上动刀 A	UPPER MOVABLE KNIFE, A	
105	SA7065001	1	转盘板 1.6	THROAT PLATE 1.6	
106	SA6971101	1	底线取线手柄	L-THREAD TAKE-UP GUIDE LEVER	
107	SA6974001	1	底线导向 C	LOWER THREAD GUIDE C	
108	SA7068001	1	芯线过线手柄组件	GIMP THREAD TAKE-UP G-L ASSY	
109	SA7069001	1	芯线过线架	GIMP THREAD TAKE-UP G-HOLDER	
110	SA7070001	1	芯线过线板	G-THREAD TAKE-UP GUIDE PLATE	
111	SA7071001	1	芯线过线作动板	GIMP THREAD TAKE-UP G-E PLATE	
112	SA7072001	1	轴位螺钉 M4	SHOULDER SCREW M4	
113	021400306	1	六角螺母 M4	NUT 3 M4	
114	158722001	1	垫圈 4.2	WASHER PLAIN 4.2	
115	SA7073001	1	芯线导向	GIMP THREAD GUIDE	
116	062300416	1	螺钉 M3X4	SCREW PAN M3X4	
117	SA7074001	2	弹簧	SPRING TORSION	
118	SA7053001	1	轴套	G-THREAD TAKE-UP GUIDE COLLER	
119	SA7054001	1	短轴	G-THREAD TAKE-UP GUIDE SHAFT	
120	048050142	1	轴用挡圈 C5	RETAINING RING EXTERNAL C5	
121	014400536	1	螺钉 M4X5	SET SCREW SOCKET(CP) M4X5	

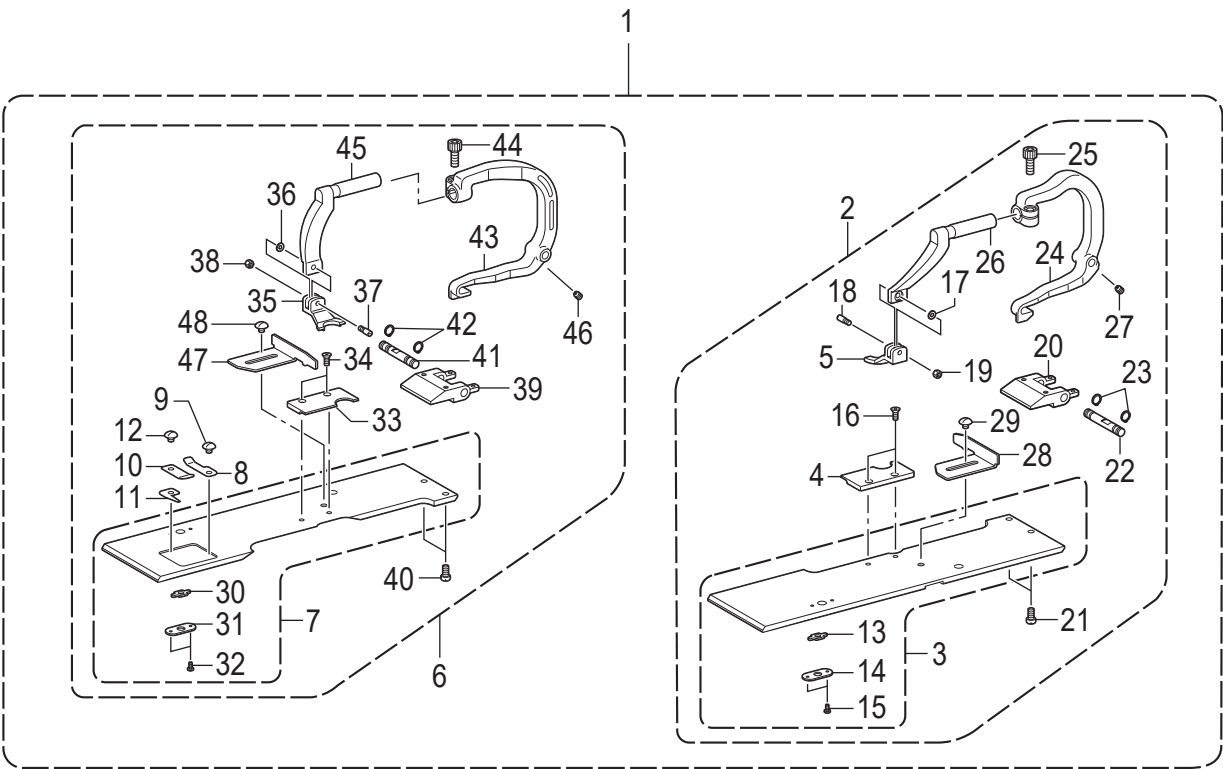
Y4. 附属装置 / Attachment set



RH-982A-940

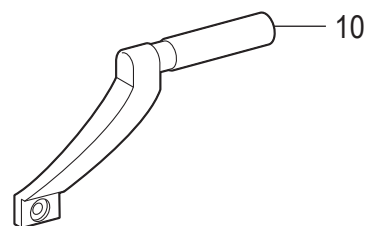
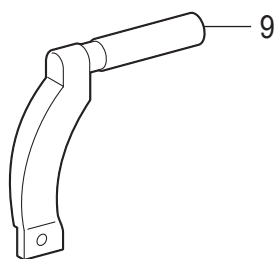
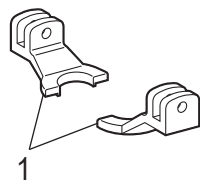
Y4. 附属装置 / Attachment set

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
122	SA7555001	1	板弹簧	FEED BAR PLATE SPRING	
123	062400816	2	螺钉 M4X8	SCREW PAN M4X8	
124	S37195001	1	气锤 22	HAMMER, 22	
125	S37199001	1	气锤 30	HAMMER, 30	
126	SA5584001	1	气缸螺栓	CYLINDER SCREW	

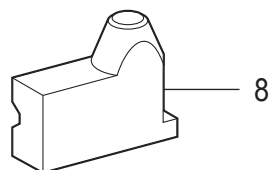
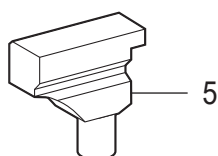
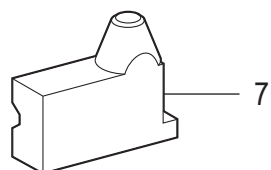
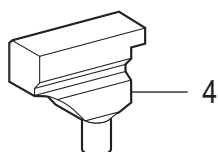
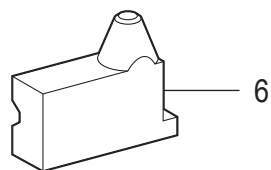
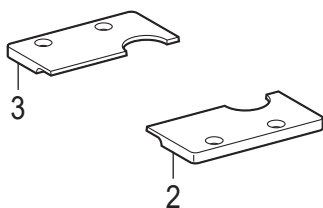


Y5. 附属装置 / Attachment set

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
			<用于-00 菊孔复合件>	<For -00 circular stitch set>	
1	SA7804101	1	菊孔变换零部件组 D13 00	EXCHANGE PARTS SET D13 00	
2	SA7802101	1	压脚板总组件 RD13	WORK CLAMP PLATE ASSY RD13	
3	SA7080001	1	压布板组件 R	WORK CLAMP PLATE R ASSY	
4	S41340001	1	针板 RD13	NEEDLE PLATE, RD13	
5	S41337001	1	压布夹 D13	WORK CLAMP, D13	
6	SA7803201	1	压脚板总组件 LD13	WORK CLAMP PLATE ASSY LD13	
7	SA7083001	1	压布板组件 L	WORK CLAMP PLATE L ASSY	
8	SA7149001	1	板弹簧	PLATE SPRING	
9	S35326101	1	螺钉 M3.5	SCREW M3.5	
10	SA7150101	1	切线 A	THREAD TRIMMER A	
11	SA7151101	1	切线 B	THREAD TRIMMER B	
12	S35326101	1	螺钉 M3.5	SCREW M3.5	
13	S35315001	1	角块	OPENING SLIDE BLOCK	
14	S35316001	1	角块支撑板	SLIDE BLOCK SUPPORT PLATE	
15	060020416	2	螺钉 M2X4	SCREW BIND M2X4	
16	S06696004	2	螺钉 M3X6	SCREW, FLAT M3X6	
17	S35236000	1	垫圈 3.2	WASHER, BENDING 3.2	
18	S35235001	1	支架销	SUPPORT PIN, CLAMP	
19	021300306	1	螺母 M3	NUT 3 M3	
20	SA5560001	1	夹轴承受板	CLAMP SHAFT HOLDER	
21	062400816	2	螺钉 M4X8	SCREW PAN M4X8	
22	SA5674001	1	支点轴	CLAMP FULCRUM SHAFT	
23	048060142	2	轴用挡圈 C6	RETAINING RING EXTERNAL C6	
24	SA5585201	1	夹杆 R	CLAMP LEVER R	
25	018501436	1	螺栓 M5X14	BOLT SOCKET M5X14	
26	SA6734101	1	夹臂 R-J	CLAMP ARM R-J	
27	014400536	2	螺钉 M4X5	SET SCREW SOCKET(CP) M4X5	
28	SA7550001	1	布挡板 R	CROTH GUIDE R	
29	S35326101	1	螺钉 M3.5	SCREW M3.5	
30	S35315001	1	角块	OPENING SLIDE BLOCK	
31	S35316001	1	角块支撑板	SLIDE BLOCK SUPPORT PLATE	
32	060020416	2	螺钉 M2X4	SCREW BIND M2X4	
33	S41341001	1	针板 LD13	NEEDLE PLATE, LD13	
34	S06696004	2	螺钉 M3X6	SCREW, FLAT M3X6	
35	S41337001	1	压布夹 D13	WORK CLAMP, D13	
36	S35236000	1	垫圈 3.2	WASHER, BENDING 3.2	
37	S35235001	1	支架销	SUPPORT PIN, CLAMP	
38	021300306	1	螺母 M3	NUT 3 M3	
39	SA5560001	1	夹轴承受板	CLAMP SHAFT HOLDER	
40	062400816	2	螺钉 M4X8	SCREW PAN M4X8	
41	SA5674001	1	支点轴	CLAMP FULCRUM SHAFT	
42	048060142	2	轴用挡圈 C6	RETAINING RING EXTERNAL C6	
43	SA5671201	1	夹杆 L	CLAMP LEVER L	
44	018501436	1	螺栓 M5X14	BOLT SOCKET M5X14	
45	SA6743101	1	夹臂 L-J	CLAMP ARM L-J	
46	014400536	2	螺钉 M4X5	SET SCREW SOCKET(CP) M4X5	
47	SA7551001	1	布挡板 L	CROTH GUIDE L	
48	S35326101	1	螺钉 M3.5	SCREW M3.5	

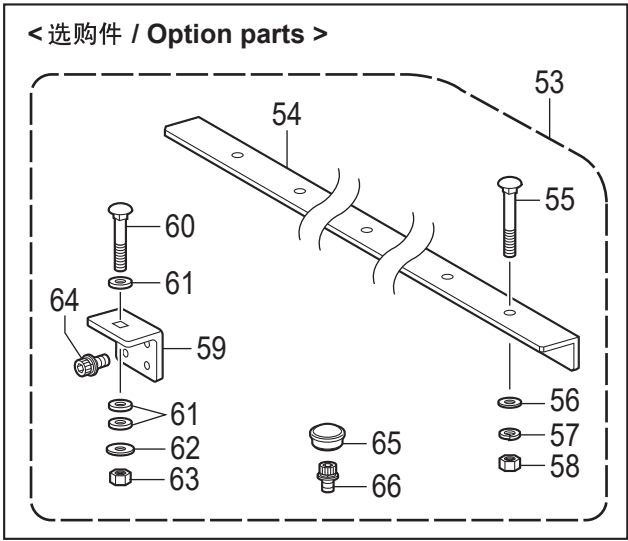
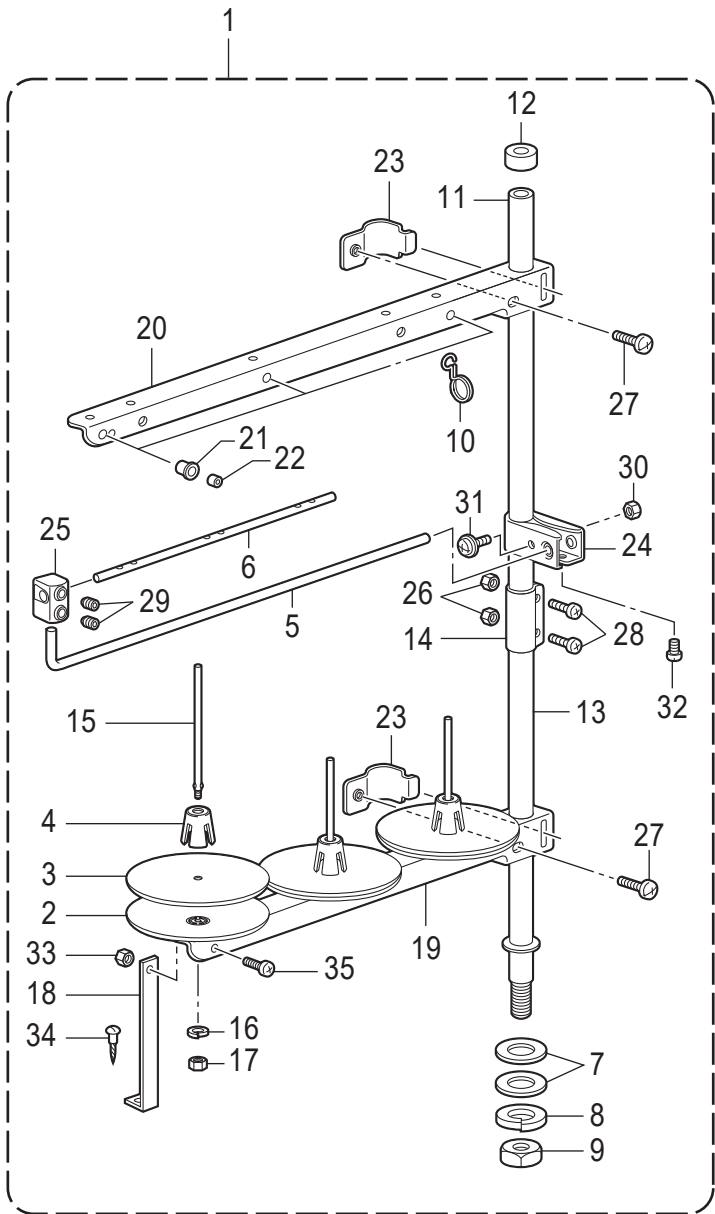
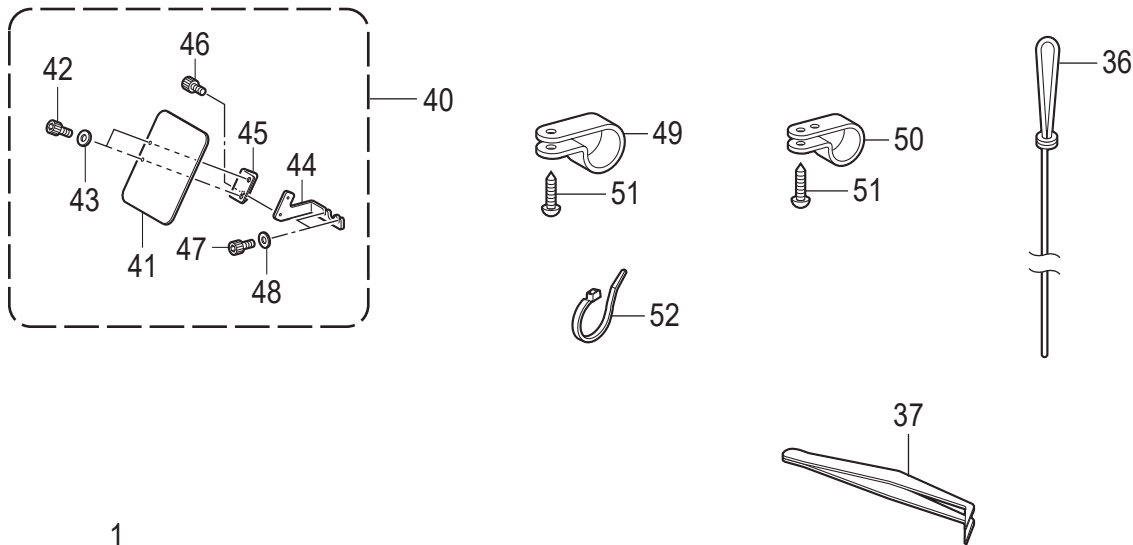


- 当使用菊孔布压夹时，请使用上列部件替换。
- When using a circular stitch work clamp, replace with the parts listed above.



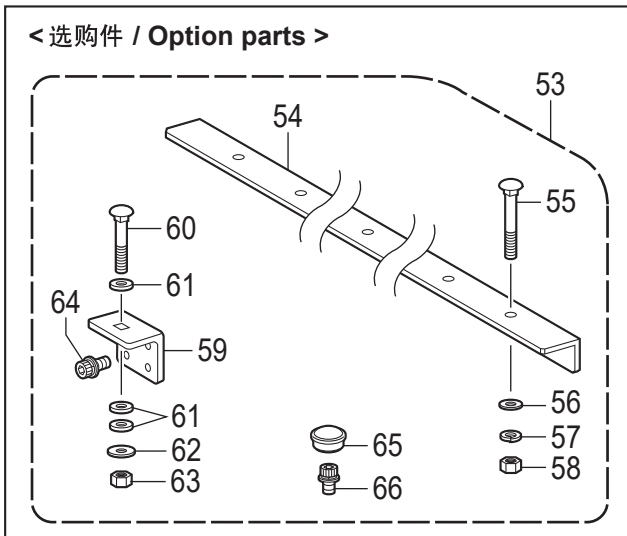
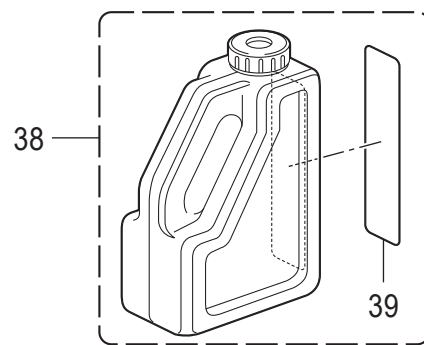
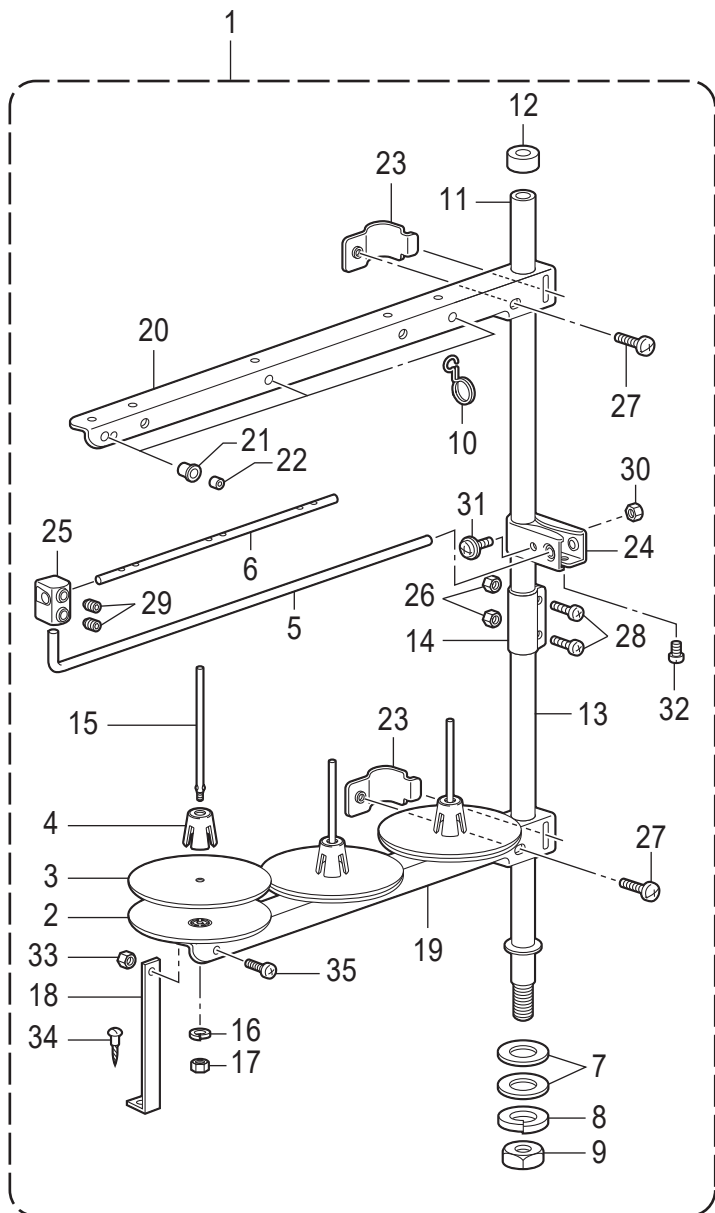
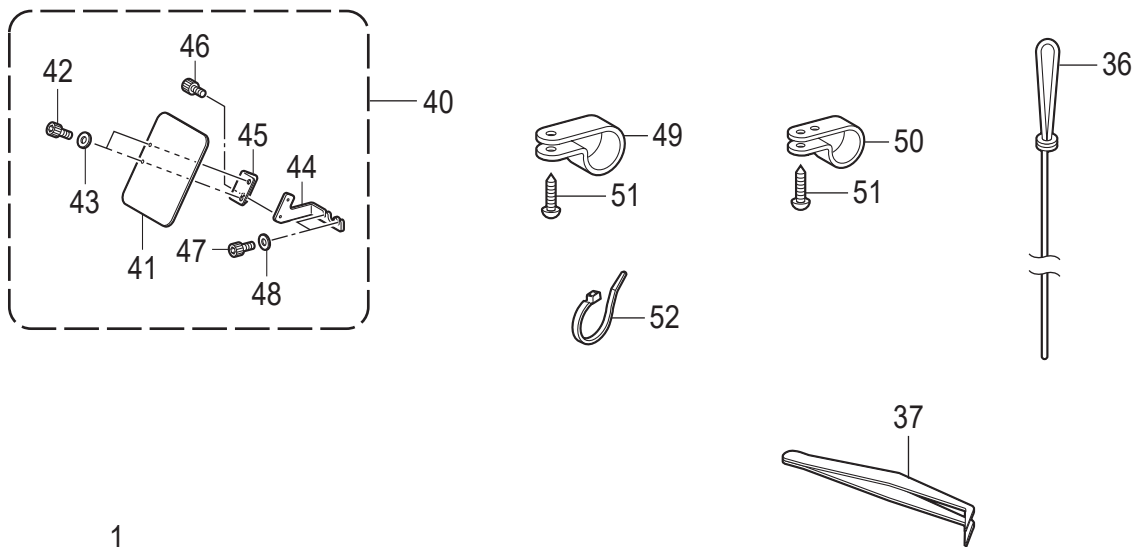
Y6. 附属装置 / Attachment set

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
			<-00、-01: 用于菊孔>	<For -00, -01: circular stitch>	
1	S41337001	2	压布夹 D13	WORK CLAMP, D13	
2	S41340001	1	针板 RD13	NEEDLE PLATE, RD13	
3	S41341001	1	针板 LD13	NEEDLE PLATE, LD13	
4	S41344001	1	气锤 D3	CUTTING BLOCK, D3	
5	S41345001	1	气锤 D5	CUTTING BLOCK, D5	
6	S41347001	1	切刀 D3	KNIFE D3	
7	S41348001	1	切刀 D4	KNIFE D4	
8	S41349001	1	切刀 D5	KNIFE D5	
9	SA6743101	1	夹臂 L-J	CLAMP ARM L-J	
10	SA6734101	1	夹臂 R-J	CLAMP ARM R-J	



Z. 附件 / Accessories

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	S07558509	1	线架组件 3DRTHF	COTTON STAND ASSY 3DRTHF	
2	S51283001	3	线盘	SPOOL STAND BASE	
3	SB4114001	3	线盘软垫	SPOOL MAT	
4	S51282101	3	线轴缓冲架	SPOOL CUSHION	
5	S04109001	1	过线杆支杆	THREAD GUIDE SUPPORT BAR	
6	142997001	1	过线杆 3	THREAD GUIDE, 3	
7	150206023	2	平垫圈 16	WASHER PLAIN 16	
8	SB4116001	1	弹簧垫圈 2-16	WASHER SPRING 2-16	
9	SB4113001	1	螺母 M16	NUT M16	
10	S02747101	1	弹簧	SPRING	
11	SB4111001	1	线架支撑管	COLUMN PIPE	
12	150174000	1	线架支撑管套	COLUMN CAP	
13	SB4110001	1	线架支撑管带螺钉	COLUMN PIPE W/SCREW	
14	SA6606001	1	线架管接头	COLUMN JOINT	
15	150179002	3	线轴 B	SPOOL SHAFT B	
16	SB4117001	3	弹簧垫圈 2-5	WASHER SPRING 2-5	
17	SB4119001	3	螺母 M5	NUT 2 M5	
18	150188009	1	下过线架支撑板 A	SPOOL HOLDER SUPPORT A	
19	SA6610001	1	过线架 3	SPOOL HOLDER 3	
20	SA6610001	1	过线架 3	SPOOL HOLDER 3	
21	150183000	3	过线管套	THREAD HANGER BASE	
22	142990001	3	过线架上过线管	THREAD BUSH	
23	SA6609001	2	过线架定位	SPOOL HOLDER SUPPORTER	
24	SA6615001	1	线导向架	THREAD GUIDE HOLDER	
25	138843201	1	连接器	JOINT	
26	SB4119001	3	螺母 M5	NUT 2 M5	
27	062061616	2	螺钉 M6X16	SCREW PAN M6X16	
28	SB4115001	2	螺钉 M5X14	SCREW PAN M5X14	
29	014060632	2	固定螺钉 M6X6	SET SCREW SOCKET (CP) M6X6	
30	SB4119001	1	螺母 M5	NUT 2 M5	
31	S37037001	1	螺钉(带垫圈) M5X32	SCREW PAN (S/P WASHER) M5X32	
32	062061016	1	螺钉 M6X10	SCREW PAN M6X10	
33	SB4119001	1	螺母 M5	NUT 2 M5	
34	032461606	1	木螺钉 M4.5X16	WOOD SCREW ROUND 2 M4.5X16	
35	062501016	1	螺钉 M5X10	SCREW PAN M5X10	
36	SA7037001	1	穿线器	THREADER	
37	117466100	1	镊子	PINCETTE	
38	SB1543101	1	油壶组件	OIL TANK ASSY	
39	SB1505101	1	油壶警示标贴	OIL WARNING LABEL	
40	SB0557301	1	护眼板套件 E	EYE GUARD SET E	
41	SB4169001	1	护眼板	EYE GUARD	
42	018300636	2	螺栓 M3X6	BOLT SOCKET M3X6	
43	026030233	2	垫圈 M3	WASHER PLAIN M 3	
44	SB0559101	1	护眼板架 A	EYE GUARD HOLDER A	
45	SB0556001	1	护眼板架 B	EYE GUARD HOLDER B	
46	018400836	1	螺栓 M4X8	BOLT SOCKET M4X8	
47	018400836	2	螺栓 M4X8	BOLT SOCKET M4X8	
48	026040136	2	平垫圈 S4	WASHER PLAIN S 4	
49	158581000	1	电线夹 24N	CORD HOLDER 24N	
50	S11817000	1	线夹 NK-18N	CLAMP, NK-18N	
51	032461606	2	木螺钉 M4.5X16	WOOD SCREW ROUND 2 M4.5X16	
52	228475000	1	电线夹 1.9X80	FASTENING BAND 1.9X80	



Z. 附件 / Accessories

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
			<选购件>	<Option parts>	
53	SA7127101	1	半沉式套件	SUBMERGE SET	
54	SA7128001	2	L 型补强板	ANGLE L	
55	133740006	10	螺栓 M6X70	BOLT SQUARE M6X70	
56	025060236	10	平垫圈 M6	WASHER PLAIN M 6	
57	028060246	10	弹簧垫圈 2-6	WASHER SPRING 2-6	
58	021060106	10	螺母 M6	NUT 1 M6	
59	SA7129001	4	底板台支撑板	BED SUPPORT PLATE P	
60	119755001	4	螺栓 M6X60	BOLT, M6X60	
61	159458000	12	橡皮垫	RUBBER SHEET	
62	025060336	4	平垫圈 L6	WASHER PLAIN L 6	
63	021060106	4	螺母 M6	NUT 1 M6	
64	S42445001	16	螺栓 M8X25	BOLT SOCKET (S/P WASHER)M8X25	
65	SA2929001	4	橡皮塞 12.5	RUBBER CAP, 12.5	
66	S55477001	3	螺栓(带垫圈) M6X16	BOLT SOCKET (S/P WASHER)M6X16	

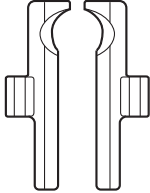
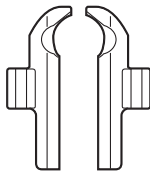
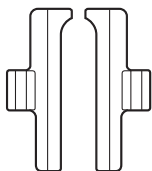
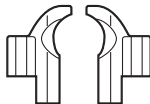
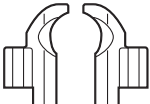
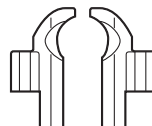
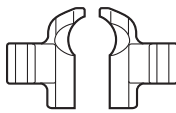
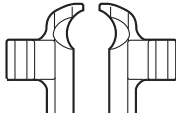
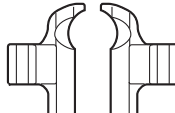
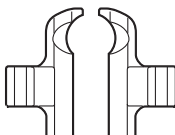
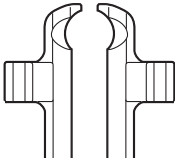
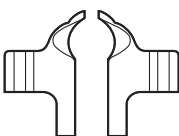
Sp. 不同规格零部件一览表 / Different parts list

-00 规格时可以安装10 - 50mm

10 to 50 mm are available for -00 specification.

-01 规格时可以安装10 - 42mm

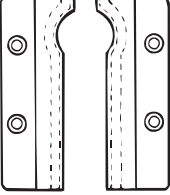
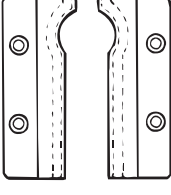
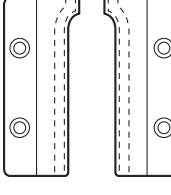
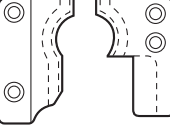
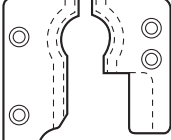
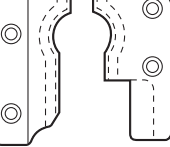
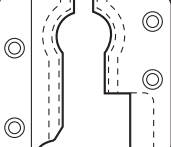
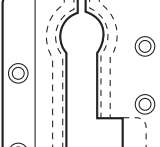
10 to 42 mm are available for -01 specification.

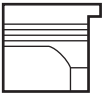
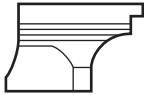
压布夹 / Work clamp					
(L)	S37679-001	SA7086-001	SA7537-001		
(R)	S37680-001	SA7091-001	SA7536-001		
(-00 --01)	< 50mm > 	< 42mm > 	< 42mm > 		
	S39929-101	S35197-101	S39931-101		
	S39930-101	S35198-101	S39932-101		
	< 18 – 22mm > 	< 22 – 26mm > 	< 26 – 30mm > 		
(-02)	SA7087-001	SA7090-001	SA6742-001	SA7088-001	SA7089-001
	SA7092-001	SA7095-001	SA6732-001	SA7093-001	SA7094-001
	< 14 – 22mm > 	< 18 – 26mm > 	< 22 – 30mm > 	< 26 – 34mm > 	< 34 – 42mm > 
	S43408-001	S43410-001			
	S43409-001	S43411-001			
	L3W < 22 – 26mm > 	L4W < 26 – 30mm > 			
	< 用于腰带锁孔 / For waist belt presser >				

Sp. 不同规格零部件一览表 / Different parts list

-00规格时42mm和50mm可以通用安装
-01规格时只能安装在42mm

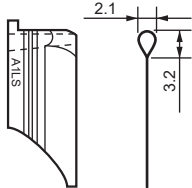
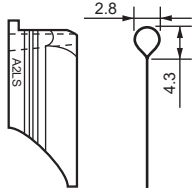
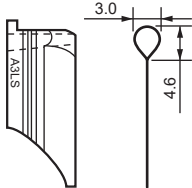
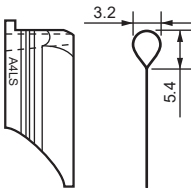
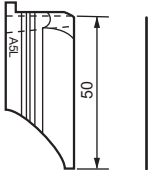
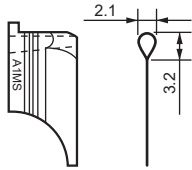
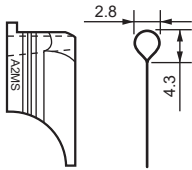
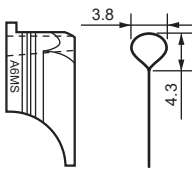
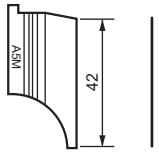
Both 42 mm and 50 mm are available for -00 specification.
Only 42 mm is available for -01 specification.

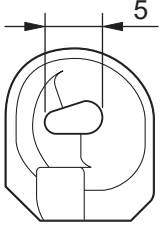
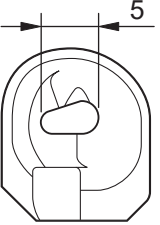
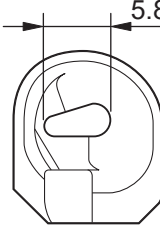
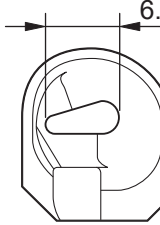
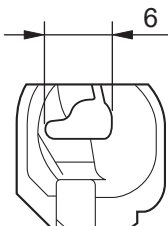
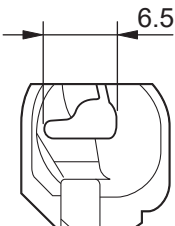
针板 / Needle plate			
(L)	S37683-101(L-50)	SA5672-001(L-42)	SA7534-001
(R)	S37684-101(R-50)	SA5673-001(R-42)	SA7535-001
(-00 · -01)	< 50mm > 	< 42mm > 	< 42mm > 
(L)	SA7097-001	SA7100-001	
(R)	SA7102-001	SA7105-001	
(-02)	< 14 – 22mm > 	< 18 – 26mm > 	
	SA6741-001	SA7098-001	SA7099-001
	SA6731-001	SA7103-001	SA7104-001
	< 22 – 30mm > 	< 26 – 34mm > 	< 34 – 42mm > 

气锤 / Hammer						
(-00 · -01) (-02) L2634 L3442	尺寸 / Size (mm)	10	12	14	16	
	零部件序号 / Code	S37211-001	S37210-001	S37209-001	S37208-001	
	尺寸 / Size (mm)	18	20	22	24	
	零部件序号 / Code	S37194-001	S35092-001	S37195-001	S37196-001	
	尺寸 / Size (mm)	26	28	30	32	
	零部件序号 / Code	S37197-001	S37198-001	S37199-001	S37200-001	
	尺寸 / Size (mm)	34	36	38	42	
	零部件序号 / Code	S37201-001	S37202-001	S35093-001	SA7106-001	
(-02) L1422 L1826 L2230	尺寸 / Size (mm)	S10	S12	S14	S16	
	零部件序号 / Code	S37701-001	S37702-001	S37703-001	S37704-001	
	尺寸 / Size (mm)	S18	S20	S22	S24	
	零部件序号 / Code	S37705-001	S37706-001	S37707-001	S37708-001	
	尺寸 / Size (mm)	S26	S28			
	零部件序号 / Code	S37709-001	S42053-001			

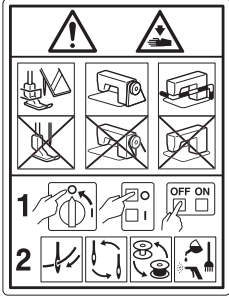
气锤：标准零部件 / Hammer : Standard parts

	装着零部件 / Preinstalled parts		附带零部件 / Accessory parts	
(-00,01)	22	S37195-001	30	S37199-001
(-02)	S24	S37708-001	S28	S42053-001

切刀 / Knife				
S35438-201	S35436-201	S35481-201	S35483-201	S35409-101(S)
< 50mm >	< 50mm >	< 50mm >	< 50mm >	< 50mm >
				
SA7107-101	SB8796-001	SA7110-101	SA7111-001(S)	
< 42mm >	< 42mm >	< 42mm >	< 42mm >	
				

转盘板 / Throat plate				
(-00 - 01)	SA7546-001	SB9890-001	SA7065-001	SA7567-001
				
(-02)	S37752-001	SA7568-001		
				

Wa. 警告标签 / Warning labels

警告标签 / Warning labels	零部件名称 / Name of parts	尺寸 / Size(mm)	零部件序号 / Code
	感电标签 36 X 150 Label electrical shock 36 X 150	36 X 150	SB8096-101
	操作注意标签 Label caution	56 X 43	SA9826-001
	警告标记 Injury mark	L=16	SA9957-001
	警告标记 Injury mark	L=25	SA9957-002
	高温标志 High temp label	L=16	SB0827-001
	接地标记 Label grounding	φ 12	S37060-001
	PE标记 Label, PE	7.5 X 12.5	S37059-001

Wa. 警告标签 / Warning labels

警告标签 / Warning labels	零部件名称 / Name of parts	尺寸 / Size(mm)	零部件序号 / Code
brother Lubricating Oil for Machining ミシン用潤滑油 ⚠ CAUTION Lubricating oil may cause inflammation to eye and skin. Wear protective glasses and gloves. Swallowing oil can cause diarrhoea and vomiting. Do not swallow. Keep away from children. FIRST AID Eye contact: -Rinse with plenty of cold water. -Seek medical help. Skin contact: -Wash with soap and water. If swallowed: -Seek medical help immediately. -Do not induce vomiting. ⚠ 注意 目に入ったり皮膚につくと、炎症を起こすことがある。 保護メガネ、手袋を使うこと。 飲み込むと、下痢、嘔吐する。 飲み込まないこと。 ●子供の手の届かない所に置いてください。 ●目に入った場合は、清浄な水で15分間洗浄し、医師の診断を受けてください。 ●皮膚に触れた場合は、水と石けんで十分に洗ってください。 ●飲み込んだ場合は、無理に吐かせずに、直ちに医師の診断を受けてください。 第4類 第3石油類 危険等級III 火気厳禁 ブラザー工業株式会社 〒440-0803 愛知県刈谷市野田町北地蔵山1番地5 電話: 0566-95-0085	油壺警告标贴 Oil warning label	148 X 34	SB1505-101

CODE	REF.NO	Page	CODE	REF.NO	Page	CODE	REF.NO	Page	CODE	REF.NO	Page
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	Y4 - 59	84		Y4 - 90	86		Y1 - 24	76		Z - 48	64
002260516	Q1 - 6	52		Y4 - 121	86		Y1 - 78	78	026040236	F1 - 19	16
	Q2 - 21	54		Y5 - 27	90		Y4 - 19	84	028040242	F1 - 55	16
	Q2 - 24	54		Y5 - 46	90		Y4 - 88	86		F1 - 108	18
	Y1 - 56	76	014500836	H - 31	28		Y5 - 25	90	028040246	A - 46	2
	Y1 - 59	76		K - 2	32		Y5 - 44	90		P1 - 49	44
	Y4 - 30	84		M - 2	38	018501636	G - 8	24		P2 - 26	48
004300416	Q1 - 24	52	017400802	P1 - 48	44		G - 42	24	028060246	Z - 57	66
	Y4 - 48	84		P2 - 25	48		H - 42	28	028080246	S1 - 13	58
004401003	A - 48	2	017401415	P1 - 44	44		H - 45	28	032461606	Z - 34	64
	G - 4	24	017401616	F1 - 52	16	018502536	G - 33	24		Z - 51	64
	L - 14	34	018061236	E - 18	14	021020106	Q1 - 36	52	047301042	P2 - 22	48
008401204	G - 65	26		H - 15	28		Y4 - 60	84	047501242	A - 13	2
012060636	E - 5	14	018061636	D - 15	12	021060106	A - 19	2	048025346	P3 - 19	50
	E - 16	14		G - 43	24		D - 6	12		Y2 - 33	80
	G - 10	24		G - 62	26		Z - 58	66	048030342	F1 - 25	16
	G - 13	24	018084036	J - 24	30		Z - 63	66		F1 - 44	16
	G - 24	24	018260832	Q1 - 26	52	021080206	S1 - 11	58		F1 - 113	18
	G - 28	24		Y4 - 50	84	021300306	F2 - 24	20		Y2 - 12	80
	G - 37	24	018300636	Z - 42	64		F2 - 43	20	048050142	F1 - 27	16
	G - 54	24	018300836	L - 54	34		F3 - 15	22		F1 - 99	18
	G - 58	24	018301236	D - 22	12		F3 - 38	22		Y2 - 10	80
012061036	D - 11	12	018301436	L - 8	34		L - 34	34		Y4 - 120	86
	H - 24	28	018400636	B - 52	6		Y1 - 18	76	048050342	F1 - 8	16
	H - 36	28		L - 2	34		Y1 - 72	76		F1 - 15	16
	J - 20	30		N - 19	40		Y3 - 7	82	048060142	F1 - 111	18
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	D - 18	12		N - 92	42		Y4 - 13	84		F2 - 47	20
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	P1 - 41	44		P3 - 15	50		Y1 - 55	76		Y1 - 22	76
	T2 - 32	64		P3 - 28	50		Y4 - 37	84		Y1 - 30	76
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	Y2 - 14	80		F3 - 44	22	026040136	L - 12	34		Y1 - 14	76

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CODE	REF.NO	Page	CODE	REF.NO	Page	CODE	REF.NO	Page	CODE	REF.NO	Page
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	Y4 - 7	84		F3 - 40	22		N - 72	42		P1 - 60	44
	Y4 - 76	86		H - 48	28		T1 - 15	62		U - 32	66
	Y5 - 15	90		J - 33	30		T2 - 28	64	150174000	Z - 12	64
	Y5 - 32	90		M - 15	38		U - 4	66	150179002	Z - 15	64
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	Y4 - 103	86		P1 - 70	46		U - 30	66	150188009	Z - 18	64
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	X - 10	72		P3 - 13	50		U - 35	66	150756000	A - 56	2
060300816	K - 12	32		P3 - 26	50	0A5401206	X - 16	72		A - 57	2
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	Y4 - 116	86	081050870	H - 16	28		Q2 - 14	54		N - 86	42
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	Y2 - 24	80	0A4400806	U - 27	66		Y4 - 27	84		P3 - 27	50
	Y4 - 99	86	0A4401606	A - 8	2	138843201	Z - 25	64		T2 - 31	64
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	Y4 - 53	84	0A4403506	T2 - 10	64	141542001	Q1 - 20	52		U - 49	66
062300616	B - 35	6	0A4404006	T2 - 23	64		Q2 - 11	54		X - 11	72
062300816	U - 2	66	0A5302005	U - 7	66		Y1 - 46	76		X - 17	72
	U - 38	66	0A5400806	P1 - 61	44		Y4 - 44	84		Y2 - 41	80
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	L - 33	34		S1 - 4	58	142997001	Z - 6	64	3A6001001	E - 3	14
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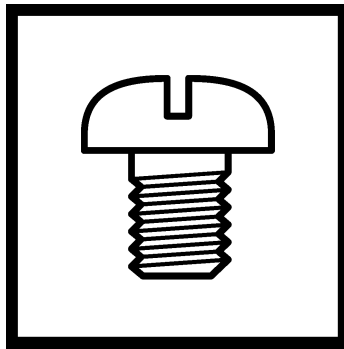
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SA6904001	N - 23	40	SA6981001	P3 - 11	50		Y4 - 119	86		Sp	98
SA6906001	N - 24	40		P3 - 29	50	SA7055101	F2 - 10	20	SA7099001	Y1 - 7	74
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SA6909001	N - 29	40	SA6983201	P3 - 16	50		Y4 - 4	84		Sp	98
SA6910001	N - 30	40		Y2 - 30	80	SA7060101	F2 - 13	20	SA7102001	Y1 - 4	74
SA6911001	N - 35	40	SA6984001	P3 - 17	50		Y4 - 72	86		Sp	98
SA6912001	N - 41	40		Y2 - 31	80	SA7061001	F2 - 14	20	SA7103001	Y1 - 4	74
SA6913001	N - 42	40	SA6985101	H - 47	28		Y4 - 73	86		Sp	98
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SA6915001	N - 47	40		Y2 - 37	80		Y4 - 96	86		Sp	98
SA6918001	N - 48	40	SA6987001	P3 - 25	50	SA7064001	L - 36	34	SA7105001	Y1 - 4	74
SA6919001	N - 49	40		Y2 - 39	80		Y4 - 102	86		Sp	98
SA6920201	N - 52	40	SA6988001	Q2 - 1	54	SA7065001	L - 66	36	SA7106001	Y1 - 10	74
SA6923001	N - 56	40		Y1 - 35	76		Y4 - 105	86		Sp	98
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SA6925001	N - 58	40		Y1 - 36	76	SA7067201	P2 - 1	48	SA7110101	Sp	99
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SA6927001	N - 61	40		Y1 - 37	76	SA7068001	P3 - 1	50	SA7124001	X - 13	72
SA6928001	N - 62	40	SA6991001	Q2 - 4	54		Y4 - 108	86	SA7127101	Z - 53	66
SA6929101	N - 63	42		Y1 - 39	76	SA7069001	P3 - 2	50	SA7128001	Z - 54	66
SA6930001	N - 67	42	SA6992001	Q2 - 5	54		Y4 - 109	86	SA7129001	Z - 59	66
SA6932001	N - 78	42		Y1 - 40	76	SA7070001	P3 - 3	50	SA7131001	F1 - 114	18
SA6936001	N - 80	42	SA6994001	Q2 - 6	54		Y4 - 110	86		Y2 - 2	80
SA6937101	N - 81	42		Y1 - 41	76	SA7071001	P3 - 4	50	SA7134001	P1 - 8	44
SA6938001	N - 83	42	SA6996001	Q2 - 12	54		Y4 - 111	86	SA7149001	F2 - 5	20
SA6939001	N - 84	42		Y1 - 47	76	SA7072001	P3 - 5	50		Y5 - 8	90
SA6940001	N - 85	42	SA6998101	Q2 - 17	54		Y4 - 112	86	SA7150101	F2 - 7	20
SA6941001	N - 87	42		Y1 - 52	76	SA7073001	P3 - 8	50		Y5 - 10	90
SA6942001	N - 91	42	SA6999101	Q2 - 18	54		Y4 - 115	86	SA7151101	F2 - 8	20
SA6944101	P1 - 1	44		Y1 - 53	76	SA7074001	P3 - 10	50		Y5 - 11	90
SA6945101	P1 - 2	44	SA7001001	Q2 - 23	54		Y4 - 117	86	SA7159001	T1 - 13	62
SA6947101	P1 - 3	44		Y1 - 58	76	SA7076001	Q1 - 21	52	SA7175201	P2 - 12	48
SA6948101	P1 - 4	44	SA7002101	Q2 - 25	54		Y4 - 45	84	SA7176001	F1 - 3	16
SA6949101	P1 - 5	44		Y1 - 60	76	SA7077001	Q1 - 40	52		F1 - 10	16
SA6950001	P1 - 7	44	SA7003001	Q2 - 28	54		Y4 - 64	86	SA7178001	N - 90	42
SA6951001	P1 - 10	44		Y1 - 63	76	SA7079101	F2 - 1	20	SA7186101	Y1 - 6	74
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SA6953001	P1 - 13	44	SA7008201	R - 6	56		Y5 - 3	90	SA7204101	L - 15	34
SA6954001	P1 - 14	44	SA7011101	R - 7	56	SA7082201	F2 - 3	20	SA7293001	U - 14	66
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SA6956101	P1 - 22	44	SA7016101	T1 - 3	62		Y5 - 7	90	SA7494001	P1 - 15	44
SA6957001	P1 - 23	44	SA7017001	T1 - 4	62	SA7086001	Sp	97		P1 - 20	44
SA6958001	P1 - 26	44	SA7018001	T1 - 6	62	SA7087001	Y1 - 8	74	SA7526001	Q1 - 1	52
SA6959001	P1 - 29	44	SA7019001	T1 - 7	62		Sp	97		Y4 - 25	84
SA6960101	P1 - 31	44	SA7020001	T1 - 8	62	SA7088001	Y1 - 8	74	SA7527001	F1 - 16	16
SA6961101	P1 - 32	44	SA7021001	T1 - 9	62		Sp	97	SA7531101	B - 40	6
SA6962001	P1 - 33	44	SA7022001	T1 - 10	62	SA7089001	Y1 - 8	74	SA7534001	Sp	98
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SA6966001	P1 - 69	46	SA7032101	T2 - 4	64		Sp	97	SA7537001	Sp	97
SA6969301	P2 - 5	48	SA7033001	T2 - 9	64	SA7091001	Sp	97	SA7546001	L - 87	36
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	Y4 - 106	86	SA7037001	Z - 36	64	SA7093001	Y1 - 5	74	SA7550001	F2 - 33	20
SA6972001	P2 - 8	48	SA7043101	F1 - 83	18		Sp	97		F3 - 24	22
SA6973001	P2 - 10	48	SA7044001	A - 38	2	SA7094001	Y1 - 5	74		Y1 - 27	76
SA6974001	P2 - 3	48	SA7046001	T2 - 29	64		Sp	97		Y4 - 22	84
	Y4 - 107	86	SA7047001	T2 - 30	64	SA7095001	Y1 - 5	74		Y5 - 28	90
SA6975101	P2 - 13	48	SA7050101	F1 - 86	18		Sp	97	SA7551001	F2 - 52	20
SA6977001	P2 - 20	48	SA7053001	F1 - 97	18	SA7097001	Y1 - 7	74		F3 - 47	22
SA6979101	P2 - 23	48		Y4 - 118	86		Sp	98		Y1 - 81	78

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SA7551001	Y4 - 91	86	SA7782201	Y4 - 2	84	SB1485001	C - 8	10	SB9980001	X - 18	72
	Y5 - 47	90	SA7783101	Y4 - 94	86		J - 22	30	SB9991101	S1 - 2+	58
SA7555001	F1 - 101	18	SA7784301	Y4 - 1	84	SB1505101	Z - 39	64	SB9992101	S1 - 3+	58
	Y4 - 122	88	SA7793101	F1 - 79	18		Wa	101	SB9997001	G - 52	24
SA7556001	A - 11	2	SA7795101	F1 - 78	18	SB1536001	C - 12	10	SB9998001	G - 21	24
SA7566001	G - 39	24	SA7802101	Y5 - 2	90		J - 7	30	SB9999001	E - 1	14
SA7567001	L - 88	36	SA7803201	Y5 - 6	90	SB1543101	Z - 38	64	SC0001001	W - 1	70
	Sp	99	SA7804101	Y5 - 1	90	SB3275001	S1 - 9	58	SC0002001	U - 31	66
SA7568001	L - 89	36	SA7973001	F1 - 67	18	SB3847001	L - 61	36	SC0003001	V - 1+	68
	Sp	99	SA7974001	F1 - 68	18		Y2 - 25	80	SC0003002	V - 1+	68
SA7578001	L - 57	36	SA7975001	F1 - 69	18		Y4 - 100	86	SC0021001	U - 13	66
	Y4 - 95	86	SA7976001	F1 - 80	18	SB3848001	M - 16	38	SC0022001	T2 - 26	64
SA7580001	T1 - 37	62	SA7977001	F1 - 81	18		P1 - 50	44	SC0097001	T2 - 16	64
SA7581001	T2 - 24	64	SA7978001	F1 - 82	18		P2 - 27	48	SC0098001	T2 - 17	64
SA7583101	T1 - 29	62	SA8001001	M - 10	38		U - 17	66	SC0099001	T2 - 15	64
SA7584001	T1 - 30	62	SA8009001	N - 82	42	SB4096001	T1 - 20	62	SC0124001	T2 - 11	64
SA7585101	T1 - 31	62	SA8011001	N - 93	42		T1 - 24	62	SC0125001	T2 - 1	64
SA7586101	T1 - 32	62	SA8040001	T1 - 11	62	SB4110001	Z - 13	64	SC0170201	U - 47	66
SA7587001	T1 - 34	62	SA8094001	P2 - 14	48	SB4111001	Z - 11	64	SC0365001	L - 19	34
SA7588001	T1 - 35	62	SA8095001	P2 - 15	48	SB4113001	Z - 9	64	SC1420001	S2 - 1+	60
SA7593001	T2 - 18	64	SA8101001	N - 96	42	SB4114001	Z - 3	64	SC1421001	S2 - 1+	60
SA7596001	T2 - 21	64	SA8119401	T1 - 28	62	SB4115001	Z - 28	64	SC1423001	S2 - 2	60
SA7598101	T2 - 20	64	SA8121101	G - 3	24	SB4116001	Z - 8	64	SC1425001	U - 44	66
SA7609001	B - 28	6	SA8279001	N - 60	40	SB4117001	Z - 16	64	SC1435001	U - 22	66
SA7613001	L - 58	36	SA8889001	R - 1	56	SB4119001	Z - 17	64	SC1742101	S1 - 2+	58
	Y2 - 22	80	SA8890001	R - 2	56		Z - 26	64	SC1743101	S1 - 3+	58
	Y4 - 97	86	SA9131101	F3 - 30	22		Z - 30	64			
SA7614001	L - 59	36		Y1 - 31	76		Z - 33	64			
	Y2 - 23	80	SA9176001	T1 - 19	62	SB4155001	F1 - 71	18			
	Y4 - 98	86	SA9385001	B - 15	6		P2 - 33	48			
SA7615001	L - 62	36	SA9386001	B - 16	6		U - 15	66			
	Y2 - 26	80	SA9387001	B - 17	6	SB4169001	Z - 41	64			
	Y4 - 101	86	SA9388001	B - 18	6	SB4615001	X - 21	72			
SA7634101	L - 83	36	SA9528001	A - 43	2	SB6278001	A - 27	2			
SA7726101	Y3 - 4	82		A - 66	4	SB6974001	T1 - 17	62			
SA7727101	Y3 - 10	82	SA9557001	A - 36	2	SB7065001	S1 - 16	58			
SA7728201	Y1 - 3	74	SA9579101	A - 9	2	SB7074001	S1 - 15	58			
SA7748301	Y1 - 2	74	SA9826001	A - 68	4	SB7077001	S1 - 14	58			
SA7749101	Y1 - 6	74		Wa	100	SB8096101	S1 - 1	58			
SA7750301	Y1 - 1	74	SA9865001	U - 10	66		Wa	100			
SA7751301	Y1 - 2	74	SA9866001	U - 12	66	SB8245001	T2 - 2	64			
SA7752301	Y1 - 1	74	SA9867001	U - 11	66	SB8265001	T2 - 5	64			
SA7753201	Y1 - 3	74	SA9893001	S1 - 10	58	SB8734101	T1 - 18	62			
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SA7757201	Y1 - 3	74	SA9957002	A - 71	4		Sp	99			
SA7758301	Y1 - 2	74		Wa	100	SB9947001	A - 1	2			
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SA7771301	Y1 - 1	74	SB0556001	Z - 45	64	SB9959001	G - 19	24			
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SA7775001	Y3 - 2	82	SB0559101	Z - 44	64	SB9961001	W - 4	70			
SA7776001	Y3 - 8	82	SB0612101	J - 14	30	SB9962001	W - 6	70			
SA7777001	Y3 - 1	82	SB0613101	J - 10	30	SB9965001	T2 - 14	64			
SA7778001	Q1 - 2	52	SB0614101	E - 28	14	SB9966001	U - 1	66			
	Q2 - 13	54	SB0615101	E - 29	14	SB9967001	U - 5	66			
	Y1 - 48	76	SB0616001	G - 38	24	SB9974001	U - 41	66			
	Y4 - 26	84	SB0827001	E - 2	14	SB9976001	U - 43	66			
SA7779001	Y3 - 2	82		G - 63	26	SB9977101	X - 1	72			
SA7780001	Y3 - 8	82		W - 3	70	SB9978101	X - 2	72			
SA7781001	Y3 - 1	82		Wa	100	SB9979101	X - 4	72			

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零件手册
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RH-982A
I0071501Z C/E
2020.07.Z (1)